



TEST REPORT

TEST OF A PELLET STOVE FOR EMISSIONS AND EFFICIENCY

PER ASTM E2779-10 (Integrated run); ASTM E2515-11, methods 28R as referred into 40 CFR Part 60 Subpart AAA

Client:

AICO SPA (RAVELLI)  
Via Consorzio Agrario, 3/D  
Chiari, Italy

Model name: RV 120 TOUCH, ATENA V, VITORIA V

Attention: Rafaël Sanchez

TESTED BY:

Services Polytests inc.  
695-B Gaudette  
St-jean-sur-Richelieu, QC, J3B 7S7

TEST DATES:

Test date: May 12<sup>th</sup> 2017  
REPORT DATE: May 19<sup>th</sup> 2017  
Revision 1: March 7<sup>th</sup> 2022  
Revision 2: April 13<sup>th</sup> 2022  
Revision 3: July 5<sup>th</sup> 2022  
Revision 4: August 9<sup>th</sup> 2022  
Project number: PI-20145

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Tested:

Maxime Martin

written by:

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Verified by third party certifier (CSA):

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Revision 1 March 17<sup>th</sup> 2022

- Moisture in the tunnel assume change section 3.6
- Table 2.6 updated with deviation in g/Kg
- Appendix 1 molecular weight updated to 29 for all runs
- Appendix 1 updated with data and preburn data
- The section 3.4 p.9 updated for runs Anomalies, Validity and appropriateness detail.
- Updated Section 1.4 p.5 conditioning was done at Polytests Facility.
- Additional letter for TYPOs about mixing baffle in the original report.
- Table 2.1 additional emission number in gr/Mj

Revision 2 April 13<sup>th</sup> 2022

- Section 3.2, Additional Alternative components, all alternative components have same parameter. Auger motor, exhaust fan, pressure switch, safety temperature switch.

Revision 3 July 5<sup>th</sup> 2022

- Section 1.4 and 3.4 updated to mentioned ENplus program pellet have been used for aging and testing
- Appendix 8 updated with new picture and more detail on dilution tunnel
- Appendix 7 manual updated
- Appendix 13 operating instruction updated
- Section 3.4 updated to address negative filters weight.

Revision 4: August 9<sup>th</sup> 2022

- include negative filter weights with calculations both corrected to zero and uncorrected in appendix 1.

## List of appendixes

- APPENDIX 1: Raw data, forms and results
- APPENDIX 2: Proportionality results
- APPENDIX 3: Calibration data
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- APPENDIX 7: Operator's manual
- APPENDIX 8: Photographs of test set up
- APPENDIX 9: Test load photographs
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- APPENDIX 12: Volume calculations (NA pellet stove)
- APPENDIX 13: Operating instruction
- APPENDIX 14: Drawing Air flow pattern
- APPENDIX 15: Application for wood stove program

## 1 INTRODUCTION

### 1.1 GENERAL

#### Laboratory

- Location: Services Polytests Inc., 695-B Gaudette St-jean-sur-Richelieu QC, Canada J3B 7S7
- Elevation: 100 feet above sea level

#### Test program

- Purpose: unit qualification NSPS 2020
- Test date: May 12<sup>th</sup> 2017
- Test methods used:
  - Particulate emissions: ASTM E2779-10 (Integrated run); ASTM E2515-11, methods 28R as referred into 40 CFR Part 60 Subpart AAA
  - Efficiency: CSA B415.1-10

### 1.2 TEST UNIT INFORMATION

#### General

- Manufacturer: AICO Spa
- Product type: Pellet stove
- Combustion system: blower
- Unit tested: RV 120 TOUCH

#### Particularities

- Included also other models, only Esthetic differences. All three stoves have the same combustion components, setting, and dimensions.
- Models included: ATENA V, VITORIA V. ref. appendix 6 for detail on

### 1.3 RESULTS

#### Emission results obtained

- Weighted average emission rate: 0.6grams/hour
- Efficiency 79.25 %

Conformity: NSPS Phase 2020

### 1.4 PRETEST INFORMATION

Unit condition: The unit was received by carrier on April 2017. The 50hrs of aging was done in week of May 1<sup>st</sup> 2017 at Polytests Facility prior to testing.

Set up

- Venting system type: pellet venting conduit 3inch. diameter
- System height from floor: 15 feet
- Particularities: none

Break in period

- Duration: the unit was received from the manufacturer and ran for at least 50 hours at 50% of the maximum burn rate with adequate documentation of fuel additions and flue and unit temperatures during the week of May 1<sup>st</sup> 2017 at Polytests facility.
- Fuel: wood pellet

## 2 SUMMARY OF TEST RESULTS

### 2.1 EMISSIONS

Run Number	Date	Setting	Burn Rate	Run Time (Min.)	Heat Output (Btu/hr)	1st Hour Emissions (g/hr)	Integrated Total (g/hr)	CO Emissions (g/hr)	Heating Efficiency (% HHV)
1	May 12 <sup>th</sup> 2017	H	2.48	61	37 800	2.19	0.62	0.62	77.41
		M	1.22	120	18 500			3.56	78.81
		L	0.83	180	12 900			4.52	81.54
		Overall	1.23	361	18 821			2.80	79.25

- 0.047 gr/min overall Co emission rate
- 0.031 g/Mj emission / output

### 2.2 AVERAGE CALCULATION

NA : Pellet Stove tested as ASTM E2779 section 9.4.1 integrate test run

### 2.3 TEST FACILITY CONDITIONS

Run Number	Room Temperature		Barometric pressure		Relative humidity		Air Velocity	
	Before (F)	After (F)	Before (in.Hg)	After (in.Hg)	Before (%)	After (%)	Before (ft/min)	After (ft/min)
1	73	77	30,121	30,062	35	36,3	7	5

### 2.4 FUEL QUALITIES

Run Number	Pre-test Load			Test Load			
	Loading Weight Wet Basis (lbs)	Moisture Content Dry Basis (%)	Coal bed Weight (lbs)	Weight Wet Basis (lbs)	Density Wet Basis (lbs/cuft)	Moisture Content Dry Basis (%)	Piece Length (in.)
1	9.0	6.11	na	17.36	na	6.11	na

### 2.5 DILUTION TUNNEL FLOW RATE MEASUREMENTS AND SAMPLING DATA (ASTM E2515)

Average dilution tunnel measurements				Sample Data			
Run Number	Burn Rate (Min)	Volumetric Flow Rate (dscf/min)	Total Temperatures (°R)	Volume sampled (DSCF)		Particulate catch (mg)	
				1	2	1	2
1	361	175,65	554,27	63,730	62,608	3,80	3,60

### 2.6 DILUTION TUNNEL DUAL TRAIN PRECISION

Run Number	Sample Ratio		Total Emission (g)			
	Train 1	Train 2	Train 1	Train 2	% Deviation	Deviation g/Kg
1	994,97	1012,81	3,80	3,67	1,78%	0,018

## 3 PROCESS DESCRIPTION

### 3.1 DISCUSSION

The unit was received by carrier on April 2017 in good condition

### 3.2 UNIT DIMENSIONS

#### Baffle

- Location: top of the combustion chamber
- Dimensions: refer to appendix 6 drawings
- Material: Stainless Steel

#### Bricks

- Location: back and side of the combustion chamber
- Dimensions: back: 5 ½ wide X 15 ½ height; Sides: 7 wide X 15 ½ height
- Material: Vermiculite

#### Flue gas exhaust

- Location: back of the unit at 7 ½ from the bottom
- Dimensions: 2 ½ inch (inside diameter)
- Material: Steel

#### Overall unit dimension

- Overall dimension: 21 ½ depth X 21 wide X 45 ¾ height
- Firebox dimensions: 6 ½ depth X 5 ½ wide at the back X 12 wide at the front X 16 Height
- Burner dimension: 4 depth X 4 wide X 5 height

#### Gasket

- Refer to appendix 6 for all details

#### Auger motor

- Manufacturer: MELLOR ELECTRICS
- Model: SC9-100
- Spec.: certification file: E191425

#### alternative component:

- Manufacturer: Merkle Korff ind.
- Model: 4415up
- Spec.: certification file: E32533

#### Convection fan

- Manufacturer: ECOFIT
- Model: 2GDSu15



Exhaust fan

- Manufacturer: EBM-PAPST
- Model: M2E 068-BF

alternative component A:

- Manufacturer: EBM-PAPST
- Model: G2E152
- Spec.: certification file: E322940

alternative component B:

- Manufacturer: TRIAL SRL
- Model: YJ72-20E
- Spec.: certification file: E357840

Safety temperature switch

- Manufacturer: IMIT
- Model: LS1
- Spec.: certification file: E83222

alternative component:

- Manufacturer: Foshan Nanhai Tengya electrical Appliance Co.
- Model: WGS100-425-6112-20
- Spec.: certification file: E320875

Glass

- Dimension: 272 x 510 mm
- material: Ceramic glass
- Thickness: 5mm

### 3.3 AIR SUPPLY SYSTEM

Description

model	RV 120 TOUCH - VITTORIA V – ATENA V	
power	rpm blower	Auger motor (2 rpm)
1	1000	1.8 sec. ON / 5.4 sec. OFF
2	1270	2.7 sec. ON / 4.5 sec. OFF
3	1550	3.6 sec. ON / 3.6 sec. OFF
4	1820	4.6 sec. ON / 2.6 sec. OFF
5	2100	5.5 sec. ON / 1.7 sec. OFF

### 3.4 OPERATION DURING TEST

Run #1

This run was performed May 12<sup>th</sup> 2017. It lasted 361 minutes and as ASTM E 2779 section 9.4.1 integrate test run obtained at 1.23 kg/hr & emission at 0.62gr/hr. The pellet stove is preheated for 80 min. before the beginning of the test. For the first hour of the test the unit was set at power 5, then for the next 2 hours we set at power 2 to burn less than 50% of the maximum, and for the last portion of the test the pellet stove is set at power 1 for 3hours of minimum burn rate. Run have been found appropriate, no anomalies happened and have been validate and found compliant. Negative weight has been found on back filter du to sticking on gasket, these have been handled properly. No negative weight on probes or gaskets.

- Details: Refer to the front page of each test run data sheets found in appendix for the detailed test sequence showing air supply settings and adjustments, fuel bed adjustments and operational specifics of the test unit.

Test fuel

- Test fuel: wood pellet ( model: Hotzpellets), ENplus program listed manufacturer.
- Description: The pellet for each test and pre-burn period was sent to Twin ports testing inc for test fuel calorific analysis. This laboratory is ISO/IEC 17025 recognize. For the test fuel property refer to test fuel analysis in the appendix 3 Calibration data.
- Handling and storage: keep all bags in the same room (at 20C ambient and 50% humidity) all wrap together to ensure the stability of the moisture.

### 3.5 START-UP OPERATION

The complete manufacturer's firing procedure of each burn rate category is fully described in appendix 13.

### 3.6 SAMPLING LOCATIONS

Particulate samples are collected from the dilution tunnel at a point 15 feet from the tunnel entrance. The tunnel has two elbows in the system ahead of the sampling section. The sampling section is a continuous 10 foot section of 6 inch diameter pipe straight over its entire length. Tunnel velocity pressure is determined by a standard pitot tube located 48 inches from the beginning of the sampling section. Thermocouple is installed on the pitot tube to measure the dry bulb temperature. MC is assumed, as allowed, to be 2%. Tunnel samplers are located 56 inches downstream of the pitot tube and 16 inches upstream from the end of this section.

### 3.7 DRAWINGS

Various drawings of the stack gas sampling train and of dilution tunnel system are found in Appendix 1.

### 3.8 EMISSIONS EFFICIENCY TESTING EQUIPMENT LIST

The complete test equipment list together with all corresponding calibration data can be found in Appendix 3.

## 4 SAMPLING METHODS

### 4.1 PARTICULATE SAMPLING

Particulates were sampled in strict accordance with ASTM E2515. This method uses two identical sampling systems with Gelman A/E 61631 binder free (or equivalent), 47 mm diameter filters. The dryers used in the sample systems are filled with "Drierite" before each test run.

## 5 QUALITY ASSURANCE

### 5.1 INSTRUMENT CALIBRATION

#### 5.1.1 GAS METERS

At the conclusion of each test program the gas meters are verified using the reference dry gas meter. This process involves sampling the train operation for 1 cubic foot of volume. With readings made to .01 fr', the resolution is 1 %, giving an accuracy higher than the 2% required by the standard.

#### 5.1.2 SCALES

Before each test program, the different scales used are checked with traceable calibration weights to ensure their accuracy.

#### 5.1.3 GAS ANALYZERS

The continuous analyzers are zeroed and spanned before each test with NBS traceable gases. A mid-scale multi-component calibration gas is then analyzed (values are recorded). At the conclusion of a test, the instruments are checked again with zero, span and calibration gases (values are recorded only). The drift in each meter is then calculated and must not exceed 5% of the scale used for the test.

### 5.2 TEST METHOD PROCEDURES

#### 5.2.1 LEAK CHECK PROCEDURES

Before and after each test, each sample train is tested for leaks. Leakage rates are measured and must not exceed 0.02 CFM or 4% of the sampling rate. Leak checks are performed checking the entire sampling train. Pre-test and post-test leak checks are conducted with a vacuum of 5 inches of mercury. Vacuum is monitored during each test and the highest vacuum reached is then used for the post test vacuum value. If leakage limits are not met, the test run is rejected. During these tests, the vacuum is typically less than 2 inches of mercury. Thus, leakage rates reported are expected to be much higher than actual leakage during the tests.

#### 5.2.2 TUNNEL VELOCITY FLOW MEASUREMENT

The tunnel velocity is calculated from a center point pitot tube signal multiplied by an adjustment factor. This factor is determined by a traverse of the tunnel as prescribed in EPA Method 1. Final tunnel velocities and flow rates are calculated from EPA Method 2, Equation 6.9 and 6.10. (Tunnel cross sectional area is the average from both lines of traverse.)

Pitot tubes are cleaned before each test and leak checks are conducted after each test.

#### 5.2.3 PM SAMPLING PROPORTIONALITY (ASTM E2515)

Proportionalities were calculated in accordance with ASTM E2515. The data and results are found in appendix.

## APPENDIX 1: Raw data, forms and results

## Paramètres

Tous les facteurs de corrections et autres paramètres qui peuvent être modifiés par l'utilisateur du fichier sont regroupés ici.

Code verrouillage:

### Description du test

Test standard	EPA
Run #	1
Date	12-05-2017
Technicien	m.m
Project #	pi 20145

### Description de l'unité

Manufacturier	ravelli	
Modèle	RV 120	
Combustion system	Pellet	
Appliance type	pellet stove	
Firebox volume	na	cu ft.
Appliance weight empty	na	lbs
Appliance weight full	na	lbs

### Paramètres du test

Logging time	1	min
Manufacturer's rated heat output	na	BTU/h Donnée fournie par le manufacturier
Targeted category		
Targeted output	na	BTU/h
Cp steel	na	BTU/lb-°F

### Échantillonnage

Blank sampling rate	0,20	cuft/min
Internal probe diameter	0,18	in.
Calibration Factor (DGM #1):	0,987	Dimensionless
Equipment number (DGM #1):	EM-178	
Calibration Factor (DGM #2):	0,996	Dimensionless
Equipment number (DGM #2):	EM-179	
Calibration Factor (DGM #3):	0,986	Dimensionless
Equipment number (DGM #3):	EM-070	Dimensionless

### Tunnel

Targeted tunnel flow rate	140	scfm
Tunnel diameter	6	in.
Molecular weight	29	May be assumed to be 29
Pitot tube type	Standard	
Pitot tube coefficient	0,99	Dimensionless

Project nu.	pi 20145
Date	12-05-2017
Technicien	<input type="text" value="m.m"/>

### Fuel data

Fuel type	Dimension
Fuel specie	Other
HHV	20294,0 kJ/kg
%C	50,47
%H	6,08
%O	42,31
%Ash	0,29
HHV	8725,0 Btu/lb
LHV	7631,0 Btu/lb

Default Fuel Values		
	D. Fir	Oak/Maple
HHV	19 810	19 887
%C	48,73	50
%H	6,87	6,6
%O	43,9	42,9
%Ash	0,5	0,5
HHV (Btu/lb)	8519	8552
LHV (Btu/lb)	7451	7480

	Start	End
Barometer (kPa):	102	101,8
Barometer (in.Hg):	30,120589	30,061529
Dry Bulb (F):	71,42	76,82
Humidity (%):	35	36,3
Air velocity (ft/min)	7	5

DGM #1	Final: ##### cuft
	Initial: ##### cuft
DGM #2	Final: ##### cuft
	Initial: ##### cuft
DGM room	

	Final: 507124,450	Liter
	Initial: 505229,440	Liter
	Final: 427926,060	Liter
	Initial: 426083,560	Liter
	Final: 1071,620	cuft
	Initial: 990,910	cuft

Numéro de la ligne dans "Raw data" à partir duquel les données du VRAI test commencent

114

Autres données à rentrer: dans preload data, load data, traverse et filter set weight

<b>Project nu.</b>	pi 20145
<b>Date</b>	12-05-2017
<b>Technicien</b>	m.m

### FUEL LOAD DATA SHEET, CSA B415

Test Load Weight:

Lower Ideal Upper

#### #####

\* For boilers, a loading density factor of 10 lb/ft3 is applic

Load Volume: 0,00 cu. ft

Loading Density: #VALEUR! lbs./ft3

Number of Spaces:

Spacer weight: lbs

Load Density (wet): #DIV/0! lbs./ft3

Dry Wood Density: #DIV/0! lbs./ft3

Piece Size (in):			Weight lbs	Meter Moisture Content				Ave. MC x Weight	Volume Cubic Inches	Ave. MC %
Thick	Wide	Length		Dry Uncorrected %						
			17,36	6,11				106,0696	0,00	6,1
									0,00	
									0,00	
									0,00	
									0,00	
									0,00	
									0,00	
									0,00	
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									0,00	
									0,00	
									0,00	
SUM MCx								106,0696		6,1 %

Test Load Weight: 17,36 lbs.

Dry Weight: 7,42 kg.

Average Moisture Content: %

Dry: 6,11 Dry(EPA) 6,11  
Dry(B415) 6,11

6,11  
Must be 19-25

Wet: 5,76  
must be 15,2-22

Coal Bed Range: 3,5 lbs. to

4,3 lbs.

TEST CHARGE:

Coal bed weight: 42,58

lbs.

Project nu.	pi 20145
Date	12-05-2017
Technicien	m.m



## Tunnel Traverse Worksheet (for velocity calculations)

Static Pressure: 0,22 in. H2O  
 Barometer: 29,900 in. Hg

**Pour un tunnel de 12" et plus, prendre 6 lectures**

	TUNNEL VELOCITY	TUNNEL TEMP	SQUARE ROOT
	In. wc	°F	
A center			0,0000
B center			0,0000
A1			0,0000
A2			0,0000
A3			0,0000
A4			0,0000
A5			0,0000
A6			0,0000
B1			0,0000
B2			0,0000
B3			0,0000
B4			0,0000
B5			0,0000
B6			0,0000
AVERAGE	#DIV/0!	#DIV/0!	0,0000

PITOT CONSTANT=  
0,943

**Pour un tunnel moins de 12", prendre 4 lectures**

	TUNNEL VELOCITY	TUNNEL TEMP	SQUARE ROOT
	In. wc	°F	
A center	0,061	70,50	0,2470
B center	0,062	70,66	0,2490
A1	0,050	70,48	0,2236
A2	0,054	70,54	0,2324
A3	0,053	70,42	0,2302
A4	0,051	70,64	0,2258
B1	0,052	70,690	0,2280
B2	0,055	70,610	0,2345
B3	0,056	70,660	0,2366
B4	0,053	70,620	0,2302
AVERAGE	0,0547	63,5320	0,2337

<b>Project nu.</b>	pi 20145
<b>Date</b>	12-05-2017
<b>Technicien</b>	<span style="border: 1px solid red; padding: 2px;">m.m</span>

**Filter set weight**

	System 1 (g) 1st hour				System 1 (g)				System 2 (g)				Ambient blank (g)	Date	Heure
	probe	front	back	gasket	probe	front	back	gasket	probe	front	back	gasket	Filter		
Number	1	201	530	10	9	531	532	22	20	533	534	53	556		
Before (1)															
Before (2)															
Before (3)															
Before (4)															
Before (5)	61,4491	0,1285	0,1299	10,9072	61,3835	0,1291	0,1281	10,7872	108,8330	0,1281	0,1280	10,2509	0,1278	11/05/2017	18:30
Before (6)	61,4492	0,1286	0,1300	10,9071	61,3835	0,1290	0,1280	10,7872	108,8429	0,1282	0,1279	10,2508	0,1279	12/05/2017	08:30
After (1)	61,4495	0,1297	0,1297	10,9096	61,3841	0,1297	0,1274	10,7895	108,8438	0,1302	0,1277	10,2539	0,1280	12/05/2017	16:00
After (2)	61,4494	0,1297	0,1297	10,9083	61,3841	0,1297	0,1274	10,7886	108,8438	0,1302	0,1277	10,2518	0,1280	16/05/2017	08:00
After (3)	61,4494	0,1297	0,1297	10,9083	61,3841	0,1297	0,1274	10,7882	108,8438	0,1302	0,1277	10,2518	0,1280	17/05/2017	08:00
After (4)	61,4494	0,1297	0,1297	10,9083	61,3841	0,1297	0,1274	10,7882	108,8438	0,1302	0,1277	10,2518	0,1280	19/05/2017	08:00
After (5)															
After (6)	61,4494	0,1297	0,1297	10,9083	61,3841	0,1297	0,1274	10,7882	108,8438	0,1302	0,1277	10,2518	0,1280	19/05/2017	08:00
Difference	0,0002	0,0011	-0,0003	0,0012	0,0006	0,0007	-0,0006	0,0010	0,0009	0,0020	-0,0002	0,0010	0,0001		
Total (mg)		2,2			3,9					3,7			0,1		
Total ajusté (mg)		<b>2,10</b>			<b>3,80</b>					<b>3,60</b>					

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<b>Date</b>	12-05-2017
<b>Technicien</b>	M.M

# Demonstration Purpose Only

## Not real Numbers negative mass adjusted to Zero

### Filter set weight

	System 1 (g) 1st hour				System 1 (g)				System 2 (g)				Ambient blank (g)	Date	Heure
	probe	front	back	gasket	probe	front	back	gasket	probe	front	back	gasket	Filter		
Number	1	201	530	10	9	531	532	22	20	533	534	53	556		
Before (1)															
Before (2)															
Before (3)															
Before (4)															
Before (5)	61,4491	0,1285	0,1299	10,9072	61,3835	0,1291	0,1281	10,7872	108,8330	0,1281	0,1280	10,2509	0,1278	2017-05-11	18:30
Before (6)	61,4492	0,1286	0,1300	10,9071	61,3835	0,1290	0,1280	10,7872	108,8429	0,1282	0,1279	10,2508	0,1279	2017-05-12	08:30
After (1)	61,4495	0,1297	0,1297	10,9096	61,3841	0,1297	0,1274	10,7895	108,8438	0,1302	0,1277	10,2539	0,1280	2017-05-12	16:00
After (2)	61,4494	0,1297	0,1297	10,9083	61,3841	0,1297	0,1274	10,7886	108,8438	0,1302	0,1277	10,2518	0,1280	2017-05-16	08:00
After (3)	61,4494	0,1297	0,1297	10,9083	61,3841	0,1297	0,1274	10,7882	108,8438	0,1302	0,1277	10,2518	0,1280	2017-05-17	08:00
After (4)	61,4494	0,1297	0,1297	10,9083	61,3841	0,1297	0,1274	10,7882	108,8438	0,1302	0,1277	10,2518	0,1280	2017-05-19	08:00
After (5)															
After (6)	61,4494	0,1297	0,1300	10,9083	61,3841	0,1297	0,1280	10,7882	108,8438	0,1302	0,1279	10,2518	0,1280	2017-05-19	08:00
Difference	0,0002	0,0011	0,0000	0,0012	0,0006	0,0007	0,0000	0,0010	0,0009	0,0020	0,0000	0,0010	0,0001		
Total (mg)		2,5				4,8				3,9			0,1		
Total ajusté (mg)		<b>2,40</b>				<b>4,70</b>				<b>3,80</b>					

Project nu. pi 20145  
 Date 12-05-2017  
 Technicien M.M

SFBA EPA EMISSION RESULTS

RESULTS

**Average emission rate:** 0,62 g/hr

Burn Rate : 1,233 Dry kg/hr

**Test Duration:** 361 min

PRESSURE FACTOR: DGM 1 0,97873  
 DGM 2 0,98035  
 DGM 3 1,00572

BAROMETRIC PRESSURE  
 Average: 30,091059 in Hg  
 Start: 30,120589 in Hg  
 End: 30,061529 in Hg

TEMPERATURE FACTORS DGM 1 0,98583  
 DGM 2 0,98544  
 DGM 3 0,98772

DGM CONTROLLER VALUES

DGM 1 Final: 17908,931 Cuft  
 Initial: 17842,010 Cuft

VOLUMES SAMPLED DGM 1 63,730 SCft  
 DGM 2 62,608 SCft  
 DGM 3 79,052 SCft

DGM 2 Final: 15112,067 Cuft  
 Initial: 15046,999 Cuft

DGM #3 Final: 1071,620 Cuft  
 Initial: 990,910 Cuft

TOTAL TUNNEL VOLUME : 63410

TEMPERATURES

DGM 1 535,592 °R  
 DGM 2 535,803 °R

SAMPLE RATIOS  
 Sample Train 1: 994,971  
 Sample Train 2: 1012,808

CALIBRATION FACTORS

DGM 1 0,9870  
 DGM 2 0,9960  
 DGM #3 0,9860

Paticulate concentration  
 Sample Train 1 **0,000061** g/dscf  
 Sample Train 2 **0,000059** g/dscf  
 Room **0,000001** g/dscf

TUNNEL FLOW RATE: 175,651 Dscfm

TOTAL EMISSIONS  
 Sample Train 1 **3,80** g  
 Sample Train 2 **3,67** g

PARTICULATE CATCH  
 Total Sample Train 1: 3,90 mg  
 Total Sample Train 2: 3,70 mg  
 Total Sample Train 1 1st hour: 2,20 mg

EMISSION RATES  
 Sample Train 1 **0,63** g/hr  
 Sample Train 2 **0,61** g/hr

1st hour emission rate **2,19** g/hr

DEVIATION: 1,78%

Cs Train 1 Train 2  
 6,12E-05 5,90978E-05

data 2017-05-12 epa pi 20145 run 1 MODEL RV 120  
preburn

Temps acquisition minutes	Flue	Room	scale	Tunnel Velocity
	temp	temp		Pressure
	°F	°F	lbs	in. Wc
0	70,64	70,11	19,36	0,0618
1	84,28	70,10	19,36	0,0614
2	105,00	70,03	19,27	0,0621
3	121,37	70,02	19,01	0,0621
4	140,46	70,05	19,45	0,0619
5	153,95	70,01	19,36	0,0607
6	164,93	69,96	19,35	0,0611
7	175,22	69,95	19,26	0,0602
8	182,80	69,96	19,22	0,0604
9	189,62	70,02	19,17	0,0612
10	199,07	69,95	19,05	0,0614
11	209,98	70,11	18,95	0,0600
12	200,65	69,99	18,95	0,0612
13	206,45	70,05	18,85	0,0595
14	221,16	70,12	18,86	0,0604
15	245,02	70,16	18,75	0,0602
16	260,99	70,02	18,66	0,0595
17	269,86	70,75	18,57	0,0590
18	279,53	70,56	18,47	0,0583
19	292,17	70,53	18,37	0,0578
20	302,81	70,57	18,25	0,0590
21	310,48	70,57	18,16	0,0585
22	316,73	70,64	18,07	0,0580
23	323,39	70,72	17,86	0,0576
24	330,11	70,78	17,87	0,0583
25	332,85	70,82	17,76	0,0576
26	338,27	70,87	17,66	0,0564
27	342,86	70,91	17,58	0,0558
28	349,70	70,86	17,45	0,0568
29	354,92	71,03	17,35	0,0580
30	358,42	71,16	17,27	0,0588
31	360,94	71,16	17,08	0,0571
32	364,80	71,23	16,97	0,0560
33	366,53	71,24	16,95	0,0573
34	368,65	71,25	16,87	0,0558
35	372,34	71,37	16,78	0,0573
36	374,43	71,41	16,65	0,0571
37	377,12	71,37	16,56	0,0573
38	379,04	71,57	16,37	0,0580
39	382,33	71,69	16,37	0,0576
40	382,70	71,68	16,26	0,0560
41	384,46	71,76	16,08	0,0573
42	384,67	71,87	16,08	0,0583
43	387,31	71,88	15,94	0,0595
44	388,04	71,96	15,86	0,0592
45	391,09	72,06	15,71	0,0585
46	393,60	72,09	15,57	0,0602
47	394,98	72,31	15,57	0,0607
48	395,28	72,12	15,38	0,0600

data 2017-05-12 epa pi 20145 run 1 MODEL RV 120  
preburn

49	397,06	72,17	15,28	0,0595
50	398,60	72,21	15,15	0,0600
51	398,15	72,28	15,06	0,0595
52	399,05	72,28	14,96	0,0602
53	398,38	72,29	14,96	0,0602
54	400,79	72,33	14,76	0,0604
55	402,79	72,45	14,67	0,0585
56	403,95	72,46	14,58	0,0595
57	403,95	72,50	14,58	0,0595
58	402,84	72,57	14,35	0,0604
59	403,30	72,57	14,27	0,0602
60	403,81	72,61	14,16	0,0600
61	404,62	72,68	14,08	0,0590
62	406,04	72,63	13,98	0,0586
63	407,01	72,61	13,88	0,0600
64	407,82	72,78	13,79	0,0595
65	407,70	72,87	13,68	0,0576
66	408,73	72,86	13,57	0,0600
67	410,71	72,85	13,47	0,0602
68	409,56	73,06	13,37	0,0602
69	409,54	72,53	13,27	0,0592
70	411,54	73,03	13,18	0,0585
71	411,04	73,10	13,08	0,0585
72	411,21	72,99	12,98	0,0595
73	410,56	73,07	12,88	0,0590
74	413,29	73,08	12,88	0,0578
75	412,46	73,15	17,87	0,0600
76	412,18	73,13	17,77	0,0600
77	411,53	73,39	17,67	0,0592
78	409,71	73,13	17,58	0,0607
79	409,39	73,10	17,46	0,0580

Average Stove Temperature: #####						Min: 85,15			
Moisture content of wood (wet basis): 0,00						Max: 112,23			
		Average	0,01	5,75	#DIV/0!	266,54	74,57	92,09	
*		*	*	*	*	*1	*2	*3	
Elapsed		Weight				Flue	Room	Tunnel	
Time	Raw data row	Remaining	CO	CO <sub>2</sub>	O <sub>2</sub>	Gas	Temp	Dry Bulb	
min		lbs	%	%	%	°F	°F	°F	
0,00	114,00	17,4	0,0	9,1	0,0	409,5	73,4	109,7	
1,0	115,0	17,3	0,0	8,5	0,0	409,1	73,2	109,9	
2,0	116,0	17,2	0,0	7,4	0,0	408,6	73,5	109,8	
3,0	117,0	17,1	0,0	8,7	0,0	409,7	73,5	110,1	
4,0	118,0	17,1	0,0	9,7	0,0	410,8	73,6	110,0	
5,0	119,0	17,0	0,0	9,2	0,0	411,5	73,7	110,2	
6,0	120,0	16,8	0,0	10,7	0,0	412,6	73,8	110,0	
7,0	121,0	16,8	0,0	8,1	0,0	412,5	73,8	110,1	
8,0	122,0	16,6	0,0	8,8	0,0	413,1	73,6	110,2	
9,0	123,0	16,6	0,0	7,9	0,0	412,6	73,7	110,3	
10,0	124,0	16,4	0,0	9,6	0,0	413,1	73,9	110,2	
11,0	125,0	16,3	0,0	9,2	0,0	413,1	74,0	110,2	
12,0	126,0	16,2	0,0	7,8	0,0	411,9	74,0	110,0	
13,0	127,0	16,1	0,0	9,7	0,0	412,2	74,0	110,5	
14,0	128,0	16,1	0,0	9,7	0,0	412,8	74,1	110,3	
15,0	129,0	16,0	0,0	8,0	0,0	412,6	74,2	110,4	
16,0	130,0	15,9	0,0	8,4	0,0	411,8	74,0	110,6	
17,0	131,0	15,8	0,0	10,4	0,0	412,8	74,3	110,7	
18,0	132,0	15,7	0,0	9,5	0,0	413,5	74,2	110,8	
19,0	133,0	15,6	0,0	9,2	0,0	414,1	74,4	111,1	
20,0	134,0	15,5	0,0	8,2	0,0	414,2	74,3	110,9	
21,0	135,0	15,4	0,0	9,7	0,0	414,7	74,3	111,0	
22,0	136,0	15,3	0,0	9,4	0,0	415,2	74,5	111,1	
23,0	137,0	15,2	0,0	9,7	0,0	414,7	74,5	110,7	
24,0	138,0	15,1	0,0	9,5	0,0	415,6	74,3	110,7	
25,0	139,0	15,0	0,0	9,0	0,0	416,3	74,4	111,2	
26,0	140,0	14,9	0,0	9,2	0,0	415,5	74,5	110,8	
27,0	141,0	14,7	0,0	9,9	0,0	416,2	74,7	111,2	
28,0	142,0	14,7	0,0	9,5	0,0	415,5	74,7	111,1	
29,0	143,0	14,6	0,0	8,8	0,0	415,2	74,7	111,0	
30,0	144,0	14,5	0,0	10,9	0,0	416,6	74,8	111,2	
31,0	145,0	14,4	0,0	9,4	0,0	416,7	74,5	111,4	
32,0	146,0	14,3	0,0	7,5	0,0	415,2	74,7	111,1	
33,0	147,0	14,2	0,0	9,3	0,0	415,7	74,7	111,3	
34,0	148,0	14,1	0,0	9,6	0,0	416,0	74,7	111,4	
35,0	149,0	13,9	0,0	7,4	0,0	415,5	74,8	111,3	
36,0	150,0	13,9	0,0	10,4	0,0	416,5	74,8	111,4	
37,0	151,0	13,8	0,0	9,0	0,0	415,8	74,9	111,3	
38,0	152,0	13,6	0,0	10,1	0,0	416,7	74,9	111,3	
39,0	153,0	13,6	0,0	7,6	0,0	415,1	74,9	111,1	
40,0	154,0	13,4	0,0	8,8	0,0	415,2	74,9	111,6	
41,0	155,0	13,4	0,0	9,6	0,0	415,7	74,9	111,5	
42,0	156,0	13,3	0,0	9,0	0,0	415,7	74,9	111,3	
43,0	157,0	13,2	0,0	9,1	0,0	416,1	75,0	111,7	
44,0	158,0	13,1	0,0	8,8	0,0	415,7	75,1	111,7	
45,0	159,0	12,9	0,0	9,2	0,0	416,1	75,0	111,4	
46,0	160,0	12,9	0,0	8,6	0,0	415,8	75,0	111,7	
47,0	161,0	12,7	0,0	9,8	0,0	417,2	75,1	111,5	
48,0	162,0	12,7	0,0	7,8	0,0	415,6	75,1	111,6	
49,0	163,0	12,6	0,0	9,2	0,0	415,7	75,1	111,2	
50,0	164,0	12,5	0,0	7,8	0,0	413,4	75,1	111,3	
51,0	165,0	12,4	0,0	7,8	0,0	412,6	75,1	111,5	
52,0	166,0	12,3	0,0	8,8	0,0	414,4	75,1	112,2	
53,0	167,0	12,2	0,0	7,2	0,0	412,2	75,2	111,8	
54,0	168,0	12,1	0,0	8,1	0,0	411,2	75,2	111,5	
55,0	169,0	12,1	0,0	9,4	0,0	411,7	75,1	111,9	
56,0	170,0	12,0	0,0	8,4	0,0	409,9	75,2	111,1	
57,0	171,0	11,9	0,0	7,3	0,0	410,1	75,1	111,2	
58,0	172,0	11,8	0,0	9,4	0,0	410,8	75,3	111,2	
59,0	173,0	11,7	0,0	8,9	0,0	409,7	75,1	111,0	
60,0	174,0	11,6	0,0	8,5	0,0	409,7	75,0	111,3	
61,0	175,0	11,5	0,0	9,8	0,0	410,9	74,7	111,0	
62,0	176,0	11,3	0,0	9,3	0,0	402,4	75,2	108,5	
63,0	177,0	11,3	0,0	8,5	0,0	384,3	75,1	103,0	
64,0	178,0	11,2	0,0	7,6	0,0	371,4	75,3	100,7	
65,0	179,0	11,2	0,0	5,8	0,0	361,8	75,1	99,6	

66,0	180,0	11,1	0,0	5,4	0,0	354,5	75,0	98,9
67,0	181,0	11,1	0,0	5,8	0,0	347,8	75,2	98,2
68,0	182,0	11,1	0,0	5,1	0,0	341,7	75,0	97,3
69,0	183,0	11,0	0,0	7,1	0,0	336,5	75,2	96,5
70,0	184,0	11,0	0,0	6,0	0,0	331,9	75,0	96,4
71,0	185,0	10,9	0,0	7,0	0,0	328,3	75,2	95,8
72,0	186,0	10,9	0,0	5,6	0,0	324,3	75,0	95,0
73,0	187,0	10,8	0,0	5,1	0,0	320,4	74,7	94,9
74,0	188,0	10,8	0,0	5,8	0,0	316,9	75,1	94,4
75,0	189,0	10,8	0,0	5,4	0,0	313,3	75,0	94,1
76,0	190,0	10,7	0,0	4,8	0,0	309,8	74,8	93,5
77,0	191,0	10,7	0,0	5,9	0,0	306,8	74,8	93,2
78,0	192,0	10,6	0,0	5,6	0,0	303,8	74,5	93,1
79,0	193,0	10,6	0,0	6,0	0,0	301,9	74,5	93,0
80,0	194,0	10,5	0,0	6,4	0,0	300,1	74,4	92,5
81,0	195,0	10,5	0,0	5,8	0,0	298,3	74,4	92,2
82,0	196,0	10,4	0,0	5,7	0,0	296,2	74,3	92,3
83,0	197,0	10,4	0,0	4,5	0,0	293,8	74,1	91,9
84,0	198,0	10,4	0,0	4,7	0,0	291,6	74,1	91,8
85,0	199,0	10,3	0,0	6,0	0,0	289,8	74,3	91,5
86,0	200,0	10,3	0,0	5,5	0,0	288,5	74,3	91,6
87,0	201,0	10,2	0,0	5,3	0,0	287,5	74,3	91,7
88,0	202,0	10,2	0,0	5,4	0,0	285,7	74,1	91,6
89,0	203,0	10,2	0,0	5,1	0,0	284,7	74,2	91,4
90,0	204,0	10,1	0,0	5,5	0,0	283,9	74,2	91,4
91,0	205,0	10,0	0,0	5,3	0,0	282,8	74,1	91,1
92,0	206,0	10,0	0,0	6,2	0,0	281,3	73,8	90,8
93,0	207,0	10,0	0,0	6,2	0,0	280,7	73,9	90,7
94,0	208,0	9,9	0,0	7,8	0,0	280,5	73,9	90,9
95,0	209,0	9,8	0,0	6,4	0,0	279,7	73,8	90,5
96,0	210,0	9,8	0,0	6,4	0,0	278,7	73,8	90,4
97,0	211,0	9,7	0,0	5,1	0,0	277,4	73,4	90,3
98,0	212,0	9,7	0,0	6,8	0,0	277,4	73,8	90,3
99,0	213,0	9,6	0,0	5,7	0,0	276,7	73,8	90,2
100,0	214,0	9,5	0,0	5,8	0,0	276,4	73,6	90,2
101,0	215,0	9,5	0,0	6,4	0,0	275,9	73,7	90,1
102,0	216,0	9,5	0,0	6,9	0,0	275,8	73,9	90,1
103,0	217,0	9,4	0,0	5,3	0,0	274,7	73,6	90,1
104,0	218,0	9,4	0,0	4,5	0,0	273,6	73,6	89,8
105,0	219,0	9,3	0,0	5,0	0,0	273,3	73,3	89,7
106,0	220,0	9,2	0,0	6,2	0,0	272,5	73,3	89,8
107,0	221,0	9,2	0,0	5,5	0,0	271,7	73,4	89,6
108,0	222,0	9,2	0,0	6,6	0,0	272,7	73,1	90,1
109,0	223,0	9,1	0,0	6,3	0,0	272,3	72,6	89,7
110,0	224,0	9,1	0,0	5,8	0,0	271,7	73,4	89,5
111,0	225,0	9,1	0,0	5,6	0,0	270,9	73,5	89,6
112,0	226,0	9,0	0,0	5,3	0,0	270,1	73,7	89,6
113,0	227,0	8,9	0,0	4,2	0,0	277,2	73,4	91,3
114,0	228,0	8,9	0,0	4,5	0,0	271,4	73,6	90,4
115,0	229,0	8,8	0,0	4,5	0,0	269,5	72,9	90,2
116,0	230,0	8,8	0,0	6,4	0,0	269,5	73,2	90,2
117,0	231,0	8,7	0,0	5,9	0,0	269,5	73,2	90,0
118,0	232,0	8,7	0,0	5,5	0,0	268,7	73,7	90,1
119,0	233,0	8,7	0,0	5,2	0,0	268,4	73,5	90,0
120,0	234,0	8,6	0,0	5,5	0,0	267,7	73,7	90,1
121,0	235,0	8,6	0,0	4,7	0,0	266,4	73,9	90,3
122,0	236,0	8,5	0,0	5,1	0,0	265,5	73,7	90,4
123,0	237,0	8,5	0,0	5,3	0,0	264,7	73,8	90,4
124,0	238,0	8,5	0,0	4,6	0,0	264,4	73,7	90,7
125,0	239,0	8,4	0,0	4,6	0,0	263,9	73,8	90,6
126,0	240,0	8,4	0,0	6,0	0,0	263,9	73,7	90,4
127,0	241,0	8,3	0,0	6,2	0,0	264,0	73,8	90,6
128,0	242,0	8,3	0,0	4,4	0,0	262,7	74,0	90,2
129,0	243,0	8,2	0,0	5,8	0,0	263,0	74,0	90,3
130,0	244,0	8,2	0,0	5,9	0,0	262,8	73,9	90,4
131,0	245,0	8,1	0,0	5,9	0,0	263,1	74,1	90,2
132,0	246,0	8,1	0,0	5,7	0,0	263,4	74,1	90,4
133,0	247,0	8,0	0,0	5,0	0,0	262,8	74,1	90,4
134,0	248,0	8,0	0,0	5,1	0,0	262,7	73,9	90,4
135,0	249,0	7,9	0,0	5,3	0,0	261,8	73,9	90,3
136,0	250,0	7,9	0,0	4,4	0,0	261,3	74,1	90,5
137,0	251,0	7,8	0,0	5,9	0,0	261,9	74,0	90,6
138,0	252,0	7,8	0,0	4,8	0,0	260,7	74,0	90,5



139,0	253,0	7,8	0,0	5,5	0,0	260,1	74,2	90,5
140,0	254,0	7,7	0,0	5,2	0,0	259,8	74,0	90,6
141,0	255,0	7,7	0,0	5,9	0,0	260,3	74,1	90,6
142,0	256,0	7,6	0,0	5,9	0,0	260,1	74,1	90,6
143,0	257,0	7,6	0,0	5,0	0,0	259,7	74,2	90,7
144,0	258,0	7,5	0,0	6,1	0,0	260,0	74,2	90,5
145,0	259,0	7,5	0,0	6,3	0,0	260,6	74,1	90,7
146,0	260,0	7,4	0,0	5,9	0,0	261,2	74,5	90,8
147,0	261,0	7,4	0,0	5,7	0,0	260,6	74,3	90,8
148,0	262,0	7,4	0,0	6,1	0,0	260,5	74,3	90,9
149,0	263,0	7,3	0,0	5,8	0,0	260,7	74,1	90,9
150,0	264,0	7,3	0,0	4,1	0,0	258,9	74,3	90,8
151,0	265,0	7,2	0,0	4,5	0,0	258,3	74,2	91,0
152,0	266,0	7,2	0,0	6,2	0,0	259,3	74,3	91,0
153,0	267,0	7,1	0,0	5,9	0,0	259,3	74,3	91,2
154,0	268,0	7,1	0,0	5,8	0,0	259,5	74,4	91,0
155,0	269,0	7,1	0,0	5,7	0,0	258,8	74,5	91,0
156,0	270,0	7,0	0,0	5,4	0,0	258,6	74,6	91,1
157,0	271,0	6,9	0,0	4,6	0,0	258,0	74,5	91,3
158,0	272,0	6,9	0,0	4,6	0,0	257,8	74,6	91,3
159,0	273,0	6,8	0,0	5,9	0,0	258,1	74,6	91,3
160,0	274,0	6,8	0,0	6,1	0,0	258,2	74,4	91,4
161,0	275,0	6,8	0,0	6,1	0,0	258,4	74,6	91,2
162,0	276,0	6,7	0,0	6,9	0,0	259,2	74,6	91,5
163,0	277,0	6,6	0,0	5,1	0,0	259,0	74,5	91,0
164,0	278,0	6,6	0,0	4,7	0,0	258,2	74,6	91,2
165,0	279,0	6,6	0,0	6,7	0,0	258,8	74,6	91,2
166,0	280,0	6,5	0,0	5,3	0,0	259,0	74,5	91,3
167,0	281,0	6,4	0,0	5,6	0,0	259,0	74,5	91,2
168,0	282,0	6,4	0,0	5,9	0,0	259,7	74,3	91,3
169,0	283,0	6,3	0,0	5,8	0,0	259,5	74,3	91,1
170,0	284,0	6,3	0,0	5,1	0,0	259,3	74,3	91,2
171,0	285,0	6,2	0,0	5,6	0,0	259,5	74,7	91,2
172,0	286,0	6,2	0,0	4,9	0,0	259,1	74,7	90,9
173,0	287,0	6,1	0,0	6,0	0,0	273,6	74,6	95,1
174,0	288,0	6,1	0,1	3,3	0,0	263,2	74,3	91,8
175,0	289,0	6,1	0,0	5,0	0,0	261,2	74,6	91,5
176,0	290,0	6,0	0,0	5,7	0,0	260,8	74,7	91,5
177,0	291,0	6,0	0,0	6,2	0,0	262,0	74,5	91,6
178,0	292,0	6,0	0,0	6,0	0,0	261,4	74,6	91,3
179,0	293,0	5,9	0,0	5,1	0,0	260,6	74,5	91,2
180,0	294,0	5,9	0,0	5,4	0,0	260,6	74,6	91,3
181,0	295,0	5,8	0,0	6,7	0,0	259,8	74,3	91,0
182,0	296,0	5,7	0,0	6,5	0,0	251,1	73,9	89,2
183,0	297,0	5,7	0,0	5,4	0,0	247,6	74,7	89,1
184,0	298,0	5,7	0,0	4,3	0,0	244,6	74,7	88,7
185,0	299,0	5,7	0,0	5,1	0,0	242,5	74,6	88,3
186,0	300,0	5,6	0,0	4,7	0,0	239,9	74,6	88,1
187,0	301,0	5,6	0,0	5,2	0,0	238,5	74,5	88,1
188,0	302,0	5,5	0,0	4,6	0,0	236,3	74,5	87,8
189,0	303,0	5,5	0,0	4,2	0,0	234,1	74,7	87,5
190,0	304,0	5,5	0,0	3,7	0,0	232,4	74,6	87,5
191,0	305,0	5,5	0,0	4,9	0,0	230,6	74,4	87,3
192,0	306,0	5,4	0,0	3,2	0,0	229,0	74,4	87,3
193,0	307,0	5,4	0,0	5,3	0,0	228,0	74,6	87,2
194,0	308,0	5,4	0,0	4,8	0,0	226,0	74,6	86,9
195,0	309,0	5,3	0,0	5,3	0,0	225,4	74,5	87,0
196,0	310,0	5,3	0,0	5,0	0,0	223,9	74,4	86,9
197,0	311,0	5,3	0,0	5,6	0,0	223,3	74,5	87,0
198,0	312,0	5,2	0,0	4,4	0,0	222,5	74,0	86,8
199,0	313,0	5,2	0,0	5,0	0,0	221,3	74,3	86,7
200,0	314,0	5,2	0,0	4,0	0,0	220,5	74,0	86,6
201,0	315,0	5,2	0,0	4,6	0,0	219,4	74,6	86,3
202,0	316,0	5,1	0,0	3,4	0,0	218,4	74,6	86,4
203,0	317,0	5,1	0,1	3,3	0,0	217,2	74,3	86,5
204,0	318,0	5,1	0,0	3,6	0,0	216,2	74,5	86,4
205,0	319,0	5,0	0,0	4,9	0,0	215,8	74,1	86,2
206,0	320,0	5,0	0,0	5,1	0,0	215,5	74,5	86,4
207,0	321,0	5,0	0,0	4,7	0,0	215,0	74,6	86,2
208,0	322,0	4,9	0,0	4,2	0,0	214,0	74,5	86,1
209,0	323,0	4,9	0,0	4,7	0,0	213,3	74,8	86,0
210,0	324,0	4,9	0,0	3,6	0,0	212,6	74,7	86,1
211,0	325,0	4,9	0,0	4,8	0,0	212,3	74,7	86,0

212,0	326,0	4,8	0,0	4,6	0,0	211,8	74,5	85,7
213,0	327,0	4,8	0,0	4,3	0,0	211,4	74,3	85,9
214,0	328,0	4,7	0,0	4,9	0,0	211,2	74,5	85,9
215,0	329,0	4,8	0,0	4,2	0,0	210,7	74,4	85,7
216,0	330,0	4,7	0,0	3,7	0,0	210,3	74,4	86,0
217,0	331,0	4,7	0,0	5,3	0,0	210,3	73,9	85,6
218,0	332,0	4,6	0,0	5,9	0,0	210,0	74,3	85,6
219,0	333,0	4,6	0,0	4,8	0,0	210,1	74,3	85,6
220,0	334,0	4,6	0,0	4,2	0,0	209,5	74,2	85,6
221,0	335,0	4,5	0,0	5,1	0,0	209,0	74,5	85,6
222,0	336,0	4,5	0,0	4,7	0,0	209,3	74,2	85,5
223,0	337,0	4,4	0,0	4,7	0,0	208,5	74,0	85,6
224,0	338,0	4,4	0,0	3,6	0,0	208,0	74,2	85,6
225,0	339,0	4,4	0,1	3,1	0,0	207,3	74,6	85,7
226,0	340,0	4,4	0,0	3,7	0,0	206,8	74,4	85,5
227,0	341,0	4,3	0,0	5,1	0,0	207,6	74,7	85,7
228,0	342,0	4,3	0,0	6,1	0,0	208,1	74,6	85,7
229,0	343,0	4,3	0,0	3,9	0,0	207,3	74,2	85,4
230,0	344,0	4,2	0,0	5,0	0,0	207,0	74,5	85,5
231,0	345,0	4,2	0,0	3,9	0,0	206,5	74,3	85,5
232,0	346,0	4,2	0,0	6,1	0,0	207,0	74,8	85,5
233,0	347,0	4,1	0,0	3,6	0,0	206,5	74,6	85,4
234,0	348,0	4,1	0,0	3,9	0,0	215,8	74,4	86,5
235,0	349,0	4,1	0,1	3,3	0,0	210,7	74,2	85,7
236,0	350,0	4,0	0,0	4,5	0,0	209,2	73,7	85,8
237,0	351,0	4,0	0,0	4,8	0,0	208,1	74,2	85,5
238,0	352,0	4,0	0,1	3,4	0,0	206,6	74,0	85,5
239,0	353,0	4,0	0,0	5,8	0,0	207,2	74,2	85,7
240,0	354,0	3,9	0,0	5,4	0,0	206,9	73,7	85,5
241,0	355,0	3,9	0,0	4,2	0,0	206,1	73,9	85,3
242,0	356,0	3,9	0,0	3,7	0,0	205,3	74,3	85,5
243,0	357,0	3,8	0,0	4,9	0,0	205,9	74,0	85,5
244,0	358,0	3,8	0,0	4,7	0,0	205,1	74,5	85,4
245,0	359,0	3,8	0,0	3,6	0,0	204,3	74,2	85,3
246,0	360,0	3,8	0,0	3,7	0,0	203,6	74,0	85,2
247,0	361,0	3,8	0,0	3,6	0,0	203,4	73,8	85,4
248,0	362,0	3,7	0,0	4,9	0,0	203,2	74,1	85,5
249,0	363,0	3,7	0,0	4,0	0,0	202,8	74,0	85,4
250,0	364,0	3,7	0,0	5,2	0,0	202,5	74,2	85,3
251,0	365,0	3,6	0,0	4,2	0,0	202,6	74,1	85,3
252,0	366,0	3,6	0,0	5,2	0,0	202,3	74,2	85,1
253,0	367,0	3,6	0,0	4,5	0,0	202,0	74,1	85,4
254,0	368,0	3,5	0,0	4,5	0,0	202,2	74,0	85,3
255,0	369,0	3,5	0,0	4,4	0,0	201,8	73,9	85,2
256,0	370,0	3,5	0,0	3,5	0,0	201,2	74,2	85,4
257,0	371,0	3,5	0,1	3,6	0,0	201,4	74,2	85,4
258,0	372,0	3,4	0,0	4,0	0,0	201,5	74,2	85,4
259,0	373,0	3,4	0,0	4,3	0,0	201,5	74,2	85,4
260,0	374,0	3,4	0,0	3,8	0,0	201,4	74,4	85,5
261,0	375,0	3,4	0,0	4,3	0,0	200,7	74,4	85,3
262,0	376,0	3,3	0,0	4,1	0,0	200,9	74,5	85,3
263,0	377,0	3,3	0,0	5,5	0,0	201,6	74,5	85,4
264,0	378,0	3,3	0,0	4,8	0,0	200,9	74,6	85,2
265,0	379,0	3,2	0,0	4,5	0,0	201,3	74,6	85,4
266,0	380,0	3,2	0,0	5,3	0,0	201,2	74,7	85,3
267,0	381,0	3,1	0,0	4,6	0,0	201,0	74,7	85,3
268,0	382,0	3,1	0,0	4,8	0,0	200,7	74,6	85,3
269,0	383,0	3,1	0,0	4,0	0,0	200,3	74,8	85,3
270,0	384,0	3,0	0,0	4,3	0,0	200,5	74,7	85,4
271,0	385,0	3,0	0,0	5,4	0,0	201,0	74,7	85,4
272,0	386,0	3,0	0,0	5,6	0,0	201,3	74,6	85,3
273,0	387,0	2,9	0,0	4,6	0,0	200,9	74,7	85,3
274,0	388,0	2,8	0,0	5,2	0,0	201,6	74,6	85,4
275,0	389,0	2,9	0,0	6,8	0,0	202,0	74,6	85,4
276,0	390,0	2,8	0,0	5,6	0,0	202,1	74,7	85,3
277,0	391,0	2,8	0,0	5,7	0,0	202,4	74,7	85,4
278,0	392,0	2,7	0,0	5,1	0,0	202,8	74,8	85,5
279,0	393,0	2,7	0,0	4,7	0,0	202,6	74,8	85,4
280,0	394,0	2,7	0,0	5,8	0,0	202,9	74,9	85,5
281,0	395,0	2,6	0,0	5,4	0,0	203,3	74,9	85,5
282,0	396,0	2,5	0,0	5,5	0,0	203,7	74,9	85,4
283,0	397,0	2,5	0,0	5,4	0,0	204,1	75,0	85,5
284,0	398,0	2,5	0,0	4,3	0,0	203,6	74,9	85,5

285,0	399,0	2,5	0,0	4,0	0,0	203,3	74,9	85,5
286,0	400,0	2,5	0,0	4,6	0,0	203,4	74,9	85,2
287,0	401,0	2,4	0,0	5,5	0,0	203,5	74,7	85,5
288,0	402,0	2,4	0,0	4,4	0,0	203,1	74,7	85,4
289,0	403,0	2,3	0,0	1,0	0,0	203,4	74,7	85,6
290,0	404,0	2,3	0,0	4,8	0,0	202,9	74,9	85,3
291,0	405,0	2,3	0,0	4,3	0,0	202,9	74,9	85,5
292,0	406,0	2,3	0,0	5,0	0,0	202,9	75,0	85,4
293,0	407,0	2,2	0,0	5,9	0,0	203,3	75,0	85,5
294,0	408,0	2,2	0,0	3,7	0,0	216,3	75,1	88,0
295,0	409,0	2,1	0,0	5,9	0,0	210,1	75,1	86,3
296,0	410,0	2,1	0,0	5,1	0,0	207,6	75,1	85,8
297,0	411,0	2,1	0,0	4,8	0,0	206,9	75,0	85,9
298,0	412,0	2,0	0,0	4,6	0,0	206,4	75,2	85,8
299,0	413,0	2,0	0,0	4,9	0,0	205,8	75,1	85,6
300,0	414,0	2,0	0,0	5,1	0,0	205,7	75,2	85,6
301,0	415,0	2,0	0,0	5,9	0,0	205,7	75,1	85,6
302,0	416,0	2,0	0,0	3,9	0,0	204,5	75,2	85,4
303,0	417,0	1,9	0,0	3,8	0,0	204,1	75,1	85,5
304,0	418,0	1,9	0,0	3,8	0,0	203,1	75,2	85,4
305,0	419,0	1,9	0,0	5,0	0,0	203,4	74,9	85,5
306,0	420,0	1,8	0,0	3,5	0,0	202,0	75,1	85,3
307,0	421,0	1,8	0,0	4,0	0,0	201,8	75,2	85,2
308,0	422,0	1,8	0,0	4,1	0,0	201,6	75,3	85,4
309,0	423,0	1,8	0,0	4,9	0,0	202,3	75,2	85,4
310,0	424,0	1,7	0,0	4,7	0,0	202,6	75,3	85,4
311,0	425,0	1,7	0,0	6,4	0,0	202,9	75,4	85,4
312,0	426,0	1,7	0,0	3,8	0,0	202,0	75,4	85,4
313,0	427,0	1,6	0,0	4,4	0,0	202,4	75,0	85,5
314,0	428,0	1,6	0,0	4,7	0,0	202,6	75,2	85,6
315,0	429,0	1,5	0,0	5,1	0,0	202,8	75,2	85,6
316,0	430,0	1,5	0,0	4,9	0,0	202,4	75,0	85,5
317,0	431,0	1,5	0,0	5,8	0,0	202,2	75,3	85,3
318,0	432,0	1,4	0,0	4,0	0,0	201,8	75,5	85,5
319,0	433,0	1,4	0,0	5,5	0,0	202,3	75,1	85,6
320,0	434,0	1,4	0,0	4,5	0,0	201,3	75,5	85,4
321,0	435,0	1,3	0,0	4,5	0,0	201,4	75,3	85,4
322,0	436,0	1,3	0,0	5,5	0,0	201,8	75,4	85,5
323,0	437,0	1,3	0,0	6,4	0,0	202,8	75,4	85,6
324,0	438,0	1,2	0,0	4,4	0,0	202,3	75,4	85,5
325,0	439,0	1,2	0,0	4,9	0,0	202,1	75,4	85,5
326,0	440,0	1,2	0,0	4,4	0,0	201,6	75,3	85,4
327,0	441,0	1,2	0,0	4,3	0,0	201,3	75,1	85,4
328,0	442,0	1,1	0,0	4,6	0,0	201,8	75,4	85,6
329,0	443,0	1,1	0,0	6,2	0,0	202,2	75,5	85,4
330,0	444,0	1,1	0,0	5,6	0,0	202,6	75,4	85,6
331,0	445,0	1,0	0,0	5,0	0,0	202,8	75,5	85,8
332,0	446,0	1,0	0,0	5,5	0,0	203,1	75,6	85,6
333,0	447,0	0,9	0,0	5,2	0,0	203,1	75,5	85,6
334,0	448,0	0,9	0,0	6,2	0,0	203,0	75,4	85,6
335,0	449,0	0,9	0,0	5,6	0,0	202,8	75,6	85,5
336,0	450,0	0,8	0,0	5,1	0,0	202,4	75,5	85,5
337,0	451,0	0,8	0,0	4,4	0,0	202,3	75,6	85,5
338,0	452,0	0,8	0,0	4,1	0,0	202,1	75,6	85,5
339,0	453,0	0,7	0,0	4,7	0,0	202,1	75,7	85,6
340,0	454,0	0,7	0,0	6,1	0,0	202,6	75,3	85,7
341,0	455,0	0,7	0,0	4,8	0,0	202,5	75,6	85,6
342,0	456,0	0,6	0,0	4,4	0,0	202,4	75,6	85,8
343,0	457,0	0,6	0,0	6,2	0,0	202,8	75,6	85,6
344,0	458,0	0,6	0,0	4,6	0,0	202,6	75,8	85,6
345,0	459,0	0,6	0,0	5,2	0,0	202,6	75,8	85,8
346,0	460,0	0,5	0,0	4,1	0,0	202,9	75,9	85,7
347,0	461,0	0,5	0,0	4,9	0,0	202,7	75,9	85,8
348,0	462,0	0,5	0,0	5,0	0,0	202,9	75,6	85,8
349,0	463,0	0,4	0,0	5,4	0,0	203,3	75,7	85,8
350,0	464,0	0,4	0,0	4,6	0,0	203,3	75,6	85,8
351,0	465,0	0,3	0,0	4,3	0,0	203,1	75,8	85,8
352,0	466,0	0,3	0,0	5,5	0,0	203,3	75,7	85,7
353,0	467,0	0,3	0,0	5,6	0,0	203,2	75,6	85,7
354,0	468,0	0,3	0,0	5,4	0,0	213,2	75,9	88,2
355,0	469,0	0,2	0,0	4,1	0,0	211,2	75,8	86,5
356,0	470,0	0,2	0,0	4,1	0,0	207,3	75,8	86,1
357,0	471,0	0,2	0,0	5,4	0,0	206,5	76,0	86,1

358,0	472,0	0,1	0,0	4,4	0,0	205,9	75,9	86,0
359,0	473,0	0,1	0,0	6,2	0,0	206,0	75,9	85,9
360,0	474,0	0,1	0,0	4,9	0,0	206,0	75,9	85,9
361,0	475,0	0,0	0,0	4,8	0,0	205,3	75,9	85,8

Manufacturer: ravelli  
 Model: RV 120

Run: 1  
 Project #: pi 20145  
 Test Duration: 361 min

Note: In the "Input data", "Calc. % O<sub>2</sub>", "Fuel Properties", and "Mass Balance" columns, [e], [d], [g], [a], [b], [c], [h], [u], [w], [j], and [k] refer to their respective variables in Clauses

Overall Heating Efficiency: 79,25%  
 Combustion Efficiency: 99,50%  
 Heat Transfer Efficiency: 79,65%

	HHV	LHV
Eff	79,25%	84,72%
Comb Eff	99,50%	99,50%
HT Eff	79,65%	85,15%
Output	19 840	kJ/h
Burn Rate	1,23	kg/h
Grams CO	17	g
Input	25 036	kJ/h
MC wet	5,76	

Ultimate CO<sub>2</sub>  
 CO<sub>2-ult</sub> 20,21  
 F<sub>0</sub>  
 1,029

Heat Output:	18 821 Btu/h
Heat Input:	23 749 Btu/h
Burn Duration:	6,02 h
Burn Rate:	2,72 lb/h
Stack Temp:	281,7 Deg. F

Averages	0,01	5,75	2,81	20,73	14,97	130,30	23,53	100,5%	79,9%	#DIV/0!	
INPUT DATA				Oxygen Calculation			Input Data		Combust	Heat	Net
Elapsed Time	Weight Remaining (kg)	% CO [e]	% CO <sub>2</sub> [d]	Excess Air EA	Total O <sub>2</sub>	Calc. % O <sub>2</sub> [g]	Flue Gas (°C)	Room Temp (°C)	Eff %	Transfer %	Eff %
0,00	7,88	0,00	9,13	121,5%	20,61	11,48	209,7	23,0	100,4%	78,5%	78,8%
1,00	7,83	0,00	8,49	138,1%	20,63	12,15	209,5	22,9	100,4%	77,6%	77,9%
2,00	7,79	0,00	7,40	173,1%	20,67	13,27	209,2	23,0	100,5%	75,7%	76,0%
3,00	7,75	0,00	8,74	131,3%	20,63	11,89	209,8	23,1	100,4%	78,0%	78,3%
4,00	7,74	0,00	9,74	107,5%	20,59	10,85	210,4	23,1	100,3%	79,3%	79,5%
5,00	7,70	0,00	9,16	120,6%	20,61	11,45	210,9	23,2	100,4%	78,5%	78,8%
6,00	7,61	0,00	10,75	88,1%	20,55	9,81	211,5	23,2	100,3%	80,3%	80,5%
7,00	7,61	0,00	8,09	149,9%	20,65	12,56	211,4	23,2	100,4%	76,8%	77,1%
8,00	7,51	0,00	8,80	129,7%	20,62	11,82	211,7	23,1	100,4%	77,9%	78,2%
9,00	7,51	0,00	7,92	155,0%	20,65	12,73	211,4	23,2	100,5%	76,5%	76,8%
10,00	7,43	0,00	9,64	109,7%	20,59	10,95	211,7	23,3	100,3%	79,1%	79,3%
11,00	7,38	0,00	9,21	119,4%	20,61	11,40	211,7	23,3	100,3%	78,5%	78,8%
12,00	7,34	0,00	7,81	158,8%	20,66	12,85	211,0	23,3	100,5%	76,3%	76,7%
13,00	7,29	0,00	9,66	109,3%	20,59	10,94	211,2	23,3	100,3%	79,1%	79,4%
14,00	7,30	0,00	9,71	108,3%	20,59	10,89	211,5	23,4	100,3%	79,2%	79,4%
15,00	7,25	0,00	8,02	151,9%	20,65	12,63	211,5	23,4	100,4%	76,7%	77,0%
16,00	7,20	0,00	8,35	141,9%	20,64	12,29	211,0	23,3	100,4%	77,3%	77,6%
17,00	7,15	0,00	10,45	93,4%	20,56	10,11	211,6	23,5	100,3%	80,0%	80,2%
18,00	7,11	0,00	9,47	113,3%	20,60	11,12	212,0	23,5	100,3%	78,9%	79,1%
19,00	7,07	0,00	9,19	119,8%	20,61	11,42	212,3	23,5	100,3%	78,5%	78,7%
20,00	7,02	0,00	8,17	147,4%	20,65	12,48	212,3	23,5	100,4%	76,9%	77,2%
21,00	6,98	0,00	9,66	109,3%	20,59	10,94	212,6	23,5	100,3%	79,0%	79,3%
22,00	6,93	0,00	9,39	115,2%	20,60	11,21	212,9	23,6	100,3%	78,7%	79,0%
23,00	6,88	0,00	9,72	107,8%	20,59	10,87	212,6	23,6	100,3%	79,1%	79,4%
24,00	6,84	0,00	9,51	112,6%	20,60	11,09	213,1	23,5	100,3%	78,8%	79,1%
25,00	6,79	0,00	9,03	123,8%	20,62	11,59	213,5	23,6	100,4%	78,1%	78,4%
26,00	6,75	0,00	9,19	119,8%	20,61	11,42	213,0	23,6	100,3%	78,4%	78,7%
27,00	6,66	0,00	9,92	103,8%	20,58	10,66	213,5	23,7	100,3%	79,3%	79,6%
28,00	6,66	0,00	9,50	112,7%	20,60	11,09	213,1	23,7	100,3%	78,8%	79,1%
29,00	6,62	0,00	8,80	129,7%	20,62	11,82	212,9	23,7	100,4%	77,9%	78,2%
30,00	6,57	0,00	10,88	85,7%	20,55	9,66	213,7	23,8	100,2%	80,3%	80,5%
31,00	6,51	0,00	9,41	114,8%	20,60	11,19	213,7	23,6	100,3%	78,7%	78,9%
32,00	6,48	0,00	7,49	169,9%	20,67	13,18	212,9	23,7	100,5%	75,6%	75,9%
33,00	6,42	0,00	9,28	117,8%	20,61	11,33	213,2	23,7	100,3%	78,5%	78,8%
34,00	6,38	0,00	9,64	109,7%	20,59	10,95	213,3	23,7	100,3%	79,0%	79,2%
35,00	6,29	0,00	7,36	174,4%	20,68	13,31	213,1	23,8	100,5%	75,3%	75,7%
36,00	6,29	0,00	10,42	94,1%	20,57	10,15	213,6	23,8	100,3%	79,9%	80,1%
37,00	6,25	0,00	8,96	125,5%	20,62	11,66	213,2	23,8	100,4%	78,1%	78,4%
38,00	6,16	0,00	10,07	100,7%	20,58	10,51	213,7	23,8	100,3%	79,5%	79,7%
39,00	6,15	0,00	7,63	164,9%	20,67	13,04	212,8	23,8	100,5%	75,9%	76,2%
40,00	6,07	0,00	8,80	129,7%	20,62	11,83	212,9	23,9	100,4%	77,9%	78,2%
41,00	6,06	0,00	9,62	110,0%	20,59	10,97	213,1	23,9	100,3%	79,0%	79,2%
42,00	6,02	0,00	9,00	124,6%	20,62	11,62	213,2	23,8	100,4%	78,1%	78,4%
43,00	5,98	0,00	9,10	122,2%	20,61	11,52	213,4	23,9	100,3%	78,3%	78,5%
44,00	5,93	0,00	8,78	130,1%	20,62	11,84	213,2	23,9	100,4%	77,8%	78,1%
45,00	5,85	0,00	9,19	119,8%	20,61	11,41	213,4	23,9	100,3%	78,4%	78,7%
46,00	5,84	0,00	8,55	136,3%	20,63	12,08	213,2	23,9	100,4%	77,5%	77,8%
47,00	5,75	0,00	9,84	105,4%	20,59	10,75	214,0	24,0	100,3%	79,2%	79,4%
48,00	5,75	0,01	7,84	157,6%	20,66	12,81	213,1	23,9	100,4%	76,3%	76,6%
49,00	5,71	0,00	9,24	118,6%	20,61	11,36	213,2	24,0	100,3%	78,5%	78,8%
50,00	5,66	0,00	7,84	157,6%	20,66	12,81	211,9	23,9	100,4%	76,4%	76,7%
51,00	5,62	0,00	7,76	160,4%	20,66	12,90	211,4	23,9	100,5%	76,3%	76,6%
52,00	5,57	0,00	8,82	129,0%	20,62	11,80	212,5	24,0	100,3%	78,0%	78,2%
53,00	5,53	0,01	7,16	181,9%	20,68	13,52	211,2	24,0	100,5%	75,1%	75,4%
54,00	5,48	0,00	8,11	149,3%	20,65	12,54	210,7	24,0	100,4%	77,0%	77,3%
55,00	5,48	0,00	9,39	115,3%	20,60	11,21	211,0	23,9	100,3%	78,9%	79,1%
56,00	5,43	0,00	8,37	141,5%	20,64	12,27	209,9	24,0	100,4%	77,5%	77,8%
57,00	5,39	0,01	7,31	176,1%	20,68	13,36	210,0	24,0	100,5%	75,5%	75,8%
58,00	5,35	0,00	9,38	115,5%	20,60	11,23	210,4	24,1	100,3%	78,9%	79,2%
59,00	5,30	0,00	8,91	126,7%	20,62	11,71	209,8	23,9	100,4%	78,3%	78,6%
60,00	5,26	0,00	8,52	137,1%	20,63	12,11	209,8	23,9	100,4%	77,7%	78,0%
61,00	5,21	0,00	9,79	106,5%	20,59	10,80	210,5	23,9	100,3%	79,4%	79,6%
62,00	5,12	0,00	9,26	118,3%	20,61	11,35	205,8	24,0	100,3%	79,1%	79,4%
63,00	5,11	0,00	8,52	137,3%	20,63	12,12	195,7	24,0	100,4%	78,9%	79,2%
64,00	5,07	0,00	7,56	167,3%	20,67	13,11	188,6	24,1	100,5%	78,0%	78,3%
65,00	5,07	0,01	5,81	246,7%	20,73	14,91	183,2	24,0	100,5%	74,6%	75,0%
66,00	5,03	0,02	5,45	269,8%	20,74	15,29	179,2	23,9	100,5%	74,0%	74,4%
67,00	5,03	0,01	5,76	250,2%	20,73	14,96	175,5	24,0	100,6%	75,4%	75,8%
68,00	5,02	0,02	5,08	296,9%	20,76	15,67	172,0	23,9	100,6%	73,6%	74,1%
69,00	4,98	0,01	7,08	185,1%	20,69	13,60	169,2	24,0	100,5%	78,9%	79,3%
70,00	4,98	0,01	6,01	235,8%	20,72	14,71	166,6	23,9	100,6%	77,0%	77,4%
71,00	4,94	0,01	6,99	189,1%	20,69	13,70	164,6	24,0	100,5%	79,2%	79,6%
72,00	4,94	0,01	5,61	259,7%	20,74	15,12	162,4	23,9	100,7%	76,5%	77,0%
73,00	4,89	0,02	5,12	293,2%	20,76	15,62	160,2	23,7	100,6%	75,3%	75,8%
74,00	4,89	0,01	5,85	245,1%	20,73	14,88	158,3	23,9	100,6%	77,5%	78,0%
75,00	4,90	0,01	5,39	274,3%	20,75	15,35	156,3	23,9	100,6%	76,6%	77,0%
76,00	4,85	0,02	4,82	317,7%	20,77	15,94	154,3	23,8	100,5%	75,1%	75,5%
77,00	4,85	0,01	5,95	239,4%	20,73	14,78	152,6	23,8	100,6%	78,4%	78,8%
78,00	4,80	0,01	5,55	263,4%	20,74	15,18	151,0	23,6	100,6%	77,6%	78,1%
79,00	4,80	0,01	5,98	237,5%	20,72	14,74	149,9	23,6	100,6%	78,7%	79,2%
80,00	4,75	0,00	6,42	214,5%	20,71	14,28	148,9	23,6	100,6%	79,7%	80,2%
81,00	4,75	0,01	5,81	247,3%	20,73	14,91	148,0	23,6	100,6%	78,6%	79,1%
82,00	4,71	0,01	5,68	255,1%	20,74	15,05	146,8	23,5	100,6%	78,4%	78,9%
83,00	4,71	0,03	4,47	349,0%	20,78	16,29	145,5	23,4	100,5%	75,1%	75,5%
84,00	4,71	0,02	4,67	331,1%	20,77	16,09	144,2	23,4	100,7%	75,9%	76,4%
85,00	4,67	0,01	5,98	237,5%	20,72	14,74	143,2	23,5	100,6%	79,5%	79,9%
86,00	4,66	0,01	5,55	263,3%	20,74	15,18	142,5	23,5	100,6%	78,6%	79,1%
87,00	4,62	0,02	5,26	283,4%	20,75	15,49	142,0	23,5	100,6%	78,0%	78,4%
88,00	4,62	0,01	5,42	272,2%	20,74	15,32	141,0	23,4	100,6%	78,5%	79,0%
89,00	4,62	0,02	5,11	294,4%	20,76	15,64	140,4	23,5	100,6%	77,8%	78,2%
90,00	4,57	0,02	5,55	263,2%	20,74	15,18	139,9	23,4	100,5%	78,9%	79,3%
91,00	4,53	0,01	5,32	278,9%	20,75	15,42	139,4	23,4	100,6%	78,4%	78,9%
92,00	4,53	0,01	6,18	226,8%	20,72	14,54	138,5	23,2	100,6%	80,3%	

93,00	4,53	0,01	6,24	223,4%	20,72	14,47	138,2	23,3	100,6%	80,5%	81,0%
94,00	4,49	0,00	7,76	160,4%	20,66	12,90	138,1	23,3	100,4%	82,7%	83,1%
95,00	4,44	0,01	6,36	217,6%	20,71	14,35	137,6	23,2	100,5%	80,8%	81,2%
96,00	4,44	0,00	6,37	216,9%	20,71	14,33	137,1	23,2	100,6%	80,8%	81,3%
97,00	4,39	0,02	5,12	293,2%	20,76	15,62	136,3	23,0	100,6%	78,3%	78,7%
98,00	4,39	0,01	6,79	197,3%	20,70	13,90	136,3	23,2	100,4%	81,6%	81,9%
99,00	4,35	0,01	5,66	256,3%	20,74	15,07	135,9	23,2	100,6%	79,6%	80,1%
100,00	4,30	0,01	5,76	250,1%	20,73	14,96	135,8	23,1	100,6%	79,8%	80,3%
101,00	4,30	0,01	6,37	216,7%	20,71	14,33	135,5	23,2	100,5%	81,0%	81,4%
102,00	4,30	0,00	6,93	191,4%	20,69	13,76	135,4	23,3	100,5%	81,9%	82,3%
103,00	4,26	0,02	5,30	280,2%	20,75	15,44	134,8	23,1	100,6%	78,9%	79,4%
104,00	4,26	0,04	4,54	342,0%	20,78	16,22	134,2	23,1	100,4%	76,9%	77,1%
105,00	4,21	0,01	4,96	306,4%	20,76	15,80	134,0	23,0	100,7%	78,1%	78,6%
106,00	4,17	0,01	6,18	226,9%	20,72	14,54	133,6	22,9	100,6%	80,8%	81,3%
107,00	4,17	0,01	5,47	269,0%	20,74	15,27	133,2	23,0	100,7%	79,5%	80,0%
108,00	4,17	0,01	6,57	207,3%	20,70	14,13	133,7	22,9	100,5%	81,5%	81,9%
109,00	4,13	0,00	6,31	220,3%	20,71	14,40	133,5	22,6	100,6%	81,0%	81,5%
110,00	4,12	0,01	5,82	246,7%	20,73	14,90	133,2	23,0	100,6%	80,2%	80,8%
111,00	4,13	0,01	5,61	259,4%	20,74	15,12	132,7	23,1	100,6%	79,9%	80,4%
112,00	4,08	0,02	5,29	280,6%	20,75	15,45	132,3	23,1	100,6%	79,2%	79,7%
113,00	4,03	0,02	4,20	378,0%	20,79	16,57	136,2	23,0	100,6%	75,4%	75,8%
114,00	4,03	0,02	4,51	346,4%	20,78	16,26	133,0	23,1	100,7%	76,9%	77,5%
115,00	3,98	0,04	4,54	341,2%	20,78	16,21	132,0	22,7	100,3%	77,2%	77,4%
116,00	3,98	0,01	6,44	213,5%	20,71	14,26	132,0	22,9	100,5%	81,4%	81,9%
117,00	3,96	0,01	5,88	243,3%	20,73	14,84	132,0	22,9	100,6%	80,5%	81,0%
118,00	3,94	0,01	5,49	267,8%	20,74	15,25	131,5	23,1	100,6%	79,7%	80,3%
119,00	3,94	0,01	5,16	290,7%	20,75	15,59	131,3	23,1	100,6%	79,0%	79,5%
120,00	3,89	0,01	5,49	267,4%	20,74	15,25	131,0	23,2	100,6%	79,8%	80,3%
121,00	3,89	0,01	4,70	328,6%	20,77	16,06	130,2	23,3	100,7%	78,0%	78,5%
122,00	3,85	0,01	5,09	295,8%	20,76	15,66	129,7	23,2	100,7%	79,1%	79,6%
123,00	3,85	0,02	5,26	282,7%	20,75	15,48	129,3	23,2	100,5%	79,5%	79,9%
124,00	3,85	0,03	4,64	332,8%	20,77	16,12	129,1	23,2	100,4%	77,9%	78,2%
125,00	3,81	0,02	4,64	333,7%	20,77	16,12	128,8	23,2	100,6%	78,0%	78,4%
126,00	3,80	0,01	5,98	237,5%	20,72	14,74	128,8	23,2	100,6%	81,0%	81,5%
127,00	3,76	0,01	6,19	225,9%	20,72	14,52	128,9	23,2	100,5%	81,4%	81,8%
128,00	3,77	0,03	4,37	359,9%	20,78	16,40	128,1	23,4	100,5%	77,2%	77,6%
129,00	3,71	0,02	5,78	248,3%	20,73	14,94	128,3	23,3	100,4%	80,7%	81,1%
130,00	3,71	0,01	5,90	242,0%	20,73	14,82	128,2	23,3	100,6%	81,0%	81,5%
131,00	3,66	0,02	5,91	240,9%	20,73	14,81	128,4	23,4	100,5%	81,0%	81,4%
132,00	3,66	0,01	5,75	251,0%	20,73	14,98	128,6	23,4	100,6%	80,7%	81,1%
133,00	3,62	0,01	5,01	302,7%	20,76	15,75	128,2	23,4	100,7%	79,1%	79,6%
134,00	3,62	0,02	5,11	294,3%	20,76	15,64	128,2	23,3	100,6%	79,3%	79,8%
135,00	3,58	0,01	5,27	282,8%	20,75	15,47	127,6	23,3	100,7%	79,8%	80,3%
136,00	3,58	0,02	4,42	352,2%	20,78	16,35	127,4	23,4	100,6%	77,5%	78,0%
137,00	3,53	0,02	5,86	243,4%	20,73	14,85	127,7	23,3	100,4%	81,0%	81,3%
138,00	3,53	0,03	4,77	321,5%	20,77	15,98	127,0	23,3	100,5%	78,6%	79,0%
139,00	3,54	0,01	5,52	265,3%	20,74	15,21	126,7	23,4	100,6%	80,4%	80,9%
140,00	3,49	0,02	5,17	289,3%	20,75	15,57	126,6	23,4	100,6%	79,7%	80,1%
141,00	3,49	0,01	5,86	243,9%	20,73	14,86	126,8	23,4	100,5%	81,1%	81,5%
142,00	3,44	0,01	5,86	244,3%	20,73	14,86	126,7	23,4	100,6%	81,1%	81,6%
143,00	3,44	0,02	5,03	300,4%	20,76	15,72	126,5	23,5	100,6%	79,4%	79,8%
144,00	3,40	0,01	6,14	228,6%	20,72	14,57	126,7	23,4	100,6%	81,6%	82,0%
145,00	3,40	0,01	6,27	221,5%	20,71	14,43	127,0	23,4	100,5%	81,8%	82,2%
146,00	3,35	0,01	5,91	241,4%	20,73	14,81	127,3	23,6	100,6%	81,1%	81,6%
147,00	3,34	0,01	5,66	256,1%	20,74	15,07	127,0	23,5	100,6%	80,7%	81,2%
148,00	3,35	0,01	6,11	230,2%	20,72	14,60	126,9	23,5	100,6%	81,5%	82,0%
149,00	3,30	0,01	5,83	246,1%	20,73	14,90	127,1	23,4	100,6%	81,0%	81,4%
150,00	3,30	0,02	4,09	391,3%	20,79	16,69	126,0	23,5	100,7%	76,6%	77,1%
151,00	3,26	0,03	4,54	342,1%	20,78	16,22	125,7	23,5	100,5%	78,1%	78,5%
152,00	3,26	0,01	6,24	223,5%	20,72	14,47	126,3	23,5	100,6%	81,8%	82,3%
153,00	3,22	0,01	5,88	243,1%	20,73	14,84	126,3	23,5	100,5%	81,2%	81,6%
154,00	3,21	0,01	5,80	248,2%	20,73	14,93	126,4	23,5	100,6%	81,0%	81,5%
155,00	3,21	0,01	5,72	253,2%	20,73	15,02	126,0	23,6	100,6%	80,9%	81,4%
156,00	3,17	0,01	5,37	275,6%	20,75	15,37	125,9	23,7	100,6%	80,2%	80,7%
157,00	3,14	0,03	4,65	332,6%	20,77	16,11	125,6	23,6	100,5%	78,5%	78,9%
158,00	3,12	0,02	4,63	334,1%	20,77	16,13	125,5	23,6	100,6%	78,5%	78,9%
159,00	3,08	0,01	5,93	240,4%	20,73	14,79	125,6	23,7	100,6%	81,4%	81,8%
160,00	3,08	0,01	6,12	229,6%	20,72	14,59	125,7	23,5	100,6%	81,7%	82,1%
161,00	3,08	0,01	6,06	233,3%	20,72	14,66	125,8	23,6	100,6%	81,6%	82,0%
162,00	3,04	0,00	6,90	192,8%	20,69	13,79	126,2	23,7	100,5%	82,8%	83,2%
163,00	2,98	0,01	5,14	292,4%	20,75	15,61	126,1	23,6	100,7%	79,7%	80,2%
164,00	2,98	0,05	4,74	321,9%	20,77	16,00	125,7	23,7	100,1%	78,7%	78,8%
165,00	2,99	0,01	6,65	203,4%	20,70	14,04	126,0	23,7	100,5%	82,4%	82,9%
166,00	2,94	0,01	5,29	281,4%	20,75	15,46	126,1	23,6	100,6%	80,0%	80,5%
167,00	2,89	0,01	5,55	263,5%	20,74	15,18	126,1	23,6	100,6%	80,6%	81,1%
168,00	2,89	0,01	5,94	239,6%	20,73	14,78	126,5	23,5	100,6%	81,3%	81,8%
169,00	2,85	0,01	5,79	248,4%	20,73	14,93	126,4	23,5	100,6%	81,0%	81,5%
170,00	2,85	0,01	5,06	299,0%	20,76	15,70	126,3	23,5	100,7%	79,5%	80,0%
171,00	2,81	0,01	5,65	257,3%	20,74	15,08	126,4	23,7	100,6%	80,8%	81,3%
172,00	2,81	0,01	4,88	313,6%	20,76	15,88	126,2	23,7	100,7%	79,0%	79,6%
173,00	2,77	0,01	6,01	235,5%	20,72	14,70	134,2	23,7	100,5%	80,6%	81,0%
174,00	2,77	0,06	3,31	501,0%	20,82	17,48	128,5	23,5	100,1%	72,6%	72,6%
175,00	2,76	0,03	4,99	302,9%	20,76	15,76	127,3	23,7	100,4%	79,2%	79,5%
176,00	2,72	0,01	5,73	251,8%	20,73	14,99	127,1	23,7	100,5%	80,8%	81,3%
177,00	2,72	0,01	6,23	224,3%	20,72	14,49	127,8	23,6	100,6%	81,6%	82,1%
178,00	2,72	0,01	6,00	236,7%	20,72	14,73	127,4	23,7	100,6%	81,3%	81,8%
179,00	2,68	0,02	5,11	294,4%	20,76	15,64	127,0	23,6	100,6%	79,5%	80,0%
180,00	2,68	0,02	5,37	275,3%	20,75	15,37	127,0	23,7	100,6%	80,1%	80,6%
181,00	2,62	0,00	6,65	203,6%	20,70	14,05	126,5	23,5	100,6%	82,4%	82,8%
182,00	2,58	0,00	6,53	209,4%	20,71	14,17	121,7	23,7	100,6%	82,7%	83,1%
183,00	2,58	0,01	5,37	275,7%	20,75	15,37	119,8	23,3	100,6%	81,0%	81,5%
184,00	2,58	0,03	4,34	362,3%	20,78	16,43	118,1	23,7	100,4%	78,7%	79,0%
185,00	2,58	0,02	5,11	294,3%	20,76	15,64	116,9	23,7	100,6%	80,8%	81,3%
186,00	2,54	0,02	4,65	332,3%	20,77	16,11	115,5	23,7	100,6%	79,9%	80,4%
187,00	2,54	0,02	5,22	285,8%	20,75	15,52	114,7	23,6	100,6%	81,3%	81,8%
188,00	2,49	0,03	4,63	333,9%	20,77	16,13	113,5	23,6	100,5%	80,1%	80,6%
189,00	2,49	0,03	4,19	379,6%	20,79	16,59	112,3	23,7	100,6%	79,1%	79,6%
190,00	2,49	0,03	3,73	437,2%	20,80	17,06	111,3	23,7	100,6%	77,7%	78,1%
191,00	2,49	0,03	4,85	314,6%	20,76	15,90	110,4	23,5	100,5%	81,1%	81,5%
192,00	2,45	0,05	3,23	516,7%	20,82	17,57	109,4	23,6	100,2%	75,9%	76,1%
193,00	2,45	0,02	5,28	280,8%	20,75	15,45	108,9	23,7	100,5%	82,2%	82,5%
194,00	2,44	0,02	4,79	319,9%	20,77	15,96	107,8	23,7	100,6%	81,3%	81,8%
195,00	2,40	0,02	5,27	282							



321,00	0,60	0,02	4,49	348,2%	20,78	16,28	94,1	24,1	100,7%	82,6%	83,2%
322,00	0,59	0,01	5,53	264,8%	20,74	15,20	94,3	24,1	100,7%	84,4%	85,0%
323,00	0,59	0,00	6,42	214,6%	20,71	14,29	94,9	24,1	100,6%	85,4%	85,9%
324,00	0,55	0,01	4,39	359,3%	20,78	16,39	94,6	24,1	100,8%	82,3%	83,0%
325,00	0,55	0,01	4,87	313,9%	20,76	15,89	94,5	24,1	100,7%	83,3%	83,9%
326,00	0,55	0,01	4,39	360,1%	20,78	16,39	94,2	24,1	100,9%	82,4%	83,1%
327,00	0,55	0,02	4,33	364,8%	20,78	16,44	94,1	24,0	100,8%	82,3%	82,9%
328,00	0,49	0,01	4,62	336,2%	20,77	16,15	94,3	24,1	100,7%	82,9%	83,5%
329,00	0,50	0,01	6,22	224,5%	20,72	14,49	94,6	24,2	100,6%	85,2%	85,7%
330,00	0,50	0,01	5,58	261,5%	20,74	15,15	94,8	24,1	100,7%	84,4%	84,9%
331,00	0,45	0,01	5,01	302,4%	20,76	15,74	94,9	24,2	100,7%	83,5%	84,1%
332,00	0,45	0,01	5,50	267,1%	20,74	15,24	95,0	24,2	100,7%	84,2%	84,8%
333,00	0,41	0,01	5,17	289,8%	20,75	15,57	95,0	24,1	100,7%	83,8%	84,3%
334,00	0,40	0,01	6,16	228,0%	20,72	14,56	95,0	24,1	100,6%	85,1%	85,6%
335,00	0,41	0,01	5,65	257,2%	20,74	15,08	94,9	24,2	100,6%	84,5%	85,0%
336,00	0,36	0,01	5,14	292,8%	20,75	15,61	94,7	24,2	100,8%	83,7%	84,4%
337,00	0,36	0,03	4,41	355,4%	20,78	16,35	94,6	24,2	100,5%	82,4%	82,8%
338,00	0,36	0,03	4,11	388,5%	20,79	16,67	94,5	24,2	100,6%	81,7%	82,2%
339,00	0,32	0,01	4,74	325,0%	20,77	16,02	94,5	24,3	100,8%	83,1%	83,7%
340,00	0,32	0,01	6,14	228,8%	20,72	14,57	94,8	24,0	100,6%	85,1%	85,6%
341,00	0,32	0,01	4,78	322,1%	20,77	15,98	94,7	24,2	100,9%	83,1%	83,8%
342,00	0,28	0,02	4,40	356,8%	20,78	16,37	94,7	24,2	100,7%	82,4%	82,9%
343,00	0,28	0,01	6,24	223,2%	20,72	14,47	94,9	24,2	100,5%	85,2%	85,6%
344,00	0,27	0,02	4,59	339,1%	20,77	16,18	94,8	24,4	100,7%	82,8%	83,3%
345,00	0,27	0,01	5,21	287,1%	20,75	15,54	94,8	24,3	100,7%	83,9%	84,4%
346,00	0,23	0,02	4,11	389,2%	20,79	16,67	94,9	24,4	100,7%	81,7%	82,2%
347,00	0,23	0,03	4,95	306,5%	20,76	15,80	94,8	24,4	100,5%	83,4%	83,8%
348,00	0,23	0,01	4,98	305,0%	20,76	15,77	95,0	24,2	100,8%	83,5%	84,1%
349,00	0,18	0,01	5,42	272,2%	20,74	15,32	95,2	24,3	100,7%	84,1%	84,7%
350,00	0,18	0,01	4,64	334,4%	20,77	16,13	95,2	24,2	100,7%	82,8%	83,4%
351,00	0,13	0,02	4,27	371,0%	20,79	16,50	95,0	24,3	100,8%	82,0%	82,7%
352,00	0,13	0,01	5,47	269,0%	20,74	15,27	95,2	24,3	100,7%	84,2%	84,8%
353,00	0,13	0,01	5,58	261,1%	20,74	15,15	95,1	24,2	100,6%	84,4%	84,8%
354,00	0,13	0,01	5,37	275,8%	20,75	15,37	100,7	24,4	100,7%	83,4%	83,9%
355,00	0,09	0,01	4,10	391,0%	20,79	16,68	99,5	24,3	100,9%	80,9%	81,6%
356,00	0,09	0,02	4,06	394,9%	20,79	16,72	97,4	24,3	100,8%	81,2%	81,8%
357,00	0,09	0,01	5,35	277,1%	20,75	15,39	96,9	24,5	100,7%	83,8%	84,4%
358,00	0,05	0,02	4,39	358,7%	20,78	16,38	96,6	24,4	100,7%	82,1%	82,7%
359,00	0,05	0,01	6,23	224,4%	20,72	14,49	96,7	24,4	100,6%	85,0%	#DIV/0!
360,00	0,05	0,01	4,90	311,8%	20,76	15,86	96,6	24,4	100,7%	83,1%	83,7%
361,00	0,00	0,02	4,77	321,6%	20,77	15,98	96,3	24,4	100,6%	82,9%	83,4%



Manufacturer: ravelli  
Model: RV 120

Run: 1  
Project #: pi 20145  
Test Duration: 61 min

Note: In the "Input data", "Calc. % O<sub>2</sub>", "Fuel Properties", and "Mass Balance" columns, [e], [d], [g], [a], [b], [c], [h], [u], [w], [j], and [k] refer to their respective variables in Clauses

Overall Heating Efficiency: 77,41%  
Combustion Efficiency: 99,50%  
Heat Transfer Efficiency: 77,80%

	HHV	LHV
Eff	77,41%	82,76%
Comb Eff	99,50%	99,50%
HT Eff	77,80%	83,17%
Output	38 776	kJ/h
Burn Rate	2,47	kg/h
Grams CO	1	g
Input	50 090	kJ/h
MC wet	5,76	

Ultimate CO<sub>2</sub>  
CO<sub>2-ult</sub> 20,21  
F<sub>0</sub>  
1,032

Heat Output:	36 783 Btu/h
Heat Input:	47 516 Btu/h
Burn Duration:	1,02 h
Burn Rate:	5,44 lb/h
Stack Temp:	413,7 Deg. F

Averages		0,00	8,95	1,28	20,62	11,66	212,03	23,63	100,4%	78,0%	78,3%
INPUT DATA		Oxygen Calculation					Input Data		Combust	Heat	Net
Elapsed Time	Weight Remaining (kg)	% CO [e]	% CO <sub>2</sub> [d]	Excess Air EA	Total O <sub>2</sub>	Calc. % O <sub>2</sub> [g]	Flue Gas (°C)	Room Temp (°C)	Eff %	Transfer %	Eff %
0,00	2,66	0,00	9,13	121,5%	20,61	11,48	209,7	23,0	100,4%	78,5%	78,8%
1,00	2,62	0,00	8,49	138,1%	20,63	12,15	209,5	22,9	100,4%	77,6%	77,9%
2,00	2,58	0,00	7,40	173,1%	20,67	13,27	209,2	23,0	100,5%	75,7%	76,0%
3,00	2,53	0,00	8,74	131,3%	20,63	11,89	209,8	23,1	100,4%	78,0%	78,3%
4,00	2,53	0,00	9,74	107,5%	20,59	10,85	210,4	23,1	100,3%	79,3%	79,5%
5,00	2,49	0,00	9,16	120,6%	20,61	11,45	210,9	23,2	100,4%	78,5%	78,8%
6,00	2,40	0,00	10,75	88,1%	20,55	9,81	211,5	23,2	100,3%	80,3%	80,5%
7,00	2,40	0,00	8,09	149,9%	20,65	12,56	211,4	23,2	100,4%	76,8%	77,1%
8,00	2,30	0,00	8,80	129,7%	20,62	11,82	211,7	23,1	100,4%	77,9%	78,2%
9,00	2,30	0,00	7,92	155,0%	20,65	12,73	211,4	23,2	100,5%	76,5%	76,8%
10,00	2,21	0,00	9,64	109,7%	20,59	10,95	211,7	23,3	100,3%	79,1%	79,3%
11,00	2,17	0,00	9,21	119,4%	20,61	11,40	211,7	23,3	100,3%	78,5%	78,8%
12,00	2,13	0,00	7,81	158,8%	20,66	12,85	211,0	23,3	100,5%	76,3%	76,7%
13,00	2,08	0,00	9,66	109,3%	20,59	10,94	211,2	23,3	100,3%	79,1%	79,4%
14,00	2,08	0,00	9,71	108,3%	20,59	10,89	211,5	23,4	100,3%	79,2%	79,4%
15,00	2,04	0,00	8,02	151,9%	20,65	12,63	211,5	23,4	100,4%	76,7%	77,0%
16,00	1,98	0,00	8,35	141,9%	20,64	12,29	211,0	23,3	100,4%	77,3%	77,6%
17,00	1,94	0,00	10,45	93,4%	20,56	10,11	211,6	23,5	100,3%	80,0%	80,2%
18,00	1,89	0,00	9,47	113,3%	20,60	11,12	212,0	23,5	100,3%	78,9%	79,1%
19,00	1,85	0,00	9,19	119,8%	20,61	11,42	212,3	23,5	100,3%	78,5%	78,7%
20,00	1,81	0,00	8,17	147,4%	20,65	12,48	212,3	23,5	100,4%	76,9%	77,2%
21,00	1,77	0,00	9,66	109,3%	20,59	10,94	212,6	23,5	100,3%	79,0%	79,3%
22,00	1,72	0,00	9,39	115,2%	20,60	11,21	212,9	23,6	100,3%	78,7%	79,0%
23,00	1,67	0,00	9,72	107,8%	20,59	10,87	212,6	23,6	100,3%	79,1%	79,4%
24,00	1,62	0,00	9,51	112,6%	20,60	11,09	213,1	23,5	100,3%	78,8%	79,1%
25,00	1,58	0,00	9,03	123,8%	20,62	11,59	213,5	23,6	100,4%	78,1%	78,4%
26,00	1,53	0,00	9,19	119,8%	20,61	11,42	213,0	23,6	100,3%	78,4%	78,7%
27,00	1,44	0,00	9,92	103,8%	20,58	10,66	213,5	23,7	100,3%	79,3%	79,6%
28,00	1,44	0,00	9,50	112,7%	20,60	11,09	213,1	23,7	100,3%	78,8%	79,1%
29,00	1,40	0,00	8,80	129,7%	20,62	11,82	212,9	23,7	100,4%	77,9%	78,2%
30,00	1,36	0,00	10,88	85,7%	20,55	9,66	213,7	23,8	100,2%	80,3%	80,5%
31,00	1,30	0,00	9,41	114,8%	20,60	11,19	213,7	23,6	100,3%	78,7%	78,9%
32,00	1,26	0,00	7,49	169,9%	20,67	13,18	212,9	23,7	100,5%	75,6%	75,9%
33,00	1,21	0,00	9,28	117,8%	20,61	11,33	213,2	23,7	100,3%	78,5%	78,8%
34,00	1,17	0,00	9,64	109,7%	20,59	10,95	213,3	23,7	100,3%	79,0%	79,2%
35,00	1,08	0,00	7,36	174,4%	20,68	13,31	213,1	23,8	100,5%	75,3%	75,7%
36,00	1,08	0,00	10,42	94,1%	20,57	10,15	213,6	23,8	100,3%	79,9%	80,1%
37,00	1,04	0,00	8,96	125,5%	20,62	11,66	213,2	23,8	100,4%	78,1%	78,4%
38,00	0,94	0,00	10,07	100,7%	20,58	10,51	213,7	23,8	100,3%	79,5%	79,7%
39,00	0,94	0,00	7,63	164,9%	20,67	13,04	212,8	23,8	100,5%	75,9%	76,2%
40,00	0,85	0,00	8,80	129,7%	20,62	11,83	212,9	23,9	100,4%	77,9%	78,2%
41,00	0,85	0,00	9,62	110,0%	20,59	10,97	213,1	23,8	100,3%	79,0%	79,2%
42,00	0,81	0,00	9,00	124,6%	20,62	11,62	213,2	23,8	100,4%	78,1%	78,4%
43,00	0,76	0,00	9,10	122,2%	20,61	11,52	213,4	23,9	100,3%	78,3%	78,5%
44,00	0,72	0,00	8,78	130,1%	20,62	11,84	213,2	23,9	100,4%	77,8%	78,1%
45,00	0,63	0,00	9,19	119,8%	20,61	11,41	213,4	23,9	100,3%	78,4%	78,7%
46,00	0,63	0,00	8,55	136,3%	20,63	12,08	213,2	23,9	100,4%	77,5%	77,8%
47,00	0,54	0,00	9,84	105,4%	20,59	10,75	214,0	24,0	100,3%	79,2%	79,4%
48,00	0,54	0,01	7,84	157,6%	20,66	12,81	213,1	23,9	100,4%	76,3%	76,6%
49,00	0,50	0,00	9,24	118,6%	20,61	11,36	213,2	24,0	100,3%	78,5%	78,8%
50,00	0,45	0,00	7,84	157,6%	20,66	12,81	211,9	23,9	100,4%	76,4%	76,7%
51,00	0,41	0,00	7,76	160,4%	20,66	12,90	211,4	23,9	100,5%	76,3%	76,6%
52,00	0,36	0,00	8,82	129,0%	20,62	11,80	212,5	24,0	100,3%	78,0%	78,2%
53,00	0,32	0,01	7,16	181,9%	20,68	13,52	211,2	24,0	100,5%	75,1%	75,4%
54,00	0,26	0,00	8,11	149,3%	20,65	12,54	210,7	24,0	100,4%	77,0%	77,3%
55,00	0,27	0,00	9,39	115,3%	20,60	11,21	211,0	23,9	100,3%	78,9%	79,1%
56,00	0,22	0,00	8,37	141,5%	20,64	12,27	209,9	24,0	100,4%	77,5%	77,8%
57,00	0,17	0,01	7,31	176,1%	20,68	13,36	210,0	24,0	100,5%	75,5%	75,8%
58,00	0,13	0,00	9,38	115,5%	20,60	11,23	210,4	24,1	100,3%	78,9%	79,2%
59,00	0,09	0,00	8,91	126,7%	20,62	11,71	209,8	23,9	100,4%	78,3%	78,6%
60,00	0,04	0,00	8,52	137,1%	20,63	12,11	209,8	23,9	100,4%	77,7%	78,0%
61,00	0,00	0,00	9,79	106,5%	20,59	10,80	210,5	23,7	100,3%	79,4%	79,6%

Manufacturer: ravelli  
Model: RV 120

Run: 1  
Project #: pi 20145  
Test Duration: 120 min

Note: In the "Input data", "Calc. % O<sub>2</sub>", "Fuel Properties", and "Mass Balance" columns, [e], [d], [g], [a], [b], [c], [h], [u], [w], [j], and [k] refer to their respective variables in Clauses

Overall Heating Efficiency: 78,81%  
Combustion Efficiency: 99,50%  
Heat Transfer Efficiency: 79,20%

Table with 3 columns: Parameter, HHV, LHV. Rows include Eff, Comb Eff, HT Eff, Output, Burn Rate, Grams CO, Input, MC wet.

Ultimate CO<sub>2</sub>  
CO<sub>2-ult</sub> 20,21  
F<sub>0</sub> 1,029

Table with 2 columns: Parameter, Value. Rows include Heat Output, Heat Input, Burn Duration, Burn Rate, Stack Temp.

Main data table with 13 columns: Elapsed Time, Weight Remaining (kg), % CO [e], % CO<sub>2</sub> [d], Excess Air EA, Total O<sub>2</sub>, Calc. % O<sub>2</sub> [g], Flue Gas (°C), Room Temp (°C), Combust Eff %, Heat Transfer %, Net Eff %.

93,00	0,59	0,01	5,80	248,2%	20,73	14,93	126,4	23,5	100,6%	81,0%	81,5%
94,00	0,59	0,01	5,72	253,2%	20,73	15,02	126,0	23,6	100,6%	80,9%	81,4%
95,00	0,54	0,01	5,37	275,6%	20,75	15,37	125,9	23,7	100,6%	80,2%	80,7%
96,00	0,52	0,03	4,65	332,6%	20,77	16,11	125,6	23,6	100,5%	78,5%	78,9%
97,00	0,50	0,02	4,63	334,1%	20,77	16,13	125,5	23,6	100,6%	78,5%	78,9%
98,00	0,46	0,01	5,93	240,4%	20,73	14,79	125,6	23,7	100,6%	81,4%	81,8%
99,00	0,45	0,01	6,12	229,6%	20,72	14,59	125,7	23,5	100,6%	81,7%	82,1%
100,00	0,46	0,01	6,06	233,3%	20,72	14,66	125,8	23,6	100,6%	81,6%	82,0%
101,00	0,42	0,00	6,90	192,8%	20,69	13,79	126,2	23,7	100,5%	82,8%	83,2%
102,00	0,36	0,01	5,14	292,4%	20,75	15,61	126,1	23,6	100,7%	79,7%	80,2%
103,00	0,36	0,05	4,74	321,9%	20,77	16,00	125,7	23,7	100,1%	78,7%	78,8%
104,00	0,36	0,01	6,65	203,4%	20,70	14,04	126,0	23,7	100,5%	82,4%	82,9%
105,00	0,31	0,01	5,29	281,4%	20,75	15,46	126,1	23,6	100,6%	80,0%	80,5%
106,00	0,27	0,01	5,55	263,5%	20,74	15,18	126,1	23,6	100,6%	80,6%	81,1%
107,00	0,27	0,01	5,94	239,6%	20,73	14,78	126,5	23,5	100,6%	81,3%	81,8%
108,00	0,23	0,01	5,79	248,4%	20,73	14,93	126,4	23,5	100,6%	81,0%	81,5%
109,00	0,23	0,01	5,06	299,0%	20,76	15,70	126,3	23,5	100,7%	79,5%	80,0%
110,00	0,18	0,01	5,65	257,3%	20,74	15,08	126,4	23,7	100,6%	80,8%	81,3%
111,00	0,18	0,01	4,88	313,6%	20,76	15,88	126,2	23,7	100,7%	79,0%	79,6%
112,00	0,14	0,01	6,01	235,5%	20,72	14,70	134,2	23,7	100,5%	80,6%	81,0%
113,00	0,15	0,06	3,31	501,0%	20,82	17,48	128,5	23,5	100,1%	72,6%	72,6%
114,00	0,14	0,03	4,99	302,9%	20,76	15,76	127,3	23,7	100,4%	79,2%	79,5%
115,00	0,10	0,01	5,73	251,8%	20,73	14,99	127,1	23,7	100,5%	80,8%	81,3%
116,00	0,10	0,01	6,23	224,3%	20,72	14,49	127,8	23,6	100,6%	81,6%	82,1%
117,00	0,10	0,01	6,00	236,7%	20,72	14,73	127,4	23,7	100,6%	81,3%	81,8%
118,00	0,05	0,02	5,11	294,4%	20,76	15,64	127,0	23,6	100,6%	79,5%	80,0%
119,00	0,05	0,02	5,37	275,3%	20,75	15,37	127,0	23,7	100,6%	80,1%	80,6%
120,00	0,00	0,00	6,65	203,6%	20,70	14,05	126,5	23,5	100,6%	82,4%	82,8%

Manufacturer: ravelli  
 Model: RV 120  
 Run: 1  
 Project #: pi 20145  
 Test Duration: 180 min

Note: In the "Input data", "Calc. % O<sub>2</sub>", "Fuel Properties", and "Mass Balance" columns, [e], [d], [g], [a], [b], [c], [h], [u], [w], [j], and [k] refer to their respective variables in Clauses

Overall Heating Efficiency: 81,54%  
 Combustion Efficiency: 99,50%  
 Heat Transfer Efficiency: 81,95%

	HHV	LHV
Eff	81,54%	87,17%
Comb Eff	99,50%	99,50%
HT Eff	81,95%	87,61%
Output	13 642	kJ/h
Burn Rate	0,82	kg/h
Grams CO	14	g
Input	16 731	kJ/h
MC wet	5,76	

Ultimate CO<sub>2</sub>  
 CO<sub>2-ult</sub> 20,21  
 F<sub>0</sub>  
 1,028

Heat Output:	12 941 Btu/h
Heat Input:	15 871 Btu/h
Burn Duration:	3,00 h
Burn Rate:	1,82 lb/h
Stack Temp:	208,0 Deg. F

Averages			Oxygen Calculation					Input Data		Combust Eff	Heat Transfer %	Net Eff %
Elapsed Time	Weight Remaining (kg)	% CO [e]	% CO <sub>2</sub> [d]	Excess Air EA	Total O <sub>2</sub>	Calc. % O <sub>2</sub> [g]	Flue Gas (°C)	Room Temp (°C)				
0,00	2,62	0,00	6,65	203,6%	20,70	14,05	126,5	23,5	100,6%	82,4%	82,8%	
1,00	2,58	0,00	6,53	209,4%	20,71	14,17	121,7	23,3	100,6%	82,7%	83,1%	
2,00	2,58	0,01	5,37	275,7%	20,75	15,37	119,8	23,7	100,6%	81,0%	81,5%	
3,00	2,58	0,03	4,34	362,3%	20,78	16,43	118,1	23,7	100,4%	78,7%	79,0%	
4,00	2,58	0,02	5,11	294,3%	20,76	15,64	116,9	23,7	100,6%	80,8%	81,3%	
5,00	2,54	0,02	4,65	332,3%	20,77	16,11	115,5	23,7	100,6%	79,9%	80,4%	
6,00	2,54	0,02	5,22	285,8%	20,75	15,52	114,7	23,6	100,6%	81,3%	81,8%	
7,00	2,49	0,03	4,63	333,9%	20,77	16,13	113,5	23,6	100,5%	80,5%	80,6%	
8,00	2,49	0,03	4,19	379,6%	20,79	16,59	112,3	23,7	100,6%	79,1%	79,6%	
9,00	2,49	0,03	3,73	437,2%	20,80	17,06	111,3	23,7	100,6%	77,7%	78,1%	
10,00	2,49	0,03	4,85	314,6%	20,76	15,90	110,4	23,5	100,5%	81,1%	81,5%	
11,00	2,45	0,05	3,23	516,7%	20,82	17,57	109,4	23,6	100,2%	75,9%	76,1%	
12,00	2,45	0,02	5,28	280,8%	20,75	15,45	108,9	23,7	100,5%	82,2%	82,5%	
13,00	2,44	0,02	4,79	319,9%	20,77	15,96	107,8	23,7	100,6%	81,3%	81,8%	
14,00	2,40	0,02	5,27	282,2%	20,75	15,47	107,4	23,6	100,6%	82,3%	82,8%	
15,00	2,40	0,01	4,96	306,4%	20,76	15,79	106,6	23,5	100,7%	81,8%	82,4%	
16,00	2,40	0,01	5,58	261,2%	20,74	15,15	106,3	23,6	100,6%	83,0%	83,5%	
17,00	2,36	0,02	4,44	352,8%	20,78	16,33	105,9	23,4	100,6%	80,7%	81,2%	
18,00	2,36	0,01	4,99	303,6%	20,76	15,76	105,2	23,5	100,7%	82,1%	82,6%	
19,00	2,36	0,04	4,00	400,5%	20,79	16,78	104,7	23,3	100,4%	79,6%	79,9%	
20,00	2,35	0,02	4,55	342,1%	20,78	16,21	104,1	23,7	100,7%	81,3%	81,8%	
21,00	2,31	0,03	3,39	490,5%	20,82	17,41	103,6	23,7	100,6%	77,7%	78,2%	
22,00	2,31	0,05	3,27	509,1%	20,82	17,53	102,9	23,5	100,2%	77,3%	77,4%	
23,00	2,32	0,04	3,59	457,4%	20,81	17,20	102,3	23,6	100,4%	78,7%	79,1%	
24,00	2,26	0,02	4,91	309,8%	20,76	15,84	102,1	23,4	100,6%	82,3%	82,8%	
25,00	2,26	0,01	5,08	297,3%	20,76	15,67	102,0	23,6	100,7%	82,6%	83,2%	
26,00	2,26	0,02	4,65	333,0%	20,77	16,11	101,6	23,7	100,7%	81,8%	82,4%	
27,00	2,22	0,02	4,21	377,2%	20,79	16,56	101,1	23,6	100,7%	80,9%	81,4%	
28,00	2,22	0,02	4,75	324,2%	20,77	16,01	100,7	23,8	100,6%	82,2%	82,7%	
29,00	2,22	0,03	3,64	449,9%	20,81	17,15	100,3	23,7	100,6%	79,3%	79,7%	
30,00	2,22	0,02	4,83	317,2%	20,77	15,93	100,2	23,7	100,7%	82,4%	82,9%	
31,00	2,18	0,02	4,60	337,3%	20,77	16,16	99,9	23,6	100,7%	82,0%	82,5%	
32,00	2,17	0,04	4,28	368,1%	20,78	16,49	99,7	23,5	100,3%	81,2%	81,5%	
33,00	2,13	0,02	4,90	310,7%	20,76	15,85	99,5	23,6	100,6%	82,6%	83,1%	
34,00	2,17	0,04	4,18	379,4%	20,79	16,59	99,3	23,5	100,4%	81,0%	81,3%	
35,00	2,13	0,04	3,66	445,5%	20,81	17,12	99,0	23,6	100,4%	79,6%	79,9%	
36,00	2,13	0,01	5,32	279,0%	20,75	15,42	99,1	23,3	100,6%	83,4%	83,9%	
37,00	2,09	0,01	5,86	244,4%	20,73	14,86	98,9	23,5	100,6%	84,2%	84,8%	
38,00	2,08	0,02	4,85	315,4%	20,76	15,91	98,9	23,5	100,7%	82,6%	83,1%	
39,00	2,08	0,03	4,17	381,6%	20,79	16,61	98,6	23,4	100,6%	81,1%	81,6%	
40,00	2,04	0,02	5,11	294,5%	20,76	15,64	98,3	23,6	100,6%	83,2%	83,7%	
41,00	2,04	0,02	4,71	327,7%	20,77	16,05	98,5	23,5	100,6%	82,4%	82,9%	
42,00	2,00	0,02	4,75	323,7%	20,77	16,01	98,1	23,4	100,5%	82,5%	82,9%	
43,00	2,00	0,04	3,58	457,4%	20,81	17,20	97,8	23,4	100,4%	79,8%	79,8%	
44,00	1,99	0,06	3,10	540,8%	20,83	17,70	97,4	23,7	100,1%	77,7%	77,8%	
45,00	2,00	0,04	3,69	441,6%	20,81	17,09	97,1	23,6	100,4%	80,0%	80,3%	
46,00	1,94	0,02	5,06	298,3%	20,76	15,69	97,6	23,7	100,6%	83,2%	83,7%	
47,00	1,94	0,01	6,11	230,3%	20,72	14,60	97,8	23,7	100,6%	84,7%	85,2%	
48,00	1,94	0,03	3,92	411,4%	20,80	16,86	97,4	23,5	100,5%	80,6%	81,0%	
49,00	1,90	0,03	4,99	302,8%	20,76	15,75	97,2	23,6	100,5%	83,1%	83,5%	
50,00	1,90	0,02	3,88	417,4%	20,80	16,91	96,9	23,5	100,7%	80,6%	81,2%	
51,00	1,90	0,01	6,12	230,1%	20,72	14,60	97,2	23,8	100,6%	84,8%	85,2%	
52,00	1,85	0,03	3,57	461,1%	20,81	17,22	96,9	23,7	100,6%	79,6%	80,1%	
53,00	1,85	0,03	3,93	410,9%	20,80	16,85	102,1	23,6	100,7%	79,9%	80,4%	
54,00	1,86	0,06	3,29	502,6%	20,82	17,50	99,3	23,4	99,9%	78,1%	78,0%	
55,00	1,81	0,02	4,54	342,7%	20,78	16,22	98,4	23,1	100,6%	82,0%	82,5%	
56,00	1,83	0,02	4,78	321,4%	20,77	15,98	97,8	23,4	100,7%	82,6%	83,1%	
57,00	1,81	0,05	3,39	487,1%	20,82	17,40	97,0	23,3	100,2%	78,9%	79,1%	
58,00	1,81	0,01	5,85	245,0%	20,73	14,88	97,3	23,4	100,5%	84,4%	84,8%	
59,00	1,77	0,01	5,37	275,9%	20,75	15,37	97,2	23,2	100,7%	83,7%	84,2%	
60,00	1,76	0,03	4,23	375,0%	20,79	16,55	96,7	23,3	100,6%	81,5%	82,0%	
61,00	1,76	0,04	3,67	444,3%	20,81	17,11	96,3	23,5	100,3%	80,1%	80,3%	
62,00	1,73	0,02	4,93	308,2%	20,76	15,82	96,6	23,4	100,6%	83,0%	83,6%	
63,00	1,72	0,01	4,70	329,3%	20,77	16,07	96,1	23,6	100,8%	82,7%	83,3%	
64,00	1,72	0,03	3,56	462,1%	20,81	17,23	95,7	23,4	100,6%	79,8%	80,3%	
65,00	1,72	0,03	3,72	438,7%	20,81	17,07	95,3	23,3	100,6%	80,3%	80,8%	
66,00	1,73	0,04	3,56	461,3%	20,81	17,23	95,2	23,2	100,5%	79,8%	80,2%	
67,00	1,68	0,01	4,88	313,4%	20,76	15,88	95,1	23,4	100,7%	83,1%	83,8%	
68,00	1,68	0,02	4,03	398,7%	20,79	16,75	94,9	23,3	100,8%	81,3%	81,9%	
69,00	1,68	0,01	5,19	289,0%	20,75	15,56	94,7	23,4	100,7%	83,7%	84,3%	
70,00	1,63	0,02	4,23	374,9%	20,79	16,54	94,8	23,4	100,7%	81,8%	82,4%	
71,00	1,63	0,01	5,20	287,6%	20,75	15,54	94,6	23,4	100,7%	83,8%	84,4%	
72,00	1,63	0,03	4,55	341,1%	20,78	16,21	94,5	23,4	100,4%	82,6%	82,9%	
73,00	1,58	0,03	4,52	344,5%	20,78	16,24	94,5	23,3	100,5%	82,5%	82,9%	
74,00	1,58	0,02	4,39	358,3%	20,78	16,38	94,4	23,3	100,7%	82,3%	82,8%	
75,00	1,58	0,04	3,47	475,8%	20,81	17,32	94,0	23,4	100,5%	79,8%	80,2%	
76,00	1,58	0,06	3,64	445,4%	20,81	17,13	94,1	23,4	99,9%	80,3%	80,2%	
77,00	1,54	0,03	4,02	399,5%	20,79	16,76	94,2	23,5	100,7%	81,4%	82,0%	
78,00	1,54	0,02	4,26	372,1%	20,79	16,52	94,2	23,5	100,7%	82,0%	82,5%	
79,00	1,54	0,04	3,83	422,5%	20,80	16,95	94,1	23,6	100,4%	80,9%	81,2%	
80,00	1,54	0,03	4,25	372,2%	20,79	16,52	93,7	23,6	100,6%	82,1%	82,6%	
81,00	1,49	0,02	4,13	386,0%	20,79	16,64	93,8	23,6	100,6%	81,8%	82,3%	
82,00	1,49	0,01	5,53	264,9%	20,74	15,20	94,2	23,6	100,7%	84,3%	84,9%	
83,00	1,49	0,02	4,85	315,5%	20,77	15,91	93,8	23,7	100,7%	83,3%	83,9%	
84,00	1,45	0,03	4,53	342,9%	20,78	16,23	94,1	23,6	100,4%	82,6%	83,0%	
85,00	1,45	0,01	5,26	283,6%	20,75	15,49	94,0	23,7	100,7%	84,0%	84,5%	
86,00	1,40	0,01	4,57	341,1%	20,78	16,20	93,9	23,7	100,8%	82,8%	83,4%	
87,00	1,41	0,02	4,81	318,9%	20,77	15,95	93,7	23,7	100,6%	83,2%	83,8%	
88,00	1,41	0,02	3,99	404,4%	20,80	16,80	93,5	23,8	100,8%	81,5%	82,1%	
89,00	1,36	0,02	4,33	364,8%	20,78	16,45	93,6	23,7	100,6%	82,3%	82,8%	
90,00	1,36	0,01	5,43	271,2%	20,74	15,31	93,9	23,7	100,6%	84,2%	84,8%	
91,00	1,36	0,01	5,65	257,3%	20,74	15,08	94,1	23,7	100,6%	84,5%	85,0%	
92,00	1,32	0,01	4,60	338,2%	20,77	16,17	93,8	23,7	100,8%	82,8%	83,5%	

93,00	1,27	0,01	5,22	286,0%	20,75	15,52	94,2	23,7	100,6%	83,9%	84,4%
94,00	1,31	0,00	6,77	198,4%	20,70	13,93	94,5	23,7	100,6%	85,7%	86,2%
95,00	1,27	0,01	5,60	260,4%	20,74	15,13	94,5	23,7	100,7%	84,4%	84,9%
96,00	1,27	0,01	5,66	256,5%	20,74	15,07	94,7	23,7	100,7%	84,5%	85,0%
97,00	1,22	0,01	5,11	295,1%	20,76	15,64	94,9	23,8	100,7%	83,6%	84,2%
98,00	1,22	0,01	4,73	326,1%	20,77	16,03	94,8	23,8	100,8%	83,0%	83,6%
99,00	1,20	0,01	5,83	246,1%	20,73	14,89	94,9	23,8	100,6%	84,7%	85,2%
100,00	1,18	0,01	5,38	274,8%	20,75	15,36	95,2	23,8	100,7%	84,0%	84,6%
101,00	1,13	0,01	5,50	266,9%	20,74	15,24	95,4	23,8	100,7%	84,2%	84,8%
102,00	1,13	0,01	5,39	274,2%	20,75	15,35	95,6	23,9	100,6%	84,0%	84,5%
103,00	1,13	0,02	4,34	363,7%	20,78	16,44	95,4	23,8	100,7%	82,1%	82,6%
104,00	1,13	0,03	3,98	403,9%	20,80	16,80	95,2	23,8	100,5%	81,2%	81,6%
105,00	1,13	0,02	4,61	335,8%	20,77	16,15	95,2	23,8	100,6%	82,7%	83,1%
106,00	1,09	0,01	5,53	264,7%	20,74	15,20	95,3	23,7	100,6%	84,2%	84,8%
107,00	1,08	0,02	4,36	362,3%	20,78	16,42	95,1	23,7	100,8%	82,1%	82,8%
108,00	1,04	0,02	1,05	1787,1%	20,90	19,84	95,2	23,7	103,6%	51,8%	53,6%
109,00	1,04	0,02	4,85	315,5%	20,77	15,91	94,9	23,8	100,7%	83,2%	83,7%
110,00	1,04	0,02	4,26	371,6%	20,79	16,51	95,0	23,9	100,7%	82,0%	82,5%
111,00	1,04	0,01	5,01	302,7%	20,76	15,74	95,0	23,9	100,8%	83,5%	84,1%
112,00	1,00	0,01	5,88	243,2%	20,73	14,84	95,1	23,9	100,6%	84,7%	85,2%
113,00	1,00	0,05	3,74	434,1%	20,80	17,04	102,4	24,0	100,3%	79,3%	79,5%
114,00	0,97	0,02	5,94	239,1%	20,73	14,77	98,9	24,0	100,5%	84,4%	84,8%
115,00	0,95	0,01	5,13	293,0%	20,76	15,62	97,6	24,0	100,7%	83,3%	83,9%
116,00	0,96	0,03	4,76	321,9%	20,77	15,99	97,1	23,9	100,4%	82,7%	83,1%
117,00	0,91	0,03	4,56	340,9%	20,78	16,20	96,9	24,0	100,5%	82,4%	82,8%
118,00	0,91	0,01	4,90	311,5%	20,76	15,86	96,5	23,9	100,7%	83,1%	83,6%
119,00	0,91	0,02	5,14	291,8%	20,75	15,60	96,5	24,0	100,6%	83,5%	84,0%
120,00	0,91	0,01	5,87	244,0%	20,73	14,86	96,5	23,9	100,6%	84,5%	85,0%
121,00	0,91	0,02	3,87	419,2%	20,80	16,92	95,8	24,0	100,8%	80,8%	81,5%
122,00	0,85	0,04	3,80	425,9%	20,80	16,98	95,6	23,9	100,3%	80,6%	80,9%
123,00	0,86	0,03	3,75	434,5%	20,80	17,04	95,0	24,0	100,6%	80,6%	81,1%
124,00	0,86	0,02	5,04	299,3%	20,76	15,71	95,2	23,8	100,5%	83,5%	83,9%
125,00	0,81	0,03	3,47	477,4%	20,81	17,33	94,4	24,0	100,7%	79,8%	80,4%
126,00	0,81	0,03	3,96	406,2%	20,80	16,82	94,3	24,0	100,6%	81,3%	81,8%
127,00	0,81	0,02	4,13	387,7%	20,79	16,66	94,2	24,1	100,8%	81,8%	82,4%
128,00	0,81	0,01	4,88	313,1%	20,76	15,88	94,6	24,0	100,7%	83,3%	83,9%
129,00	0,77	0,01	4,70	328,9%	20,77	16,07	94,8	24,0	100,7%	82,9%	83,5%
130,00	0,77	0,01	6,38	216,5%	20,71	14,33	94,9	24,1	100,5%	85,3%	85,8%
131,00	0,77	0,03	3,77	431,7%	20,80	17,02	94,4	24,1	100,5%	80,8%	81,2%
132,00	0,72	0,02	4,36	361,8%	20,78	16,42	94,7	23,9	100,7%	82,2%	82,8%
133,00	0,73	0,02	4,71	327,4%	20,77	16,05	94,8	24,0	100,7%	83,0%	83,5%
134,00	0,68	0,01	5,12	293,7%	20,76	15,63	94,9	24,0	100,7%	83,7%	84,2%
135,00	0,68	0,03	4,89	311,0%	20,76	15,86	94,7	23,9	100,5%	83,3%	83,7%
136,00	0,67	0,01	5,84	245,1%	20,73	14,88	94,5	24,1	100,6%	84,7%	85,2%
137,00	0,65	0,03	3,97	405,3%	20,80	16,81	94,3	24,1	100,7%	81,4%	81,9%
138,00	0,64	0,01	5,49	267,3%	20,74	15,25	94,6	24,0	100,6%	84,2%	84,7%
139,00	0,63	0,01	4,52	346,7%	20,78	16,26	94,1	24,2	100,9%	82,7%	83,4%
140,00	0,60	0,02	4,49	348,2%	20,78	16,28	94,1	24,1	100,7%	82,6%	83,2%
141,00	0,59	0,01	5,53	264,8%	20,74	15,20	94,3	24,1	100,7%	84,4%	85,0%
142,00	0,59	0,00	6,42	214,6%	20,71	14,29	94,9	24,1	100,6%	85,4%	85,9%
143,00	0,55	0,01	4,39	359,3%	20,78	16,39	94,6	24,1	100,8%	82,3%	83,0%
144,00	0,55	0,01	4,87	313,9%	20,76	15,89	94,5	24,1	100,7%	83,3%	83,9%
145,00	0,55	0,01	4,39	360,1%	20,78	16,39	94,2	24,1	100,9%	82,4%	83,1%
146,00	0,55	0,02	4,33	364,8%	20,78	16,44	94,1	24,0	100,8%	82,3%	82,9%
147,00	0,49	0,01	4,62	336,2%	20,77	16,15	94,3	24,1	100,7%	82,9%	83,5%
148,00	0,50	0,01	6,22	224,5%	20,72	14,49	94,6	24,2	100,6%	85,2%	85,7%
149,00	0,50	0,01	5,58	261,5%	20,74	15,15	94,8	24,1	100,7%	84,4%	84,9%
150,00	0,45	0,01	5,01	302,4%	20,76	15,74	94,9	24,2	100,7%	83,5%	84,1%
151,00	0,45	0,01	5,50	267,1%	20,74	15,24	95,0	24,2	100,7%	84,2%	84,8%
152,00	0,41	0,01	5,17	289,8%	20,75	15,57	95,0	24,1	100,7%	83,8%	84,3%
153,00	0,40	0,01	6,16	228,0%	20,72	14,56	95,0	24,1	100,6%	85,1%	85,6%
154,00	0,41	0,01	5,65	257,2%	20,74	15,08	94,9	24,2	100,6%	84,5%	85,0%
155,00	0,36	0,01	5,14	292,8%	20,75	15,61	94,7	24,2	100,8%	83,7%	84,4%
156,00	0,36	0,03	4,41	355,4%	20,78	16,35	94,6	24,2	100,5%	82,4%	82,8%
157,00	0,36	0,03	4,11	388,5%	20,79	16,67	94,5	24,2	100,6%	81,7%	82,2%
158,00	0,32	0,01	4,74	325,0%	20,77	16,02	94,5	24,3	100,8%	83,1%	83,7%
159,00	0,32	0,01	6,14	228,8%	20,72	14,57	94,8	24,0	100,6%	85,1%	85,6%
160,00	0,32	0,01	4,78	322,1%	20,77	15,98	94,7	24,2	100,9%	83,1%	83,8%
161,00	0,28	0,02	4,40	356,8%	20,78	16,37	94,7	24,2	100,7%	82,4%	82,9%
162,00	0,28	0,01	6,24	223,2%	20,72	14,47	94,9	24,2	100,5%	85,2%	85,6%
163,00	0,27	0,02	4,59	339,1%	20,77	16,18	94,8	24,4	100,7%	82,8%	83,3%
164,00	0,27	0,01	5,21	287,1%	20,75	15,54	94,8	24,3	100,7%	83,9%	84,4%
165,00	0,23	0,02	4,11	389,2%	20,79	16,67	94,9	24,4	100,7%	81,7%	82,2%
166,00	0,23	0,03	4,95	306,5%	20,76	15,80	94,8	24,4	100,5%	83,4%	83,8%
167,00	0,23	0,01	4,98	305,0%	20,76	15,77	95,0	24,2	100,8%	83,5%	84,1%
168,00	0,18	0,01	5,42	272,2%	20,74	15,32	95,2	24,3	100,7%	84,1%	84,7%
169,00	0,18	0,01	4,64	334,4%	20,77	16,13	95,2	24,2	100,7%	82,8%	83,4%
170,00	0,13	0,02	4,27	371,0%	20,79	16,50	95,0	24,3	100,8%	82,0%	82,7%
171,00	0,13	0,01	5,47	269,0%	20,74	15,27	95,2	24,3	100,7%	84,2%	84,8%
172,00	0,13	0,01	5,58	261,1%	20,74	15,15	95,1	24,2	100,6%	84,4%	84,8%
173,00	0,13	0,01	5,37	275,8%	20,75	15,37	100,7	24,4	100,7%	83,4%	83,9%
174,00	0,09	0,01	4,10	391,0%	20,79	16,68	99,5	24,3	100,9%	80,9%	81,6%
175,00	0,09	0,02	4,06	394,9%	20,79	16,72	97,4	24,3	100,8%	81,2%	81,8%
176,00	0,09	0,01	5,35	277,1%	20,75	15,39	96,9	24,5	100,7%	83,8%	84,4%
177,00	0,05	0,02	4,39	358,7%	20,78	16,38	96,6	24,4	100,7%	82,1%	82,7%
178,00	0,05	0,01	6,23	224,4%	20,72	14,49	96,7	24,4	100,6%	85,0%	#DIV/0!
179,00	0,05	0,01	4,90	311,8%	20,76	15,86	96,6	24,4	100,7%	83,1%	83,7%
180,00	0,00	0,02	4,77	321,6%	20,77	15,98	96,3	24,4	100,6%	82,9%	83,4%

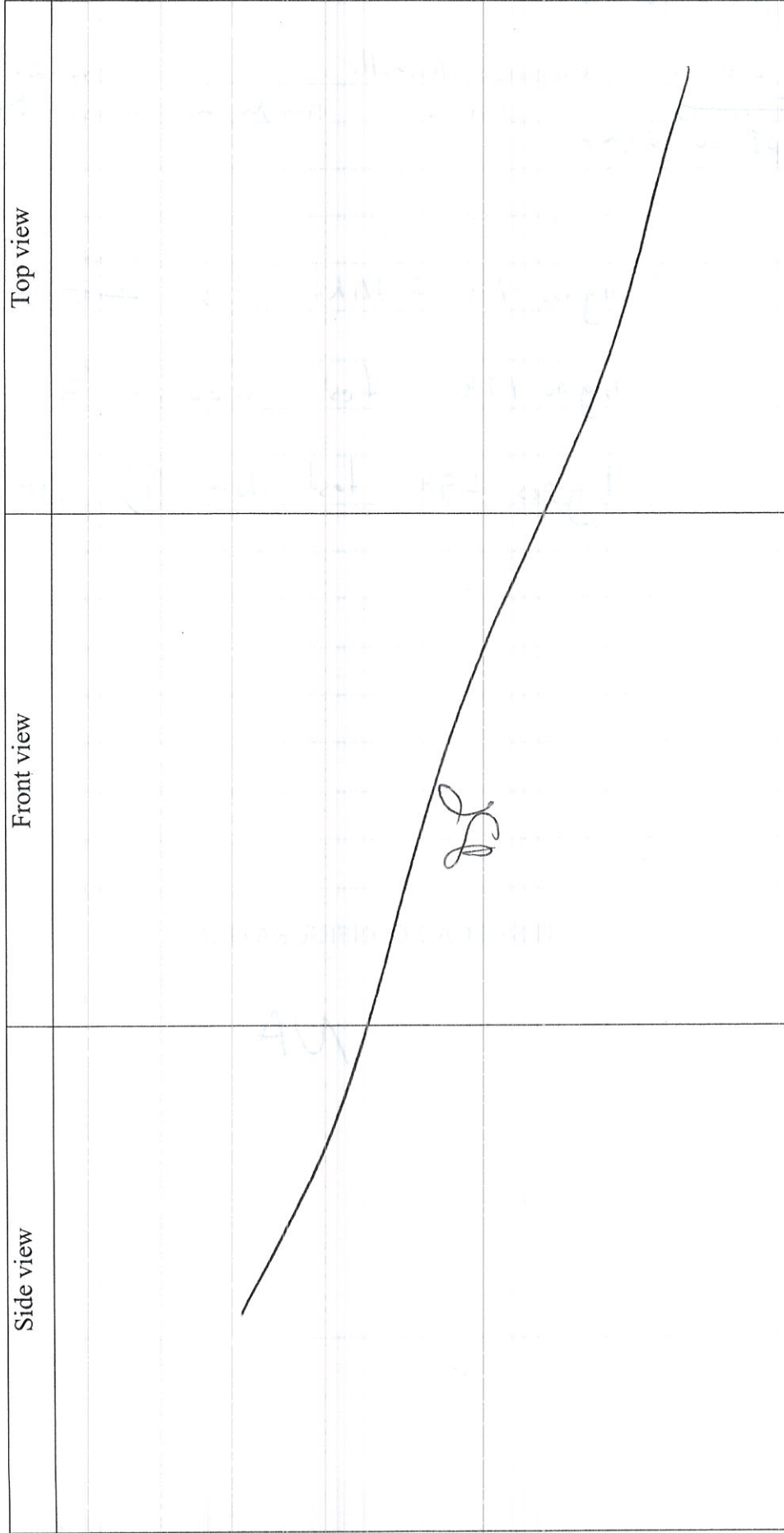
Date: 2017-05-12 Manufacturer: RAVELL Model: RV 120  
Project #: PI 20145 Run: 1 Tech: MM Reviewer: DP  
PI 20145 MM.

lignes 114 5 FAST test <del>MM</del> <sup>MM</sup> Maximum (5) 60 mm
lignes 174 test medium (2) 120 mm
lignes 294 test low (1) 180 mm

TEST LOAD CONFIGURATION

NA

Date: \_\_\_\_\_ Manufacturer: \_\_\_\_\_ Model: \_\_\_\_\_  
Project #: \_\_\_\_\_ Run: \_\_\_\_\_ Tech: \_\_\_\_\_ Reviewer: \_\_\_\_\_



Date: \_\_\_\_\_ Manufacturer: \_\_\_\_\_ Model: \_\_\_\_\_  
 Project #: \_\_\_\_\_ Run: \_\_\_\_\_ Tech: \_\_\_\_\_ Reviewer: \_\_\_\_\_

	ADDITION		SUBTRACTION	
	ft3	Volume	ft3	Volume
V measure				
V ashlip				
%				
V usable				
Usable Firebox: _____				
Test load weight: _____		Minimum: _____		Maximum: _____
Déviation: _____				

*DP*



Date: 2017-05-12 Manufacturer: 1 Model: V120  
 Project #: PI 20145 Run: 1 Tech: Max Martin Reviewer: SO  
 PI 20145  
 M.M.

Moisture Meter Calibration Check:

Equipment #	Time	12%	22%
EM-191	7:00	ok	ok

Pre-Test Post-Test

**Facility Conditions:**  
 Air Velocity from less than 2 feet .....  
 Smoke Capture Check.....  
 Picture.....

Pre-Test	Post-Test
7 (max50 Fpm)	5 (max50 Fpm)
ok	ok
4 sides ok	ok

**Wood Heater Conditions:**  
 Date Wood Heater Stack Cleaned.....  
 Date Dilution Tunnel Cleaned.....  
 Induced Draft Check (max 0.005 H2O).....  
 Traverse before ignition.....  
 Flow Rate 140 cfm ±10%.....

2017-05-12
2017-05-12
ok
ok

ok

**Temperature System:**  
 Ambient (65°-90°F).....  
 Wood Heater Surface (±125°F).....

ok	°F
ok	°F

**Proportional Checks:**  
 Thermocouple check.....  
 Pitot Clean.....  
 Pitot verification.....

ok
ok
ok

**Sampling Train ID Numbers:**  
 Probe.....  
 Filter Front.....  
 Filter Back.....  
 Filter Thermocouple.....  
 Filter (<90°F).....

Train 1 <sup>st</sup> hour	Train 1	Train 2
01	09	20
201	531	533
530	532	534
h	11	12
ok	ok	ok

# SAMPLING EQUIPMENT CHECK OUT

Date: 2017-05-12 Manufacturer: NA Well Model: RV 120  
 Project #: PI 20145 Run: 1 Tech: MM Reviewer: HS

### Leakage Checks Tunnel Samplers

	System 1 <sup>st</sup> hour		System 1		System 2	
	Pre-Test ASTM (-15) CSA B415 (-5)	Post-Test (max test)	Pre-Test ASTM (-15) CSA B415 (-5)	Post-Test (Max test)	Pre-Test ASTM (-15) CSA B415 (-5)	Post-Test (Max test)
Vacuum (inches Hg.)	- 15	- 15	- 15	- 15	- 15	- 15
Final 1minute DGM (Liter)	502228,94	507125,21	505229,03	507125,31	426083,94	427926,84
Initial 1minute DGM (Liter)	505228,93	507125,21	505229,02	507125,30	426083,94	427926,84
Change © (Liter)	0,01	∅	0,01	0,01	∅	∅
Allowable leakage .04 x Sample rate or 0.28Lpm CSA B415 ( 0.56)						
Check OK	ok	ok	ok	ok	ok	ok

### Leakage Checks Flue Gas Sampler

Plugged Probe	Pre Test	Post Test
Vacuum (inches Hg.)	- 5	- 5
Rotometer Reading (mml/min.)	0	0
Flow Rate (lpm)	1.5	1.5
Allowable (.02 x Sample Rate)	30	30
Check OK	ok	ok

### Leakage Checks Pitot

Plugged Probe	Pre Test 3 H2o static	Pre Test 0.4-0.5 H2o velocity	Post Test 3 H2o Static	Post Test 0.4-0.5 H2o velocity
Vacuum (inches Hg.)	3	0.4	3	.5
Check OK (no change after 15 sec.)	ok	ok	ok	ok

## PRE-TEST SCALE AUDIT

Date: 2017-05-12      Manufacturer: Nette      Model: RV120  
 Project #: PI 20145      Run: 1      Tech: m m      Reviewer: DR

Scale Type	Audit		Measured Weight
	Equipment #	Weight	
Platform	EM-090	4.4 lbs, Class F	4.4 lbs
Wood	EM-090	4.4 lbs, Class F	4.4 lbs
Analytical	EM-128	100 mg, Class S	100 mg
Analytical	EM-129	200g, Class S	200 g

### LIMITS OF WEIGHT RANGES

**ANALYTICAL SCALE:** ..... 50%-150% of dry filter weight, ± 0.1 mg  
**PLATFORM SCALE:** ..... 20%-80% of ideal test load weight, ± 0.1 lbs or 1%  
**WOOD SCALE:** ..... 20%-80% of ideal test load weight, ± 0.01 lbs or 1%

Date: 2017-05-12 Manufacturer: RAVelli Model: RV 120  
 Project #: PI 20145 Run: 1 Tech: MM Reviewer: DO

FOR TUNNELS &lt; 12 in

 Barometric pressure ( $P_{bar}$ ) 102 (KPa.) Static pressure ( $P_q$ ) 0.22 (inches w.c.)  
 Inside diameter: Port A \_\_\_\_\_ Port B \_\_\_\_\_  
 Tunnel cross sectional area: .1963Ft<sup>2</sup>  
 Pitot tube type: Standard

Traverse Point	Position (inches)			Velocity Head $\Delta_p$ (inches H <sub>2</sub> O)	Tunnel Temperature (°F)
	6 po	7 po	8 po		
A- Centroid	3.00	3.50	4	0.061	70.50
B - Centroid	3.00	3.50	4	0.062	70.66
A-1	0.40	0.50	0.50	0.050	70.48
A-2	1.50	1.75	2	0.054	70.54
A-3	4.50	5.25	6	0.053	70.42
A-4	5.60	6.5	7.5	0.051	70.64
B-1	0.40	0.50	0.50	0.052	70.69
B-2	1.50	1.75	2	0.055	70.61
B-3	4.50	5.25	6	0.056	70.66
B-4	5.60	6.5	7.5	0.053	70.62
AVERAGE					

$$v_s = K_p C_p (\sqrt{\Delta p})_{avg} \sqrt{\frac{(T_s)_{avg}}{P_s M_s}}$$

Where,

 $C_p$  = pitot tube coefficient, dimension less = 0.99 for standard pitot.

 $\Delta_p$  = manometer reading (inches H<sub>2</sub>O)

 $T_s$  = average absolute dilution tunnel temperature (°F + 460)

 $P_s$  = absolute dilution tunnel gas pressure or  $P_{bar} + P_{qg}$ 
 $P_q$  = static pressure in. H<sub>2</sub>O  
 { 13.6 }

 $M_s$  = 28.56, wet molecular weight of stack gas (alternatively, it may be measured)

 $K_p$  = 85.49 pitot tube constant, (conversion factor for English units)

 $(\Delta_p)_{avg}$  = average of the square roots of the velocity heads ( $\Delta_p$ ) measured at each traverse point.

**CONTINUOUS ANALYZERS**

 Date: 2017-05-12 Manufacturer: MAULLI Model: RV120  
 Project #: pl 20145 Run: 1 Tech: MM Reviewer: DP

## Pre-Test (Adjust and Record)

	ZERO		SPAN		CAL. (Record Only)	
	Actual	Should Be	Actual	Should Be	Actual	Should Be
CO	0	0	2.955	2.971	0.998	1.00
Tolerance CO		+/- 0.02		+/- 0.15		+/- 0.05
CO <sub>2</sub>	0	0	17.91	17.87	9.77	10.00
Tolerance CO <sub>2</sub>		+/- 0.02		+/- 0.5		+/- 0.5
O <sub>2</sub> informative CSA B415 calculated value	na	na	na	na	na	na
	Actual	Should Be	Actual	Should Be	Actual	Should Be

## Post Test (Record Only)

	Zero	Span	Cal.	Zero Drift	Limit	Span Drift	Limit	Cal. Drift	Limit	OK?	Not OK*
CO	0.002	2.952	1.002	0.002	0.02	0.003	0.15	0.004	0.05	✓	
CO <sub>2</sub>	0	17.83	9.74	0	0.02	0.08	0.5	0.03	0.5	✓	
O <sub>2</sub>	na	na	na	✓	na	✓	na	✓	na	✓	

Date: 2017-05-12 Manufacturer: RAVelli Model: RV 120  
 Project #: PI 20145 Run: 1 Tech: MM Reviewer: DP

**RAW DRY GAS METER READINGS**

	System 1	System 2	Blank
Final (Liter)	507124,95	427926,06	071,62
Initial (Liter)	505229,44	426083,56	990,91

**AMBIENT CONDITIONS**

	Before	After
Barometer (kPa):	102,0	101,8
Dry Bulb (F):	71,42	76,82
Humidity (%):	35	36,3

**Flow Meter**

	Start	End
Flow meter reading	N.A	N.A

**Flow Meter Verification**

	Before	After
Flow meter Check (liters)	N.A	N.A
Scale Weight ( Kg)	N.A	N.A







Date: 2017-05-11 Manufacturer: PAVelli Model: RV 110  
 Project #: PT 20145 Run: 1 Tech: MM Reviewer: DR

		SYSTEM 1 - 1 <sup>st</sup> hour					SYSTEM 1				
Pre-test Weight Record	Time	Probe & Housing Number	Front Filter Number	Back Filter Number	gaskets	Probe & Housing Number	Front Filter Number	Back Filter Number	gaskets	Back Filter Number	BlancK
		09	201	530	10	2104	531	532	22		556
2017-05-11	18:30	61,4491	0,1285	0,1299	10,9072	61,3835	0,1291	0,1281	10,7872		0,1278
2017-05-12	8:30	61,4492	0,1286	0,1300	10,9071	61,3835	0,1290	0,1280	10,7872		0,1279

		SYSTEM 1 - 1 <sup>st</sup> hour					SYSTEM 1				
Post-test Weight Record	Time	Probe & Housing Number	Front Filter Number	Back Filter Number	gaskets	Probe & Housing Number	Front Filter Number	Back Filter Number	gaskets	Back Filter Number	BlancK
		09	201	530	10	09	531	532	22		556
2017-05-12	16:00	61,4495	0,1297	0,1297	10,9096	61,3841	0,1297	0,1274	10,7895		0,1280
2017-05-16	8:00	61,4494	0,1297	0,1297	10,9083	61,3841	0,1297	0,1274	10,7886		0,1280
2017-05-17	8:00	61,4494	0,1297	0,1297	10,9083	61,3841	0,1297	0,1274	10,7882		0,1250
2017-05-19	8:00	61,4494	0,1297	0,1297	10,9083	61,3841	0,1297	0,1274	10,7882		0,1280

Date: 2017-05-11      Project #: PI 20145      Run: 1      Manufacturer: R. Avella      Model: RV 120  
 Tech: MR      Reviewer: AP

SYSTEM 2					
Pre-test Weight Record	Probe & Housing Number	Front Filter Number	Back Filter Number	gaskets	
Date	Time				
		20	533	534	53
2017-05-11	18:30	108,8430	0,1281	0,1280	10,2509
2017-05-12	8:30	108,8429	0,1282	0,1279	10,2508

SYSTEM 2					
Post-test Weight Record	Probe & Housing Number	Front Filter Number	Back Filter Number	gaskets	
Date	Time				
		20	533	534	53
2017-05-12	16:00	108,8438	0,1302	0,1277	10,2539
2017-05-16	8:00	108,8438	0,1302	0,1277	10,2518
2017-05-17	8:00	108,8438	0,1302	0,1277	10,2518
2017-05-19	8:00	108,8438	0,1302	0,1277	10,2518

## APPENDIX 2: Proportionality results

Average	Average	Average						Average
15,87	Inlet +	Inlet +						0,249
	Outlet	Outlet	Average	Average	#1	#2		
Tunnel	Temp.	Temp.	99,76	99,40	System 1	System 2		SQRT
Velocity	Meter 1	Meter 2	<b>Proportional Rates</b>		Vol.Std.	Vol.Std.		Delta-P
			<b>PR1</b>	<b>PR2</b>			Time	
Ft/Sec	Deg. R	Deg. R	%	%	(ft3)	(ft3)	min	(in H2O)2
15,746	533,4	533,5			0,174	0,172	0	0,243301
15,722	533,6	533,6	104,37	104,07	0,174	0,172	1	0,2428847
15,881	533,7	533,7	103,24	103,00	0,174	0,172	2	0,245378
15,751	533,7	533,8	104,20	103,87	0,174	0,172	3	0,2433022
15,952	533,7	533,8	102,87	102,43	0,174	0,171	4	0,2464107
15,794	533,8	533,8	104,15	103,47	0,174	0,171	5	0,2439266
15,790	533,8	533,9	103,86	103,46	0,174	0,171	6	0,2439271
15,657	533,8	533,9	104,80	104,43	0,174	0,171	7	0,2418377
15,919	533,8	533,9	103,20	102,66	0,174	0,171	8	0,2458663
15,755	533,9	534,0	104,16	104,11	0,174	0,172	9	0,2433016
15,794	533,9	534,0	104,08	103,13	0,174	0,171	10	0,2439269
15,955	533,9	534,1	102,95	102,38	0,174	0,171	11	0,2464109
15,751	534,0	534,1	104,12	103,44	0,174	0,171	12	0,2433017
15,985	534,0	534,2	102,76	102,37	0,174	0,171	13	0,2468225
15,869	534,1	534,2	103,54	103,02	0,174	0,171	14	0,2450659
15,891	534,1	534,2	103,23	102,97	0,174	0,171	15	0,2453791
15,732	534,1	534,3	104,35	103,92	0,173	0,171	16	0,242885
15,759	534,2	534,3	104,09	103,72	0,173	0,171	17	0,2433019
15,571	534,2	534,3	105,48	105,40	0,173	0,172	18	0,2403655
15,926	534,2	534,4	103,12	102,80	0,173	0,172	19	0,2457921
15,871	534,2	534,4	103,49	102,98	0,173	0,171	20	0,2449648
15,804	534,2	534,4	103,71	103,42	0,173	0,171	21	0,2439275
15,900	534,3	534,4	103,07	103,00	0,173	0,171	22	0,2453795
15,868	534,3	534,5	103,42	103,16	0,173	0,171	23	0,244965
15,922	534,3	534,5	103,02	102,59	0,173	0,171	24	0,2457925
15,875	534,3	534,5	103,30	103,22	0,173	0,171	25	0,2449651
15,802	534,4	534,6	103,72	103,47	0,173	0,171	26	0,2439275
15,672	534,4	534,6	104,72	104,26	0,173	0,171	27	0,2418386
15,874	534,5	534,6	103,34	103,26	0,173	0,171	28	0,2449656
15,765	534,5	534,7	104,06	103,73	0,173	0,171	29	0,2433022
15,994	534,6	534,7	102,52	102,17	0,173	0,171	30	0,2468222
15,971	534,6	534,8	102,88	102,52	0,173	0,171	31	0,2464111
15,739	534,6	534,8	104,19	103,90	0,173	0,171	32	0,2428857
15,903	534,6	534,8	103,06	102,97	0,173	0,171	33	0,2453797
15,770	534,7	534,8	104,16	103,87	0,173	0,171	34	0,2433026
15,769	534,7	534,9	104,07	104,01	0,173	0,171	35	0,2433029
15,743	534,7	534,9	104,42	104,12	0,173	0,171	36	0,2428864
15,877	534,7	534,9	103,25	102,82	0,173	0,171	37	0,2449814
15,769	534,7	534,9	104,13	103,70	0,173	0,171	38	0,2433032
15,928	534,7	534,9	102,86	102,70	0,173	0,171	39	0,2457928
15,880	534,7	534,9	103,34	103,02	0,173	0,171	40	0,2449659
16,066	534,7	535,0	102,19	101,80	0,173	0,171	41	0,2478494
15,903	534,8	535,0	103,49	103,09	0,173	0,171	42	0,24538
15,728	534,8	535,0	104,32	103,97	0,173	0,171	43	0,2425914
15,882	534,8	535,0	103,49	102,91	0,173	0,171	44	0,2449646
15,998	534,8	535,0	102,72	102,09	0,173	0,171	45	0,246823
15,747	534,8	535,0	104,46	103,85	0,173	0,171	46	0,2428866
15,906	534,9	535,1	103,39	103,08	0,174	0,171	47	0,2453799
15,677	534,9	535,1	104,68	104,16	0,173	0,171	48	0,2418351
15,875	534,9	535,1	103,36	102,91	0,173	0,171	49	0,2449656
15,903	534,9	535,1	103,22	103,06	0,173	0,171	50	0,2453804
16,040	535,0	535,2	102,45	102,30	0,173	0,172	51	0,2474388
15,889	535,0	535,2	103,54	102,86	0,173	0,171	52	0,2449656
15,937	535,1	535,3	103,11	102,86	0,173	0,171	53	0,2457927

15,676	535,1	535,3	104,79	104,45	0,173	0,171	54	0,2418393
15,938	535,1	535,3	103,29	102,92	0,173	0,171	55	0,2457929
15,900	535,1	535,3	103,23	103,16	0,173	0,172	56	0,2453786
15,995	535,2	535,4	102,42	102,10	0,173	0,171	57	0,2468237
15,751	535,2	535,4	104,33	103,63	0,173	0,171	58	0,2430627
15,670	535,2	535,4	104,60	104,16	0,173	0,171	59	0,241839
15,970	535,2	535,5	102,88	102,20	0,173	0,171	60	0,2464127
15,899	535,3	535,5	103,20	102,93	0,173	0,171	61	0,2453837
15,864	535,3	535,5	102,82	102,70	0,173	0,171	62	0,2453808
15,880	535,3	535,6	101,75	101,17	0,173	0,171	63	0,2468237
16,029	535,4	535,6	100,52	100,01	0,173	0,171	64	0,2496387
15,805	535,4	535,6	101,63	101,27	0,173	0,171	65	0,2464129
15,954	535,4	535,6	100,69	100,16	0,173	0,171	66	0,2488717
15,852	535,4	535,6	101,11	100,82	0,173	0,171	67	0,2474399
15,800	535,4	535,7	101,28	100,88	0,173	0,171	68	0,246824
15,945	535,4	535,7	100,25	99,80	0,173	0,171	69	0,2492788
15,825	535,4	535,7	100,87	100,41	0,173	0,171	70	0,2474396
15,973	535,4	535,7	99,95	99,52	0,173	0,171	71	0,2498887
15,881	535,5	535,7	100,36	99,98	0,173	0,171	72	0,2486172
15,922	535,5	535,7	99,98	99,66	0,173	0,171	73	0,2492788
15,889	535,5	535,8	100,08	99,69	0,173	0,171	74	0,2488716
15,950	535,5	535,7	99,70	99,32	0,173	0,171	75	0,2498886
15,940	535,4	535,7	99,55	99,19	0,173	0,171	76	0,2498889
15,897	535,4	535,7	100,02	99,47	0,173	0,171	77	0,2492784
16,002	535,4	535,7	99,13	98,88	0,173	0,171	78	0,250935
15,895	535,4	535,7	99,83	99,24	0,173	0,171	79	0,2492786
16,043	535,4	535,7	98,82	98,33	0,173	0,171	80	0,2517099
16,013	535,4	535,7	99,10	98,66	0,173	0,171	81	0,2513066
15,794	535,3	535,7	100,45	99,85	0,173	0,171	82	0,2478516
15,853	535,4	535,7	99,86	99,53	0,173	0,171	83	0,2488718
16,032	535,4	535,7	98,82	98,43	0,173	0,171	84	0,25171
16,066	535,4	535,7	98,51	98,28	0,173	0,171	85	0,2523138
15,978	535,3	535,6	99,04	98,55	0,173	0,171	86	0,2509022
15,876	535,3	535,6	99,58	99,61	0,173	0,171	87	0,249279
15,874	535,3	535,6	99,69	99,29	0,173	0,171	88	0,2492784
15,872	535,3	535,6	99,52	99,44	0,173	0,171	89	0,2492783
15,872	535,3	535,6	99,75	99,26	0,173	0,171	90	0,2492782
15,842	535,3	535,6	99,97	99,63	0,173	0,171	91	0,2488712
16,082	535,3	535,5	98,34	98,05	0,173	0,171	92	0,2527155
16,017	535,3	535,5	98,70	98,18	0,173	0,171	93	0,2517096
16,121	535,2	535,5	98,11	97,59	0,173	0,171	94	0,2533183
15,963	535,2	535,5	98,85	98,56	0,173	0,171	95	0,250902
15,896	535,2	535,5	99,47	99,22	0,173	0,171	96	0,2498884
15,804	535,2	535,5	99,93	99,84	0,173	0,171	97	0,2484631
16,049	535,1	535,4	98,48	98,05	0,173	0,171	98	0,2523133
15,957	535,1	535,4	99,07	98,71	0,173	0,171	99	0,2509018
15,855	535,1	535,4	99,72	99,33	0,173	0,171	100	0,2492785
15,853	535,1	535,4	99,59	99,36	0,173	0,171	101	0,2492804
15,828	535,1	535,3	99,86	99,53	0,173	0,171	102	0,2488708
16,008	535,1	535,3	98,82	98,44	0,173	0,171	103	0,2517094
15,977	535,1	535,3	98,69	98,50	0,173	0,171	104	0,2513064
16,002	535,0	535,3	98,52	98,18	0,173	0,171	105	0,2517101
15,731	535,1	535,3	100,27	99,98	0,173	0,171	106	0,2474388
15,795	535,0	535,2	99,79	99,72	0,173	0,171	107	0,2484629
16,071	535,0	535,2	98,20	98,04	0,173	0,171	108	0,2527158
15,795	535,0	535,2	100,04	99,66	0,173	0,171	109	0,2484625
15,754	535,0	535,2	100,30	99,87	0,173	0,171	110	0,2478482
15,975	535,0	535,2	98,87	98,43	0,173	0,171	111	0,2513061
15,885	535,0	535,2	99,35	99,05	0,173	0,171	112	0,2498877
15,648	535,1	535,2	101,15	100,70	0,173	0,171	113	0,2457934
15,832	535,1	535,2	99,79	99,49	0,173	0,171	114	0,2488707

16,009	535,1	535,3	98,87	98,29	0,173	0,171	115	0,2517091
15,764	535,1	535,2	100,26	100,00	0,173	0,171	116	0,2478498
15,826	535,2	535,3	99,79	99,30	0,173	0,171	117	0,248871
16,007	535,2	535,3	98,76	98,43	0,173	0,171	118	0,2517092
15,890	535,2	535,3	99,41	99,19	0,173	0,171	119	0,249889
15,853	535,2	535,4	99,56	99,10	0,173	0,171	120	0,2492781
15,739	535,3	535,4	100,35	100,03	0,173	0,171	121	0,2474389
15,857	535,3	535,4	99,60	99,41	0,173	0,171	122	0,2492784
15,857	535,4	535,5	99,48	99,30	0,173	0,171	123	0,2492784
15,836	535,4	535,5	99,79	99,41	0,173	0,171	124	0,2488717
15,705	535,4	535,6	100,73	100,15	0,173	0,171	125	0,2468349
15,832	535,5	535,6	99,74	99,45	0,173	0,171	126	0,2488716
15,860	535,5	535,6	99,53	99,30	0,173	0,171	127	0,2492776
15,698	535,5	535,7	100,52	100,35	0,173	0,171	128	0,2468238
15,960	535,6	535,7	98,71	98,85	0,173	0,171	129	0,250902
15,986	535,6	535,7	98,86	98,12	0,173	0,171	130	0,2513065
16,009	535,6	535,8	98,43	98,30	0,173	0,171	131	0,2517091
16,011	535,6	535,8	98,56	98,06	0,173	0,171	132	0,2516971
15,896	535,6	535,8	99,34	98,86	0,173	0,171	133	0,2498895
15,895	535,7	535,8	99,34	98,92	0,173	0,171	134	0,2498887
15,894	535,7	535,8	99,38	98,88	0,173	0,171	135	0,2498895
15,898	535,7	535,8	99,32	98,89	0,173	0,171	136	0,2498889
15,769	535,7	535,9	99,98	99,53	0,173	0,171	137	0,2478506
15,859	535,7	535,9	99,62	99,39	0,173	0,171	138	0,2492793
15,987	535,7	535,9	98,76	98,35	0,173	0,171	139	0,2513078
15,834	535,7	535,9	99,87	99,32	0,173	0,171	140	0,2488719
15,809	535,8	535,9	99,89	99,46	0,173	0,171	141	0,248464
16,015	535,8	536,0	98,60	98,77	0,173	0,171	142	0,2517099
15,810	535,8	535,9	99,95	99,39	0,173	0,171	143	0,2484632
15,962	535,8	536,0	98,96	98,51	0,173	0,171	144	0,2509029
15,861	535,8	536,0	99,49	99,09	0,173	0,171	145	0,2492797
15,811	535,8	536,0	99,92	99,63	0,173	0,171	146	0,248464
15,837	535,8	536,0	99,91	99,28	0,173	0,171	147	0,2488725
15,967	535,9	536,0	98,95	98,60	0,173	0,171	148	0,2509026
15,968	535,9	536,0	99,01	98,51	0,173	0,171	149	0,2509033
15,838	535,9	536,1	99,66	99,43	0,173	0,171	150	0,2488777
15,911	535,9	536,1	99,36	99,08	0,173	0,171	151	0,2499893
15,749	535,9	536,1	100,19	100,01	0,173	0,171	152	0,2474412
15,908	535,9	536,1	99,40	98,95	0,173	0,171	153	0,2498903
15,709	535,9	536,1	100,49	100,34	0,173	0,171	154	0,2468244
15,969	536,0	536,2	98,92	98,53	0,173	0,171	155	0,250903
15,750	536,0	536,2	100,46	99,77	0,173	0,171	156	0,2474408
15,909	536,1	536,3	99,46	98,95	0,173	0,171	157	0,2498897
15,871	536,1	536,3	99,56	99,36	0,173	0,171	158	0,2492804
15,973	536,2	536,3	98,99	98,58	0,173	0,171	159	0,2509042
15,911	536,2	536,4	99,34	98,88	0,173	0,171	160	0,2498903
15,843	536,2	536,4	99,74	99,48	0,173	0,171	161	0,2488735
15,912	536,2	536,4	99,24	99,24	0,173	0,171	162	0,2498901
15,906	536,2	536,4	99,28	98,94	0,173	0,171	163	0,2498906
15,997	536,2	536,5	98,89	98,61	0,173	0,171	164	0,2512798
15,868	536,2	536,5	99,63	99,32	0,173	0,171	165	0,2492799
15,910	536,2	536,5	99,43	99,05	0,173	0,171	166	0,2498983
15,870	536,2	536,5	99,61	99,06	0,173	0,171	167	0,2492805
15,845	536,3	536,5	99,87	99,24	0,173	0,170	168	0,2488738
15,867	536,3	536,5	99,52	99,17	0,173	0,171	169	0,249281
15,868	536,3	536,5	99,51	99,43	0,173	0,171	170	0,2492805
15,869	536,3	536,5	99,53	99,30	0,173	0,171	171	0,2492809
16,019	536,3	536,5	98,66	97,95	0,173	0,171	172	0,251712
15,833	536,3	536,5	100,38	100,24	0,173	0,171	173	0,2478522
15,773	536,3	536,5	100,28	99,70	0,173	0,171	174	0,2476421
15,821	536,2	536,5	99,99	99,73	0,173	0,171	175	0,2484656

15,783	536,3	536,5	100,07	99,60	0,173	0,171	176	0,247853
16,029	536,3	536,5	98,67	98,26	0,173	0,171	177	0,2517132
15,845	536,3	536,6	99,76	99,49	0,173	0,171	178	0,2488744
15,908	536,3	536,6	99,28	99,00	0,173	0,171	179	0,2498914
15,844	536,3	536,5	99,65	99,39	0,173	0,171	180	0,2488742
15,905	536,3	536,5	99,24	98,81	0,173	0,171	181	0,2498912
15,995	536,3	536,5	98,40	97,99	0,173	0,171	182	0,2517125
15,943	536,3	536,6	98,60	98,34	0,173	0,171	183	0,2509049
15,833	536,3	536,6	99,41	98,92	0,173	0,171	184	0,2492818
15,866	536,3	536,6	98,99	98,78	0,173	0,171	185	0,2498908
15,773	536,3	536,6	99,58	99,15	0,173	0,171	186	0,2484653
15,953	536,3	536,6	98,49	98,01	0,173	0,170	187	0,2513093
16,039	536,3	536,6	97,99	97,37	0,173	0,170	188	0,2527191
15,816	536,4	536,6	99,19	98,89	0,173	0,171	189	0,2492813
15,790	536,3	536,6	99,25	99,24	0,173	0,171	190	0,2488742
15,916	536,3	536,6	98,46	98,33	0,173	0,171	191	0,2509049
16,006	536,3	536,6	97,99	97,76	0,173	0,171	192	0,2523166
15,914	536,4	536,6	98,52	98,17	0,173	0,171	193	0,2509044
15,690	536,3	536,6	100,03	99,66	0,173	0,171	194	0,247442
15,938	536,3	536,6	98,53	97,84	0,173	0,171	195	0,2513088
15,961	536,3	536,6	98,28	97,77	0,173	0,170	196	0,2517116
15,782	536,3	536,6	99,20	98,80	0,173	0,170	197	0,2488736
15,806	536,3	536,6	99,03	98,69	0,173	0,170	198	0,2492807
15,557	536,4	536,6	100,74	100,43	0,173	0,171	199	0,2453835
15,777	536,4	536,6	99,14	98,60	0,173	0,170	200	0,2488746
15,952	536,4	536,6	98,26	97,75	0,173	0,170	201	0,2517075
15,928	536,4	536,6	98,32	97,82	0,173	0,170	202	0,2513093
15,775	536,4	536,7	99,30	98,91	0,173	0,171	203	0,2488745
15,929	536,4	536,7	98,36	97,85	0,173	0,171	204	0,2513093
15,836	536,4	536,7	98,93	98,45	0,173	0,171	205	0,2498913
15,839	536,5	536,7	98,86	98,65	0,173	0,171	206	0,249908
15,951	536,5	536,7	98,22	97,59	0,173	0,171	207	0,2517123
15,796	536,5	536,7	99,04	98,59	0,173	0,170	208	0,2492813
15,794	536,5	536,7	98,99	98,65	0,173	0,170	209	0,2492815
15,702	536,5	536,7	99,81	99,38	0,173	0,171	210	0,2478079
15,794	536,5	536,7	98,92	98,60	0,173	0,171	211	0,2492816
15,944	536,5	536,7	98,04	97,69	0,173	0,171	212	0,2517126
15,793	536,4	536,7	99,14	98,86	0,173	0,171	213	0,2492813
15,831	536,4	536,7	98,84	98,49	0,173	0,171	214	0,2498909
15,893	536,4	536,6	98,44	97,94	0,173	0,171	215	0,2509043
15,768	536,4	536,6	99,40	98,93	0,173	0,171	216	0,2488743
15,795	536,4	536,6	99,11	98,67	0,173	0,171	217	0,2493891
15,980	536,3	536,6	97,75	97,58	0,173	0,171	218	0,2523166
15,788	536,3	536,6	99,08	98,61	0,173	0,171	219	0,249281
15,916	536,3	536,5	98,21	97,98	0,173	0,171	220	0,2513092
15,891	536,3	536,5	98,52	98,11	0,173	0,171	221	0,2509043
15,873	536,3	536,5	98,52	98,13	0,173	0,171	222	0,2506424
15,916	536,3	536,5	98,33	97,91	0,173	0,171	223	0,2513091
15,827	536,3	536,5	98,75	98,29	0,173	0,171	224	0,2498906
15,828	536,3	536,5	98,78	98,58	0,173	0,171	225	0,2498905
15,915	536,3	536,5	98,15	97,84	0,173	0,171	226	0,2513085
15,944	536,3	536,6	98,24	97,77	0,173	0,171	227	0,2517123
16,007	536,3	536,6	97,68	97,55	0,173	0,171	228	0,2527194
15,914	536,3	536,6	98,26	98,06	0,173	0,171	229	0,2513091
15,916	536,3	536,6	98,27	97,74	0,173	0,171	230	0,2513092
15,941	536,4	536,6	98,06	98,03	0,173	0,171	231	0,2517119
15,761	536,4	536,7	99,31	98,79	0,173	0,171	232	0,2488738
15,824	536,4	536,7	98,68	98,42	0,173	0,171	233	0,2498911
15,904	536,4	536,7	98,38	98,12	0,173	0,171	234	0,2509047
15,918	536,4	536,6	98,39	97,88	0,173	0,171	235	0,2513093
16,009	536,4	536,6	97,66	97,17	0,173	0,170	236	0,2527189

15,819	536,3	536,6	98,82	98,43	0,173	0,170	237	0,2497899
15,787	536,3	536,6	98,97	98,44	0,173	0,170	238	0,2492811
15,892	536,3	536,6	98,35	97,90	0,173	0,170	239	0,2509046
15,890	536,3	536,5	98,42	97,90	0,173	0,170	240	0,2509042
15,822	536,3	536,5	98,69	98,57	0,173	0,171	241	0,2498906
15,979	536,3	536,5	97,96	97,28	0,173	0,171	242	0,2523153
15,889	536,3	536,5	98,31	97,98	0,173	0,170	243	0,2509038
15,913	536,3	536,5	98,26	98,00	0,173	0,171	244	0,2513094
15,906	536,3	536,5	98,16	97,89	0,173	0,171	245	0,2512088
15,822	536,3	536,5	98,76	98,33	0,173	0,171	246	0,2498934
15,939	536,3	536,5	97,98	97,67	0,173	0,171	247	0,2517036
15,825	536,3	536,6	98,77	98,36	0,173	0,171	248	0,24989
15,733	536,4	536,6	99,33	98,85	0,173	0,170	249	0,2484654
15,823	536,4	536,6	98,82	98,38	0,173	0,171	250	0,2498906
15,913	536,4	536,6	98,37	97,90	0,173	0,171	251	0,2513088
15,884	536,4	536,6	98,32	98,03	0,173	0,171	252	0,2509036
15,939	536,4	536,6	97,98	97,67	0,173	0,171	253	0,2517118
15,823	536,4	536,6	98,86	98,20	0,173	0,170	254	0,2498914
16,000	536,4	536,6	97,70	97,23	0,173	0,170	255	0,2527184
15,887	536,4	536,6	98,41	97,81	0,173	0,170	256	0,2509046
15,824	536,4	536,6	98,69	98,38	0,173	0,170	257	0,2498915
15,888	536,4	536,6	98,22	98,13	0,173	0,171	258	0,2509045
15,940	536,4	536,6	98,08	97,78	0,173	0,171	259	0,2517122
15,786	536,4	536,6	99,08	98,52	0,173	0,171	260	0,249281
15,976	536,4	536,6	97,56	97,36	0,173	0,170	261	0,2523167
15,941	536,4	536,6	98,26	97,57	0,173	0,170	262	0,2517509
15,785	536,5	536,7	99,02	98,79	0,173	0,171	263	0,2492811
15,666	536,5	536,7	99,75	99,38	0,173	0,171	264	0,247442
16,002	536,5	536,7	97,58	97,26	0,173	0,171	265	0,2527192
15,912	536,5	536,7	98,22	97,98	0,173	0,171	266	0,2513099
15,912	536,5	536,7	98,28	97,75	0,173	0,171	267	0,2513092
15,886	536,5	536,7	98,35	98,05	0,173	0,171	268	0,2509047
15,760	536,5	536,8	99,11	98,70	0,173	0,171	269	0,2488879
15,694	536,5	536,8	99,61	99,45	0,173	0,171	270	0,2478526
16,066	536,6	536,8	97,15	96,83	0,173	0,171	271	0,2537217
15,603	536,6	536,8	100,13	99,61	0,173	0,170	272	0,2464156
15,786	536,6	536,8	98,97	98,38	0,173	0,170	273	0,249319
15,670	536,6	536,9	99,72	99,20	0,173	0,170	274	0,247443
15,903	536,6	536,9	98,18	98,11	0,173	0,171	275	0,2511464
15,887	536,6	536,9	98,26	97,89	0,173	0,171	276	0,2509058
15,824	536,6	536,9	98,84	98,32	0,173	0,170	277	0,2498916
15,825	536,6	536,9	98,88	98,50	0,173	0,171	278	0,2498913
15,786	536,6	536,9	98,93	98,70	0,173	0,171	279	0,2492822
15,915	536,6	536,9	98,27	97,76	0,173	0,171	280	0,2513099
15,941	536,7	536,9	98,07	97,85	0,173	0,171	281	0,2517127
15,760	536,7	536,9	99,40	98,85	0,173	0,171	282	0,2488747
15,941	536,7	536,9	97,97	97,66	0,173	0,171	283	0,2517132
15,915	536,7	536,9	98,20	97,75	0,173	0,171	284	0,2513093
15,940	536,7	537,0	97,94	97,59	0,173	0,170	285	0,2517133
15,886	536,7	537,0	98,43	98,00	0,173	0,171	286	0,250905
15,915	536,8	537,0	98,07	97,61	0,173	0,170	287	0,2513086
15,940	536,8	537,0	98,01	97,84	0,173	0,171	288	0,2517127
15,788	536,8	537,0	98,85	98,67	0,173	0,171	289	0,2492817
16,040	536,8	537,0	97,40	96,91	0,173	0,170	290	0,2533213
15,825	536,8	537,0	98,73	98,38	0,173	0,170	291	0,2498917
16,002	536,8	537,0	97,45	97,45	0,173	0,171	292	0,2527193
15,915	536,8	537,1	98,04	97,89	0,172	0,171	293	0,2513096
15,978	536,8	537,1	98,27	97,73	0,173	0,170	294	0,2517131
15,681	536,8	537,1	99,70	99,48	0,173	0,170	295	0,2474427
15,739	536,8	537,1	99,32	98,89	0,173	0,171	296	0,2484675
15,767	536,9	537,1	99,24	98,78	0,173	0,170	297	0,2488743



15,919	536,9	537,1	98,21	97,76	0,173	0,170	298	0,2513106
15,917	536,9	537,1	98,07	97,78	0,173	0,170	299	0,2513103
15,789	536,9	537,1	99,06	98,68	0,173	0,171	300	0,2492819
15,980	536,9	537,1	97,71	97,60	0,173	0,171	301	0,2523173
15,914	536,9	537,1	98,15	97,61	0,173	0,171	302	0,25131
15,890	536,9	537,1	98,15	97,89	0,173	0,170	303	0,2509052
15,977	536,9	537,1	97,55	97,39	0,172	0,170	304	0,2523172
15,979	536,9	537,1	97,70	97,22	0,172	0,170	305	0,2523175
16,001	536,9	537,1	97,57	97,17	0,173	0,170	306	0,25272
15,912	536,9	537,1	98,12	97,66	0,173	0,170	307	0,2513107
15,785	536,9	537,1	98,87	98,57	0,173	0,170	308	0,2492819
15,785	537,0	537,2	98,87	98,50	0,173	0,170	309	0,2492819
15,914	537,0	537,2	98,25	98,13	0,173	0,171	310	0,2513104
15,734	537,0	537,2	99,29	98,92	0,173	0,171	311	0,2484678
15,824	537,0	537,2	98,71	98,36	0,173	0,171	312	0,2498918
15,915	537,0	537,2	98,09	98,09	0,173	0,171	313	0,2513102
15,891	537,0	537,2	98,43	97,88	0,173	0,171	314	0,2509054
15,788	537,0	537,2	98,85	98,50	0,173	0,170	315	0,2492817
15,735	537,0	537,2	99,19	99,02	0,173	0,171	316	0,2484663
15,784	537,0	537,3	98,86	98,50	0,173	0,171	317	0,2492818
15,889	537,0	537,3	98,19	98,02	0,173	0,171	318	0,2509045
15,941	537,0	537,3	98,04	97,54	0,173	0,170	319	0,2516995
15,786	537,1	537,3	98,88	98,59	0,173	0,170	320	0,2492822
15,760	537,1	537,3	99,14	98,80	0,173	0,171	321	0,2488745
15,787	537,1	537,3	98,89	98,48	0,173	0,170	322	0,2492822
15,789	537,1	537,4	98,98	98,40	0,173	0,170	323	0,2492826
15,808	537,1	537,4	98,74	98,50	0,173	0,170	324	0,2496284
15,979	537,2	537,4	97,75	97,32	0,173	0,170	325	0,2523172
15,889	537,2	537,4	98,34	97,75	0,173	0,170	326	0,2509053
15,889	537,2	537,4	98,30	97,96	0,173	0,170	327	0,2509054
15,789	537,2	537,4	98,81	98,62	0,173	0,171	328	0,2492823
16,041	537,2	537,4	97,50	97,04	0,173	0,171	329	0,2533219
15,737	537,2	537,4	99,25	98,99	0,173	0,171	330	0,2484662
15,894	537,3	537,5	98,35	98,05	0,173	0,171	331	0,2509071
15,827	537,3	537,5	98,66	98,43	0,173	0,171	332	0,2498927
15,917	537,3	537,5	98,20	97,73	0,173	0,171	333	0,2513109
15,789	537,3	537,5	98,82	98,58	0,173	0,170	334	0,249283
15,826	537,3	537,5	98,49	98,45	0,172	0,171	335	0,2498927
15,890	537,3	537,5	98,37	97,90	0,173	0,171	336	0,2509067
15,941	537,3	537,5	97,92	97,39	0,173	0,170	337	0,2517141
15,762	537,3	537,5	99,06	98,70	0,173	0,170	338	0,2488755
15,827	537,3	537,5	98,55	98,30	0,173	0,170	339	0,2498927
15,943	537,3	537,5	97,89	97,60	0,172	0,170	340	0,2517137
15,827	537,3	537,6	98,58	98,32	0,172	0,170	341	0,2498935
15,983	537,3	537,6	97,65	97,15	0,172	0,170	342	0,2523178
15,890	537,3	537,6	98,17	97,80	0,172	0,170	343	0,2509061
15,754	537,3	537,6	98,94	98,96	0,172	0,171	344	0,24873
15,739	537,4	537,6	99,24	98,77	0,172	0,170	345	0,2484669
15,919	537,4	537,6	97,97	97,65	0,172	0,170	346	0,2513108
15,739	537,4	537,6	99,12	98,97	0,172	0,170	347	0,2484674
15,830	537,4	537,6	98,72	98,03	0,173	0,170	348	0,2498931
15,766	537,4	537,6	99,05	98,46	0,173	0,170	349	0,2488757
15,983	537,4	537,6	97,59	97,42	0,172	0,170	350	0,252318
15,901	537,4	537,7	98,26	97,98	0,173	0,171	351	0,2510192
15,893	537,5	537,7	98,26	97,76	0,173	0,170	352	0,2509064
15,982	537,5	537,7	97,70	97,12	0,173	0,170	353	0,2523178
15,800	537,5	537,7	99,46	98,86	0,173	0,170	354	0,2488744
15,776	537,5	537,7	98,94	98,73	0,173	0,170	355	0,2488762
15,950	537,5	537,7	97,99	97,68	0,172	0,170	356	0,2517139
15,988	537,5	537,7	97,77	97,53	0,173	0,171	357	0,252318
15,948	537,5	537,7	97,90	97,46	0,173	0,170	358	0,2517138

15,922	537,5	537,7	98,30	98,00	0,173	0,170	359 0,2513108
15,793	537,5	537,7	98,90	98,77	0,173	0,171	360 0,2492828
15,766	537,5	537,7	99,18	98,84	0,173	0,171	361 0,2488758

## APPENDIX 3: Calibration data



Instrumentation  
**Saint-Laurent** inc.  
Accrédité ISO 17025



80 rue de la montagne  
St-Joseph du lac  
(Québec), J0N 1M0  
Tél: (450) 473-6169  
Fax: (450) 473-5207  
Email: inst.st-laurent@videotron.ca

## CERTIFICAT D'ÉTALONNAGE

No.Certificat: CE-EM-001 27/02/17

CLIENT	
Compagnie:	Services Polytests Inc
Adresse:	695 B rue Gaudette
	St-Jean-sur-Richelieu, Québec, J3B 7S7

SPÉCIFICATION DE CALIBRATION	
Procédure de service:	4IN9101
Précision requise:	+/- 2.0°C
Fréquence d'étalonnage: (jours)	365

SPÉCIFICATION DE L'INSTRUMENT			
Type d'instrument:	Enregistreur	Type d'entrée:	Temp
Manufacturier:	Fluke	Type de sortie:	Digitale
No. Model:	52-II	Type de mesure:	Température
No. Série:	90630037	Gamme:	Divers
Emplacement:	N.A.	No. Machine:	N.A.

SPÉCIFICATION DE L'ÉTALON			
Étalon Utilisé:	Fluke 744	No. du certificat d'étalonnage:	AC16061306
No. Série:	7798010	Dernière date d'étalonnage:	27-Jun-16
Certificat fait par:	Alpha Controls	Prochaine date d'étalonnage:	27-Jun-17
Commentaire:			

RÉSULTAT D'ÉTALONNAGE						
Entrée Source	Valeur Donnée	Valeur Actuelle	Erreur de Déviation	Valeur après Étalonnage	Incertitude Élargie	Commentaire
0.0 °C	0.0 °C	-0.1 °C	-0.1 °C	-0.1 °C	1.0 °C	T1 typeJ
125.0 °C	125.0 °C	124.9 °C	-0.1 °C	124.9 °C	1.0 °C	T1 typeJ
250.0 °C	250.0 °C	250.0 °C	0.0 °C	250.0 °C	1.0 °C	T1 typeJ
375.0 °C	375.0 °C	374.9 °C	-0.1 °C	374.9 °C	1.0 °C	T1 typeJ
500.0 °C	500.0 °C	500.0 °C	0.0 °C	500.0 °C	1.0 °C	T1 typeJ
0.0 °C	0.0 °C	0.0 °C	0.0 °C	0.0 °C	1.0 °C	T2 typeJ
125.0 °C	125.0 °C	125.0 °C	0.0 °C	125.0 °C	1.0 °C	T2 typeJ
250.0 °C	250.0 °C	250.0 °C	0.0 °C	250.0 °C	1.0 °C	T2 typeJ
375.0 °C	375.0 °C	374.9 °C	-0.1 °C	374.9 °C	1.0 °C	T2 typeJ
500.0 °C	500.0 °C	500.0 °C	0.0 °C	500.0 °C	1.0 °C	T2 typeJ
0.0 °C	0.0 °C	0.0 °C	0.0 °C	0.0 °C	1.0 °C	T1 typeK
125.0 °C	125.0 °C	125.0 °C	0.0 °C	125.0 °C	1.0 °C	T1 typeK
250.0 °C	250.0 °C	250.0 °C	0.0 °C	250.0 °C	1.0 °C	T1 typeK
375.0 °C	375.0 °C	375.0 °C	0.0 °C	375.0 °C	1.0 °C	T1 typeK
500.0 °C	500.0 °C	500.0 °C	0.0 °C	500.0 °C	1.0 °C	T1 typeK
0.0 °C	0.0 °C	0.0 °C	0.0 °C	0.0 °C	1.0 °C	T2 typeK
125.0 °C	125.0 °C	125.0 °C	0.0 °C	125.0 °C	1.0 °C	T2 typeK
250.0 °C	250.0 °C	250.0 °C	0.0 °C	250.0 °C	1.0 °C	T2 typeK
375.0 °C	375.0 °C	375.0 °C	0.0 °C	375.0 °C	1.0 °C	T2 typeK
500.0 °C	500.0 °C	500.0 °C	0.0 °C	500.0 °C	1.0 °C	T2 typeK

Conditions Environnementales: Température: 18 °C Humidité: 33 %RH

Type d'Étalonnage:

*[Signature]*  
2017.03.16

5F09101

Page 1 de 2



**Instrumentation  
Saint-Laurent** inc.  
Accrédité ISO 17025



80 rue de la montagne  
St-Joseph du lac  
(Québec), J0N 1M0  
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Email: inst.st-laurent@videotron.ca

## CERTIFICAT D'ÉTALONNAGE

No.Certificat: CE-EM-001 27/02/17

CLIENT	
Compagnie:	Services Polytests Inc
Adresse:	695 B rue Gaudette St-Jean-sur-Richelieu, Québec, J3B 7S7

SPÉCIFICATION DE CALIBRATION	
Procédure de service:	4IN9101
Précision requise:	+/- 2.0°C
Fréquence d'étalonnage: (jours)	365

SPÉCIFICATION DE L'INSTRUMENT			
Type d'instrument:	Enregistreur	Type d'entrée:	Temp
Manufacturier:	Fluke	Type de sortie:	Digitale
No. Model:	52-II	Type de mesure:	Température
No. Série:	90630037	Gamme:	Divers
Emplacement:	N.A.	No. Machine:	N.A.

Instrumentation St-Laurent Inc. Certifie que l'instrument ci-haut, rencontre ou excède les spécifications établies par le fabriquant. Le système qualité de l'entreprise est conforme aux exigences de la norme ISO 17025 et les étalons utilisés pour effectuer l'étalonnage est retraçable au CNRC et/ou au NIST. Le degré d'incertitude est basé sur un niveau de confiance=95%, K=2.

DATE D'ÉTALONNAGE / ÉMISSION DU CERTIFICAT	
Date d'Étalonnage:	27 Février 2017
Date du prochain Étalonnage:	27 Février 2018
Date d'émission du certificat:	27 Février 2017

CONFORMITÉ D'ÉTALONNAGE		
	Avant	Après
Conforme:	X	X
Non Conforme:		

Le Service d'évaluation des laboratoires d'étalonnage (CLAS) du Conseil national de recherches du Canada (CNRC) a évalué et certifié la capacité d'étalonnage du laboratoire et la traçabilité au Système international d'unités (SI) ou à des étalons acceptables selon le CLAS. Le présent certificat d'étalonnage est délivré conformément aux conditions de certification du CLAS et aux conditions d'accréditation du Conseil canadien des normes (CCN). Numéro d'accréditation du CCN: # 669. Le CLAS et le CCN ne garantissent pas l'exactitude des étalonnages individuels effectués par les laboratoires accrédités.

Stéphane - Technicien



**Instrumentation  
Saint-Laurent** Inc.  
Accrédité ISO 17025



80 rue de la montagne  
St-Joseph du lac  
(Québec), J0N 1M0  
Tél: (450) 473-6169  
Fax: (450) 473-5207  
Email: inst-st-laurent@videotron.ca

## CERTIFICAT D'ÉTALONNAGE

No. Certificat: CE-EM-006 27/02/17

CLIENT	
Compagnie:	Services Polytests Inc
Adresse:	695 B rue Gaudette St-Jean-sur-Richelieu, Québec, J3B 7S7

SPÉCIFICATION DE CALIBRATION	
Procédure de service:	4IN9106
Précision requise:	+/-0.25"H2O
Fréquence d'étalonnage: (jours)	365

SPÉCIFICATION DE L'INSTRUMENT			
Type d'instrument:	Indicateur	Type d'entrée:	Pression
Manufacturier:	Dwyer	Type de sortie:	Digitale
No. Model:	MS-321-LCD	Type de mesure:	Pression
No. Série:	E47U020014	Gamme:	0-0.5"H2O
Emplacement:	N.A.	No. Machine:	N.A.

SPÉCIFICATION DE L'ÉTALON			
Étalon Utilisé:	Fluke 744	No. du certificat d'étalonnage:	AC16061306
No. Série:	7798010	Dernière date d'étalonnage:	27-Jun-16
Certificat fait par:	Alpha Controls	Prochaine date d'étalonnage:	27-Jun-17
Commentaire:			

SPÉCIFICATION DE L'ÉTALON			
Étalon Utilisé:	Setra	No. du certificat d'étalonnage:	AC17021126
No. Série:	2784759	Dernière date d'étalonnage:	17-Feb-17
Certificat fait par:	Alpha Controls	Prochaine date d'étalonnage:	17-Feb-18
Commentaire:			

RÉSULTAT D'ÉTALONNAGE						
Entrée Source	Valeur Donnée	Valeur Actuelle	Erreur de Déviation	Valeur après Étalonnage	Incertitude Élargie	Commentaire
0.0000 "H2O	0.000 "H2O	-0.007 "H2O	-0.007 "H2O	-0.007 "H2O	0.25 "H2O	Vérification indicateur
0.2500 "H2O	0.250 "H2O	0.237 "H2O	-0.013 "H2O	0.237 "H2O	0.25 "H2O	Vérification indicateur
0.5000 "H2O	0.500 "H2O	0.493 "H2O	-0.007 "H2O	0.493 "H2O	0.25 "H2O	Vérification indicateur
0.7500 "H2O	0.750 "H2O	0.740 "H2O	-0.010 "H2O	0.740 "H2O	0.25 "H2O	Vérification indicateur
1.0000 "H2O	1.000 "H2O	0.989 "H2O	-0.011 "H2O	0.989 "H2O	0.25 "H2O	Vérification indicateur
0.0000 "H2O	0.0000 V.DC.	0.0003 V.DC.	+0.0003 V.DC.	0.0003 V.DC.	0.00 V.DC.	Vérification sortie analogique
0.2500 "H2O	2.5000 V.DC.	2.3571 V.DC.	-0.1429 V.DC.	2.3571 V.DC.	0.00 V.DC.	Vérification sortie analogique
0.5000 "H2O	5.0000 V.DC.	4.8491 V.DC.	-0.1509 V.DC.	4.8491 V.DC.	0.00 V.DC.	Vérification sortie analogique
0.7500 "H2O	7.5000 V.DC.	7.4099 V.DC.	-0.0901 V.DC.	7.4099 V.DC.	0.00 V.DC.	Vérification sortie analogique
1.0000 "H2O	10.0000 V.DC.	9.8836 V.DC.	-0.1164 V.DC.	9.8836 V.DC.	0.00 V.DC.	Vérification sortie analogique
Conditions Environnementales:			Température: 18 °C	Humidité: 33 %RH		
Type d'Étalonnage:						



Instrumentation  
**Saint-Laurent** inc.  
Accrédité ISO 17025



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(Québec), J0N 1M0  
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Fax: (450) 473-5207  
Email: inst.st-laurent@videotron.ca

## CERTIFICAT D'ÉTALONNAGE

No.Certificat: CE-EM-006 27/02/17

CLIENT	
Compagnie:	Services Polytests Inc
Adresse:	695 B rue Gaudette
	St-Jean-sur-Richelieu, Québec, J3B 7S7

SPÉCIFICATION DE CALIBRATION	
Procédure de service:	4IN9106
Précision requise:	+/-0.25"H2O
Fréquence d'étalonnage: (jours)	365

SPÉCIFICATION DE L'INSTRUMENT			
Type d'instrument:	Indicateur	Type d'entrée:	Pression
Manufacturier:	Dwyer	Type de sortie:	Digitale
No. Model:	MS-321-LCD	Type de mesure:	Pression
No. Série:	E47U020014	Gamme:	0-0.5"H2O
Emplacement:	N.A.	No. Machine:	N.A.

Instrumentation St-Laurent Inc. Certifie que l'instrument ci-haut, rencontre ou excède les spécifications établies par le fabricant. Le système qualité de l'entreprise est conforme aux exigences de la norme ISO 17025 et les étalons utilisés pour effectuer l'étalonnage est retraçable au CNRC et/ou au NIST. Le degré d'incertitude est basé sur un niveau de confiance=95%, K=2.

DATE D'ÉTALONNAGE / ÉMISSION DU CERTIFICAT	
Date d'Étalonnage:	27 Février 2017
Date du prochain Étalonnage:	27 Février 2018
Date d'émission du certificat:	27 Février 2017

CONFORMITÉ D'ÉTALONNAGE		
	Avant	Après
Conforme:	X	X
Non Conforme:		

Le Service d'évaluation des laboratoires d'étalonnage (CLAS) du Conseil national de recherches du Canada (CNRC) a évalué et certifié la capacité d'étalonnage du laboratoire et la traçabilité au Système international d'unités (SI) ou à des étalons acceptables selon le CLAS. Le présent certificat d'étalonnage est délivré conformément aux conditions de certification du CLAS et aux conditions d'accréditation du Conseil canadien des normes (CCN). Numéro d'accréditation du CCN: # 669. Le CLAS et le CCN ne garantissent pas l'exactitude des étalonnages individuels effectués par les laboratoires accrédités.

Stéphane - Technicien

*[Signature]*  
2017-02-16



**Instrumentation  
Saint-Laurent** inc.  
Accrédité ISO 17025



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## CERTIFICAT D'ÉTALONNAGE

No.Certificat: CE-EM-007 27/02/17

CLIENT	
Compagnie:	Services Polytests Inc
Adresse:	695 B rue Gaudette St-Jean-sur-Richelieu, Québec, J3B 7S7

SPÉCIFICATION DE CALIBRATION	
Procédure de service:	4IN9106
Précision requise:	+/- 0.25"H2O
Fréquence d'étalonnage: (jours)	365

SPÉCIFICATION DE L'INSTRUMENT			
Type d'instrument:	Indicateur	Type d'entrée:	Pression
Manufacturier:	Dwyer	Type de sortie:	Digitale
No. Model:	MS-321-LCD	Type de mesure:	Pression
No. Série:	E23S020111/12	Gamme:	0-0.5"H2O
Emplacement:	N.A.	No. Machine:	N.A.

SPÉCIFICATION DE L'ÉTALON			
Étalon Utilisé:	Fluke 744	No. du certificat d'étalonnage:	AC16061306
No. Série:	7798010	Dernière date d'étalonnage:	27-Jun-16
Certificat fait par:	Alpha Controls	Prochaine date d'étalonnage:	27-Jun-17
Commentaire:			

SPÉCIFICATION DE L'ÉTALON			
Étalon Utilisé:	Setra	No. du certificat d'étalonnage:	AC17021126
No. Série:	2784759	Dernière date d'étalonnage:	17-Feb-17
Certificat fait par:	Alpha Controls	Prochaine date d'étalonnage:	17-Feb-18
Commentaire:			

RÉSULTAT D'ÉTALONNAGE						
Entrée Source	Valeur Donnée	Valeur Actuelle	Erreur de Déviation	Valeur après Étalonnage	Incertitude Élargie	Commentaire
0.0000 "H2O	0.0000 "H2O	0.0015 "H2O	+0.0015 "H2O	0.0015 "H2O	0.25 "H2O	Vérification indicateur
0.1500 "H2O	0.1500 "H2O	0.1484 "H2O	-0.0016 "H2O	0.1484 "H2O	0.25 "H2O	Vérification indicateur
0.2500 "H2O	0.2500 "H2O	0.2444 "H2O	-0.0056 "H2O	0.2444 "H2O	0.25 "H2O	Vérification indicateur
0.3500 "H2O	0.3500 "H2O	0.3528 "H2O	+0.0028 "H2O	0.3528 "H2O	0.25 "H2O	Vérification indicateur
0.5000 "H2O	0.5000 "H2O	0.5017 "H2O	+0.0017 "H2O	0.5017 "H2O	0.25 "H2O	Vérification indicateur
0.0000 "H2O	0.0000 V.DC.	0.0026 V.DC.	+0.0026 V.DC.	0.0026 V.DC.	0.01 V.DC.	Vérification sortie analogique
0.0250 "H2O	2.5000 V.DC.	2.8463 V.DC.	+0.3463 V.DC.	2.8463 V.DC.	0.01 V.DC.	Vérification sortie analogique
0.0500 "H2O	5.0000 V.DC.	5.2385 V.DC.	+0.2385 V.DC.	5.2385 V.DC.	0.01 V.DC.	Vérification sortie analogique
0.0750 "H2O	7.5000 V.DC.	7.5625 V.DC.	+0.0625 V.DC.	7.5625 V.DC.	0.01 V.DC.	Vérification sortie analogique
0.1000 "H2O	10.0000 V.DC.	9.9601 V.DC.	-0.0399 V.DC.	9.9601 V.DC.	0.01 V.DC.	Vérification sortie analogique
Conditions Environnementales:			Température: 18 °C	Humidité: 33 %RH		
Type d'Étalonnage:						

5F09106





## CERTIFICAT D'ÉTALONNAGE

No.Certificat: CE-EM-007 27/02/17

CLIENT	
Compagnie:	Services Polytests Inc
Adresse:	695 B rue Gaudette St-Jean-sur-Richelieu, Québec, J3B 7S7

SPÉCIFICATION DE CALIBRATION	
Procédure de service:	4IN9106
Précision requise:	+/- 0.25"H2O
Fréquence d'étalonnage: (jours)	365

SPÉCIFICATION DE L'INSTRUMENT			
Type d'instrument:	Indicateur	Type d'entrée:	Pression
Manufacturier:	Dwyer	Type de sortie:	Digitale
No. Model:	MS-321-LCD	Type de mesure:	Pression
No. Série:	E23S020111/12	Gamme:	0-0.5"H2O
Emplacement:	N.A.	No. Machine:	N.A.

Instrumentation St-Laurent Inc. Certifié que l'instrument ci-haut, rencontre ou excède les spécifications établies par le fabriquant. Le système qualité de l'entreprise est conforme aux exigences de la norme ISO 17025 et les étalons utilisés pour effectuer l'étalonnage est retraçable au CNRC et/ou au NIST. Le degré d'incertitude est basé sur un niveau de confiance=95%, K=2.

DATE D'ÉTALONNAGE / ÉMISSION DU CERTIFICAT	
Date d'Étalonnage:	27 Février 2017
Date du prochain Étalonnage:	27 Février 2018
Date d'émission du certificat:	27 Février 2017

CONFORMITÉ D'ÉTALONNAGE		
	Avant	Après
Conforme:	X	X
Non Conforme:		

Le Service d'évaluation des laboratoires d'étalonnage (CLAS) du Conseil national de recherches du Canada (CNRC) a évalué et certifié la capacité d'étalonnage du laboratoire et la traçabilité au Système international d'unités (SI) ou à des étalons acceptables selon le CLAS. Le présent certificat d'étalonnage est délivré conformément aux conditions de certification du CLAS et aux conditions d'accréditation du Conseil canadien des normes (CCN). Numéro d'accréditation du CCN: # 669. Le CLAS et le CCN ne garantissent pas l'exactitude des étalonnages individuels effectués par les laboratoires accrédités.

Stéphane - Technicien

*2017.02.16*



## CERTIFICAT D'ÉTALONNAGE

No.Certificat: CE-EM-015 28/02/17

CLIENT		SPÉCIFICATION DE CALIBRATION	
Compagnie:	Services Polytests Inc	Procédure de service:	4IN9101
Adresse:	695 B rue Gaudette	Précision requise:	+/- 2°C
	St-Jean-sur-Richelieu, Québec, J3B 7S7	Fréquence d'étalonnage: (jours)	365

SPÉCIFICATION DE L'INSTRUMENT			
Type d'instrument:	Enregistreur	Type d'entrée:	Temp
Manufacturier:	Keithley	Type de sortie:	Digitale
No. Model:	7700	Type de mesure:	Température
No. Série:	1213648	Gamme:	Divers
Emplacement:	N/A	No. Machine:	N.A.

SPÉCIFICATION DE L'ÉTALON			
Étalon Utilisé:	Fluke 744	No. du certificat d'étalonnage:	AC16061306
No. Série:	7798010	Dernière date d'étalonnage:	27-Jun-16
Certificat fait par:	Alpha Controls	Prochaine date d'étalonnage:	27-Jun-17
Commentaire:			

RÉSULTAT D'ÉTALONNAGE						
Entrée Source	Valeur Donnée	Valeur Actuelle	Erreur de Déviation	Valeur après Étalonnage	Incertitude Élargie	Commentaire
-190.0 °C	-190.0 °C	-190.7 °C	-0.7 °C	-190.7 °C	1.0 °C	Input#1TypeK
0.0 °C	0.0 °C	-0.3 °C	-0.3 °C	-0.3 °C	1.0 °C	Input#1TypeK
750.0 °C	750.0 °C	749.7 °C	-0.3 °C	749.7 °C	1.0 °C	Input#1TypeK
100.0 °C	100.0 °C	99.7 °C	-0.3 °C	99.7 °C	1.0 °C	Input#2 TypeK
100.0 °C	100.0 °C	99.7 °C	-0.3 °C	99.7 °C	1.0 °C	Input#3 TypeK
100.0 °C	100.0 °C	99.7 °C	-0.3 °C	99.7 °C	1.0 °C	Input#4 TypeK
100.0 °C	100.0 °C	99.7 °C	-0.3 °C	99.7 °C	1.0 °C	Input#5TypeK
100.0 °C	100.0 °C	99.7 °C	-0.3 °C	99.7 °C	1.0 °C	Input#6TypeK
100.0 °C	100.0 °C	99.8 °C	-0.2 °C	99.8 °C	1.0 °C	Input#7TypeK
100.0 °C	100.0 °C	99.8 °C	-0.2 °C	99.8 °C	1.0 °C	Input#8TypeK
100.0 °C	100.0 °C	99.8 °C	-0.2 °C	99.8 °C	1.0 °C	Input#9TypeK
100.0 °C	100.0 °C	99.9 °C	-0.1 °C	99.9 °C	1.0 °C	Input#10TypeJ
100.0 °C	100.0 °C	99.7 °C	-0.3 °C	99.7 °C	1.0 °C	Input#11TypeJ
100.0 °C	100.0 °C	99.8 °C	-0.2 °C	99.8 °C	1.0 °C	Input#12TypeJ
100.0 °C	100.0 °C	99.8 °C	-0.2 °C	99.8 °C	1.0 °C	Input#13 TypeJ
100.0 °C	100.0 °C	99.9 °C	-0.1 °C	99.9 °C	1.0 °C	Input#14TypeJ
100.0 °C	100.0 °C	99.9 °C	-0.1 °C	99.9 °C	1.0 °C	Input#15 TypeJ
100.0 °C	100.0 °C	99.9 °C	-0.1 °C	99.9 °C	1.0 °C	Input#16TypeJ
100.0 °C	100.0 °C	99.9 °C	-0.1 °C	99.9 °C	1.0 °C	Input#17TypeJ
100.0 °C	100.0 °C	99.9 °C	-0.1 °C	99.9 °C	1.0 °C	Input#18TypeJ
100.0 °C	100.0 °C	99.9 °C	-0.1 °C	99.9 °C	1.0 °C	Input#19TypeJ
100.0 °C	100.0 °C	99.9 °C	-0.1 °C	99.9 °C	1.0 °C	Input#20TypeJ
12.000 mA	12.000 mA	12.002 mA	+0.002 mA	12.002 mA	1.00 mA	Input#21
12.000 mA	12.000 mA	12.002 mA	+0.002 mA	12.002 mA	1.00 mA	Input#22
Conditions Environnementales:			Température: 18 °C	Humidité: 34 %RH		



Instrumentation  
**Saint-Laurent**<sup>inc.</sup>  
Accrédité ISO 17025



80 rue de la montagne  
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(Québec), J0N 1M0  
Tél: (450) 473-6169  
Fax: (450) 473-5207  
Email: inst.st-laurent@videotron.ca

## CERTIFICAT D'ÉTALONNAGE

No.Certificat: CE-EM-015 28/02/17

CLIENT	
Compagnie:	Services Polytests Inc
Adresse:	695 B rue Gaudette St-Jean-sur-Richelieu, Québec, J3B 7S7

SPÉCIFICATION DE CALIBRATION	
Procédure de service:	4IN9101
Précision requise:	+/- 2°C
Fréquence d'étalonnage: (jours)	365

SPÉCIFICATION DE L'INSTRUMENT			
Type d'instrument:	Enregistreur	Type d'entrée:	Temp
Manufacturier:	Keithley	Type de sortie:	Digitale
No. Model:	7700	Type de mesure:	Température
No. Série:	1213648	Gamme:	Divers
Emplacement:	N/A	No. Machine:	N.A.

Type d'Étalonnage: Test avec EM-047

Instrumentation St-Laurent Inc. Certifie que l'instrument ci-haut, rencontre ou excède les spécifications établies par le fabricant. Le système qualité de l'entreprise est conforme aux exigences de la norme ISO 17025 et les étalons utilisés pour effectuer l'étalonnage est retraçable au CNRC et/ou au NIST. Le degré d'incertitude est basé sur un niveau de confiance=95%, K=2.

DATE D'ÉTALONNAGE / ÉMISSION DU CERTIFICAT	
Date d'Étalonnage:	28 Février 2017
Date du prochain Étalonnage:	28 Février 2018
Date d'émission du certificat:	28 Février 2017

CONFORMITÉ D'ÉTALONNAGE		
	Avant	Après
Conforme:	X	X
Non Conforme:		

Le Service d'évaluation des laboratoires d'étalonnage (CLAS) du Conseil national de recherches du Canada (CNRC) a évalué et certifié la capacité d'étalonnage du laboratoire et la traçabilité au Système international d'unités (SI) ou à des étalons acceptables selon le CLAS. Le présent certificat d'étalonnage est délivré conformément aux conditions de certification du CLAS et aux conditions d'accréditation du Conseil canadien des normes (CCN). Numéro d'accréditation du CCN: # 669. Le CLAS et le CCN ne garantissent pas l'exactitude des étalonnages individuels effectués par les laboratoires accrédités.

Stéphane - Technicien

*[Signature]*  
2017-03-16

## CERTIFICAT D'ÉTALONNAGE

108-86 Boulevard Des Entreprises, Boisbriand, Québec J7G 2T3  
www.dispersion.ca 1.866.390.5066

<b>Client :</b>	Polytests	<b>No. du Certificat :</b>	122-3A7009-161-1647
<b>Adresse :</b>	695 B rue Gaudette St-Jean-sur-Richelieu, QC J3B7S7	<b>Date d'étalonnage :</b>	22-09-2016

**Technicien:**  
Auclair, François



David Llorens, Responsable Qualité

## DESCRIPTION DU SERVICE:

<b>Modèle de la Base :</b>	4X4HP-10K	<b>Capacité :</b>	4000kg
<b>Numéro de Série Base:</b>	C25969	<b>Méthode:</b>	ISO 17025 / Class III
<b>Modèle de Terminal:</b>	420 plus 2A	<b>Résolution:</b>	0.05kg
<b>Numéro de Série Terminal:</b>	1407400034	<b>Date d'approbation :</b>	22-09-2016
<b>Numéro d'identification :</b>	EM-020-021	<b>Date prochain étalonnage :</b>	22-09-2017

<b>Condition d'essai :</b>	Temp °C:	21.7	Pression kPa:	101.9	Humidité %:	58.1
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Note: Les conditions environnementales ne sont pas utilisées dans le calcul de l'incertitude.

## CETTE BALANCE RENCONTRE LES SPÉCIFICATIONS SUIVANTES:

Type de test :	Manufacturier			
Excentricité:	Pré: <input checked="" type="checkbox"/> Oui <input type="checkbox"/> Non	Post: <input checked="" type="checkbox"/> Oui <input type="checkbox"/> Non		
Linéarité:	<input type="checkbox"/> Oui <input checked="" type="checkbox"/> Non	<input checked="" type="checkbox"/> Oui <input type="checkbox"/> Non		
Sensibilité:	<input type="checkbox"/> Oui <input checked="" type="checkbox"/> Non	<input checked="" type="checkbox"/> Oui <input type="checkbox"/> Non		
Répétabilité:	<input checked="" type="checkbox"/> Oui <input type="checkbox"/> Non	<input checked="" type="checkbox"/> Oui <input type="checkbox"/> Non		

## NOTES:

Cette balance a été certifiée selon la procédure de travail PDL-09-MG-010 (certification de balance analytique et à plateau) et la et la procédure PDL-09-MG-012 (détermination des incertitudes de pesées). Nos étalons sont certifiés à chaque année. Le droit d'auteur du présent certificat appartient au laboratoire délivreur et doit être reproduit intégralement, à moins d'une autorisation écrite du laboratoire délivreur.



2016.09.28

## CERTIFICAT D'ÉTALONNAGE

108-86 Boulevard Des Entreprises, Boisbriand, Québec J7G 2T3  
www.dispersion.ca 1.866.390.5066

<b>Client :</b>	Polytests	<b>No. du Certificat :</b>	122-3A7009-161-1647
<b>Adresse :</b>	695 B rue Gaudette St-Jean-sur-Richelieu, QC J3B7S7	<b>Accréditation CCN n. :</b>	668
		<b>Certification CLAS n. :</b>	2010-01
		<b>Modèle de la Base :</b>	4X4HP-10K
<b>Méthode :</b>	ISO 17025	<b>Date d'étalonnage :</b>	22-09-2016
		<b>Date du prochain étalonnage :</b>	22-09-2017

### TEST D'EXCENTRICITÉ:

Poids Test: 400 kg Tolérance 0.25 kg  
(Note: Le Poids Test est taré au centre du plateau de pesée)

Position	Avant Ajustement	Après Ajustement	
1: Centre:	0.00 kg	0.00 kg	
2: Avant Gauche:	0.05 kg	0.05 kg	
3: Arrière Gauche:	0.15 kg	0.15 kg	
4: Arrière Droit:	0.15 kg	0.15 kg	
5: Avant Droit:	0.25 kg	0.25 kg	
<b>Résultats</b>	<b>0.25 kg</b>	<b>0.25 kg</b>	

**STATUT** **CONFORME** **CONFORME**

### TEST DE LINÉARITÉ:

Méthode: Accumulation Plage: 1200 kg Poids Test: 200 kg Tolérance: 0.15 kg

Pré-Charge	Avant Ajustement	Après Ajustement	
0.00 kg	199.10 kg	199.95 kg	
0.00 kg	398.30 kg	399.95 kg	
0.00 kg	597.55 kg	599.95 kg	
0.00 kg	796.85 kg	800.00 kg	
0.00 kg	996.25 kg	1000.10 kg	
0.00 kg	1195.55 kg	1200.10 kg	
---	---	---	
<b>Résultats</b>	<b>0.225 kg</b>	<b>0.100 kg</b>	

**STATUT** **NON-CONFORME** **CONFORME**

### TEST DE SENSIBILITÉ:

Valeur de masse conventionnelle: 1200.00 kg Tolérance: 0.25 kg

	Avant Ajustement	Après Ajustement	
Lecture:	1195.60 kg	1200.10 kg	$S = \frac{\Delta W}{\Delta m}$
<b>Résultats:</b>	<b>4.40 kg</b>	<b>0.10 kg</b>	

**STATUT** **NON-CONFORME** **CONFORME**

## CERTIFICAT D'ÉTALONNAGE

108-86 Boulevard Des Entreprises, Boisbriand, Québec J7G 2T3  
www.dispersion.ca 1.866.390.5066

<b>Client :</b>	Polytests	<b>No. du Certificat :</b>	122-3A7009-161-1647
<b>Adresse :</b>	695 B rue Gaudette St-Jean-sur-Richelieu, QC J3B7S7	<b>Accréditation CCN n. :</b>	668
<b>Méthode :</b>	ISO 17025	<b>Certification CLAS n. :</b>	2010-01
		<b>Modèle de la Base :</b>	4X4HP-10K
		<b>Date d'étalonnage :</b>	22-09-2016
		<b>Date du prochain étalonnage :</b>	22-09-2017

### TEST DE RÉPÉTABILITÉ:

*on ne peut jamais de test  
Avec plus de 10 DO*

#### AVANT AJUSTEMENT:

Charge Utilisée:  
160.00 kgTolérance:  
0.150 kgRésolution d'affichage:  
0.05 kgMoyenne:  
160.090 kgÉcart-type:  
**0.032 kg**

#	Vide	Chargé	Différence
1	0.00 kg	160.10 kg	160.10 kg
2	0.00 kg	160.10 kg	160.10 kg
3	0.00 kg	160.10 kg	160.10 kg
4	0.00 kg	160.10 kg	160.10 kg
5	0.00 kg	160.10 kg	160.10 kg
6	0.00 kg	160.10 kg	160.10 kg
7	0.00 kg	160.10 kg	160.10 kg
8	0.00 kg	160.00 kg	160.00 kg
9	0.00 kg	160.10 kg	160.10 kg
10	0.00 kg	160.10 kg	160.10 kg

**Statut : CONFORME**

#### APRÈS AJUSTEMENT:

Charge Utilisée:  
160.00 kgTolérance:  
0.150 kgRésolution d'affichage:  
0.05 kgMoyenne:  
159.900 kgÉcart-type:  
**0.000 kg**

#	Vide	Chargé	Différence
1	0.00 kg	159.90 kg	159.90 kg
2	0.00 kg	159.90 kg	159.90 kg
3	0.00 kg	159.90 kg	159.90 kg
4	0.00 kg	159.90 kg	159.90 kg
5	0.00 kg	159.90 kg	159.90 kg
6	0.00 kg	159.90 kg	159.90 kg
7	0.00 kg	159.90 kg	159.90 kg
8	0.00 kg	159.90 kg	159.90 kg
9	0.00 kg	159.90 kg	159.90 kg
10	0.00 kg	159.90 kg	159.90 kg

**Statut : CONFORME**  
2016.09.28

## CERTIFICAT D'ÉTALONNAGE

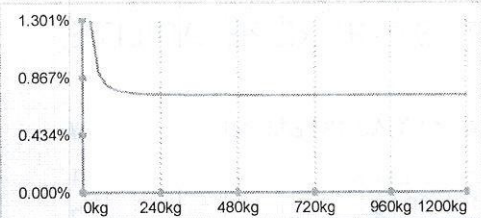
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www.dispersion.ca 1.866.390.5066

### INCERTITUDE AVANT AJUSTEMENT :

$$Uc = \sqrt{(u_{(cr)})^2 + s_p^2 + u_{(l)}^2 + u_{(dr)}^2 + u_{(s)}^2}$$

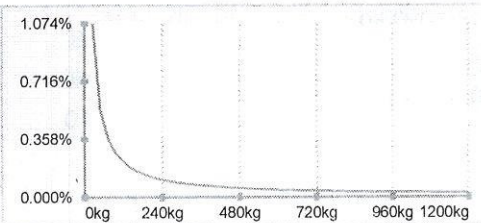
- u(cr)** = Incertitude reliée à l'étalon utilisé
- Sp** = Incertitude de l'écart-type
- u(l)** = Incertitude associée à la linéarité
- u(dr)** = Incertitude associée à résolution si Sp = 0
- u(s)** = Incertitude liée à la sensibilité (span)

Valeur	Incertitude	Incertitude (%)
75.00 kg	0.5535851 kg	0.738113 %
150.00 kg	1.1017969 kg	0.734531 %
300.00 kg	2.2008990 kg	0.733633 %
600.00 kg	4.4004496 kg	0.733408 %
1200.00 kg	8.812 kg	0.734310 %



### INCERTITUDE APRÈS AJUSTEMENT :

Valeur	Incertitude	Incertitude (%)
75.00 kg	0.0641303 kg	0.085507 %
150.00 kg	0.0676864 kg	0.045124 %
300.00 kg	0.0803520 kg	0.026784 %
600.00 kg	0.1181374 kg	0.019690 %
1200.00 kg	0.2901435 kg	0.024179 %



### NOTES :

De ces valeurs d'incertitudes, seule la valeur surlignée est calculée selon ISO17025:2005, les autres étant estimées jusqu'au résultat de l'incertitude minimale. Dans le calcul de cette l'incertitude, l'écart-type utilisé est de 0,577d (où d est la précision d'affichage de la balance) lorsque cet écart-type est plus inférieur à 0,577d.

## CERTIFICAT D'ÉTALONNAGE

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### RÉFÉRENCE

#### ENSEMBLE DE RÉFÉRENCE:

Référence	No de série	Fabricant	Date d'étalonnage
20kg	LT-PHM01	Poids & Mesure Canada	09-09-2015

### INCERTITUDES:

Les incertitudes que nous retrouvons comprennent :

3. *L'incertitude associée à l'étalon utilisé.*
2. *L'incertitude associée à l'écart-type.*
1. *L'incertitude associée à l'opération de pesage.*
4. *L'incertitude associée à la résolution de l'appareil.*

L'incertitude de l'opération de pesage comprend la reproductibilité à long terme.

Les incertitudes précisées dans ce rapport sont des incertitudes élargies représentant un niveau de confiance d'approximativement 95 %, obtenu en multipliant ensemble l'incertitude-type composée par un facteur de couverture de  $k = 2$ . Pour de plus amples renseignements, veuillez consulter la publication GUM (Guide pour l'expression de l'incertitude de mesure, édition de 1995).

### TRAÇABILITÉ

Le Service d'évaluation de laboratoires d'étalonnage (CLAS) du Conseil national de recherches du Canada (CNRC) a évalué et a certifié des capacités d'étalonnage spécifiques de ce laboratoire et leur traçabilité à des étalons nationaux de mesure reconnus et au Système international d'unités (SI). Ce certificat d'étalonnage est émis conformément aux conditions de certification accordées par CLAS et aux conditions d'accréditation accordées par le Conseil canadien des normes (CCN). Le CLAS pas plus que le CCN ne peut garantir l'exactitude des étalonnages individuels effectués par des laboratoires accrédités.

### REMARQUES:



2016-09-28





## CERTIFICAT D'ÉTALONNAGE

No.Certificat: CE-EM-047 28/02/17

CLIENT		SPÉCIFICATION DE CALIBRATION	
Compagnie:	Services Polytests Inc	Procédure de service:	4IN9101
Adresse:	695 B rue Gaudette	Précision requise:	+/-2°C
	St-Jean-sur-Richelieu, Québec, J3B 7S7	Fréquence d'étalonnage: (jours)	365

SPÉCIFICATION DE L'INSTRUMENT			
Type d'instrument:	Enregistreur	Type d'entrée:	Temp
Manufacturier:	Keithley	Type de sortie:	Digitale
No. Model:	2700	Type de mesure:	Température
No. Série:	1217093	Gamme:	Divers
Emplacement:	N.A.	No. Machine:	N.A.

SPÉCIFICATION DE L'ÉTALON			
Étalon Utilisé:	Fluke 744	No. du certificat d'étalonnage:	AC16061306
No. Série:	7798010	Dernière date d'étalonnage:	27-Jun-16
Certificat fait par:	Alpha Controls	Prochaine date d'étalonnage:	27-Jun-17
Commentaire:			

RÉSULTAT D'ÉTALONNAGE						
Entrée Source	Valeur Donnée	Valeur Actuelle	Erreur de Déviation	Valeur après Étalonnage	Incertitude Élargie	Commentaire
Voir Commentaire						

Conditions Environnementales:	Température: 18 °C	Humidité: 32 %RH
Type d'Étalonnage:	Data Acquisition system Conforme Carte1: EM-154 Carte2: EM-015	

Instrumentation St-Laurent Inc. Certifie que l'instrument ci-haut, rencontre ou excède les spécifications établies par le fabricant. Le système qualité de l'entreprise est conforme aux exigences de la norme ISO 17025 et les étalons utilisés pour effectuer l'étalonnage est retraçable au CNRC et/ou au NIST. Le degré d'incertitude est basé sur un niveau de confiance=95%, K=2.

DATE D'ÉTALONNAGE / ÉMISSION DU CERTIFICAT	
Date d'Étalonnage:	28 Février 2017
Date du prochain Étalonnage:	28 Février 2018
Date d'émission du certificat:	28 Février 2017

CONFORMITÉ D'ÉTALONNAGE		
	Avant	Après
Conforme:	X	X
Non Conforme:		

Le Service d'évaluation des laboratoires d'étalonnage (CLAS) du Conseil national de recherches du Canada (CNRC) a évalué et certifié la capacité d'étalonnage du laboratoire et la traçabilité au Système international d'unités (SI) ou à des étalons acceptables selon le CLAS. Le présent certificat d'étalonnage est délivré conformément aux conditions de certification du CLAS et aux conditions d'accréditation du Conseil canadien des normes (CCN). Numéro d'accréditation du CCN: # 669. Le CLAS et le CCN ne garantissent pas l'exactitude des étalonnages individuels effectués par les laboratoires accrédités.

Stéphane - Technicien

*2017.03.16*

## CERTIFICAT D'ÉTALONNAGE

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www.dispersion.ca 1.866.390.5066

<b>Client :</b>	Polytests	<b>No. du Certificat :</b>	122-3A7009-161-1649
<b>Adresse :</b>	695 B rue Gaudette St-Jean-sur-Richelieu, QC J3B7S7	<b>Date d'étalonnage :</b>	22-09-2016

**Technicien:**  
Auclair, François



David Llorens, Responsable Qualité

### DESCRIPTION DU SERVICE:

<b>Modèle de Balance :</b>	AR2140	<b>Méthode :</b>	ISO 17025
<b>Manufacturier :</b>	Ohaus	<b>Date d'approbation :</b>	22-09-2016
<b>Numéro de Série :</b>	M3658329010091	<b>Date prochain étalonnage :</b>	22-09-2017
<b>Numéro d'identification :</b>	EM-051	<b>accréditation CCN n. :</b>	668
<b>Capacité :</b>	210g	<b>Certification CLAS n. :</b>	2010-01
<b>Résolution:</b>	0.0001g		

<b>Condition d'essai :</b>	<b>Temp °C:</b>	25.1	<b>Pression kPa:</b>	101.9	<b>Humidité %:</b>	45.5
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Note: Les conditions environnementales ne sont pas utilisées dans le calcul de l'incertitude.

### CETTE BALANCE RENCONTRE LES SPÉCIFICATIONS SUIVANTES:

Type de test :	Manufacturier
Excentricité:	<input checked="" type="checkbox"/> Oui <input type="checkbox"/> Non
Linéarité:	<input checked="" type="checkbox"/> Oui <input type="checkbox"/> Non
Sensibilité:	<input checked="" type="checkbox"/> Oui <input type="checkbox"/> Non
Répétabilité:	<input checked="" type="checkbox"/> Oui <input type="checkbox"/> Non

### NOTES:

Cette balance a été certifiée selon la procédure de travail PDL-09-MG-010 (certification de balance analytique et à plateau) et la et la procédure PDL-09-MG-012 (détermination des incertitudes de pesées). Nos étalons sont certifiés à chaque année. Le droit d'auteur du présent certificat appartient au laboratoire délivreur et doit être reproduit intégralement, à moins d'une autorisation écrite du laboratoire délivreur.

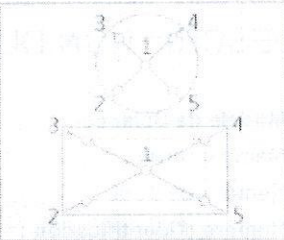
  
2016.09.28

## CERTIFICAT D'ÉTALONNAGE

<b>Client :</b>	Polytests	<b>No. du Certificat :</b>	122-3A7009-161-1649
<b>Adresse :</b>	695 B rue Gaudette St-Jean-sur-Richelieu, QC J3B7S7	<b>Accréditation CCN n. :</b>	668
<b>Méthode :</b>	ISO 17025	<b>Certification CLAS n. :</b>	2010-01
		<b>Modèle de Balance :</b>	AR2140
		<b>Date d'étalonnage :</b>	22-09-2016
		<b>Date du prochain étalonnage :</b>	22-09-2017

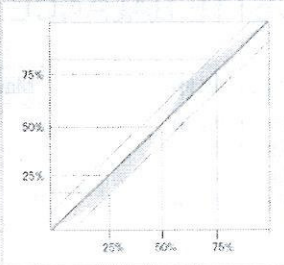
### TEST D'EXCENTRICITÉ:

Poids Test: 100 g Tolérance 0.0004 g  
(Note: Le Poids Test est taré au centre du plateau de pesée)

Position	Avant Ajustement	Après Ajustement	
1: Centre:	0.0000 g	---	
2: Avant Gauche:	0.0000 g	---	
3: Arrière Gauche:	0.0000 g	---	
4: Arrière Droit:	0.0000 g	---	
5: Avant Droit:	0.0000 g	---	
<b>Résultats</b>	0.0000 g	---	
<b>STATUT</b>	<b>CONFORME</b>	<b>N/A</b>	

### TEST DE LINÉARITÉ:

Méthode: Substitution Plage: 210 g Poids Test: 50 g Tolérance: 0.0002 g

Pré-Charge	Avant Ajustement	Après Ajustement	
0.0000 g	50.0002 g	---	
50.0000 g	49.9998 g	---	
100.0000 g	49.9998 g	---	
150.0000 g	50.0002 g	---	
---	---	---	
---	---	---	
<b>Résultats</b>	0.00020 g	---	
<b>STATUT</b>	<b>CONFORME</b>	<b>N/A</b>	

### TEST DE SENSIBILITÉ:

Valeur de masse conventionnelle: 200.0000 g Tolérance: 0.0004 g

	Avant Ajustement	Après Ajustement	
Lecture:	199.9998 g	---	$S = \frac{\Delta W}{\Delta m}$
<b>Résultats:</b>	0.0002 g	---	
<b>STATUT</b>	<b>CONFORME</b>	<b>N/A</b>	

## CERTIFICAT D'ÉTALONNAGE

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<b>Client :</b>	Polytests	<b>No. du Certificat :</b>	122-3A7009-161-1649
<b>Adresse :</b>	695 B rue Gaudette St-Jean-sur-Richelieu, QC J3B7S7	<b>Accréditation CCN n. :</b>	668
		<b>Certification CLAS n. :</b>	2010-01
		<b>Modèle de Balance :</b>	AR2140
<b>Méthode :</b>	ISO 17025	<b>Date d'étalonnage :</b>	22-09-2016
		<b>Date du prochain étalonnage :</b>	22-09-2017

### TEST DE RÉPÉTABILITÉ:

#### AVANT AJUSTEMENT:

Charge Utilisée:  
100.0000 g

Tolérance:  
0.00010 g

Résolution d'affichage:  
0.0001 g

Moyenne:  
99.99979 g

Écart-type:  
**0.00006 g**

#	Vide	Chargé	Différence
1	0.0000 g	99.9997 g	99.9997 g
2	0.0000 g	99.9998 g	99.9998 g
3	0.0000 g	99.9998 g	99.9998 g
4	0.0000 g	99.9997 g	99.9997 g
5	0.0000 g	99.9998 g	99.9998 g
6	0.0000 g	99.9998 g	99.9998 g
7	0.0000 g	99.9998 g	99.9998 g
8	0.0000 g	99.9999 g	99.9999 g
9	0.0000 g	99.9998 g	99.9998 g
10	0.0000 g	99.9998 g	99.9998 g

Statut : **CONFORME**

#### APRÈS AJUSTEMENT:

Charge Utilisée:  
---

Tolérance:  
0.00010 g

Résolution d'affichage:  
0.0001 g

Moyenne:  
---

Écart-type:  
---

#	Vide	Chargé	Différence
1	---	---	---
2	---	---	---
3	---	---	---
4	---	---	---
5	---	---	---
6	---	---	---
7	---	---	---
8	---	---	---
9	---	---	---
10	---	---	---

Statut : **N/A**



2016-09-28

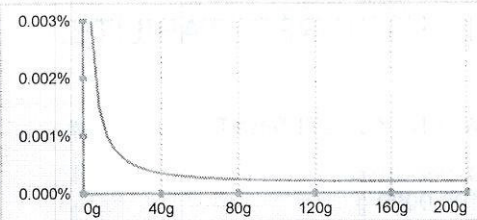
## CERTIFICAT D'ÉTALONNAGE

### INCERTITUDE AVANT AJUSTEMENT :

$$Uc = \sqrt{(u_{(cr)})^2 + s_p^2 + u_{(l)}^2 + u_{(dr)}^2 + u_{(s)}^2}$$

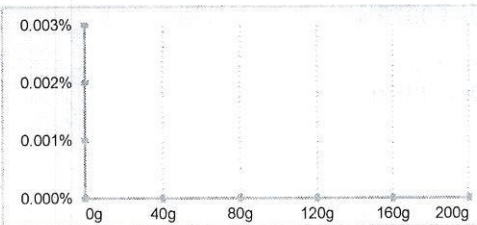
- $u_{(cr)}$  = Incertitude reliée à l'étalon utilisé
- $s_p$  = Incertitude de l'écart-type
- $u_{(l)}$  = Incertitude associée à la linéarité
- $u_{(dr)}$  = Incertitude associée à résolution si  $s_p = 0$
- $u_{(s)}$  = Incertitude liée à la sensibilité (span)

Valeur	Incertitude	Incertitude (%)
12.5000 g	0.00016 g	0.001300 %
25.0000 g	0.00017 g	0.000673 %
50.0000 g	0.00019 g	0.000378 %
100.0000 g	0.00026 g	0.000256 %
200.0000 g	0.00059 g	0.000294 %



### INCERTITUDE APRÈS AJUSTEMENT :

Valeur	Incertitude	Incertitude (%)
---	---	---
---	---	---
---	---	---
---	---	---



### NOTES :

De ces valeurs d'incertitudes, seule la valeur surlignée est calculée selon ISO17025:2005, les autres étant estimées jusqu'au résultat de l'incertitude minimale. Dans le calcul de cette l'incertitude, l'écart-type utilisé est de 0,577d (où d est la précision d'affichage de la balance) lorsque cet écart-type est plus inférieur à 0,577d.

## CERTIFICAT D'ÉTALONNAGE

108-86 Boulevard Des Entreprises, Boisbriand, Québec J7G 2T3  
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### RÉFÉRENCE

#### ENSEMBLE DE RÉFÉRENCE:

Référence	No de série	Fabricant	Date d'étalonnage
1mg - 5kg	DK000A161	Dispersion Laboratoire	29-08-2016

### INCERTITUDES:

Les incertitudes que nous retrouvons comprennent :

3. *L'incertitude associée à l'étalon utilisé.*
2. *L'incertitude associée à l'écart-type.*
1. *L'incertitude associée à l'opération de pesage.*
4. *L'incertitude associée à la résolution de l'appareil.*

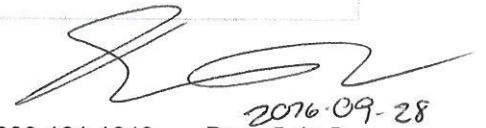
L'incertitude de l'opération de pesage comprend la reproductibilité à long terme.

Les incertitudes précisées dans ce rapport sont des incertitudes élargies représentant un niveau de confiance d'approximativement 95 %, obtenu en multipliant ensemble l'incertitude-type composée par un facteur de couverture de  $k = 2$ . Pour de plus amples renseignements, veuillez consulter la publication GUM (Guide pour l'expression de l'incertitude de mesure, édition de 1995).

### TRAÇABILITÉ

Le Service d'évaluation de laboratoires d'étalonnage (CLAS) du Conseil national de recherches du Canada (CNRC) a évalué et a certifié des capacités d'étalonnage spécifiques de ce laboratoire et leur traçabilité à des étalons nationaux de mesure reconnus et au Système international d'unités (SI). Ce certificat d'étalonnage est émis conformément aux conditions de certification accordées par CLAS et aux conditions d'accréditation accordées par le Conseil canadien des normes (CCN). Le CLAS pas plus que le CCN ne peut garantir l'exactitude des étalonnages individuels effectués par des laboratoires accrédités.

### REMARQUES:



2016-09-28



## CERTIFICAT D'ÉTALONNAGE

108-86 Boulevard Des Entreprises, Boisbriand, Québec J7G 2T3  
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<b>Client :</b>	Polytests	<b>No. du Certificat :</b>	123-259410-142
<b>Adresse :</b>	695 B rue Gaudette St-Jean-sur-Richelieu, QC J3B7S7	<b>Date d'étalonnage :</b>	30-10-2014

**Technicien :**  
Simard, Catherine

Technicienne Métrologie

Pierre Trépanier, Directeur laboratoire

### DESCRIPTION DU SERVICE:

<b>Description des masses :</b>	ASTM E617	<b>Date d'approbation :</b>	03-11-2014
<b>Classe de précision :</b>	ASTM 6	<b>Date prochain étalonnage :</b>	03-11-2015
<b>Densité :</b>	7.95g/cm <sup>3</sup>	<b>Accréditation CCN n. :</b>	668
<b>Identification (si unique) :</b>	EM-090	<b>Certification CLAS n. :</b>	2010-01

<b>Condition d'essai :</b>	Temp °C:	20.605	Pression kPa:	101.2	Humidité:	46.785
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### NOTES:

Pour l'étalonnage des masses, nous utilisons la procédure "Comparaison individuelle" PDL-09-MG-001 et la procédure "Détermination des incertitudes" PDL-09-MG-002. Le droit d'auteur du présent certificat appartient au laboratoire délivreur et doit être reproduit intégralement, à moins d'une autorisation écrite du laboratoire délivreur.

### REMARQUES:



## CERTIFICAT D'ÉTALONNAGE

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www.dispersion.ca 1.866.390.5066

<b>Client :</b>	Polytests	<b>No. du Certificat :</b>	<b>123-259410-142</b>
<b>Adresse :</b>	695 B rue Gaudette St-Jean-sur-Richelieu, QC J3B7S7	<b>Accréditation CCN n. :</b>	668
		<b>Certification CLAS n. :</b>	2010-01
		<b>Classe d'exactitude :</b>	ASTM 6
<b>Masse :</b>	2 kg	<b>Date d'étalonnage :</b>	30-10-2014
		<b>Date du prochain étalonnage :</b>	03-11-2015

### RÉSULTAT DE L'ÉTALONNAGE, MASSE CONVENTIONNELLE:

Valeur Nominale	No de série	No d'inventaire	Masse conventionnelle	Masse conventionnelle après ajustement	Tolérance ± (mg)	Incertitudes ± (mg)
2 kg		EM-090	2.0001350 kg		200 mg	2.0 mg

\*S'applique seulement pour les masses qui ont été ajustées\*      \*\*Hors-tolérance pour la classe spécifiée\*\*







## CERTIFICAT D'ÉTALONNAGE

108-86 Boulevard Des Entreprises, Boisbriand, Québec J7G 2T3  
www.dispersion.ca 1.866.390.5066

### BALANCES UTILISÉES

Pour l'étalonnage manuel :

> 5 kg à 25 kg :	Mettler Toledo XP32003L, SNR 1123271214, max. 32100 g, d = 0.005 g
> 1 kg à 5 kg	Mettler Toledo PR5003, SNR 1115311634, max. 5100 g, d = 0.001 g
> 300 g à 2 kg :	Mettler Toledo XP2004S, SNR B131185222, max. 2100 g, d = 0.1 mg
> 100 g à 200 g :	Mettler Toledo AT201 SNR BA1115230146, max. 205 g, d = 0.01 mg
> 5 g à 100 g :	Mettler Toledo AX106 SNR 1127063924, max. 111 g, d = 1 µg
1 mg à 5 g :	Mettler UMX5, SNR 1121103055, max. 5.1 g, d = 0.1 µg

Pour l'étalonnage automatisé :

> 200 g à 1 kg :	Mettler Toledo AX1005 SNR 1127063210, max. 1109 g, d = 0.01 mg
> 5 g à 100 g :	Mettler Toledo AX106 SNR 1120143015, max. 111 g, d = 1 µg
1 mg à 5 g :	Mettler UMX5, SNR 1125140561, max. 5.1 g, d = 0.1 µg

*Les balances sont vérifiées selon notre procédure de contrôle périodique PDL-11-MG-001.*

### INCERTITUDES:

Les incertitudes que nous retrouvons comprennent :

1. *L'incertitude associée à l'opération de pesage.*
2. *L'incertitude associée à la densité de l'air.*
3. *L'incertitude associée à l'étalon utilisé.*
4. *L'incertitude associée à la densité de la masse à être étalonnée.*

L'incertitude de l'opération de pesage comprend la reproductibilité à long terme.

Les incertitudes précisées dans ce rapport sont des incertitudes élargies représentant un niveau de confiance d'approximativement 95 %, obtenu en multipliant ensemble l'incertitude-type composée par un facteur de couverture de  $k = 2$ . Pour de plus amples renseignements, veuillez consulter la publication GUM (Guide pour l'expression de l'incertitude de mesure, édition de 1995).

### TRAÇABILITÉ

Le Service d'évaluation de laboratoires d'étalonnage (CLAS) du Conseil national de recherches du Canada (CNRC) a évalué et a certifié des capacités d'étalonnage spécifiques de ce laboratoire et leur traçabilité à des étalons nationaux de mesure reconnus et au Système international d'unités (SI). Ce certificat d'étalonnage est émis conformément aux conditions de certification accordées par CLAS et aux conditions d'accréditation accordées par le Conseil canadien des normes (CCN). Le CLAS pas plus que le CCN ne peut garantir l'exactitude des étalonnages individuels effectués par des laboratoires accrédités.



## CERTIFICAT D'ÉTALONNAGE

108-86 Boulevard Des Entreprises, Boisbriand, Québec J7G 2T3  
www.dispersion.ca 1.866.390.5066

### RÉFÉRENCES UTILISÉES

Poids	No de série	Fabricant	Date d'étalonnage
20kg	69976	Troemner	18-03-2014
1kg - 1mg	MT-01	Mettler Toledo	04-09-2014
300g	96-0888-50-2	Denver Instrument Company	04-09-2014
2kg	96-0888-50-3	Denver Instrument Company	04-09-2014
2kg	129098	Mettler Toledo	04-09-2014
5kg	96-0888-50-3	Denver Instrument Company	04-09-2014
5kg	129099	Mettler Toledo	04-09-2014
10kg	129100	Mettler Toledo	14-08-2014

### ÉTALONS CERTIFIÉS PAR LE CNRC:

Poids	No de série	Fabricant	Date d'étalonnage
100g	95170	Mettler Toledo	19-08-2014
1kg	95171	Mettler Toledo	02-05-2014

### RÉFÉRENCES DE LA STATION ROBOTISÉE:

Poids	No de série	Fabricant	Date d'étalonnage
1kg - 1mg	DK000A133	Laboratoire Dispersion	04-09-2014
1kg - 1mg	DK000A132	Laboratoire Dispersion	01-02-2013



## CERTIFICAT D'ÉTALONNAGE

No. Certificat: CE-EM-126 27/02/17

CLIENT	
Compagnie:	Services Polytests Inc
Adresse:	695 B rue Gaudette
	St-Jean-sur-Richelieu, Québec, J3B 7S7

SPÉCIFICATION DE CALIBRATION	
Procédure de service:	4IN9106
Précision requise:	+/- 1"Hg
Fréquence d'étalonnage: (jours)	365

SPÉCIFICATION DE L'INSTRUMENT			
Type d'instrument:	Manomètre	Type d'entrée:	Pression
Manufacturier:	Dwyer	Type de sortie:	Digitale
No. Model:	DPG200	Type de mesure:	Pression
No. Série:	N.A.	Gamme:	0-28"Hg
Emplacement:	N.A.	No. Machine:	N.A.

SPÉCIFICATION DE L'ÉTALON			
Étalon Utilisé:	Fluke 744	No. du certificat d'étalonnage:	AC16061306
No. Série:	7798010	Dernière date d'étalonnage:	27-Jun-16
Certificat fait par:	Alpha Controls	Prochaine date d'étalonnage:	27-Jun-17
Commentaire:			

SPÉCIFICATION DE L'ÉTALON			
Étalon Utilisé:	Crystal XP2i 300	No. du certificat d'étalonnage:	AC16061306
No. Série:	866756	Dernière date d'étalonnage:	27-Jun-16
Certificat fait par:	Alpha Controls	Prochaine date d'étalonnage:	27-Jun-17
Commentaire:			

RÉSULTAT D'ÉTALONNAGE						
Entrée Source	Valeur Donnée	Valeur Actuelle	Erreur de Déviation	Valeur après Étalonnage	Incertitude Élargie	Commentaire
0.00 "Hg	0.00 "Hg	0.00 "Hg	0.00 "Hg	0.00 "Hg	1 "Hg	Vérification indicateur
-7.50 "Hg	-7.50 "Hg	-7.61 "Hg	-0.11 "Hg	-7.61 "Hg	1 "Hg	Vérification indicateur
-15.00 "Hg	-15.00 "Hg	-15.23 "Hg	-0.23 "Hg	-15.23 "Hg	1 "Hg	Vérification indicateur
-22.50 "Hg	-22.50 "Hg	-22.84 "Hg	-0.34 "Hg	-22.84 "Hg	1 "Hg	Vérification indicateur
-28.00 "Hg	-28.00 "Hg	-28.44 "Hg	-0.44 "Hg	-28.44 "Hg	1 "Hg	Vérification indicateur
0.00 "Hg	10.0000 V.DC.	10.0600 V.DC.	+0.0600 V.DC.	10.0600 V.DC.	0.01 V.DC.	Vérification sortie analogique
-7.50 "Hg	8.0000 V.DC.	8.0461 V.DC.	+0.0461 V.DC.	8.0461 V.DC.	0.01 V.DC.	Vérification sortie analogique
-15.00 "Hg	6.0000 V.DC.	6.0117 V.DC.	+0.0117 V.DC.	6.0117 V.DC.	0.01 V.DC.	Vérification sortie analogique
-22.50 "Hg	4.0000 V.DC.	3.9727 V.DC.	-0.0273 V.DC.	3.9727 V.DC.	0.01 V.DC.	Vérification sortie analogique
-28.00 "Hg	2.5333 V.DC.	2.4605 V.DC.	-0.0728 V.DC.	2.4605 V.DC.	0.01 V.DC.	Vérification sortie analogique
Conditions Environnementales:			Température: 18 °C	Humidité: 33 %RH		
Type d'Étalonnage:						

2017-03-16



**Instrumentation  
Saint-Laurent** inc.  
Accrédité ISO 17025



80 rue de la montagne  
St-Joseph du lac  
(Québec), J0N 1M0  
Tél: (450) 473-6169  
Fax: (450) 473-5207  
Email: inst.st-laurent@videotron.ca

## CERTIFICAT D'ÉTALONNAGE

No.Certificat: CE-EM-126 27/02/17

CLIENT	
Compagnie:	Services Polytests Inc
Adresse:	695 B rue Gaudette
	St-Jean-sur-Richelieu, Québec, J3B 7S7

SPÉCIFICATION DE CALIBRATION	
Procédure de service:	4IN9106
Précision requise:	+/- 1"Hg
Fréquence d'étalonnage: (jours)	365

SPÉCIFICATION DE L'INSTRUMENT			
Type d'instrument:	Manomètre	Type d'entrée:	Pression
Manufacturier:	Dwyer	Type de sortie:	Digitale
No. Model:	DPG200	Type de mesure:	Pression
No. Série:	N.A.	Gamme:	0-28"Hg
Emplacement:	N.A.	No. Machine:	N.A.

Instrumentation St-Laurent Inc. Certifie que l'instrument ci-haut, rencontre ou excède les spécifications établies par le fabriquant. Le système qualité de l'entreprise est conforme aux exigences de la norme ISO 17025 et les étalons utilisés pour effectuer l'étalonnage est retraçable au CNRC et/ou au NIST. Le degré d'incertitude est basé sur un niveau de confiance=95%, K=2.

DATE D'ÉTALONNAGE / ÉMISSION DU CERTIFICAT	
Date d'Étalonnage:	27 Février 2017
Date du prochain Étalonnage:	27 Février 2018
Date d'émission du certificat:	27 Février 2017

CONFORMITÉ D'ÉTALONNAGE		
	Avant	Après
Conforme:	X	X
Non Conforme:		

Le Service d'évaluation des laboratoires d'étalonnage (CLAS) du Conseil national de recherches du Canada (CNRC) a évalué et certifié la capacité d'étalonnage du laboratoire et la traçabilité au Système international d'unités (SI) ou à des étalons acceptables selon le CLAS. Le présent certificat d'étalonnage est délivré conformément aux conditions de certification du CLAS et aux conditions d'accréditation du Conseil canadien des normes (CCN). Numéro d'accréditation du CCN: # 669. Le CLAS et le CCN ne garantissent pas l'exactitude des étalonnages individuels effectués par les laboratoires accrédités.

Stéphane - Technicien



## CERTIFICAT D'ÉTALONNAGE

No.Certificat: CE-EM-127 27/02/17

CLIENT	
Compagnie:	Services Polytests Inc
Adresse:	695 B rue Gaudette St-Jean-sur-Richelieu, Québec, J3B 7S7

SPÉCIFICATION DE CALIBRATION	
Procédure de service:	4IN9106
Précision requise:	+/- 1"Hg
Fréquence d'étalonnage: (jours)	365

SPÉCIFICATION DE L'INSTRUMENT			
Type d'instrument:	Manomètre	Type d'entrée:	Pression
Manufacturier:	Dwyer	Type de sortie:	Digitale
No. Model:	DPG200	Type de mesure:	Pression
No. Série:	N.A.	Gamme:	0-28"Hg
Emplacement:	N.A.	No. Machine:	N.A.

SPÉCIFICATION DE L'ÉTALON			
Étalon Utilisé:	Fluke 744	No. du certificat d'étalonnage:	AC16061306
No. Série:	7798010	Dernière date d'étalonnage:	27-Jun-16
Certificat fait par:	Alpha Controls	Prochaine date d'étalonnage:	27-Jun-17
Commentaire:			

SPÉCIFICATION DE L'ÉTALON			
Étalon Utilisé:	Crystal XP2i 300	No. du certificat d'étalonnage:	AC16061306
No. Série:	866756	Dernière date d'étalonnage:	27-Jun-16
Certificat fait par:	Alpha Controls	Prochaine date d'étalonnage:	27-Jun-17
Commentaire:			

RÉSULTAT D'ÉTALONNAGE						
Entrée Source	Valeur Donnée	Valeur Actuelle	Erreur de Déviation	Valeur après Étalonnage	Incertitude Élargie	Commentaire
0.00 "Hg	0.00 "Hg	0.00 "Hg	0.00 "Hg	0.00 "Hg	1 "Hg	Vérification indicateur
-7.50 "Hg	-7.50 "Hg	-7.53 "Hg	-0.03 "Hg	-7.53 "Hg	1 "Hg	Vérification indicateur
-15.00 "Hg	-15.00 "Hg	-15.03 "Hg	-0.03 "Hg	-15.03 "Hg	1 "Hg	Vérification indicateur
-22.50 "Hg	-22.50 "Hg	-22.56 "Hg	-0.06 "Hg	-22.56 "Hg	1 "Hg	Vérification indicateur
-28.00 "Hg	-28.00 "Hg	-28.08 "Hg	-0.08 "Hg	-28.08 "Hg	1 "Hg	Vérification indicateur
0.00 "Hg	10.0000 V.DC.	10.0101 V.DC.	+0.0101 V.DC.	10.0101 V.DC.	0.01 V.DC.	Vérification sortie analogique
-7.50 "Hg	8.0000 V.DC.	8.0232 V.DC.	+0.0232 V.DC.	8.0232 V.DC.	0.01 V.DC.	Vérification sortie analogique
-15.00 "Hg	6.0000 V.DC.	6.0216 V.DC.	+0.0216 V.DC.	6.0216 V.DC.	0.01 V.DC.	Vérification sortie analogique
-22.50 "Hg	4.0000 V.DC.	4.0059 V.DC.	+0.0059 V.DC.	4.0059 V.DC.	0.01 V.DC.	Vérification sortie analogique
-28.00 "Hg	2.5333 V.DC.	2.5208 V.DC.	-0.0125 V.DC.	2.5208 V.DC.	0.01 V.DC.	Vérification sortie analogique
Conditions Environnementales:			Température: 18 °C	Humidité: 33 %RH		
Type d'Étalonnage:						

*[Signature]*  
2017-03-16



Instrumentation  
**Saint-Laurent**<sup>inc.</sup>  
Accrédité ISO 17025



80 rue de la montagne  
St-Joseph du lac  
(Québec), J0N 1M0  
Tél: (450) 473-6169  
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## CERTIFICAT D'ÉTALONNAGE

No.Certificat: CE-EM-127 27/02/17

CLIENT	
Compagnie:	Services Polytests Inc
Adresse:	695 B rue Gaudette
	St-Jean-sur-Richelieu, Québec, J3B 7S7

SPÉCIFICATION DE CALIBRATION	
Procédure de service:	4IN9106
Précision requise:	+/- 1"Hg
Fréquence d'étalonnage: (jours)	365

SPÉCIFICATION DE L'INSTRUMENT			
Type d'instrument:	Manomètre	Type d'entrée:	Pression
Manufacturier:	Dwyer	Type de sortie:	Digitale
No. Model:	DPG200	Type de mesure:	Pression
No. Série:	N.A.	Gamme:	0-28"Hg
Emplacement:	N.A.	No. Machine:	N.A.

Instrumentation St-Laurent Inc. Certifie que l'instrument ci-haut, rencontre ou excède les spécifications établies par le fabriquant. Le système qualité de l'entreprise est conforme aux exigences de la norme ISO 17025 et les étalons utilisés pour effectuer l'étalonnage est retraçable au CNRC et/ou au NIST. Le degré d'incertitude est basé sur un niveau de confiance=95%, K=2.

DATE D'ÉTALONNAGE / ÉMISSION DU CERTIFICAT	
Date d'Étalonnage:	27 Février 2017
Date du prochain Étalonnage:	27 Février 2018
Date d'émission du certificat:	27 Février 2017

CONFORMITÉ D'ÉTALONNAGE		
	Avant	Après
Conforme:	X	X
Non Conforme:		

Le Service d'évaluation des laboratoires d'étalonnage (CLAS) du Conseil national de recherches du Canada (CNRC) a évalué et certifié la capacité d'étalonnage du laboratoire et la traçabilité au Système international d'unités (SI) ou à des étalons acceptables selon le CLAS. Le présent certificat d'étalonnage est délivré conformément aux conditions de certification du CLAS et aux conditions d'accréditation du Conseil canadien des normes (CCN). Numéro d'accréditation du CCN: # 669. Le CLAS et le CCN ne garantissent pas l'exactitude des étalonnages individuels effectués par les laboratoires accrédités.

Stéphane - Technicien


## CERTIFICAT D'ÉTALONNAGE

108-86 Boulevard Des Entreprises, Boisbriand, Québec J7G 2T3  
www.dispersion.ca 1.866.390.5066

<b>Client :</b>	Polytests	<b>No. du Certificat :</b>	900-259410-141
<b>Adresse :</b>	695 B rue Gaudette St-Jean-sur-Richelieu, QC J3B7S7	<b>Date d'étalonnage :</b>	03-11-2014

**Technicien :**  
CB001,

Station d'étalonnage automatisée



Pierre Trépanier, Directeur laboratoire

### DESCRIPTION DU SERVICE:

<b>Description des masses :</b>	ASTM E617	<b>Date d'approbation :</b>	03-11-2014
<b>Classe de précision :</b>	ASTM 1	<b>Date prochain étalonnage :</b>	03-11-2015
<b>Densité :</b>	7.95g/cm <sup>3</sup>	<b>Accréditation CCN n. :</b>	668
<b>Identification (si unique) :</b>	(items multiples)	<b>Certification CLAS n. :</b>	2010-01

<b>Condition d'essai :</b>	Temp °C:	20.51	Pression kPa:	101.195	Humidité:	48.615
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### NOTES:

Pour l'étalonnage des masses, nous utilisons la procédure "Comparaison individuelle" PDL-09-MG-001 et la procédure "Détermination des incertitudes" PDL-09-MG-002. Le droit d'auteur du présent certificat appartient au laboratoire délivreur et doit être reproduit intégralement, à moins d'une autorisation écrite du laboratoire délivreur.

### REMARQUES:









## CERTIFICAT D'ÉTALONNAGE

108-86 Boulevard Des Entreprises, Boisbriand, Québec J7G 2T3  
www.dispersion.ca 1.866.390.5066

### BALANCES UTILISÉES

Pour l'étalonnage manuel :

> 5 kg à 25 kg :	Mettler Toledo XP32003L, SNR 1123271214, max. 32100 g, d = 0.005 g
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> 300 g à 2 kg :	Mettler Toledo XP2004S, SNR B131185222, max. 2100 g, d = 0.1 mg
> 100 g à 200 g :	Mettler Toledo AT201 SNR BA1115230146, max. 205 g, d = 0.01 mg
> 5 g à 100 g :	Mettler Toledo AX106 SNR 1127063924, max. 111 g, d = 1 µg
1 mg à 5 g :	Mettler UMX5, SNR 1121103055, max. 5.1 g, d = 0.1 µg

Pour l'étalonnage automatisé :

> 200 g à 1 kg :	Mettler Toledo AX1005 SNR 1127063210, max. 1109 g, d = 0.01 mg
> 5 g à 100 g :	Mettler Toledo AX106 SNR 1120143015, max. 111 g, d = 1 µg
1 mg à 5 g :	Mettler UMX5, SNR 1125140561, max. 5.1 g, d = 0.1 µg

Les balances sont vérifiées selon notre procédure de contrôle périodique PDL-11-MG-001.

### INCERTITUDES:

Les incertitudes que nous retrouvons comprennent :

1. *L'incertitude associée à l'opération de pesage.*
2. *L'incertitude associée à la densité de l'air.*
3. *L'incertitude associée à l'étalon utilisé.*
4. *L'incertitude associée à la densité de la masse à être étalonnée.*

L'incertitude de l'opération de pesage comprend la reproductibilité à long terme.

Les incertitudes précisées dans ce rapport sont des incertitudes élargies représentant un niveau de confiance d'approximativement 95 %, obtenu en multipliant ensemble l'incertitude-type composée par un facteur de couverture de  $k = 2$ . Pour de plus amples renseignements, veuillez consulter la publication GUM (Guide pour l'expression de l'incertitude de mesure, édition de 1995).

### TRAÇABILITÉ

Le Service d'évaluation de laboratoires d'étalonnage (CLAS) du Conseil national de recherches du Canada (CNRC) a évalué et a certifié des capacités d'étalonnage spécifiques de ce laboratoire et leur traçabilité à des étalons nationaux de mesure reconnus et au Système international d'unités (SI). Ce certificat d'étalonnage est émis conformément aux conditions de certification accordées par CLAS et aux conditions d'accréditation accordées par le Conseil canadien des normes (CCN). Le CLAS pas plus que le CCN ne peut garantir l'exactitude des étalonnages individuels effectués par des laboratoires accrédités.



## CERTIFICAT D'ÉTALONNAGE

108-86 Boulevard Des Entreprises, Boisbriand, Québec J7G 2T3  
www.dispersion.ca 1.866.390.5066

### RÉFÉRENCES UTILISÉES

Poids	No de série	Fabricant	Date d'étalonnage
20kg	69976	Troemner	18-03-2014
1kg - 1mg	MT-01	Mettler Toledo	04-09-2014
300g	96-0888-50-2	Denver Instrument Company	04-09-2014
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2kg	129098	Mettler Toledo	04-09-2014
5kg	96-0888-50-3	Denver Instrument Company	04-09-2014
5kg	129099	Mettler Toledo	04-09-2014
10kg	129100	Mettler Toledo	14-08-2014

### ÉTALONS CERTIFIÉS PAR LE CNRC:

Poids	No de série	Fabricant	Date d'étalonnage
100g	95170	Mettler Toledo	19-08-2014
1kg	95171	Mettler Toledo	02-05-2014

### RÉFÉRENCES DE LA STATION ROBOTISÉE:

Poids	No de série	Fabricant	Date d'étalonnage
1kg - 1mg	DK000A133	Laboratoire Dispersion	04-09-2014
1kg - 1mg	DK000A132	Laboratoire Dispersion	01-02-2013

2014-11-05

## CERTIFICAT D'ÉTALONNAGE # 6182

Date d'étalonnage : 2016/09/29  
Date d'émission du certificat : 2016/09/29

Services Polytests  
695 B Gaudette street  
St-Jean-sur-Richelieu, Québec, Canada  
J3B 7S7

Étalonnage d'un  
Débitmètre volumétrique American Meter Company DTM-200A S/N : 99A274209

### CONFORMITÉ AU PROGRAMME DE QUALITÉ

Tous les étalonnages sont effectués conformément au manuel d'assurance qualité de Polycontrols et sont conformes à la norme ISO/IEC 17025 – 2005, à la norme ISO 9001 – 2008 ainsi qu'à tout autre exigences de qualité définies dans la description d'achat des clients.

### TRAÇABILITÉ

La traçabilité des étalons de débit au National Institute of Standards and Technology, NIST, est maintenue par les laboratoires de Fluke Corporation de Phoenix, Arizona et est conforme aux normes ISO/IEC 17025, AINSI/NCSL Z540-1-1994, ISO-10012-1, MIL-STD 45662A.

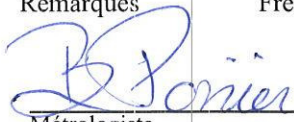
Le Service d'évaluation des laboratoires d'étalonnage (CLAS) du Conseil national de recherches du Canada (CNRC) a évalué et certifié la capacité d'étalonnage du laboratoire et la traçabilité au Système international d'unités (SI) ou à des étalons acceptables selon le CLAS. Le présent certificat d'étalonnage est délivré conformément aux conditions de certification du CLAS et aux conditions d'accréditation du Conseil canadien des normes (CCN). Le CLAS et le CCN ne garantissent pas l'exactitude des étalonnages individuels effectués par les laboratoires accrédités.

### APTITUDE EN MATIÈRE DE MESURE ET D'ÉTALONNAGE - CMC


Les références utilisées pour l'étalonnage de débit ont une incertitude de  $\pm 0.2\%$  de la lecture pour les mesures entre 5 SCCM à 10 SLPM,  $\pm 0.3\%$  de la lecture pour les mesures entre 10 SLPM à 30 SLPM,  $\pm 0.2\%$  de la lecture pour les mesures entre 30 SLPM à 3000 SLPM,  $\pm 0.3\%$  de la lecture pour les mesures supérieures à 3000 SLPM jusqu'à 6000 SLPM et  $\pm 0.5\%$  pour les mesures inférieures à 5 SCCM jusqu'à concurrence de 1 SCCM, équivalent air ou azote. Les incertitudes exprimées sont élargies avec un facteur d'élargissement  $k = 2$ , et ce, pour un niveau de confiance d'environ 95 %, dans l'hypothèse d'une distribution normale. Le rapport d'incertitude des essais (RIE) de cet étalonnage respecte un ratio de 4:1 à moins d'indication contraire.

### SOMMAIRE DES CONDITIONS DE L'INSTRUMENT EN TEST

Conditions initiales	En bon état
Travail Effectué	Étalonnage de l'instrument Aucun ajustement est requis
Résultats	Lectures finales dans les tolérances
Remarques	Fréquence d'étalonnage aux 12 mois

  
Métrologiste

  
Responsable du laboratoire

  
10 oct 2016

## Certificat d'étalonnage # 6182

Numero de série:	99A274209	Station de mesure:	3
Date d'étalonnage:	2016/09/29	Procédure:	POS-CAL-005
Identification de l'instrument:	EM-130		

### Instrument de mesure de référence utilisé pour l'étalonnage final

Description	Modèle	# Série	Traçabilité	Date dû
DHI molbloc (120 slpm)	2E2-S	237	1500192072	2016/12/12
DHI molbloc (30 slpm)	3E4-VCR-V-Q	2403	1500196118	2017/03/16
DHI molbox1	Molbox1	755	1500196141	2017/03/17
RTD Mist	M22	1871501	AC16031190-1871501	2017/04/20
Module 44.5 PSI avec Baro 163671	Module 30	160659	AC16041392-160659	2017/04/22

### Spécifications finales de l'appareil

### Condition d'étalonnage

Spécifications finales de l'appareil		Condition d'étalonnage	
Gaz	Air	Gaz	Air
Température d'opération		Température ambiante	23 °C
Pression à l'entrée		Pression ambiante	1031 mbar
Pression à la sortie		Orientation	Verticale
Température de référence		Élastomère	Viton
Pression de référence		Valve	Viton
Étendue d'échelle	0-200 ACFH		
Signaux Entrée/Sortie	-		
Alimentation			
Tolérance	±1 %O.R.		

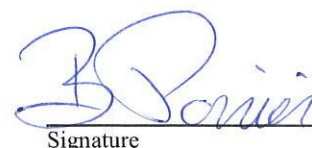
### Lectures finales

Débit du test ACFH	Instrument en test ft3	Valeurs mesurées			Référence calculée ft3	Erreur calculée ft3	Tolérance acceptable ft3	TUR
		Pression PSIA	Température °C	Référence ft3				
40.3549	6.810	14.993	23.46	6.874	6.792	0.018	0.068	2.91
71.3742	11.940	15.010	23.37	12.027	11.866	0.074	0.119	3.98
157.0952	26.230	15.098	23.39	26.681	26.173	0.057	0.262	>4

Bernard Poirier  
Metrologiste

~~SA~~



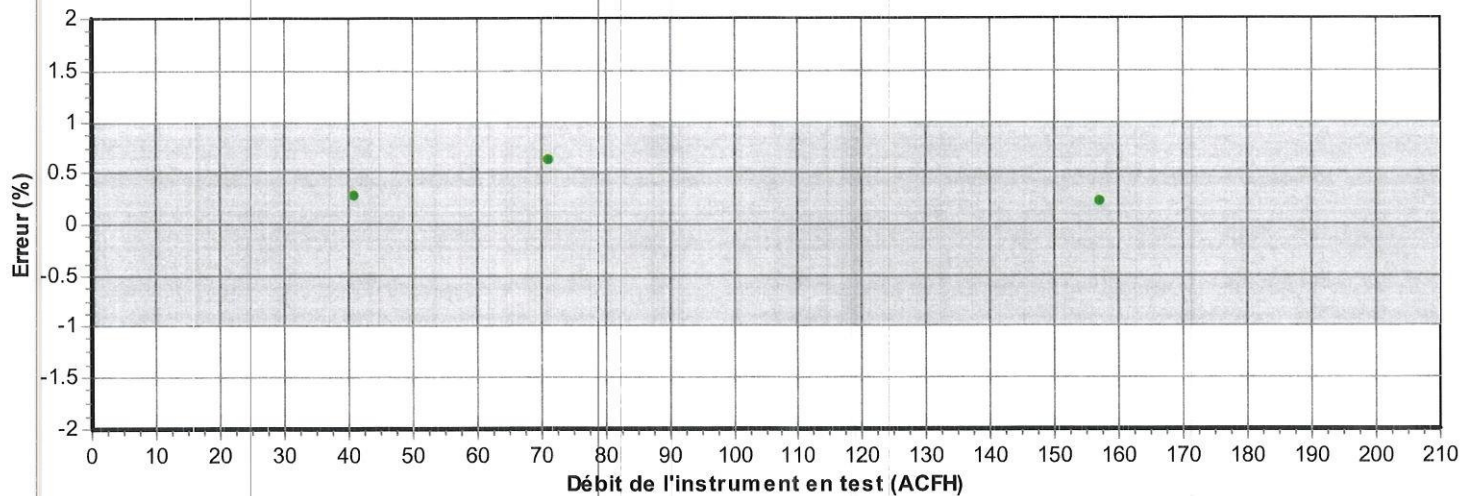
  
Signature

10 oct 2016

## Certificat d'étalonnage # 6182

Numéro de série:	99A274209	Station de mesure:	3
Date d'étalonnage:	2016/09/29	Procédure:	POS-CAL-005
Identification de l'instrument:	EM-130		

## Résultats finaux



- La mesure (et son incertitude) se situe dans les tolérances
- La mesure (et son incertitude) se situe hors tolérance
- La mesure (et son incertitude) ne rencontre pas la marge de sécurité tel que spécifié dans le document G-8 de l'ILAC

Bernard Poirier  
Métrologue

cal. fact. 0,9974



10 oct 2016



Signature



Instrumentation  
**Saint-Laurent** inc.  
Accrédité ISO 17025



80 rue de la montagne  
St-Joseph du lac  
(Québec), J0N 1M0  
Tél: (450) 473-6169  
Fax: (450) 473-5207  
Email: inst.st-laurent@videotron.ca

## CERTIFICAT D'ÉTALONNAGE

No. Certificat: CE-EM-136 01/03/17

CLIENT	
Compagnie:	Services Polytests Inc
Adresse:	695 B rue Gaudette St-Jean-sur-Richelieu, Québec, J3B 7S7

SPÉCIFICATION DE CALIBRATION	
Procédure de service:	ISL-004
Précision requise:	+/-2°C +/-3%RH
Fréquence d'étalonnage: (jours)	365

SPÉCIFICATION DE L'INSTRUMENT			
Type d'instrument:	Hygromètre	Type d'entrée:	Temp/%RH
Manufacturier:	Fluke	Type de sortie:	Digitale
No. Model:	971	Type de mesure:	Temp/humidité
No. Série:	10610850	Gamme:	5-95%RH -20a60°C
Emplacement:	N.A.	No. Machine:	N.A.

SPÉCIFICATION DE L'ÉTALON			
Étalon Utilisé:	Vaisala Portable 1	No. du certificat d'étalonnage:	AC16071314
No. Série:	U4840010/U4920031	Dernière date d'étalonnage:	21-Jul-16
Certificat fait par:	Alpha Controls	Prochaine date d'étalonnage:	21-Jul-17
Commentaire:			

RÉSULTAT D'ÉTALONNAGE						
Entrée Source	Valeur Donnée	Valeur Actuelle	Erreur de Déviation	Valeur après Étalonnage	Incertitude Élargie	Commentaire
25.0 °C	25.0 °C	25.2 °C	+0.2 °C	25.2 °C	1.0 °C	
40.0 °C	40.0 °C	40.2 °C	+0.2 °C	40.2 °C	1.0 °C	
33.0 %RH	33.0 %RH	32.9 %RH	-0.1 %RH	32.9 %RH	3.0 %RH	
50.0 %RH	50.0 %RH	50.6 %RH	+0.6 %RH	50.6 %RH	3.0 %RH	
80.0 %RH	80.0 %RH	80.9 %RH	+0.9 %RH	80.9 %RH	3.0 %RH	
Conditions Environnementales: Température: 22 °C Humidité: 35 %RH						
Type d'Étalonnage:						

Instrumentation St-Laurent Inc. Certifie que l'instrument ci-haut, rencontre ou excède les spécifications établies par le fabricant. Le système qualité de l'entreprise est conforme aux exigences de la norme ISO 17025 et les étalons utilisés pour effectuer l'étalonnage est retraçable au CNRC et/ou au NIST. Le degré d'incertitude est basé sur un niveau de confiance=95%, K=2.

DATE D'ÉTALONNAGE / ÉMISSION DU CERTIFICAT	
Date d'Étalonnage:	1 Mars 2017
Date du prochain Étalonnage:	1 Mars 2018
Date d'émission du certificat:	1 Mars 2017

CONFORMITÉ D'ÉTALONNAGE		
	Avant	Après
Conforme:	X	X
Non Conforme:		

Le Service d'évaluation des laboratoires d'étalonnage (CLAS) du Conseil national de recherches du Canada (CNRC) a évalué et certifié la capacité d'étalonnage du laboratoire et la traçabilité au Système international d'unités (SI) ou à des étalons acceptables selon le CLAS. Le présent certificat d'étalonnage est délivré conformément aux conditions de certification du CLAS et aux conditions d'accréditation du Conseil canadien des normes (CCN). Numéro d'accréditation du CCN: # 669. Le CLAS et le CCN ne garantissent pas l'exactitude des étalonnages individuels effectués par les laboratoires accrédités.

Stéphane - Technicien

*[Signature]*  
2017-03-16



# CERTIFICATE OF NIST TRACEABLE CALIBRATION

## Calibration Certificate No: 56849

### Customer Information

Customer: Services Polytests, Inc.  
Address : 695-B Gaudette  
St-Jean-sur-richelieu  
J3B 7S7  
Customer PO #: 100396



**LABORATORY ACCREDITATION BUREAU** a division of A-S-B  
**ACCREDITED** ISO/IEC 17025  
Certificate # L2115-1 Calibration

### Calibration Procedure Information

Procedure ID: GTP AIRVEL      Revision #: 6      Revision Date: 1/6/2013

### Calibration Standards Information

<u>Graffel ID</u>	<u>Manufacturer</u>	<u>Model #</u>	<u>Description</u>	<u>CAL Due</u>
10017	Hart Scientific/Burns	1502A/3925	Thermometer	9/7/2016
10086	Furness Controls	FC0332	DP Transmitter	6/6/2017
10100	Graffel	n/a	Temperature	10/29/2016
10155	HOBO	UX100-011	RH/Temp logger	11/17/2016
10171	Furness	FC0332-2W	0 - .4" H2O	11/10/2016
10187	Vaisala	PTB210	Barometric Pressure Gauge	12/6/2017

### Sensor Information

Manufacturer: Omega      Description: Anemometer      Method Used: Pitot Tube  
Model #: HHF143      Rated Accuracy: ±      See Attachment      Accuracy Specified By: Omega  
Instrument ID#: EM153      Range: 40 to 7800 fpm      Condition: Failed  
Serial #: 1015949

Comments: Calibration Date: 08/12/2016  
Failed Calibration

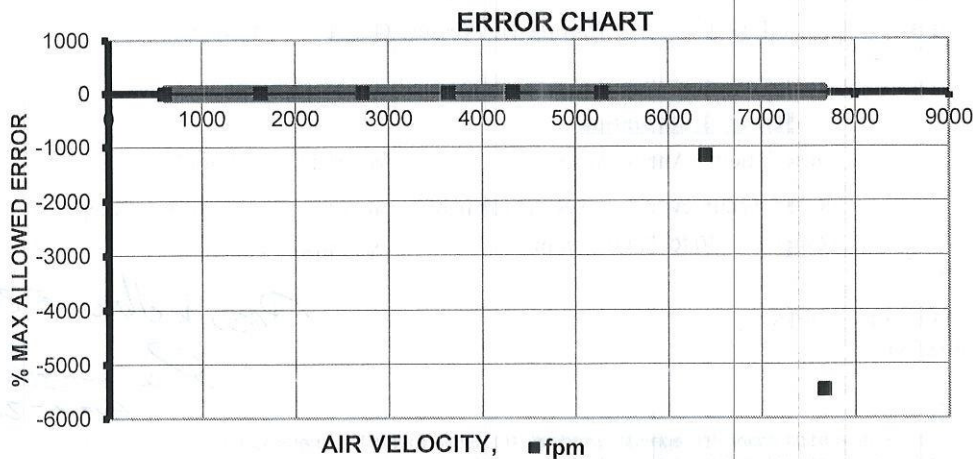
*Pass below 5200 FPM*  
  
*August 22nd 2016*

*The instrument(s) listed on this certificate have been calibrated against standards traceable to the National Institute of Standards & Technology (NIST) or compared to nationally or internationally recognized consensus standards. The reported calibration uncertainty has a confidence level of 95% (k=2). A calibration uncertainty ratio of 4:1 was maintained unless required uncertainty is supported by analysis. Graffel, LLC. Quality Assurance System complies with applicable requirements of ISO/IEC-17025-2005, ANSI/NCSL Z540-1-1994 and ISO 9001: 2008. All results contained within this certificate relate only to item(s) calibrated. This certificate shall not be reproduced except in full and with the written consent of Graffel, LLC. Acceptance Criteria per Simple Acceptance Rule: Measurement Uncertainty is not applied to the measured value when in/out of tolerance statement is made.*

Performed By:       Date: 8/12/2016  
J. Cortez  
Calibration Technician

**ATTACHMENT TO CALIBRATION CERTIFICATE 56849**  
**AS FOUND/AS LEFT DATA**  
 Page 2 of 2

Reading From Standard,	Lower Limit of Meter Reading,	Measured Reading From Meter,	Upper Limit of Meter Reading,	Error,	Measurement Uncertainty,	STATUS
<b>Actual Air Velocity</b>						
fpm	fpm	fpm	fpm	fpm	fpm	
609	602	608	616	-1	3.05	Pass
1634	1617	1634	1651	0	8.17	Pass
2720	2692	2722	2748	2	13.60	Pass
3639	3602	3638	3676	-1	18.20	Pass
4333	4289	4334	4377	1	21.67	Pass
5285	5231	5282	5339	-3	26.43	Pass
6402	6337	5640	6467	-762	32.01	Fail
7669	7591	3416	7747	-4253	38.35	Fail



INSTRUMENT SPECIFICATIONS		
Test Fluid	Air	
Lower Range	40	fpm
Upper Range	7800	fpm
Rated Accuracy	+/- 1% reading +/-1 digit	
LABORATORY AMBIENT CONDITIONS		
Pressure	14.30	psia
Humidity	48.40	% RH
Temperature	78.83	F



Flow - Humidity - Temperature - Pressure - Design - Consulting - Engineering  
**NIST Traceable Calibration Data Sheet**

Graftel, LLC. 870 Cambridge Drive, Elk Grove Village, IL 60007  
 P. 847-364-2600 F. 847-364-2899

www.graftel.com



**Instrumentation  
Saint-Laurent** Inc.  
Accrédité ISO 17025



80 rue de la montagne  
St-Joseph du lac  
(Québec), J0N 1M0  
Tél: (450) 473-6169  
Fax: (450) 473-5207  
Email: inst.st-laurent@videotron.ca

## CERTIFICAT D'ÉTALONNAGE

No.Certificat: CE-EM-154 28/02/17

CLIENT		SPÉCIFICATION DE CALIBRATION	
Compagnie:	Services Polytests Inc	Procédure de service:	4IN9101
Adresse:	695 B rue Gaudette	Précision requise:	+/- 2°C
	St-Jean-sur-Richelieu, Québec, J3B 7S7	Fréquence d'étalonnage: (jours)	365

SPÉCIFICATION DE L'INSTRUMENT			
Type d'instrument:	Enregistreur	Type d'entrée:	Temp
Manufacturier:	Keithley	Type de sortie:	Digitale
No. Model:	7700	Type de mesure:	Température
No. Série:	1306774	Gamme:	Divers
Emplacement:	N/A	No. Machine:	N.A.

SPÉCIFICATION DE L'ÉTALON			
Étalon Utilisé:	Fluke 744	No. du certificat d'étalonnage:	AC16061306
No. Série:	7798010	Dernière date d'étalonnage:	27-Jun-16
Certificat fait par:	Alpha Controls	Prochaine date d'étalonnage:	27-Jun-17
Commentaire:			

RÉSULTAT D'ÉTALONNAGE						
Entrée Source	Valeur Donnée	Valeur Actuelle	Erreur de Déviation	Valeur après Étalonnage	Incertitude Élargie	Commentaire
-17.000 mV	-17.000 mV	-16.948 mV	+0.052 mV	-16.948 mV	0.1 mV	Input#1
0.000 mV	0.000 mV	0.038 mV	+0.038 mV	0.038 mV	0.1 mV	Input#1
20.000 mV	20.000 mV	20.030 mV	+0.030 mV	20.030 mV	0.1 mV	Input#1
30.000 mV	30.000 mV	30.068 mV	+0.068 mV	30.068 mV	0.1 mV	Input#2
Input#3 Non-Conforme						
100.0 °C	100.0 °C	99.5 °C	-0.5 °C	99.5 °C	1.0 °C	Input#4 TypeJ
30.000 mV	30.000 mV	29.518 mV	-0.452 mV	29.518 mV	0.1 mV	Input#5
30.000 mV	30.000 mV	29.574 mV	-0.426 mV	29.574 mV	0.1 mV	Input#6
100.0 Ohms	100.0 Ohms	100.0 Ohms	0.0 Ohms	100.0 Ohms	1.0 Ohms	Input#7
100.0 Ohms	100.0 Ohms	100.0 Ohms	0.0 Ohms	100.0 Ohms	1.0 Ohms	Input#8
100.0 Ohms	100.0 Ohms	99.9 Ohms	-0.1 Ohms	99.9 Ohms	1.0 Ohms	Input#9
100.0 Ohms	100.0 Ohms	99.9 Ohms	-0.1 Ohms	99.9 Ohms	1.0 Ohms	Input#10
100.0 °C	100.0 °C	99.7 °C	-0.3 °C	99.7 °C	1.0 °C	Input#11 TypeT
100.0 °C	100.0 °C	99.7 °C	-0.3 °C	99.7 °C	1.0 °C	Input#12 TypeT
100.0 °C	100.0 °C	99.7 °C	-0.3 °C	99.7 °C	1.0 °C	Input#13 TypeJ
100.0 °C	100.0 °C	99.8 °C	-0.2 °C	99.8 °C	1.0 °C	Input#14 TypeJ
100.0 °C	100.0 °C	99.7 °C	-0.3 °C	99.7 °C	1.0 °C	Input#15 TypeJ
100.0 °C	100.0 °C	99.6 °C	-0.4 °C	99.6 °C	1.0 °C	Input#16 TypeJ
100.0 Ohms	100.0 Ohms	100.2 Ohms	+0.2 Ohms	100.2 Ohms	1.0 Ohms	Input#17
100.0 Ohms	100.0 Ohms	100.1 Ohms	+0.1 Ohms	100.1 Ohms	1.0 Ohms	Input#18
100.0 Ohms	100.0 Ohms	100.2 Ohms	+0.2 Ohms	100.2 Ohms	1.0 Ohms	Input#19
100.0 Ohms	100.0 Ohms	100.1 Ohms	+0.1 Ohms	100.1 Ohms	1.0 Ohms	Input#20
12.000 mA	12.000 mA	12.002 mA	+0.002 mA	12.002 mA	1.00 mA	Input#21
12.000 mA	12.000 mA	12.002 mA	+0.002 mA	12.002 mA	1.00 mA	Input#22
Conditions Environnementales:      Température: 18 °C      Humidité: 33 %RH						



Instrumentation  
**Saint-Laurent**.inc.  
Accrédité ISO 17025



80 rue de la montagne  
St-Joseph du lac  
(Québec), J0N 1M0  
Tél: (450) 473-6169  
Fax: (450) 473-5207  
Email: inst.st-laurent@videotron.ca

## CERTIFICAT D'ÉTALONNAGE

No.Certificat: CE-EM-154 28/02/17

CLIENT	
Compagnie:	Services Polytests Inc
Adresse:	695 B rue Gaudette St-Jean-sur-Richelieu, Québec, J3B 7S7

SPÉCIFICATION DE CALIBRATION	
Procédure de service:	4IN9101
Précision requise:	+/- 2°C
Fréquence d'étalonnage: (jours)	365

SPÉCIFICATION DE L'INSTRUMENT			
Type d'instrument:	Enregistreur	Type d'entrée:	Temp
Manufacturier:	Keithley	Type de sortie:	Digitale
No. Model:	7700	Type de mesure:	Température
No. Série:	1306774	Gamme:	Divers
Emplacement:	N/A	No. Machine:	N.A.
Type d'Étalonnage:	Test avec EM-047		

Instrumentation St-Laurent Inc. Certifie que l'instrument ci-haut, rencontre ou excède les spécifications établies par le fabriquant. Le système qualité de l'entreprise est conforme aux exigences de la norme ISO 17025 et les étalons utilisés pour effectuer l'étalonnage est retraçable au CNRC et/ou au NIST. Le degré d'incertitude est basé sur un niveau de confiance=95%, K=2.

DATE D'ÉTALONNAGE / ÉMISSION DU CERTIFICAT	
Date d'Étalonnage:	28 Février 2017
Date du prochain Étalonnage:	28 Février 2018
Date d'émission du certificat:	28 Février 2017

CONFORMITÉ D'ÉTALONNAGE		
	Avant	Après
Conforme:	X	X
Non Conforme:		

Le Service d'évaluation des laboratoires d'étalonnage (CLAS) du Conseil national de recherches du Canada (CNRC) a évalué et certifié la capacité d'étalonnage du laboratoire et la traçabilité au Système international d'unités (SI) ou à des étalons acceptables selon le CLAS. Le présent certificat d'étalonnage est délivré conformément aux conditions de certification du CLAS et aux conditions d'accréditation du Conseil canadien des normes (CCN). Numéro d'accréditation du CCN: # 669. Le CLAS et le CCN ne garantissent pas l'exactitude des étalonnages individuels effectués par les laboratoires accrédités.

Stéphane - Technicien

2017-03-16

## Certificat d'Étalonnage / Certificate of Calibration

**CLIENT :** SERVICES POLYTESTS INC.  
 695-B GAUDETTE  
 ST-JEAN-SUR-RICHELIEU, QUÉBEC

**CERTIFICAT No / Certificate No:** 203849

**Certificat émis / Certificate issued :** 2017-01-25

**Echéance / Due Date :** 2018-01-25

**Description:** CHRONOMÈTRE / STOPWATCH TIMER  
 Fabricant / Manufacturer: EXTCH  
 Modèle / Model : 365510  
 No série / Serial no : 131636  
 # Inventaire / Asset # : EM-175

**PROCÉDURE / Procedure :** PRIMO - EXTCH 365510

**Conditions de mesure / Measurement conditions**

TEMPÉRATURE / Temp. : 22°C

HUMIDITÉ / Humidity : 30%RH

**Echéance / Due Date :** 2018-01-25

**Type de résultat / Results type :** Tel que trouvé / As Found

**Résultats d'essais / Test results :** Ok Pass

Usage restreint / Restricted use :

Réparation effectuée / Repair performed :

Ajustement effectué / Adjustment performed :

**ÉTALONS UTILISÉS / Standards Used:**

Identification	Fabricant / Manufacturer	Modèle / Model	Description	Ser. #	Echéance / Due Date
PR0283	H-P	53131 A	FREQUENCY COUNTER	3736A24271	2017-05-31
PR0392	AGILENT	33250A	FUNCTION/ARBITRARY WAVEFORM GENERATOR	MY40008014	2017-05-25

Les spécifications mentionnées comme limites de tolérances d'essai sont celles établies par le fabricant, sauf indication contraire. Test tolerance limits are based on manufacturer's specifications unless stated otherwise.

NOTES :

*[Signature]*  
 2017.01.31

Technicien :

*[Signature]*  
 H. AMIKI

Le système qualité de la société est conforme aux exigences de la norme ISO 17025 et les étalons utilisés pour le processus d'étalonnage sont retracés au SI par l'entremise du CNRC et/ou du NIST. Our quality system complies with the requirements of ISO 17025 and the standards used for the calibration are traceable to SI through NRC and/or NIST.

LE DROIT D'APPERTENIR À CE CERTIFICAT APPARTIEN À PRIMO INSTRUMENT INC. OUVRS COPRHOIT DE CE CERTIFICAT NE PEUT ÊTRE REPRODUIT AUTREMENT QU'AVEC LE CONSENTEMENT PRÉALABLE ÉCRIT DE PRIMO INSTRUMENT INC. PRIMO INSTRUMENT INC. OUVRS COPRHOIT OF THIS CERTIFICATE. IT MAY NOT BE REPRODUCED OTHERWISE THAN IN FULL CONJUNCTION WITH THE WRITTEN CONSENT OF PRIMO INSTRUMENT INC.

CERTIFICAT No / Certificate No :

203849

CLIENT / Customer :

SERVICES POLYTESTS INC.

DESCRIPTION / Description :

CHRONOMÈTRE / STOPWATCH TIMER

MANUFACTURIER / Manufacturer :

EXTCH

MODÈLE / Model :

366510

**DESCRIPTION**

Description

LIMITES

LECTURES

LIMITES

Temps écoulé, chronomètre sous test / Elapsed time on test stopwatch

Minutes	Seconds	1/100 sec
27	52	94

Total au compteur / Reference timer:

1672937

comptes/counts

(Δt) Deviation (1/100sec):

0.30

Deviation Par Jour/ Per day (%):

0.0002 %

Deviation Par Jour/ Per day (sec):

0.15 sec

\* Tolérances basées sur une déviation maximale de 3 sec/jour  
 \* Tolérances based on a 3 sec/day maximum deviation

Incertitude/ Uncertainty:

±37 ms

Lorsque fournies dans le rapport, les incertitudes de mesure sont des incertitudes élargies représentant un niveau de confiance d'approximativement 95%, obtenu en multipliant l'incertitude-type composée par un facteur de couverture de k=2.  
 When supplied in the report, the measurement uncertainties are expanded uncertainties representing a confidence level of approximately 95%, obtain by multiplying the combined standard uncertainty by a coverage factor of k=2.

Incertitude/ Uncertainty:

±37 ms

2017-01-31

## CERTIFICAT D'ÉTALONNAGE # 6601

Date d'étalonnage : 2017-03-16  
Date d'émission du certificat : 2017-03-16

Services Polytests  
695 B Gaudette street  
St-Jean-sur-Richelieu, Québec, Canada  
J3B 7S7

Étalonnage d'un  
Shinigawa DCDA-2c S/N : 23544

### CONFORMITÉ AU PROGRAMME DE QUALITÉ

Tous les étalonnages sont effectués conformément au manuel d'assurance qualité de Polycontrols et sont conformes à la norme ISO/IEC 17025 – 2005, à la norme ISO 9001 – 2008 ainsi qu'à tout autre exigences de qualité définies dans la description d'achat des clients.

### TRAÇABILITÉ

La traçabilité des étalons de débit au National Institute of Standards and Technology, NIST, est maintenue par les laboratoires de Fluke Corporation de Phoenix, Arizona et est conforme aux normes ISO/IEC 17025, AINSI/NCSL Z540-1-1994, ISO-10012-1, MIL-STD 45662A.


Le Service d'évaluation des laboratoires d'étalonnage (CLAS) du Conseil national de recherches du Canada (CNRC) a évalué et certifié la capacité d'étalonnage du laboratoire et la traçabilité au Système international d'unités (SI) ou à des étalons acceptables selon le CLAS. Le présent certificat d'étalonnage est délivré conformément aux conditions de certification du CLAS et aux conditions d'accréditation du Conseil canadien des normes (CCN). Le CLAS et le CCN ne garantissent pas l'exactitude des étalonnages individuels effectués par les laboratoires accrédités.

### APTITUDE EN MATIÈRE DE MESURE ET D'ÉTALONNAGE - CMC


Les références utilisées pour l'étalonnage de débit ont une incertitude de  $\pm 0.2\%$  de la lecture pour les mesures entre 5 SCCM à 10 SLPM,  $\pm 0.3\%$  de la lecture pour les mesures entre 10 SLPM à 30 SLPM,  $\pm 0.2\%$  de la lecture pour les mesures entre 30 SLPM à 3000 SLPM,  $\pm 0.3\%$  de la lecture pour les mesures supérieures à 3000 SLPM jusqu'à 6000 SLPM et  $\pm 0.5\%$  pour les mesures inférieures à 5 SCCM jusqu'à concurrence de 1 SCCM, équivalent air ou azote. Les incertitudes exprimées sont élargies avec un facteur d'élargissement  $k = 2$ , et ce, pour un niveau de confiance d'environ 95 %, dans l'hypothèse d'une distribution normale incluant la résolution de l'instrument. Le rapport d'incertitude des essais (RIE) de cet étalonnage respecte un ratio de 4:1 à moins d'indication contraire.

### SOMMAIRE DES CONDITIONS DE L'INSTRUMENT EN TEST

Conditions initiales	En bon état
Travail Effectué	Étalonnage de l'instrument Aucun ajustement est requis
Résultats	Lectures finales dans les tolérances
Remarques	Fréquence d'étalonnage aux 12 mois



Métrologiste



Responsable du laboratoire

## Certificat d'étalonnage # 6601

Numéro de série:	23544	Station de mesure:	3
Date d'étalonnage:	2017-03-16	Procédure:	POS-CAL-005
Identification de l'instrument:	EM-178		

## Instrument de mesure de référence utilisé pour l'étalonnage final

Description	Modèle	# Série	Traçabilité	Date dû
DHI molbloc (30 slpm)	3E4-VCR-V-Q	2359	1500210394	2017-12-27
DHI molbox1	Molbox1	881	1500199423	2017-05-24
RTD Mist	M22	1871501	AC16031190-1871501	2017-04-20
Module 44.5 PSI avec Baro 163671	Module 30	160659	AC16041392-160659	2017-04-22

## Spécifications finales de l'appareil

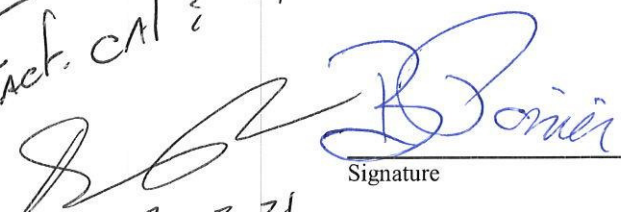
## Condition d'étalonnage

Spécifications finales de l'appareil		Condition d'étalonnage	
Gaz	Air	Gaz	Air
Température d'opération		Température ambiante	21 °C
Pression à l'entrée		Pression ambiante	1008.76 mbar
Pression à la sortie		Orientation	Horizontale
Température de référence		Élastomère	Viton
Pression de référence		Valve	
Étendue d'échelle	10-2000 ALH		
Signaux Entrée/Sortie	-		
Alimentation			
Tolérance	±2 %O.R.		

## Lectures finales

Débit du test ALH	Instrument en test L	Valeurs mesurées			Référence calculée L	Erreur calculée L	Tolérance acceptable L	TUR
		Pression PSIA	Température °C	Référence L				
363.8231	61.3500	14.6394	20.97	60.3517	60.5567	0.7933	1.2111	>4
610.5164	102.7800	14.6439	20.93	101.3251	101.6238	1.1562	2.0325	>4
1642.7223	277.4000	14.6690	20.93	273.1258	273.4560	3.9440	5.4691	>4

Bernard Poirier  
Métrologue

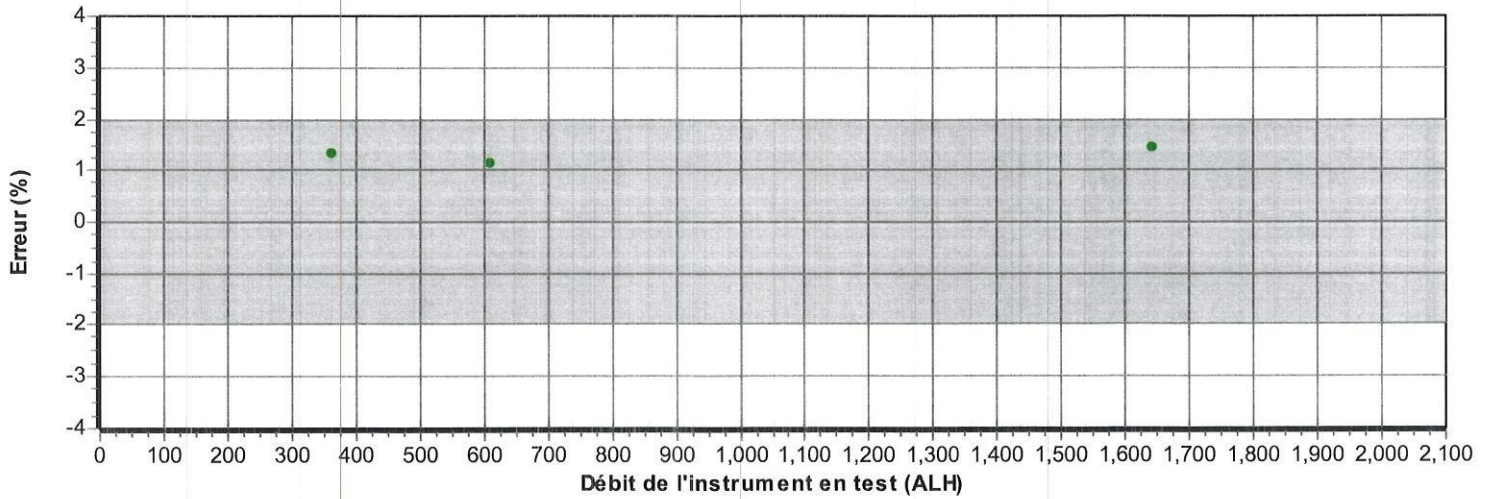
Fact. cal = 0,987069  
  
 Signature  
 2017.03.24



## Certificat d'étalonnage # 6601

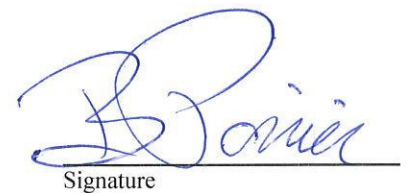
Numéro de série:	23544	Station de mesure:	3
Date d'étalonnage:	2017-03-16	Procédure:	POS-CAL-005
Identification de l'instrument:	EM-178		

### Résultats finaux



- La mesure (et son incertitude) se situe dans les tolérances
- La mesure (et son incertitude) se situe hors tolérance
- La mesure (et son incertitude) ne rencontre pas la marge de sécurité tel que spécifié dans le document G-8 de l'ILAC

Bernard Poirier  
Métrologue



Signature



Posttest dry gas meter calibration data

Date : 2017-05-12		Barometric pressure: 100.8	Tech/Eng. Maxime Martin
Manufacturer. : Ravelli Model : RV 120 Touch	Calibration factor : 0.987069  DGM 1 : EM-178	Calibration factor : 0.9960177  DGM 2 : EM-179	Calibration factor 0.98640352  DGM 3 : EM-070  Standardized DGM : EM-130

Standard meter							Dry gas meter #1					
Trail #	Press drop	Final ft3	Initial ft3	Change ft3	Temp F	STD ft3	Final Liter	Initial Liter	Change ft3	Temp F	STD ft3	Cal Factor
1	0	703,5	702,5	1,000	75,1	0,984	507162,590	507133,430	1,030	81,68	1,0038	1,0199
2	0	704,5	703,5	1,000	75,4	0,984	507191,810	507162,590	1,032	81,86	1,0055	1,0223
3	0	705,5	704,5	1,000	75,9	0,983	507221,000	507191,810	1,031	82,04	1,0041	1,0218
Average calibration factor : 1.0213												

Previous cal factor	minus	Average cal factor	Divided by	Previous cal. factor	Multiplied * 100	Equals	Deviation percent Max5%
0.987069	-	1.0213	/	0.987069	*100	=	3.5 %

Standard meter							Dry gas meter #2					
Trail #	Press drop	Final ft3	Initial ft3	Change ft3	Temp F	STD ft3	Final Liter	Initial Liter	Change ft3	Temp F	STD ft3	Cal Factor
1	0	703,5	702,5	1,000	75,1	0,984	427964,45	427935,11	1,036	81,68	1,010	1,0262
2	0	704,5	703,5	1,000	75,4	0,984	427993,83	427964,45	1,038	82,22	1,010	1,0272
3	0	705,5	704,5	1,000	75,9	0,983	428023,16	427993,83	1,036	82,4	1,008	1,0260
Average calibration factor : 1.0265												

Previous cal factor	minus	Average cal factor	Divided by	Previous cal. factor	Multiplied * 100	Equals	Deviation percent Max5%
0.9960177	-	1.0265	/	0.9960177	*100	=	3.0 %



Posttest dry gas meter calibration data

Date : 2017-05-12		Barometric pressure: 100.8	Tech/Eng. Maxime Martin
Manufacturer. : Ravelli Model : RV 120 Touch	Calibration factor : 0.987069  DGM 1 : EM-178	Calibration factor : 0.9960177  DGM 2 : EM-179	Calibration factor 0.98640352  DGM 3 : EM-070  Standardized DGM : EM-130

Standard meter							Dry gas meter #3					
Trail #	Press drop	Final ft3	Initial ft3	Change ft3	Temp F	STD ft3	Final Liter	Initial Liter	Change ft3	Temp F	STD ft3	Cal Factor
1	0	703,5	702,5	1,000	75,1	0,984	73,03	71,99	1,040	75,100	1,026	1,0427
2	0	704,5	703,5	1,000	75,4	0,984	73,96	73,03	0,930	75,400	0,917	0,9324
3	0	705,5	704,5	1,000	75,9	0,983	75	73,96	1,040	75,900	1,025	1,0427
Average calibration factor : 1.0059												

Previous cal factor	minus	Average cal factor	Divided by	Previous cal. factor	Multiplied * 100	Equals	Deviation percent Max5%
0.98640352	-	1.0059	/	0.98640352	*100	=	1.97 %

## CERTIFICAT D'ÉTALONNAGE # 6599

Date d'étalonnage : 2017-03-16  
Date d'émission du certificat : 2017-03-16

Services Polytests  
695 B Gaudette street  
St-Jean-sur-Richelieu, Québec, Canada  
J3B 7S7

Étalonnage d'un  
American Meter Company AL 425 S/N : 5-7975

### CONFORMITÉ AU PROGRAMME DE QUALITÉ

Tous les étalonnages sont effectués conformément au manuel d'assurance qualité de Polycontrols et sont conformes à la norme ISO/IEC 17025 – 2005, à la norme ISO 9001 – 2008 ainsi qu'à tout autre exigences de qualité définies dans la description d'achat des clients.

### TRAÇABILITÉ

La traçabilité des étalons de débit au National Institute of Standards and Technology, NIST, est maintenue par les laboratoires de Fluke Corporation de Phoenix, Arizona et est conforme aux normes ISO/IEC 17025, AINSI/NCSL Z540-1-1994, ISO-10012-1, MIL-STD 45662A.

Le Service d'évaluation des laboratoires d'étalonnage (CLAS) du Conseil national de recherches du Canada (CNRC) a évalué et certifié la capacité d'étalonnage du laboratoire et la traçabilité au Système international d'unités (SI) ou à des étalons acceptables selon le CLAS. Le présent certificat d'étalonnage est délivré conformément aux conditions de certification du CLAS et aux conditions d'accréditation du Conseil canadien des normes (CCN). Le CLAS et le CCN ne garantissent pas l'exactitude des étalonnages individuels effectués par les laboratoires accrédités.

### APTITUDE EN MATIÈRE DE MESURE ET D'ÉTALONNAGE - CMC

Les références utilisées pour l'étalonnage de débit ont une incertitude de  $\pm 0.2\%$  de la lecture pour les mesures entre 5 SCCM à 10 SLPM,  $\pm 0.3\%$  de la lecture pour les mesures entre 10 SLPM à 30 SLPM,  $\pm 0.2\%$  de la lecture pour les mesures entre 30 SLPM à 3000 SLPM,  $\pm 0.3\%$  de la lecture pour les mesures supérieures à 3000 SLPM jusqu'à 6000 SLPM et  $\pm 0.5\%$  pour les mesures inférieures à 5 SCCM jusqu'à concurrence de 1 SCCM, équivalent air ou azote. Les incertitudes exprimées sont élargies avec un facteur d'élargissement  $k = 2$ , et ce, pour un niveau de confiance d'environ 95 %, dans l'hypothèse d'une distribution normale incluant la résolution de l'instrument. Le rapport d'incertitude des essais (RIE) de cet étalonnage respecte un ratio de 4:1 à moins d'indication contraire.

### SOMMAIRE DES CONDITIONS DE L'INSTRUMENT EN TEST

Conditions initiales	En bon état
Travail Effectué	Étalonnage de l'instrument
	Aucun ajustement est requis
Résultats	Lectures finales dans les tolérances
Remarques	Fréquence d'étalonnage aux 12 mois

  
Métrologiste

  
Responsable du laboratoire

## Certificat d'étalonnage # 6599

Numéro de série:	5-7975	Station de mesure:	3
Date d'étalonnage:	2017-03-16	Procédure:	POS-CAL-005
Identification de l'instrument:	EM-070		

### Instrument de mesure de référence utilisé pour l'étalonnage final

Description	Modèle	# Série	Traçabilité	Date dû
DHI molbloc (125 slpm)	2E2-S	254	1500196120	2017-03-17
DHI molbloc (250 slpm)	5E2-S	349	1500199133	2017-05-19
DHI molbox1	Molbox1	881	1500199423	2017-05-24
RTD Mist	M22	1871501	AC16031190-1871501	2017-04-20
Module 44.5 PSI avec Baro 163671	Module 30	160659	AC16041392-160659	2017-04-22

### Spécifications finales de l'appareil

### Condition d'étalonnage

Gaz	Air	Gaz	Air
Température d'opération		Température ambiante	21 °C
Pression à l'entrée		Pression ambiante	1008.24 mbar
Pression à la sortie		Orientation	Horizontale
Température de référence		Élastomère	
Pression de référence		Valve	
Étendue d'échelle	0-340 ACFH		
Signaux Entrée/Sortie	-		
Alimentation			
Tolérance	±1 %O.R.		

### Lectures finales

Débit du test ACFH	Instrument en test ft <sup>3</sup>	Valeurs mesurées			Référence calculée ft <sup>3</sup>	Erreur calculée ft <sup>3</sup>	Tolérance acceptable ft <sup>3</sup>	TUR
		Pression PSIA	Température °C	Référence ft <sup>3</sup>				
67.6014	11.300	14.6504	20.40	11.247	11.255	0.045	0.113	>4
118.8256	19.900	14.6979	20.41	19.830	19.780	0.120	0.198	>4
267.0264	44.490	14.9712	20.50	45.389	44.461	0.029	0.445	>4

Bernard Poirier  
Métrologue

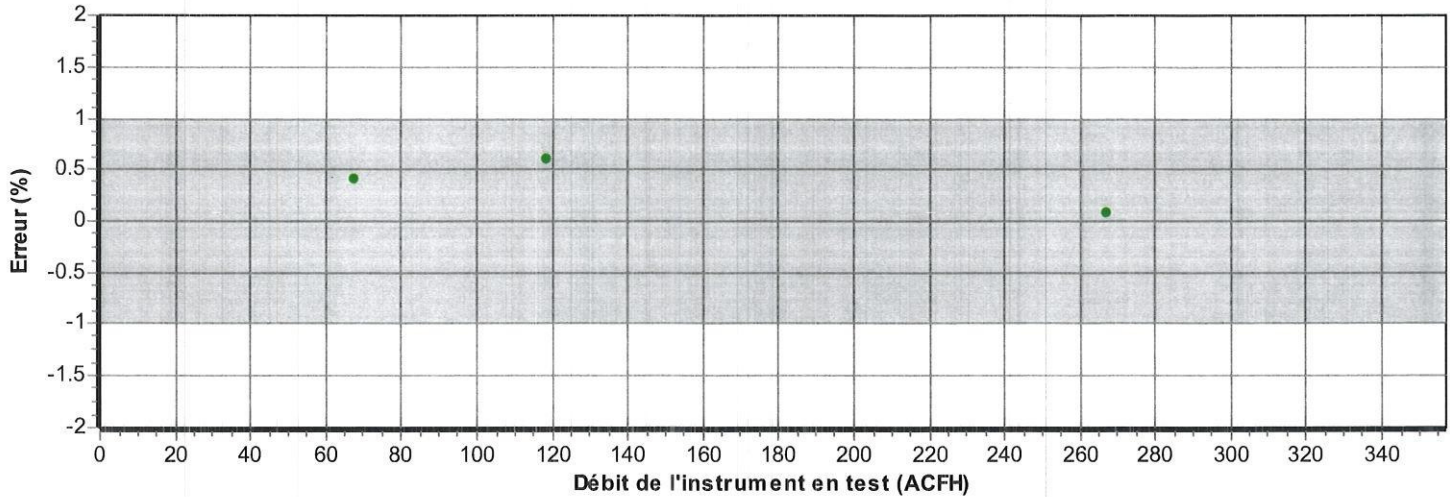
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*2017-03-21*

*B Poirier*  
Signature

## Certificat d'étalonnage # 6599

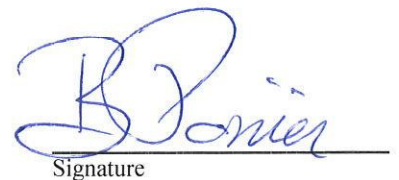
Numéro de série:	5-7975	Station de mesure:	3
Date d'étalonnage:	2017-03-16	Procédure:	POS-CAL-005
Identification de l'instrument:	EM-070		

### Résultats finaux



- La mesure (et son incertitude) se situe dans les tolérances
- La mesure (et son incertitude) se situe hors tolérance
- La mesure (et son incertitude) ne rencontre pas la marge de sécurité tel que spécifié dans le document G-8 de l'ILAC

Bernard Poirier  
Métrologue



Signature



EM-183

Airgas USA, LLC  
325 McCausland Court  
Cheshire, CT 06410  
(203) 250-6820  
(203) 272-1584 (FAX)

### CERTIFICATE OF ANALYSIS

Grade of Product: **CERTIFIED STANDARD-SPEC**

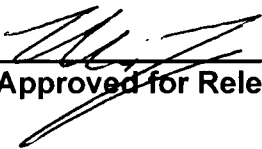
Part Number:	X04NI79C15A2VF3	Reference Number:	37-400238139-1
Cylinder Number:	SG9140147	Cylinder Volume:	151.0 CF
Laboratory:	ANE - Cheshire (SAP) - CT	Cylinder Pressure:	2015 PSIG
Analysis Date:	Aug 16, 2013	Valve Outlet:	590
Lot Number:	37-400238139-1		

Product composition verified by direct comparison to calibration standards traceable to N.I.S.T. weights and/or N.I.S.T. Gas Mixture reference materials.

### ANALYTICAL RESULTS

Component	Requested Concentration	Actual Concentration (Mole %)	Analytical Uncertainty
CARBON MONOXIDE	1.000 %	1.031 %	+/- 2%
CARBON DIOXIDE	10.00 %	9.968 %	+/- 2%
OXYGEN	10.00 %	9.995 %	+/- 2%
NITROGEN	Balance		

Notes:

  
 \_\_\_\_\_  
 Approved for Release

## Certificat d'Étalonnage / Certificate of Calibration

**CLIENT :**  
SERVICES POLYTESTS INC.  
695-B GAUDETTE  
ST-JEAN-SUR-RICHELIEU, QUEBEC

**Description:** VÉRIFICATEUR D'HUMIDITÉ / MOISTURE METER  
**Fabriquant/ Manufacturer:** DELMHORST  
**Modèle/ Model :** MCS-1 REFERENCE STANDARD  
**No série / Serial no :** N/A  
**# Inventaire / Asset # :** EM-191

**CERTIFICAT No / Certificate No:** 202448

**PROCÉDURE / Procedure :**  
PRIMO - DELMHORST\_MCS-1 REFERENCE STANDARD

**Certificat émis/ Certificate issued :** 2016-12-28

**Echéance/ Due Date :** 2017-12-28

Type de résultat / Results type : **Tel que trouvé / As Found**

**Conditions de mesure / Measurement conditions**

**Résultats d'essais / Test results :** **Ok Pass**

TEMPÉRATURE / Temp. : **22°C**  
HUMIDITÉ / Humidity : **24%RH**

Usage restreint/ Restricted use :   
Réparation effectuée / Repair performed :   
Ajustement effectué / Adjustment performed :

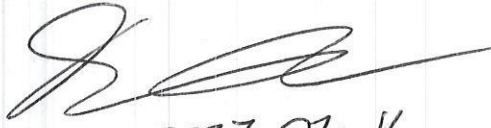
**ÉTALONS UTILISÉS/ Standards Used:**

Identification	Fabricant / Manufacturer	Modèle / Model	Description	Ser. #	Echéance/ Due Date
PRO:33	H-P	3458A	MULTIMETER	2823A25866	2017-04-16

Les spécifications mentionnées comme limites de tolérances d'essai sont celles établies par le manufacturier, sauf indication contraire.

*Test tolerance limits are based on manufacturers specifications unless stated otherwise.*

**NOTES :**

  
2017-01-11  
**Technicien :**   
**Technician** A. GAUDETTE

Le système qualité de la société est conforme aux exigences de la norme ISO 17025 et les étalons utilisés pour le processus d'étalonnage sont retraçables au SI par l'entremise du CNRC et/ou du NIST.  
*Our quality system complies with the requirements of ISO 17025 and the standards used for the calibration are traceable to SI through NRC and/or NIST.*

LE DROIT D'AUTEUR DE CE CERTIFICAT APPARTIEN À PRIMO INSTRUMENT INC. CE CERTIFICAT NE PEUT ÊTRE REPRODUIT AUTREMENT QU'EN ENTIER ET AVEC LE CONSENTEMENT PRÉALABLE ÉCRIT DE PRIMO INSTRUMENT INC.  
PRIMO INSTRUMENT INC. OWNS COPYRIGHT OF THIS CERTIFICATE. THE CERTIFICATE MAY NOT BE REPRODUCED OTHER THAN IN FULL EXCEPT WITH THE PRIOR WRITTEN CONSENT OF PRIMO INSTRUMENT INC.



CERTIFICAT No / Certificate No :

**202448**

CLIENT / Customer :

**SERVICES POLYTESTS INC.**

DESCRIPTION / Description :

**VÉRIFICATEUR D'HUMIDITÉ / MOISTURE METER**

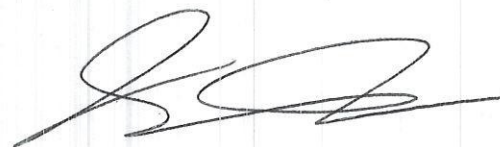
MANUFACTURIER / Manufacturer :

**DELMHORST**

MODÈLE / Model :

**MCS-1 REFERENCE STANDARD**

DESCRIPTION Description		LIMITES Limits	LECTURES Readings	LIMITES Limits
<b>DOUGLAS-FIR @ 80°F</b>				<b>Déviation Mohms</b>
	Nominal			
12 %	120 MOhms		120.2	-0.2
22 %	1.10 MOhms		1.096	0.004



2017-07-11



Airgas USA, LLC  
325 McCausland Court  
Cheshire, CT 06410  
(203) 250-6820  
(203) 272-1584 (FAX)

## CERTIFICATE OF ANALYSIS

### Grade of Product: CERTIFIED STANDARD-SPEC

Part Number:	X04NI77C15A0004	Reference Number:	37-400429255-1
Cylinder Number:	CC46789	Cylinder Volume:	144.0 CF
Laboratory:	ANE - Cheshire (SAP) - CT	Cylinder Pressure:	1862 PSIG
Analysis Date:	Sep 29, 2014	Valve Outlet:	350
Lot Number:	37-400429255-1		

Product composition verified by direct comparison to calibration standards traceable to N.I.S.T. weights and/or N.I.S.T. Gas Mixture reference materials.

### ANALYTICAL RESULTS

Component	Requested Concentration	Actual Concentration (Mole %)	Analytical Uncertainty
OXYGEN	2.000 %	1.989 %	+/- 2%
CARBON MONOXIDE	3.000 %	2.971 %	+/- 2%
CARBON DIOXIDE	18.00 %	17.87 %	+/- 2%
NITROGEN	Balance		

  
\_\_\_\_\_  
Approved for Release

## Certificat d'Étalonnage / Certificate of Calibration

**CLIENT :**  
SERVICES POLYTESTS INC.  
695-B GAUDETTE  
ST-JEAN-SUR-RICHELIEU, QUEBEC

**Description:** RUBAN A MESURER / MEASURING TAPE  
**Fabriqueur/ Manufacturer:** STANLEY  
**Modèle/ Model :** 12 ft  
**No série / Serial no :** N/A  
**# Inventaire / Asset # :** EM-224

**CERTIFICAT No / Certificate No:** 202449

**PROCÉDURE / Procedure :**  
CAN / CGSB-39.22-94

**Certificat émis/ Certificate issued :** 2016-12-28

**Echéance/ Due Date :** 2017-12-28

Type de résultat / Results type : **Tel que trouvé / As Found**

**Conditions de mesure / Measurement conditions**

**Résultats d'essais / Test results :** **Ok Pass**

TEMPÉRATURE / Temp. : **20.2°C**

Usage restreint/ Restricted use :

HUMIDITÉ / Humidity : **32%RH**

Réparation effectuée / Repair performed :

Ajustement effectué / Adjustment performed :

**ÉTALONS UTILISÉS/ Standards Used:**

Identification	Fabricant / Manufacturer	Modèle / Model	Description	Ser. #	Echéance/ Due Date
PRO 10	STARRETT	SS8AAX	GAUGE BLOCK SET	111488.9	2018-03-16
PRO 17	MITUTOYO	516-902 GRADE 2	GAUGE BLOCK SET	106053	2017-02-17
PRO 26	NEWAGE IND.	0-4 mm	POCKET MAGNIFIER	N/A	2017-03-09
PRO 68	MITUTOYO	517-816	TABLE DE GRANITE	5053-471	2017-07-16


Les spécifications mentionnées comme limites de tolérances d'essai sont celles établies par le fabricant, sauf indication contraire.

*Test tolerance limits are based on manufacturers specifications unless stated otherwise.*

**NOTES :**

  
2017-01-11

**Technicien :**  
**Technician**

  
T. DUMONT

Le système qualité de la société est conforme aux exigences de la norme ISO 17025 et les étalons utilisés pour le processus d'étalonnage sont retraçables au SI par l'entremise du CNRC et/ou du NIST.  
*Our quality system complies with the requirements of ISO 17025 and the standards used for the calibration are traceable to SI through NRC and/or NIST.*

LE DROIT D'AUTEUR DE CE CERTIFICAT APPARTIENT À PRIMO INSTRUMENT INC. CE CERTIFICAT NE PEUT ÊTRE REPRODUIT AUTREMENT QU'EN ENTIER ET AVEC LE CONSENTEMENT PRÉALABLE ÉCRIT DE PRIMO INSTRUMENT INC.  
PRIMO INSTRUMENT INC. OWNS COPYRIGHT OF THIS CERTIFICATE. THE CERTIFICATE MAY NOT BE REPRODUCED OTHER THAN IN FULL EXCEPT WITH THE PRIOR WRITTEN CONSENT OF PRIMO INSTRUMENT INC.

CERTIFICAT No / Certificate No :

202449

CLIENT / Customer :

SERVICES POLYTESTS INC.

DESCRIPTION / Description :

RUBAN A MESURER / MEASURING TAPE


MANUFACTURIER / Manufacturer :

STANLEY

MODÈLE / Model :

12 ft

DESCRIPTION Description	LIMITES Limits	LECTURES Readings	LIMITES Limits
EXACTITUDE ACCROCHE / PULL  1 "	0.980	0.998	1.020
EXACTITUDE APPUYE / PUSH  1 "	0.980	0.992	1.020
ZONE VÉRIFIÉE / TESTED ZONE  0-4 PIEDS / FT 4-8 PIEDS / FT 8-12 PIEDS / FT	NOMINAL  48 PO / IN 48 PO / IN 48 PO / IN	48.004 48.000 47.998	48.024 48.024 48.024

  
2017-01-11



Twin Ports Testing, Inc.  
 1301 North 3rd Street  
 Superior, WI 54880  
 p: 715-392-7114  
 p: 800-373-2562  
 f: 715-392-7163  
 www.twinportstesting.com

**Report No:** USR:W217-0066-01  
**Issue No:** 1

## Analytical Test Report

**Client:** POLYTESTS  
 695-B Gaudette  
 St-jean-sur-richelieu, QB J3B 7S7  
**Attention:** Danick Power  
**PO No:** 100412

Signed: *Katy Mickelson*  
 Katy Mickelson  
 Senior Chemist  
 Date of Issue: 2/1/2017  
THIS DOCUMENT SHALL NOT BE REPRODUCED EXCEPT IN FULL

**Sample Details**  
**Sample Log No:** W217-0066-01      **Sample Date:**  
**Sample Designation:** Pellet Sample      **Sample Time:**  
**Sample Recognized As:** Wood Pellets      **Arrival Date:** 1/23/2017

### Test Results

	METHOD	UNITS	MOISTURE FREE	AS RECEIVED
Moisture Total	ASTM E871	wt. %		6.11
Ash	ASTM D1102	wt. %	0.29	0.27
Volatile Matter	ASTM D3175	wt. %		
Fixed Carbon by Difference	ASTM D3172	wt. %		
Sulfur	ASTM D4239	wt. %	0.011	0.011
SO <sub>2</sub>	Calculated	lb/mmbtu		0.025
Net Cal. Value at Const. Pressure	ISO 1928	GJ/tonne	18.97	17.66
Net Cal. Value at Const. Pressure	ISO 1928	J/g	18972	17663
Gross Cal. Value at Const. Vol.	ASTM E711	J/g	20294	19054
Gross Cal. Value at Const. Vol.	ASTM E711	Btu/lb	8725	8192
Carbon	ASTM D5373	wt. %	50.47	47.38
Hydrogen*	ASTM D5373	wt. %	6.08	5.71
Nitrogen	ASTM D5373	wt. %	0.84	0.79
Oxygen*	ASTM D3176	wt. %	42.31	39.72

\*Note: As received values do not include hydrogen and oxygen in the total moisture.

Chlorine	ASTM D6721	mg/kg		
Fluorine	ASTM D3761	mg/kg		
Mercury	ASTM D6722	mg/kg		

Bulk Density	ASTM E873	lbs/ft <sup>3</sup>		
Fines (Less than 1/8")	TPT CH-P-06	wt. %		
Durability Index	Kansas State	PDI		
Sample Above 1.50"	TPT CH-P-06	wt. %		
Maximum Length (Single Pellet)	TPT CH-P-06	inch		
Diameter, Range	TPT CH-P-05	inch		to
Diameter, Average	TPT CH-P-05	inch		
Stated Bag Weight	TPT CH-P-01	lbs		
Actual Bag Weight	TPT CH-P-01	lbs		

**Comments**

## APPENDIX 4: Unit pre burn

Temps acquisition de données	Flue	scale	Tunnel Velocity
	temp °F	lbs	Pressure in. Wc

0	238,60	21,98	0,0450
10	256,25	21,38	0,0450
20	269,23	20,78	0,0450
30	276,38	20,08	0,0450
40	286,07	19,58	0,0450
50	289,55	18,98	0,0450
60	288,37	18,38	0,0450
70	287,20	17,78	0,0450
80	288,35	17,28	0,0450
90	289,77	16,68	0,0450
100	290,91	15,98	0,0450
110	289,23	15,48	0,0450
120	263,16	14,98	0,0450
130	253,35	14,48	0,0450
140	247,80	14,08	0,0450
150	244,12	13,68	0,0450
160	241,11	13,18	0,0450
170	240,52	12,78	0,0450
180	240,65	12,28	0,0450
190	239,18	11,87	0,0450
200	239,06	11,37	0,0450
210	239,47	10,98	0,0450
220	238,24	10,47	0,0450
230	238,62	10,07	0,0450
240	238,44	9,68	0,0450
250	235,71	9,27	0,0450
260	235,01	8,78	0,0450
270	233,17	8,37	0,0450
280	233,94	7,97	0,0450
290	234,47	7,47	0,0450
300	235,00	7,07	0,0450
310	235,14	6,67	0,0450
320	236,13	6,17	0,0450
330	235,81	5,77	0,0450
340	235,71	5,27	0,0450
350	233,31	4,87	0,0450
360	Flue	weight	0,0450
370	170,24	52,96	0,0450
380	170,96	52,81	0,0450
390	169,38	52,61	0,0450
400	168,58	52,31	0,0450
410	Flue	weight	0,0450
420	164,42	51,40	0,0450
430	163,73	51,21	0,0450
440	166,56	50,90	0,0450
450	168,24	50,61	0,0450
460	165,77	50,41	0,0450
470	166,89	50,20	0,0450
480	167,71	50,01	0,0450
490	168,55	49,70	0,0450
500	168,42	49,40	0,0450
510	169,68	49,10	0,0450
520	169,87	48,80	0,0450
530	172,40	48,61	0,0450
540	170,35	48,40	0,0450
550	169,51	48,10	0,0450
560	169,03	47,80	0,0450
570	169,75	47,60	0,0450
580	169,24	47,30	0,0450
590	170,20	47,01	0,0450
600	167,85	46,84	0,0450
610	167,02	46,60	0,0450
620	168,55	46,30	0,0450
630	168,19	46,00	0,0450
640	169,45	45,80	0,0450
650	171,18	45,50	0,0450
660	169,85	45,30	0,0450
670	168,41	45,00	0,0450
680	168,20	44,70	0,0450
690	167,32	44,50	0,0450
700	169,11	44,20	0,0450
710	170,59	43,92	0,0450
720	169,05	43,70	0,0450
730	168,33	43,40	0,0450
740	167,40	43,14	0,0450
750	167,98	42,90	0,0450
760	169,02	42,60	0,0450
770	169,19	42,40	0,0450
780	166,95	42,10	0,0450
790	166,39	41,90	0,0450
800	165,55	41,60	0,0450
810	166,20	41,40	0,0450
820	167,62	41,09	0,0450
830	168,84	40,80	0,0450
840	167,34	40,60	0,0450
850	167,66	40,29	0,0450
860	166,13	39,99	0,0450
870	167,08	39,79	0,0450

880	166,30	39,50	0,0450
890	168,41	39,19	0,0450
900	166,48	38,99	0,0450
910	166,36	38,70	0,0450
920	165,29	38,49	0,0450
930	163,71	38,29	0,0450
940	164,44	37,99	0,0450
950	167,04	37,69	0,0450
960	165,59	37,49	0,0450
970	166,30	37,19	0,0450
980	178,14	37,09	0,0450
990	237,26	36,59	0,0450
1000	268,74	36,19	0,0450
1010	214,99	35,89	0,0450
1020	198,29	35,59	0,0450
1030	189,73	35,29	0,0450
1040	183,85	35,09	0,0450
1050	180,63	34,89	0,0450
1060	181,03	34,59	0,0450
1070	177,20	34,39	0,0450
1080	178,04	34,09	0,0450
1090	178,99	33,79	0,0450
1100	177,23	33,59	0,0450
1110	177,86	33,29	0,0450
1120	180,78	33,09	0,0450
1130	177,64	32,79	0,0450
1140	177,04	32,49	0,0450
1150	176,50	32,29	0,0450
1160	176,50	31,99	0,0450
1170	175,28	31,69	0,0450
1180	179,79	31,49	0,0450
1190	177,03	31,19	0,0450
1200	177,40	30,91	0,0450
1210	178,25	30,69	0,0450
1220	177,86	30,39	0,0450
1230	176,41	30,09	0,0450
1240	179,08	29,88	0,0450
1250	175,69	29,59	0,0450
1260	174,83	29,30	0,0450
1270	173,47	29,09	0,0450
1280	174,49	28,79	0,0450
1290	178,09	28,96	0,0450
1300	177,77	28,96	0,0450
1310	174,76	28,96	0,0450
1320	173,23	28,95	0,0450
1330	173,92	28,71	0,0450
1340	172,35	28,51	0,0450
1350	172,35	28,21	0,0450
1360	176,42	28,91	0,0450
1370	172,79	28,71	0,0450
1380	171,68	28,40	0,0450
1390	172,48	28,21	0,0450
1400	172,03	28,91	0,0450
1410	170,97	28,61	0,0450
1420	174,38	28,41	0,0450
1430	171,92	28,11	0,0450
1440	172,64	27,84	0,0450
1450	171,15	27,60	0,0450
1460	170,90	27,40	0,0450
1470	171,95	27,10	0,0450
1480	178,61	26,80	0,0450
1490	173,12	26,60	0,0450
1500	171,61	26,31	0,0450
1510	170,09	26,10	0,0450
1520	171,09	25,80	0,0450
1530	171,88	25,56	0,0450
1540	178,98	25,30	0,0450
1550	172,57	25,06	0,0450
1560	172,16	24,80	0,0450
1570	172,00	24,50	0,0450
1580	170,72	24,30	0,0450
1590	170,81	24,00	0,0450
1600	177,56	23,75	0,0450
1610	173,00	23,50	0,0450
1620	170,65	23,20	0,0450
1630	170,03	23,00	0,0450
1640	169,94	22,80	0,0450
1650	168,88	22,50	0,0450
1660	181,18	22,20	0,0450
1670	171,19	22,00	0,0450
1680	170,86	21,70	0,0450
1690	169,37	21,50	0,0450
1700	168,49	21,20	0,0450
1710	167,87	20,90	0,0450
1720	172,55	20,70	0,0450
1730	170,57	20,40	0,0450
1740	170,57	20,20	0,0450
1750	170,55	19,90	0,0450
1760	169,91	19,60	0,0450
1770	170,37	19,40	0,0450
1780	169,75	19,09	0,0450
1790	171,66	18,89	0,0450
1800	170,38	18,59	0,0450
1810	169,30	18,29	0,0450



1820	168,39	40,10	0,0450
1830	168,17	39,79	0,0450
1840	167,57	39,51	0,0450
1850	168,70	39,29	0,0450
1860	169,63	39,08	0,0450
1870	168,45	38,79	0,0450
1880	168,04	38,49	0,0450
1890	166,98	38,29	0,0450
1900	165,55	38,02	0,0450
1910	167,18	37,79	0,0450
1920	167,11	37,49	0,0450
1930	166,71	37,29	0,0450
1940	167,56	36,99	0,0450
1950	166,29	36,79	0,0450
1960	168,40	36,49	0,0450
1970	170,96	36,19	0,0450
1980	168,96	35,99	0,0450
1990	167,97	35,69	0,0450
2000	167,34	35,49	0,0450
2010	168,46	35,19	0,0450
2020	167,80	34,89	0,0450
2030	170,43	34,59	0,0450
2040	169,05	34,39	0,0450
2050	167,32	34,09	0,0450
2060	167,57	33,89	0,0450
2070	167,39	33,59	0,0450
2080	167,35	33,29	0,0450
2090	167,69	33,09	0,0450
2100	166,94	32,79	0,0450
2110	165,53	32,59	0,0450
2120	166,41	32,29	0,0450
2130	166,39	31,99	0,0450
2140	166,55	31,79	0,0450
2150	168,87	31,49	0,0450
2160	167,53	31,23	0,0450
2170	167,47	30,99	0,0450
2180	171,05	30,89	0,0450
2190	246,02	30,29	0,0450
2200	268,44	29,79	0,0450
2210	215,05	29,49	0,0450
2220	199,36	29,28	0,0450
2230	192,32	28,99	0,0450
2240	186,97	28,79	0,0450
2250	184,32	28,48	0,0450
2260	183,81	28,19	0,0450
2270	180,42	27,98	0,0450
2280	180,14	27,69	0,0450
2290	178,97	27,48	0,0450
2300	178,94	27,18	0,0450
2310	180,25	26,88	0,0450
2320	180,84	26,68	0,0450
2330	179,80	26,38	0,0450
2340	178,55	26,08	0,0450
2350	177,64	25,88	0,0450
2360	177,08	25,58	0,0450
2370	176,18	25,38	0,0450
2380	177,39	25,08	0,0450
2390	176,90	24,78	0,0450
2400	176,20	24,58	0,0450
2410	176,25	24,28	0,0450
2420	175,98	23,98	0,0450
2430	174,99	23,78	0,0450
2440	177,69	23,48	0,0450
2450	177,44	23,18	0,0450
2460	176,16	22,98	0,0450
2470	175,73	22,68	0,0450
2480	173,39	22,38	0,0450
2490	174,27	22,18	0,0450
2500	175,50	21,88	0,0450
2510	173,15	21,68	0,0450
2520	171,74	21,38	0,0450
2530	172,05	21,18	0,0450
2540	172,59	20,88	0,0450
2550	170,82	20,68	0,0450
2560	175,59	20,38	0,0450
2570	174,10	20,08	0,0450
2580	173,49	19,88	0,0450
2590	172,41	19,68	0,0450
2600	172,95	19,38	0,0450
2610	173,24	19,08	0,0450
2620	176,41	18,78	0,0450
2630	173,72	18,58	0,0450
2640	173,28	18,28	0,0450
2650	173,72	17,98	0,0450
2660	172,37	17,78	0,0450
2670	172,34	17,48	0,0450
2680	175,43	17,18	0,0450
2690	173,39	16,98	0,0450
2700	173,15	16,68	0,0450
2710	171,26	16,48	0,0450
2720	170,83	16,18	0,0450
2730	170,35	15,98	0,0450
2740	174,98	15,68	0,0450
2750	172,32	15,38	0,0450

2760	171,72	15,18	0,0450
2770	170,92	14,88	0,0450
2780	171,46	14,60	0,0450
2790	170,68	14,38	0,0450
2800	173,33	14,16	0,0450
2810	170,13	13,87	0,0450
2820	168,60	13,68	0,0450
2830	168,25	13,38	0,0450
2840	169,89	13,08	0,0450
2850	168,67	12,88	0,0450
2860	172,46	12,58	0,0450
2870	169,36	12,38	0,0450
2880	169,67	12,08	0,0450
2890	169,41	11,87	0,0450
2900	169,31	11,58	0,0450
2910	169,88	11,38	0,0450
2920	174,28	11,08	0,0450
2930	170,52	10,80	0,0450
2940	168,86	10,57	0,0450
2950	170,44	10,28	0,0450
2960	169,75	10,08	0,0450
2970	170,73	9,77	0,0450
2980	175,94	9,48	0,0450
2990	170,59	9,27	0,0450
3000	170,25	8,98	0,0450
3010	168,95	8,78	0,0450
3020	169,51	8,47	0,0450
3030	170,12	8,21	0,0450
3040	177,09	7,97	0,0450
3050	170,99	7,67	0,0450
3060	169,66	7,48	0,0450
3070	168,34	7,27	0,0450
3080	168,35	6,97	0,0450
3090	166,63	6,77	0,0450
3100	175,11	6,47	0,0450
3110	168,25	6,27	0,0450
3120	169,63	5,97	0,0450
3130	171,12	5,67	0,0450
3140	171,38	5,37	0,0450
3150	171,34	5,17	0,0450
3160	182,52	4,87	0,0450
3170	172,84	4,67	0,0450
3180	170,11	4,37	0,0450
3190	168,16	4,17	0,0450
3200	167,36	3,87	0,0450
3210	166,19	3,67	0,0450
3220	167,39	3,52	0,0450
3230	171,28	3,37	0,0450
3240	168,77	3,14	0,0450
3250	169,79	2,97	0,0450
3260	169,25	2,77	0,0450
3270	167,63	2,67	0,0450
3280	165,61	2,54	0,0450
3290	163,03	2,37	0,0450
3300	158,23	2,27	0,0450
3310	155,43	2,17	0,0450
3320	152,03	2,07	0,0450
3330	151,49	1,97	0,0450
3340	151,45	1,87	0,0450
3350	153,17	1,67	0,0450
3360	151,77	1,57	0,0450
3370	148,77	1,47	0,0450
3380	147,65	1,47	0,0450
3390	139,61	1,45	0,0450
3400	129,69	1,47	0,0450
3410	106,71	1,47	0,0450
3420	92,15	1,47	0,0450

## APPENDIX 5: Participants

**Danick Power ing.**  
v-p operation  
**Services Polytests inc.**  
450.741.3636  
[www.polytests.com](http://www.polytests.com)

**Maxime Martin**  
Technicien  
**Services Polytests inc.**  
450.741.3636  
[www.polytests.com](http://www.polytests.com)

## APPENDIX 6: Drawings and specifications

## APPENDIX 7: Operator's manual



**RAVELLI**  
*il fuoco intelligente*



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## Stoves with Touch Remote

Vittoria V - Atena V  
RV 120 Touch



**SAVE THESE INSTRUCTIONS**

**Please read this entire manual before installation and use of this pellet fuel-burning room heater. Failure to follow these instructions could result in property damage, bodily injury or even death. Contact local building or fire officials about restrictions and installation inspection requirements in your area. Contact local authorities to see if a permit must be obtained before installation.**



## Sommario

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## INTRODUCTION



Please read this manual carefully. It describes all the phases necessary for perfect functioning of the stove.



The regulations on installation and operation in this manual may differ from the regulations in force locally. In this case, the indications of the competent local authorities must always be followed. The drawings shown in this manual are indicative and not to scale.

### Information

The packaging that we have used offers good protection against any damage due to transport. Always check the stove immediately after delivery: in the event of any damage, please inform your Ravelli dealer immediately.

### Description of use and maintenance manual

With this use and maintenance manual, Ravelli wishes to provide the user with all the information on safety in using the stove, in order to avoid damage to persons or things or parts of the stove. Please read this manual carefully before use and any work on the product.

## WARNINGS

Ravelli stoves are manufactured taking care even on the individual components in order to protect both the user and the installer from any accidents.

The authorized personnel, after any work on the product, should therefore always pay special attention to the electrical connections.

Installation must be performed by authorized personnel, who must give the purchaser a declaration of conformity of the appliance, and who will assume all responsibility for the final installation and consequent good functioning of the product installed. It is also necessary to take into consideration all the laws and national, regional, provincial and local regulations present in the country in which the appliance has been installed. In the event of failure to respect these precautions, Aico S.p.A. declines all responsibility.

This instruction manual is an integral part of the product: please make sure that it is always with the stove, including in the case of transfer to another owner or user, or transfer to another place. In the case of its damage or loss, please request another copy from the Technical service.

This stove must be used for the purpose for which it has been specifically manufactured. Do not use the appliance as an incinerator or in any way other than that for which it was designed. All contractual and tort responsibility of the manufacturer is excluded for damage caused to persons, animals or things, due to errors of installation, maintenance regulation or improper use. No other fuel except the pellets must be used. Do not use liquid fuels.

After having removed the packaging, please make sure that the contents are complete and intact.

All the electrical components that make up the stove must be replaced with original spare parts exclusively from an authorized technical assistance centre.

Maintenance of the stove must be performed at least once a year, planning it in time with the technical assistance centre. Do not make any unauthorized modification to the appliance.

For safety reasons, please remember that:

- the stove must not be used by children or disabled people without assistance;
- do not touch the stove when barefoot or when any parts of the body are wet;
- the safety devices or adjustment devices must not be modified without the authorization or instructions of Ravelli.

The stove, especially the external surfaces, reaches very high temperatures when it is in operation; take care when touching it to avoid burns.

The stove has been designed to function in any climatic condition; in the event of particularly adverse conditions (wind, freezing), safety systems could switch off the stove.

If this occurs, contact the technical assistance and, in any case, do not disable the safety systems.

## THANK YOU

Dear Customer,

We would like to thank you and congratulate you on the excellent choice you have made.

With the Ravelli stove, you will see that quality and economy can go hand in hand, offering excellent performances with limited consumption and being totally practical. Please find below some suggestions, which we would like to give you, to obtain the most from your stove and to fully enjoy all the advantages that it can give you.

Through this, we want to be close to our customers to offer the maximum technical support to all those who use our technology.

Aico S.p.A. thanks you for your confidence and wishes you happy times in the company of your pellet stove.

## **SAFETY INFORMATION**

The stove must be installed and tested by specialized personnel instructed by the Ravelli. Please read this use and maintenance manual before installing and putting the stove into operation!  
If you require further information, please contact your Ravelli dealer.

### **IMPORTANT**

The place of installation of the stove must comply with local, national and Federal regulations.

The stove must be fuelled only with quality pellets with a diameter of 6 mm as described in the specific chapter.

The stove cannot operate with traditional wood

The stove must not be used as an incinerator. **FIRE HAZARD!!!**

Installation, the electrical connections, checking the functioning and maintenance must be performed by qualified and authorized personnel.

Improper installation or poor maintenance (not compliant with what is shown in the following manual) may cause damage to persons and things. In this condition, Ravelli is relieved of all civil or criminal responsibility.

Before connecting the stove electrically, the connection of the exhaust tubes must be completed (specifically for pellet stoves, not made from aluminium) with the flue.

The protection grille inside the pellet hopper must never be removed.

There must be sufficient circulation of air in the room where the stove is installed.

Never open the door of the stove whilst it is functioning. **FIRE HAZARD!!!**

The stove must not be used with the door open or with the glass broken. **FIRE HAZARD!!!**

When the stove is operating, the surfaces, the glass, the handle and the pipes become overheated: during functioning, these parts must only be touched with the adequate protection.

Do not light the stove without having first performed the daily inspection as described in the MAINTENANCE chapter of this manual.

Do not place any washing on the stove to dry. Keep clothes and similar at a suitable distance from the stove. **FIRE HAZARD!!!**

**DO NOT INSTALL A FLUE DAMPER**

**DO NOT CONNECT THIS UNIT TO A CHIMNEY FLUE SERVING ANOTHER APPLIANCE**

Attachment and securement of the exhaust venting system to the product and to each adjoining section. All joints for connector pipe shall be required to be fastened with at least three screws. If vented horizontally, joints shall be made gaslight in a manner that shall be specified.

Perform regular inspection, maintenance, and cleaning of the chimney and chimney connector

Disposal of Ashes: Ashes should be placed in a metal container with a tight fitting lid. The closed container of ashes should be placed on a non-combustible floor or on the ground, well away from all combustible materials, and moved outdoors immediately. If the ashes are disposed of by burial in soil or otherwise locally dispersed, they should be retained in the closed container until all cinders have thoroughly cooled. Other waste shall not be placed in this container. Caution against the storage or use of flammable liquids, as follows: Never use gasoline, gasoline-type lantern fuel, kerosene, charcoal lighter fluid, or similar liquids to start or 'freshen up' a fire in this heater. Keep all such liquids well away from the heater while it is in use.

**Creosote - Formation and Need for Removal**

When wood is burned slowly, it produces tar and other organic vapors, which combine with expelled moisture to form creosote. The creosote vapors condense in the relatively cool chimney flue of a slow-burning fire. As a result, creosote residue accumulates on the flue lining. When ignited this creosote makes an extremely hot fire

The exhaust venting system should be inspected at least once every two months during the heating season to determine if a creosote buildup has occurred.

If creosote has accumulated it should be removed to reduce the risk of a chimney fire.

Scrupulously follow the maintenance programme.

Do not switch off the stove by disconnecting the electricity mains supply.

Do not clean the stove until the structure and the ashes have cooled down completely.

Carry out all operations in maximum safety and tranquillity.

Comply with exhaust venting system termination requirements including location restrictions to air inlets, distances from windows, doors, and air inlets and distance to combustible materials.

Do not connect to or use in conjunction with any air distribution ductwork

Hot while in operation. Keep children, clothing and furniture away. Contact may cause skin burns.

The type of chimney shall be suitable for solid fuel and the chimney connector must be in good condition and kept clean. Establish a routine for the fuel, pellet burner and firing technique. Check daily for creosote build-up until experience shows how often you need to clean to be safe. Be aware that the hotter the fire the less creosote is deposited and weekly cleaning may be necessary in mild weather even though monthly cleaning may be enough in the coldest months. Contact your local or fire authority for information on how to handle a chimney fire. Have a clearly understood plan to handle a chimney fire. Keep firing and deashing doors closed and maintain all seals in good conditions.

Do not strike or slam shut the door, the glass can break. The glass shall be cleaned only when cold, do not clean a hot glass. Use a dry cloth with normal glass detergent, do not use any abrasive cleaner.

The type of chimney shall be suitable for solid fuel and the chimney connector must be in good condition and kept clean.

When this room heater is not properly installed, a house fire may result. To reduce the risk of fire, follow the installation instructions. Contact local building or fire officials about restrictions and installation inspection requirements in your area. This room heater must be connected to a chimney complying with the requirements for type HT chimneys in the standard UL 103 or a code-approved masonry chimney with a flue liner.

This wood heater needs periodic inspection and repair for proper operation. It is against federal regulations to operate this wood heater in a manner inconsistent with operating instructions in this manual. - This wood heater has a manufacturer-set minimum low burn rate that must not be altered. It is against federal regulations to alter this setting or otherwise operate this wood heater in a manner inconsistent with operating instructions in this manual.

This heater is designed to burn wood pellet only. **DO NOT BURN ANY OTHER FUEL.** Burning other materials may result in release of toxic fumes or render the heater ineffective and cause smoke.

Do not overfire. Attempts to achieve heat output rates that exceed heater design specifications can result in permanent damage to the heater.

Flues gases contain carbon monoxide (CO), it is recommended to install smoke monitors and CO monitors for areas that are expected to generated CO. Inspect the chimney to minimize visible emissions.

**Soot and Flyash: Formation and Need for Removal**—The products of combustion will contain small particles of flyash. The flyash will collect in the exhaust venting system and restrict the flow of the flue gases. Incomplete combustion, such as occurs during startup, shutdown, or incorrect operation of the room heater will lead to some soot formation which will collect in the exhaust venting system. The exhaust venting system should be inspected at least once every year to determine if cleaning is necessary.

## GENERAL

The Stove must only operate in rooms. As it is controlled by an electronic board, combustion is completely automatic and controlled and the control unit regulates the ignition phase, 5 levels of power and the switching off phase, guaranteeing safe functioning. Most of the ashes produced by the combustion of the pellets fall into the collection drawer.

However, always check the fire pot every day, as not all pellets have high standards of quality and could leave residue that is difficult to remove.

The glass has a special air circulation for self-cleaning. However, a slight greyish film cannot be avoided after a few hours of functioning.

As already mentioned earlier, pellets with a diameter of 6 mm must be used with the stove.

### Responsibility

Ravelli declines all responsibility, both civil and criminal, with the delivery of this manual, for any accidents deriving from partial or total failure to observe the instructions it contains,

Ravelli declines all responsibility deriving from the improper use of the stove, from its incorrect use by the user, by unauthorized modifications and/or repairs or from the use of spare parts which are not original.

The manufacturer declines all direct civil or criminal responsibility due to:

- poor maintenance
- failure to observe the instructions in the manual
- use not compliant with the safety instructions
- installation that is not compliant with the regulations in force in the country.
- installation by personnel who are not qualified or authorized
- modifications and repairs that are not authorized by the manufacturer
- use of spare parts that are not original
- exceptional events

### Majolica finishes

Due to the special hand finish of the majolica surface imperfections such as shadowing may occur. Those are details that make every majolica one of its kind. As it is a delicate material, please handle with care whilst cleaning and avoid blows as sudden breakage may occur. Please also take care when loading the hopper (Ed.'s note; tank containing the pellets) with the bag of pellets: do not place it on the stove!

### What are the wood pellets

The wood pellets are made from sawdust and wood shavings produced in joiners' shops. The material used cannot contain any foreign substance such as glue, varnish or synthetic substances.

Subjecting it to high pressure, the wood is pressed through a plate with holes and due to the high pressure the sawdust is heated activating the natural binders of the wood. Thus, the pellets keep their shape even without the addition of bonding substances. The density of the wood pellet varies according to the type of wood and can be 1.5 – twice greater than that of natural wood.

The diameter of the cylindrical rods is 6 mm and their length can vary between 10 and 40 mm.

Their real weight is greater than 650 kg/m<sup>3</sup>. Due to the low content of water (<10%) they have a high energy content.

The standards ISO 17225-2:2014 define the quality of the pellets:

Length: < 40 mm

Diameter: 6 mm approx.

Real weight: > 600 kg/m<sup>3</sup>

Lower heating value: ≥ 16,5 MJ/kg (≥ 7100 BTU/lb)

Residual humidity: < 10 %

Ashes: < 1.2 %

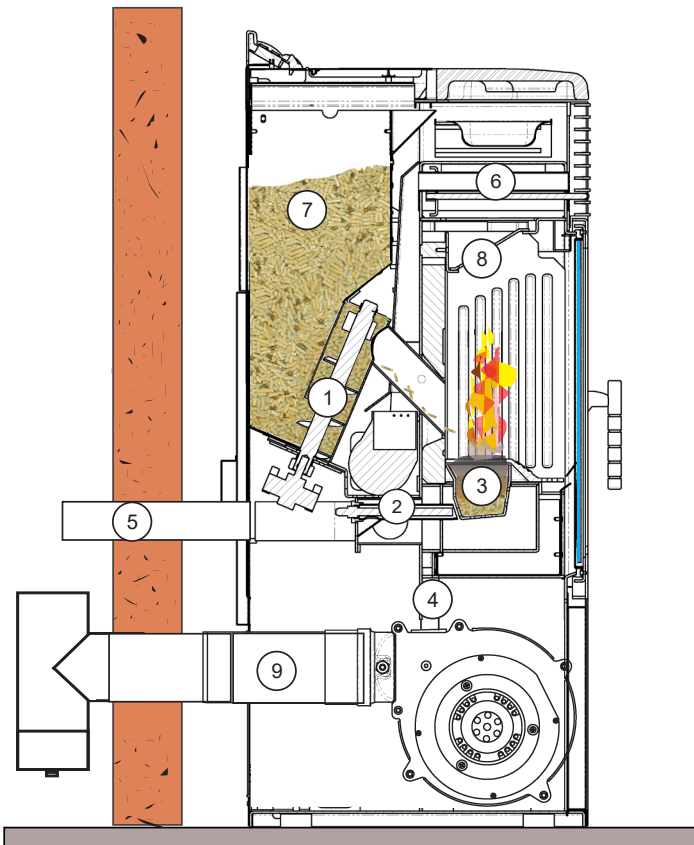
Specific weight: >1000 kg/m<sup>3</sup>

Do not put the bag of pellets on the ceramic parts during the loading operations.



The pellets must be transported and stored in a dry place. They swell on contact with damp, and cannot be used. They must always be protected from the damp both during transport and in storage. Do not place such fuel within the space heater installation clearances or within the space required for charging and ash removal.

### The components of the stove



- 1) pellet loading auger
- 2) electrical igniter
- 3) combustion fire pot
- 4) tube for passage of smoke
- 5) air intake tube
- 6) stainless steel heat exchanger
- 7) pellet hopper
- 8) baffle
- 9) smoke exhaust tube

This drawing shows the internal parts of a pellet stove.

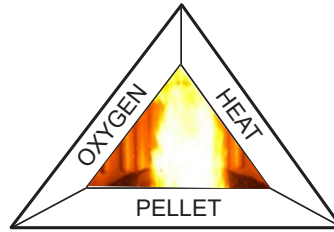
By filling the hopper (7), the pellets are loaded into the fire pot (3) through the loading auger (1).

Ignition is by means of the electrical igniter (2), which overheats the air from the special entrance (5) which on contact with the pellets will allow the development of the flame. At this point the exhaust smoke is deviated towards the stainless steel exchanger (6) and through the smoke extraction tube (4) it is released into the flue, through the connection with the smoke exhaust pipe. (9).

### The combustion

The combustion is a chemical reaction between fuel and oxidizer. The result of this reaction is the heat. The three elements that are required for the combustion are:

- Fuel (pellet)
- Oxidizer (oxygen available in the air)
- Ignition (heat of embers or electrical ignitor)



To get the combustion, the combustible and the carburant must be available in a correct proportion.

The reaction between combustible and carburant is made by an external starter. The start can be made by the hot reaction or by a sparkle.

The combustion is NOT CORRECT, the flame is too tight with too much incandescent pellet in the fire pot.

Adjust the Set pellet/air reducing the air percentage (from 0 up to -5); in the vent this is not enough to get a proper flame, increase the loading quantity of the pellet (from 0 up to +5) to reach the flame condition shown in picture 3.



**Pic. 1**

INCORRECT combustion, flame too drawn, in "blowtorch" style with a high quantity of incandescent pellets coming out of the grate. Correct the pellet/air set by reducing the percentage of air (from 0 to -5); if not sufficient, also increase the percentage of falling pellets (from 0 to +5) to arrive to the condition in Figure 3.

If the changes made to the settings do not bring the stove to the right combustion conditions in Figure 3, contact the Technical Support Centre.



**Pic. 2**

INCORRECT combustion, "spring" flame in "wood stove" style with high quantity of pellets not burning on the grate. Firstly, check the door is closed and the ash pan. Secondly, correct the pellet/air set by increasing the percentage of air (from 0 to +5); if not sufficient, also reduce the percentage of falling pellets (from 0 to -5) to arrive to the condition in Figure 3.

If the changes made to the settings do not bring the stove to the right combustion conditions in Figure 3, contact the Technical Support Centre.



**Pic. 3**

The combustion IS CORRECT, full flame yellow/white and minimum quantity of pellet in the fire pot.

The combustion is fine and no ad.

The picture 3 shows a flame done with a stove working at power P5.

### Compliance status

This manual describes the installation and operation of the Ravelli, Vittoria V, Atena V and RV 120 Touch wood pellet heater. This heaters meet the 2020 U.S. Environmental Protection Agency's wood pellet emission limits for wood heaters sold after May 15<sup>th</sup> 2015. Under specific test conditions this heater has been shown to deliver heat at rates ranging from 12900 to 37000 Btu/hr.

	Emission Rate (g/hr)	Heating Efficiency (% Overall)	1st hour Emission Rate (g/hr)	CO emission gr/hr
Vittoria V	0.6	79.25%	2.19	2.8
Atena V	0.6	79.25%	2.19	2.8
RV 120 Touch	0.6	79.25%	2.19	2.8

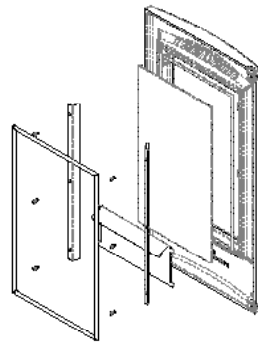
### Spare parts

Use original spare parts only. Do not use any substitute material. Do not wait for the components to be worn before replacing them. Replace a worn component before it is completely broken to prevent any accidents caused by the sudden breakage of components, perform the periodic maintenance checks as described in the dedicated chapter. Removal of broken or damaged components shall be only done by authorized technical service.

### Glass and gasket replacement

Use only ceramic type glass. To replace the glass the door needs to be disassembled according to the below drawing.

#### Vittoria V - Atena V - RV 120 Touch



#### Ceramic glass dimensions:

272 x 510 mm (10.71" x 20.08")  
thickness 5mm (0.20")

#### Glass ribbon trecotee gasket:

8 mm x 3 mm (0.31" x 0.12")  
L1540 mm (60.63")

#### Door tricovet gasket:

diam. 10 mm (0.39")  
L1680 mm (66.14")

## SAFETY DEVICES

The stove is fitted with sophisticated safety systems so that, in the case of breakage of one of the individual parts or defects in the flue, no damage will be caused to the stove and the room in which it is installed. In any case, when a problem arises, the pellets stop falling immediately and the “ switch off ” phase is activated.

The corresponding alarm will be shown on the display. The details can be seen in chapter 9 "DESCRIPTION OF ALARMS".

## TECHNICAL FEATURES

		<b>Vittoria V</b>	<b>Atena V</b>	<b>RV 120 Touch</b>
Height	Inch	45.7	45.8	45.8
Width	Inch	20.2	21.1	21.1
Depth	Inch	22.4	22.4	22.4
Weight	Lbs	420	420	400
Diameter of smoke exit tube	Inch	3.1	3.1	3.1
Min - max hourly consumption of pellets	Lbs/h	1.8 - 5.3	1.8 - 5.3	1.8 - 5.3
Supply	V - Hz	120 - 60	120 - 60	120 - 60
Hopper capacity	Lbs	50	50	50
Efficiency *	%	79.25	79.25	79.25
Smoke temperature min - max	°F	200 - 415	200 - 415	200 - 415

\*overall heating efficiency is determined using higher heating value of the fuel.

The data shown above are indicative and not binding. Ravelli reserves the right to make any modifications for the purpose of improving the performances of the product.

The stove is equipped with a combustion air control device that automatically sets the parameters for good combustion, optimising consumption of pellet and ensuring maximum efficiency.

### **Automatic cleaning system**

The stove is equipped with automatic brazier cleaning system. This means that there is no need to carry out daily manual cleaning of the brazier or every time the stove is lit. The automatic cleaning system is activated every time the stove is lit and after 6 hours of continuous operation. The cleaning cycle, which involves shutting down, automatic cleaning and restarting the stove, takes about 10 minutes. During this period the heating is guaranteed by the heat accumulated by the appliance itself.

Note: the times indicated are those set by default by the Manufacturer.



## POSITIONING, ASSEMBLY AND INSTALLATION

### Environment of use

The positioning of the stove is decisive for a successful and equal heating of the room. Before deciding where to place the stove, the following must be taken into account:

- The stove must be installed on a floor with a sufficient carrying capacity. If the existing building does not meet this requisite, appropriate measures must be taken (i.e. load distribution plate).
- The combustion air cannot be obtained from a garage or from an area without ventilation or exchange of air, but from a free or external space
- The stove must not be installed in a bedroom, bathroom or shower, or where there is already another heating appliance without an autonomous air flow (chimney, stove etc.)
- A non-combustable Hearth board 6" from front of unit and 6" from the sides must be installed before unit is placed on the floor.
- Installation is better in a large and central room in the house to ensure maximum circulation of the heat;
- Connection to the main supply is recommended using a grounded outlet (if the cable supplied is not long enough to reach the nearest outlet, use an extension cord with a surge protector);
- The stove must be placed in a position that receives the necessary level of air for appropriate combustion of the pellets (at least 131.23 f<sup>3</sup>/h must be available), in accordance with installation regulation and local legislations;
- All joints for connector pipe is required to be fastened with at least three screws.
- If vented horizontally joint should be siliconed with hi-temp. silicone and screwed so they are gas tight. (RTU 500 silicone)
- the chimney connector shall not pass through an attic or roof space, closet or similar concealed space, or a floor or ceiling. Where passage through a wal, or partition of combustible construction is desired, the installation shall conform to CAN/CSA-B365.

The stove must be installed and assembled by qualified personnel.

The room must be:

- Prepared for the environmental functioning conditions
- Prepared with an adequate system of evacuation of smoke
- Have a 120V 60 Hz electricity mains supply
- Do not connect this unit to a chimney flue serving another appliance
- Use only UL Listed Type L Vent or Pellet Vent 3" in. I.D. venting system to exhaust. Do not install flue damper in the exhaust system of this unit.
- The chimney connector and each other adjoining section must be firmly attached and secured to the stove.

### Mobile Home Requirements

- Outside air is required
- The heater must be secured to the floor using lag bolts.
- The heater must be grounded to the chassis of the mobile home.
- Installation should be in accordance with the manufactured home.
- When outside air is required, system parts, such as vent sections, supports, spark arresters, rodent screens, etc. must be used.
- The space heater is to be connected to a factory built chimney conforming to CAN/ULC-S629.
- It is important to use all the specified components, do not use other components.
- Installation shall maintain an effective vapour barrier at the location where the chimney or other component penetrates to the exterior of the structure.
- Operating the space heater with open firing doors can cause serious injuries and health damages due to escaping flames or carbon monoxide generation inside the room.
- Adequate ventilation is required to avoid air starvation and icing which can determine an unhealthy indoor environment.
- Do not overfire.
- If the space heater is not correctly installed and operated it can interfere with smoke detectors.



Do not install in bedroom



The structural integrity of the mobile home floor, ceiling, walls, roof must be maintained.



Refer to HUD Requirements, CFR 3280, Part 24



Install vent at clearances specified by the vent manufactures.



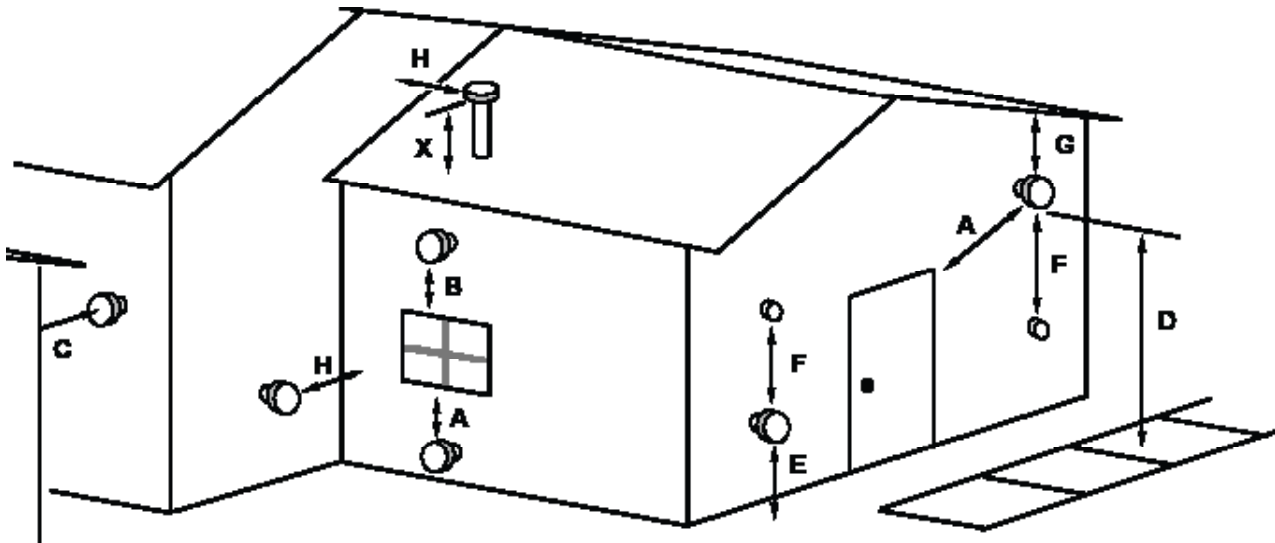
Measure clearances to the nearest edge of the exhaust hood.



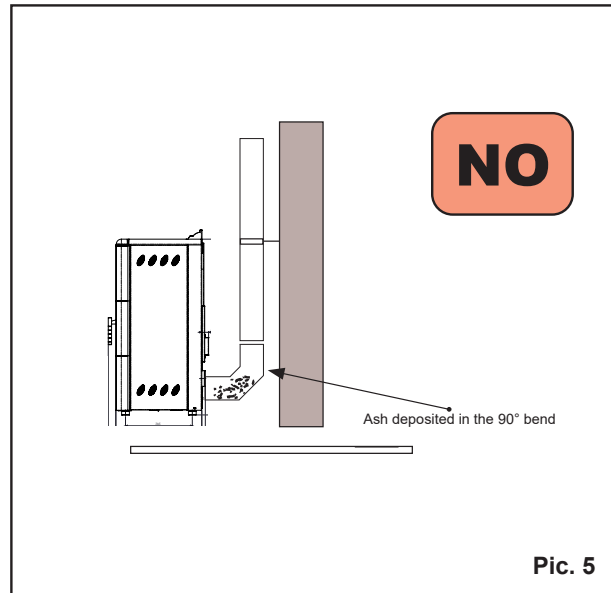
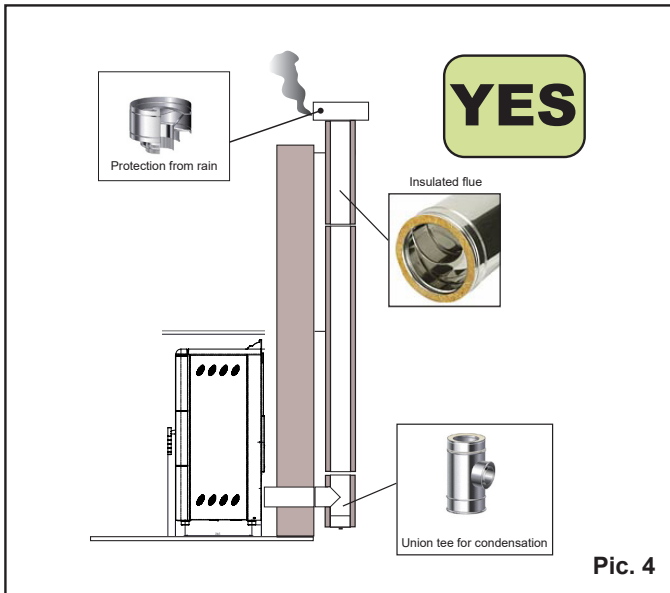
Vent may not terminate in covered walkway or breezeway.



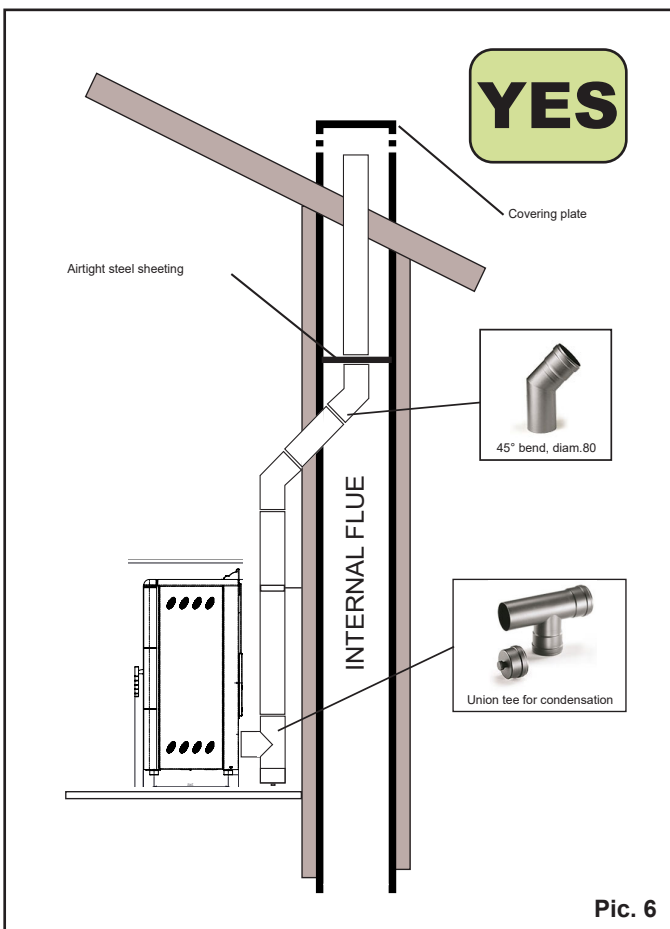
If venting horizontally, check your venting specifications for distance pipe should extrude from building.

**Vent Termination Locations**


- A) Minimum 4' clearance below or beside any door or window that opens (with outside air installed, 1' below or beside)  
Minimum 1' clearance below or beside any window that does not open.
- B) Minimum 1' clearance above any door or window that opens
- C) Minimum 2' clearance from any adjacent building
- D) Minimum 7' clearance above any grade when adjacent to public walkways
- E) Minimum 2' clearance above any grass, plants, or other combustible materials
- F) Minimum 3' clearance from any forced air intake of any other appliance
- G) Minimum 2' clearance below eaves or overhangs
- H) Minimum 1' clearance horizontally from combustible wall
- X) Must be a minimum of 2' above the roof

**Examples of installation**


This type of installation (see Pic. 4) requires an insulated flue, as all the smoke pipe has been installed outside the house. In the lower part of the flue, a union tee has been mounted with an inspection cap. A 90° bend should not be installed as the first initial piece as the ashes would quickly obstruct the passage of smoke, causing problems for the draught of the flue. (See Pic. 5).



This type of installation (see Pic. 6) does not require an insulated flue as the smoke tube has been assembled partly inside the house and partly inside an existing flue. In the lower part of the flue a union tee has been installed with a peephole cap. A 90° bend should not be installed as the first piece, as the ash would quickly block the passage of smoke, causing problems for the draught of the flue (See Pic. 5). Please note the use of 2 45° bends, to guarantee that the ash falls in the union tee with a peephole.

### Determining Size of Pipe to install

To determine the diameter of pipe to use (3" or 4"), you can use the following guidelines.

Fillout the installation chart (table 1), and calculate your total equivalent pipe length.

Then use the total equivalent pipe length and the altitude in the pipe selection chart. (Pic. 7) to determine if your installation requires 3" or 4" exhaust pipe.

**Table 1 - Installation chart**

Type of Pipe	# of Elbows or Feet of Pipe		Equivalent
90° Elbows/ Tee (A & G)		x	5 feet (1.5 m)
45° Elbows (C)		x	3 feet (1.0 m)
Horizontal (B & F)		x	1 feet (0.3 m)
Vertical (E)		x	0.5 feet (0.15 m)

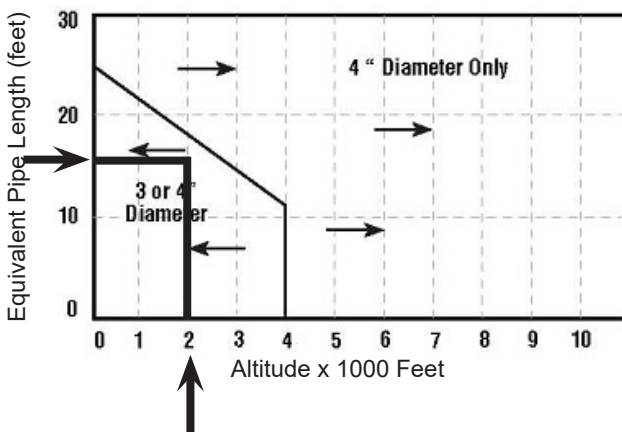
### Sample installation chart

Type of Pipe	# of Elbows or Feet of Pipe		Equivalent	Total Equivalent
90° Elbows/ Tee (A & G)	2	x	5 feet (1.5 m)	10 feet (3.0 m)
45° Elbows (C)	1	x	3 feet (1.0 m)	3 feet (1.0 m)
Horizontal (B & F)	3	x	1 feet (0.3 m)	1 feet (1.0 m)
Vertical (E)	8	x	0.5 feet (0.15m)	1 feet (1.2 m)

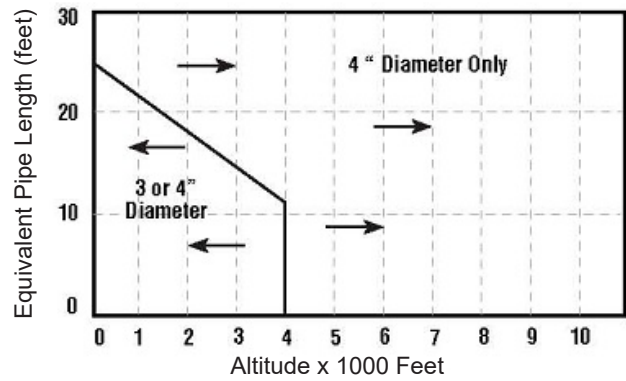
**Table 2 - Sample chart for Pic. 8**

Equivalent pipe length = (10 + 3 + 1 + 1) ft = 15 ft

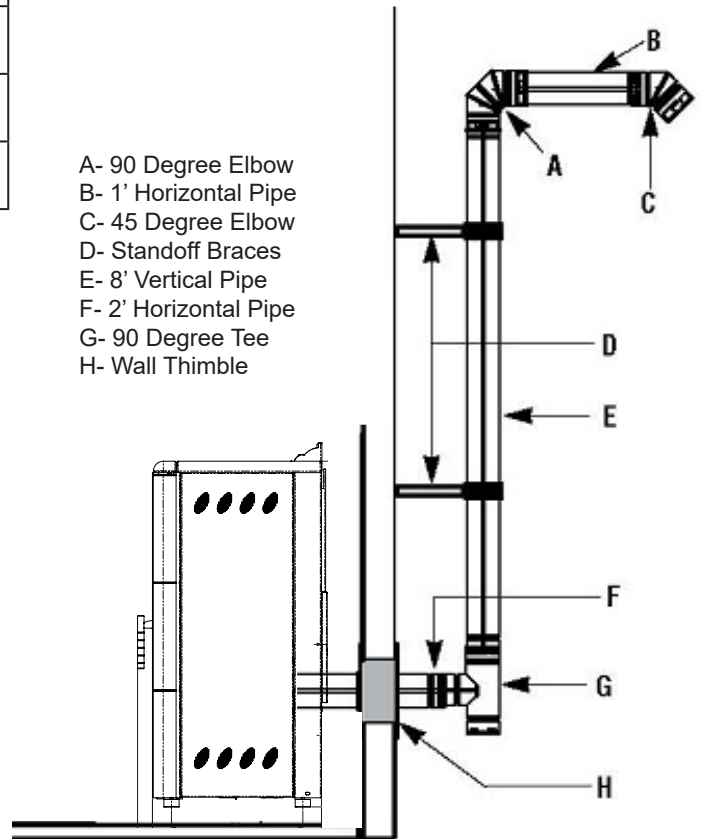
If the stove is installed in a place with an altitude of 2000 ft, it is possible to use either a pipe of 3" or 4", as you can see in the pipe selection chart below.



**Pic. 7 - Pipe Selection Chart**



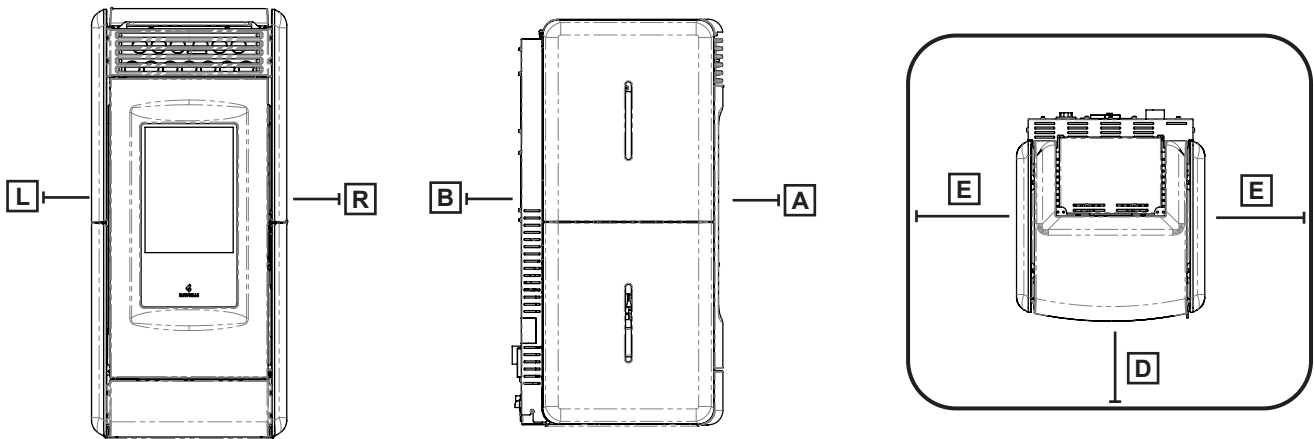
- A- 90 Degree Elbow
- B- 1' Horizontal Pipe
- C- 45 Degree Elbow
- D- Standoff Braces
- E- 8' Vertical Pipe
- F- 2' Horizontal Pipe
- G- 90 Degree Tee
- H- Wall Thimble



**Pic. 8 - See sample installation chart**



The vent pipe can be a minimum of 2 feet and a maximum of 45 feet long.

**Minimum distance from combustible material**


NOTE: Install vent at clearances specified by the vent manufactures.

Vittoria V, Atena V, RV 120 Touch				
	Unit of measurement	Corner installation	Through the wall	Without outside air inlet
Back wall to unit (B)	Inch / mm	2 / 51	2 / 51	4 / 102
Back wall to pipe	Inch / mm	2.75 / 70	N/A	1 / 25
Side wall to unit (L, R)	Inch / mm	2 / 51	2 / 51	2 / 51
Side wall to pipe	Inch / mm	2.75 / 70	11 / 280	11 / 280
Front to unit (A)	Inch / mm	40 / 1000	40 / 1000	40 / 1000
Ceiling from floor	Inch / mm	72 / 1830	72 / 1830	72 / 1830
Front (floor protection) (D)	Inch / mm	6 / 152	6 / 152	6 / 152
Side (floor protection) (E)	Inch / mm	6 / 152	6 / 152	6 / 152

Floor: combustible floor;

Floor protection: 6 in in front and sides.

N.B. The floor protection must extend under the chimney connector and 2 inches (51 mm) beyond each side.

### Standard horizontal installation configurations

1. Locate the proper position for the listed type "PL" wall thimble. Avoid cutting wall studs when installing your pipe. Use a saber saw or keyhole saw to cut the proper diameter hole through the wall to accommodate the wall thimble. Use extreme caution to avoid cutting into power lines within the wall of the home.

The hole size will depend on the brand of pellet vent that you are using. Install the wall thimble in the hole.

2. ALL INTERLOCKING PIPE CONNECTIONS WITH-IN THE ROOM MUST BE SEALED WITH HIGH TEMPERATURE RTV AND SECURED WITH A MINIMUM OF 3 FASTENERS PER CONNECTION. Position the stove approximately 12" (305 mm) from the wall on the floor pad. Push the "PL" pipe through the wall thimble. Squeeze a bead of high temperature silicone (RTV) sealer around the end of the machined portion of the 3" (76mm) pipe connector on the back of the stove. Firmly push on a section of "PL" pipe until inner pipe liner pushes into the bead of RTV sealer.

3. Push the stove with pipe attached towards the wall (the pipe will go through the wall thimble). Do not position the back of the stove closer than 2" (51mm) from the wall.

4. Install listed type "PL" 45 degree elbow with optional rodent screen or cap (recommended) on outside end of pipe. The rodent screen should be no less than 1/2" (13 mm) mesh and may clog with soot and ash if left unattended during the burn season.

NOTE: The end of the exhaust pipe must extend a minimum of 12" (305 mm) from the outside of the building.

5. If the installation includes a source of outside combustion air; cut a separate hole through the wall for the fresh air tube. Use a galvanized or stainless steel pipe for the duct. The minimum size for the duct shall be not less than 50% of the cross sectional flue area. Connect outside air pipe to air inlet on stove.

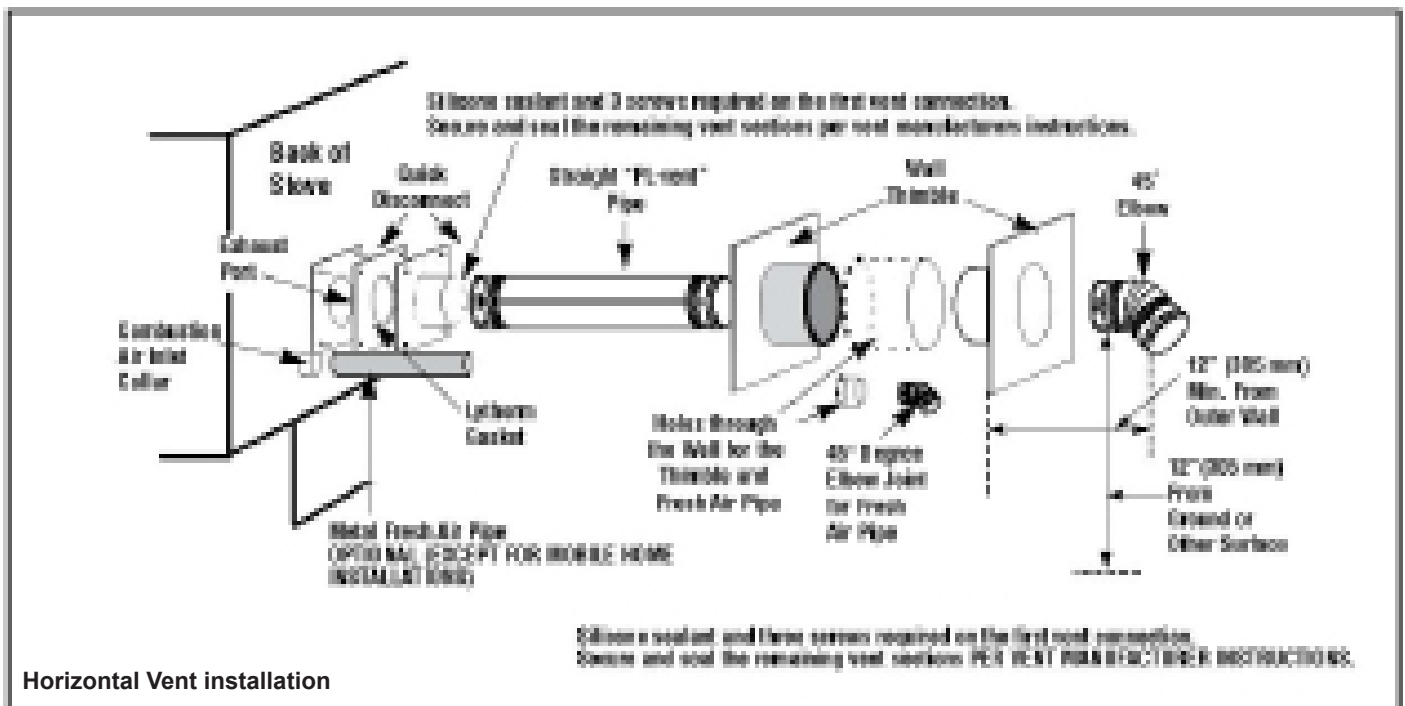
This tube must be terminated with a 45 degree elbow or hood.

#### NOTES:

Combustion air may also be drawn from a vented crawl space under the home.

All joints for connector pipe are required to be fastened with at least three screws. If vented horizontally, joints shall be made gas-tight (air tight, sealed connection) in a manner as specified on this page (see instruction #2).

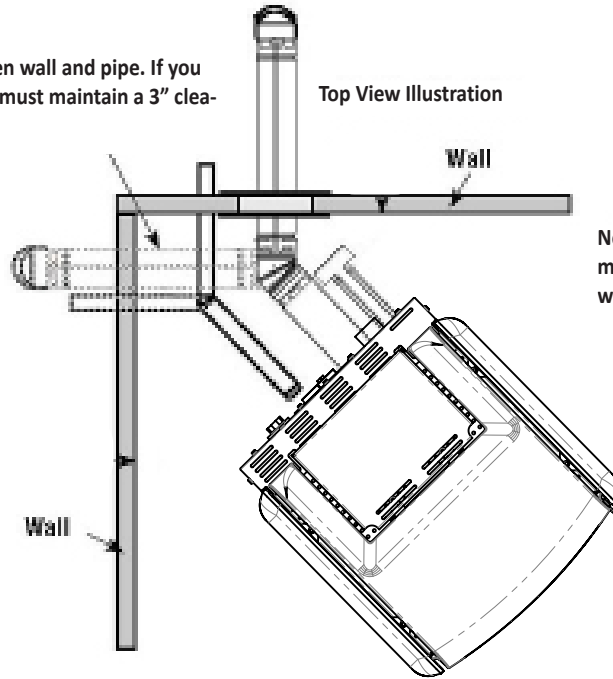
Install vent at clearances specified by the vent manufacturer.



3" (75 mm) Minimum clearance between wall and pipe. If you vent to the furthest wall, the vent pipe must maintain a 3" clearance parallel to the other wall.

Top View Illustration

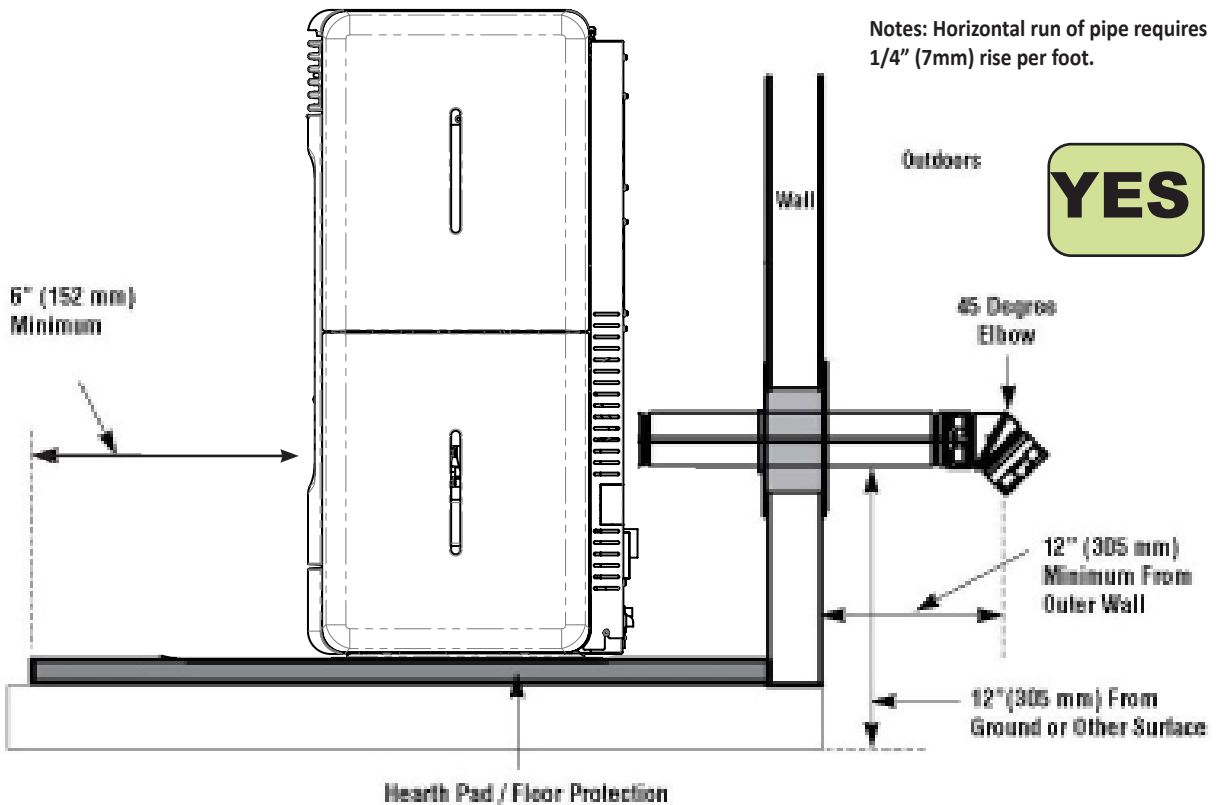
**YES**



Corner Through the Wall

Notes: Horizontal run of pipe requires 1/4" (7mm) rise per foot.

**YES**

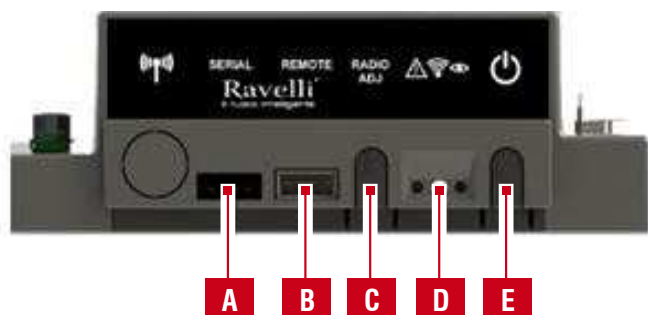


Parallel Through the Wall

## CONTROLS AND USE

### Control panel description

The stove is controlled by an electronic card that allows fully automatic and controlled combustion. It allows to regulate the ignition phase, the power levels and the shutdown phase, guaranteeing safe operation. On the back of the stove there is a control panel that allows you to synchronise the electronic discharge with the remote control and turn the stove on/off.



A	Serial socket
B	Remote control cable connection socket
C	ADJ Radio: button to connect the remote control to the card
D	Signaling Led Red: active allergy Yellow: Awaiting communication with the remote control Green: Stove on
E	Stove on/off button

### Radio touch remote control initialization

The remote control, after a first short screen showing the Ravelli logo, will list the languages available in the menu. Select the desired language with the scroll buttons and confirm your selection with the confirmation button.



In order to operate correctly, the remote control should be interfaced with the electronic board installed inside the stove. For this reason, on display appears the following message:



If the remote control is used for the first time, select YES using the selection keys and confirm with the dedicated key. On the display of the remote control appears the following:



The flashing yellow LED indicates that the circuit board is waiting to receive the signal from the remote control. By pressing the enter key on the remote control, the components start communicating with each other. A check sign on the display, accompanied by a sound signal, shows that the initialization of the remote control has been completed successfully.



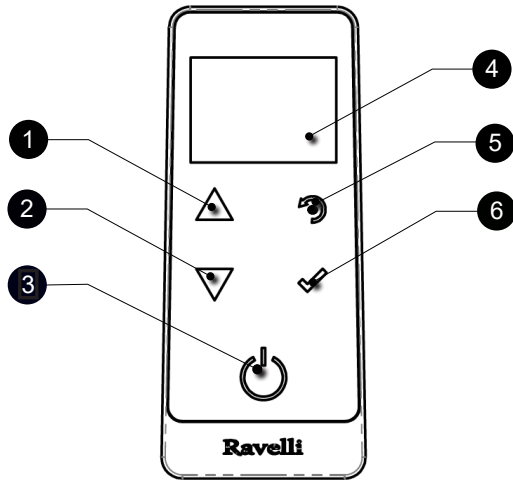
In case of battery replacement, it is not necessary to perform the initialization procedure of the remote control. In this case, when the display will show the message "FIRST INSTALLATION ?", select NO and press the dial key.



### Description of the radio touch remote control

The remote control looks like the following picture:

The information below will familiarize you with the product and give you the best performance.



- |   |  |
|---|--|
| 1 | Increase button "UP" (selection key)   |
| 2 | Decrease key "DOWN" (selection key)    |
| 3 | ON/OFF or reset from "Sleep" mode key. |
| 4 | Display                                |
| 5 | Key for accessing the MENU and back    |
| 6 | Confirmation key                       |



In "Sleep" mode, the remote control screen is darkened, but radio communication with the stove is still active in order to reduce battery consumption.

### How to insert the batteries in the remote control:

Remove the protective cover of the battery on the back of the remote control as shown in Figure A, and insert the 3 batteries (mini pen style battery AAA 1.5V) in the housing of the remote control and observe the poles. Install the battery protective cover as shown in figure B

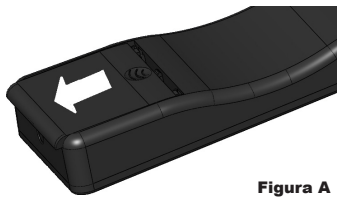


Figura A

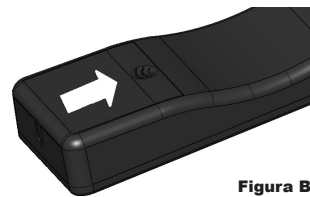


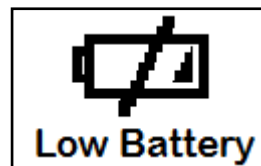
Figura B

### What happens if the batteries are empty

If the battery is discharged, within the "drop" is shown a symbol that indicates that the battery is empty, while maintaining active the features of your device.



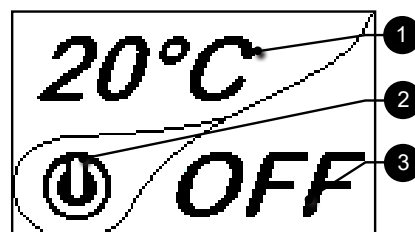
As soon as the level of the battery prevents the radio communication the remote control displays on full screen the picture of empty battery and all device functions are locked until the batteries are replaced.



If not in use for a long time, we recommend removing the batteries from the remote control.

### Description of the display

The display of the remote control is described below (in "Home" mode):





After 5 minutes of inactivity, the remote control display dims to "SLEEP" mode while maintaining the radio connection to the stove. A subsequent press of the ON/OFF key reactivates the display.



The first press of any key with active display turns on its backlight, not interpreting it as a command.

The display is subdivided into three parts:

1- It shows the current room temperature measured by the remote control. Moreover, if you press the DOWN scroll key you will display the temperature settings that can be changed using the two UP/DOWN keys. Any change made is confirmed automatically within 3 seconds from the change or by pressing the confirmation key. A sound signal indicates that the change has been confirmed.



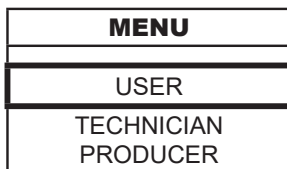
2- Icon indicating the status of the stove (see synthetic phase diagrams).

3- In the inactive phases (combined with the second part of the display) indicates the state of the stove. In the active phases, it indicates the operating power of the stove. In addition, by pressing the DOWN scroll button, you can display the power settings, that can be edited using the two scroll keys UP/DOWN: The confirmation of any change takes place automatically within 3 seconds from the change or by pressing the confirmation key. A sound signal indicates that the change has been confirmed.

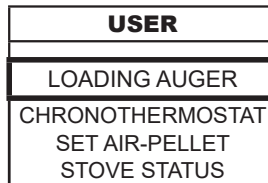


**Time and date setting**

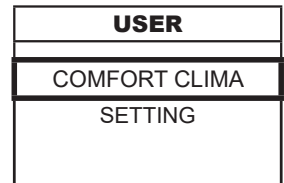
Below are given the steps for accessing the relative menu



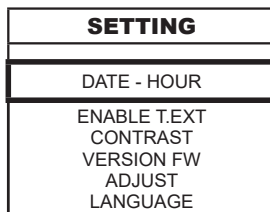
Press the key "access menu" to access the MENU page



Press the key "confirm" to access the USER page



Press the key "selection" for "selection" to switch to the second page of USER MENU and select SETTINGS.



Press the key "confirm" to access the SETTINGS page



Press the key "confirm" to access the page DATE-TIME



Press the increase key to change every single value



Press the decrease key to change every single value




Press "confirm" to confirm the settings and switch to the next value.




By pressing the key "back" for several times you will display the stand-by page.

## PROCEDURES FOR USE


 If the chimney catches fire you must call the fire brigade immediately.


### Checks prior to start-up

 You have read and perfectly understood the contents of this instructions manual.

Before lighting the stove, you must ensure that:


- the pellet tank is full;
- the combustion chamber is clean;
- the fire door and ash drawer seals are functioning properly;
- the electrical plug is connected correctly;
- all items that could burn (instructions, various adhesive labels) have been removed;
- the brazier, if removable, is correctly positioned in its housing.


 During the first hours of use the paints used for the stove finish may release an unpleasant odour. You might also smell the typical odour of metal parts subject to high temperatures. Make sure sufficient air circulation is guaranteed in the room. These unavoidable inconveniences will disappear after the first hours of operation. To reduce your discomfort to a minimum, keep the stove on for a few hours on low power and in the beginning, do not overload it, avoiding intense heating-cooling cycles


 At the initial start-up, the paint finishes drying and hardens. Accordingly, to avoid ruining it, we advise you not to touch the stove's painted surfaces at this time.

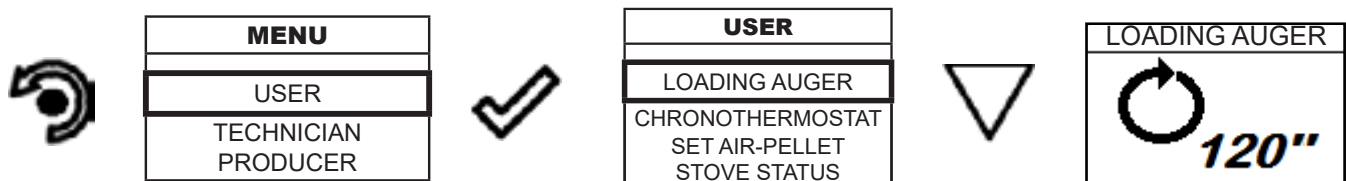
### Auger loading

Before starting the stove for the first time, whenever the stove is in alarm "06 - Pellets finished", and in any case whenever the hopper has emptied completely, the initial feed screw loading is required. This phase serves to fill the pellet loading system so that, at the time of ignition, the correct pellet loading takes place in the brazier. In the event that the feed screw operations are not carried out, there may be stove ignition failures.

 After loading the auger and before lighting the stove, always remember to empty the brazier and check that the brazier is clean. Never empty the brazier inside the hopper.

 After each maintenance operation, make sure that the brazier is positioned correctly in its seat.

 In models with self-cleaning brazier it is not necessary to remove the pellets in the brazier: the pellets loaded are sufficient for subsequent ignition.



Press the "menu access" button to access the MENU screen.


Press the "confirm" button to access the USER screen

Press the "confirm" button to activate feed screw rotation

### Switching the appliance on and off

From the "Home" screen, it is possible to switch the stove on and off by keeping the ON / OFF button pressed on the device for a few seconds. An acoustic signal will warn you that the appliance has switched on or off. In case it is not possible using your remote control you can switch the appliance on / off using the appropriate button on the electronic board.

 Do not switch off the heater by unplugging the plug from the wall socket.

 The appearance of the "SET RDS" message indicates that the initial parameter testing and calibration procedure was not carried out correctly. This indication does not imply blocking the stove (see SIGNALING POP UP section).

**Failed ignition**

If the system does not detect the ignition of the flame within the preset time, operation will be blocked with the “No ignition” alarm. Before relighting the stove, check that there are pellets in the hopper, that the door and ash drawer compartment are closed, that there are no obstructions to the combustion air inlet system and above all that, in models without self-cleaning brazier, the brazier is empty, clean and correctly positioned. If the problem persists, it could be due to a technical problem (ignition plug, adjustments, etc ...), so please contact a Ravelli CAT.



The accumulation of unburned pellets in the brazier after a failed ignition must be removed before proceeding with a new ignition.



The brazier could be very hot: danger of burns!



Never empty the brazier inside the hopper.

**Setting operating temperature and power:**

Set the two values following the indications given in the chapter “Description of the display”

**OPERATING PHASES OF THE APPLIANCE**

**Sequence of ignition phases**

IGNITION - initial pellet loading phase;

FLAME LIGHT - flame stabilization phase and reduction of combustible inside the brazier;

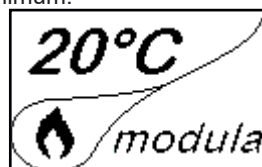


WORK - operation phase described in the dedicated chapter;



**Modulation**

During the work phase, the appliance should reach the room temperature set; when this condition is met, the stove switches to MODULATION mode in which fuel consumption is minimum.



If you wish to detect the ambient temperature by means of an external thermostat (optional), this must be connected to the appropriate connector on the rear side of the stove; and you will have to activate the reading in “SETTINGS - ENABLE THERMOSTAT.” On display appears the writing TON / TOFF based on thermostat request.



Connect an external thermostat with a simple dry contact, therefore, not powered, moreover, we recommend you use a thermostat with a minimum offset of 3°C if you intend to use the comfort clima function.

**Description of menu functions**



Press the key to access the MENU page

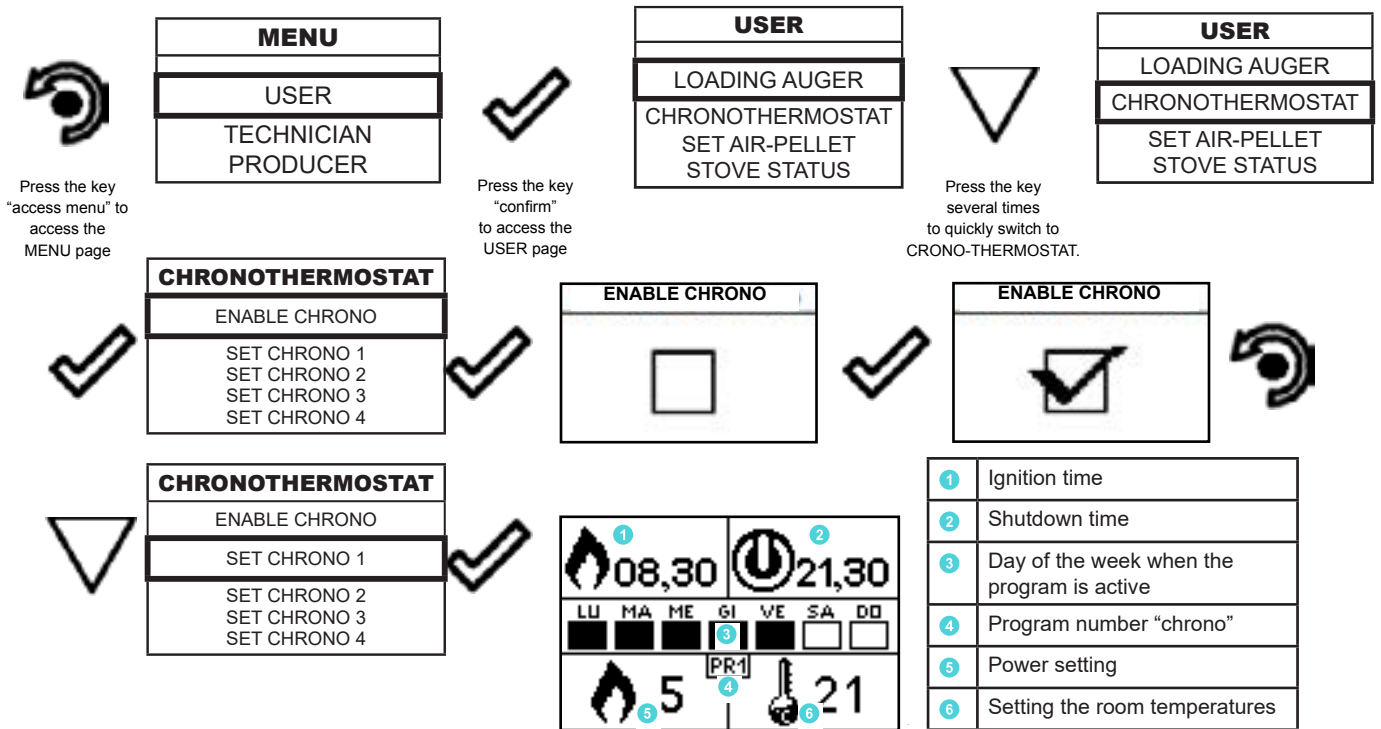
<b>MENU</b>
USER
TECHNICIAN PRODUCER



The TECHNICIAN and PRODUCER menus are password protected. Changing parameters within these menus could compromise the operation and safety of the stove. In this case the warranty will be invalidated.

### Chronothermostat

With the Chrono-thermostat function you can program the automatic switch ON/OFF of the stove for each day of the week for each day of the week in 4 independent time intervals (SET CHRONO 1-2-3-4). Below are given the steps for accessing the relative menu starting from "Home" mode.



The exit key shows the CHRONO menu to set other variables related to the menu functions.

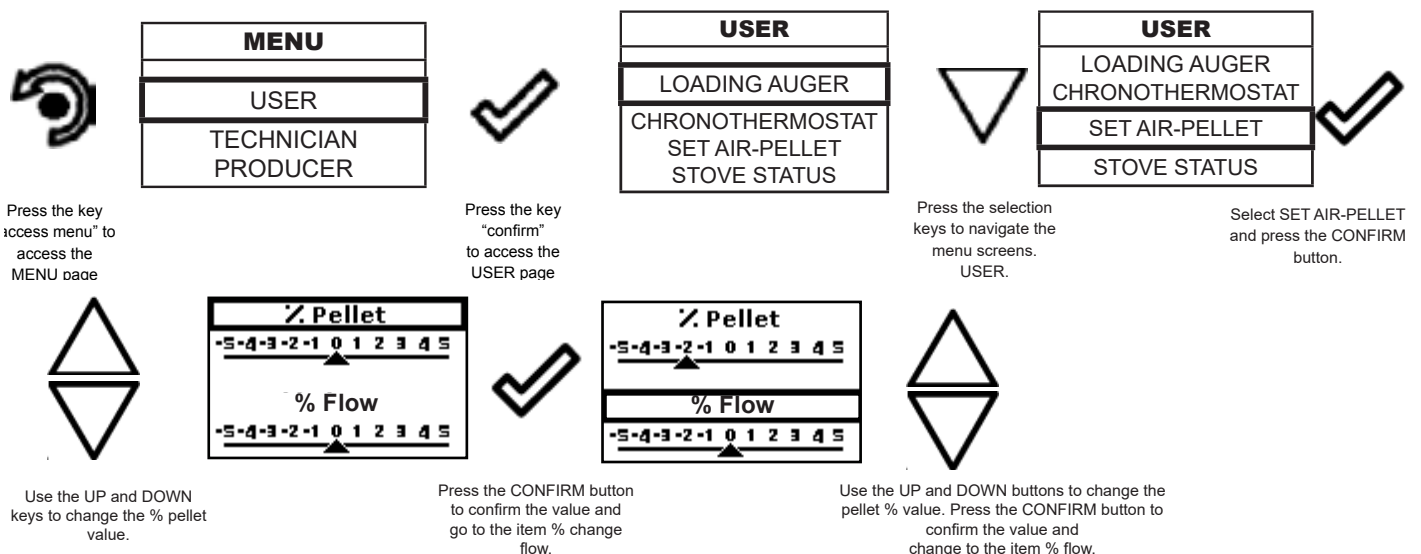
To exit the page and return to "Home" page, press the button repeatedly.

### Set air - pellet

The setting of the PELLET-FLOW mixture allows to adjust the combustion by varying the quantity of pellets loaded in the brazier and/or the quantity of air. In fact, by its nature, pellets vary in grain size and composition: even bags of pellets of the same brand can have different characteristics.

If combustion is not optimal, vary the flow parameter to adjust the combustion air. If air regulation alone is not sufficient, it may also be necessary to modify the pellet parameter.

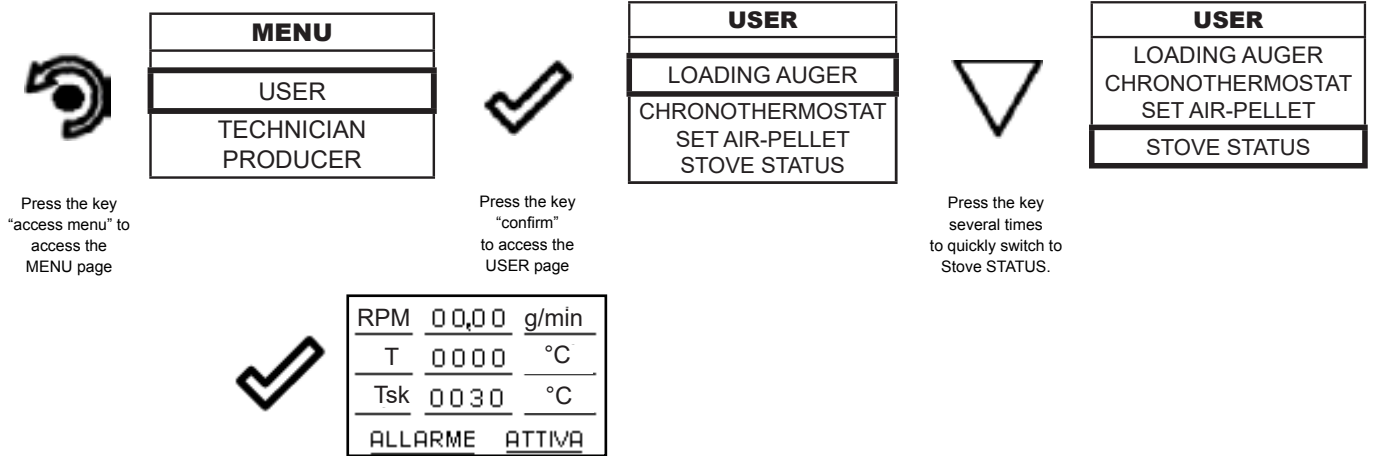
**!** Combustion regulation is an operation that requires a lot of experience. We recommend that you contact an Authorised Service Centre to calibrate the stove appropriately.



To exit the screen and return to the home screen, press the key repeatedly.

**Stove status**

Below are given the steps for accessing the relative menu starting from "Home" mode.



In this mode you can check the proper operation of the most important parameters of the appliance. Here is a list of real data of the stove useful for service during inspection.

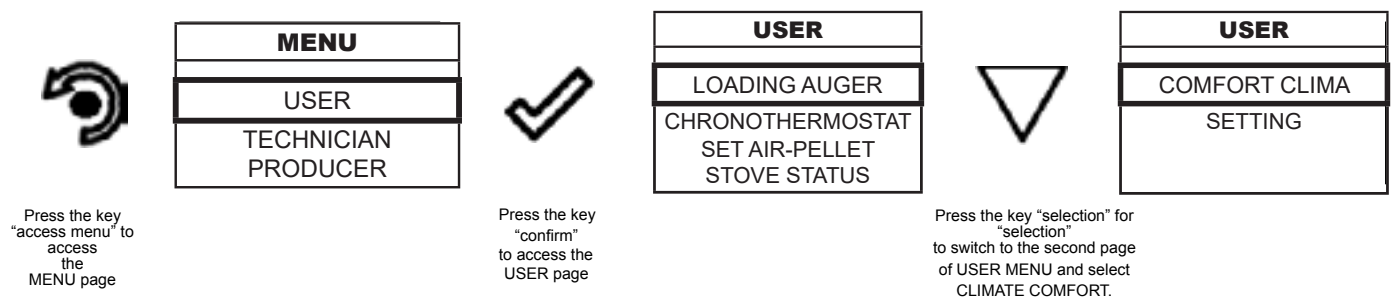
- RDS current reading RDS (m/s)
- RPM current smoke extractor speed (rpm)
- T fumes temperature (°C)
- Indication of stove status
- SET set value RDS (m/s)
- Df cold probe temperature RDS (°C)
- Sk: electronic board temperature (°C)

To exit the STOVE STATUS screen and return to the Home screen, press the key repeatedly.

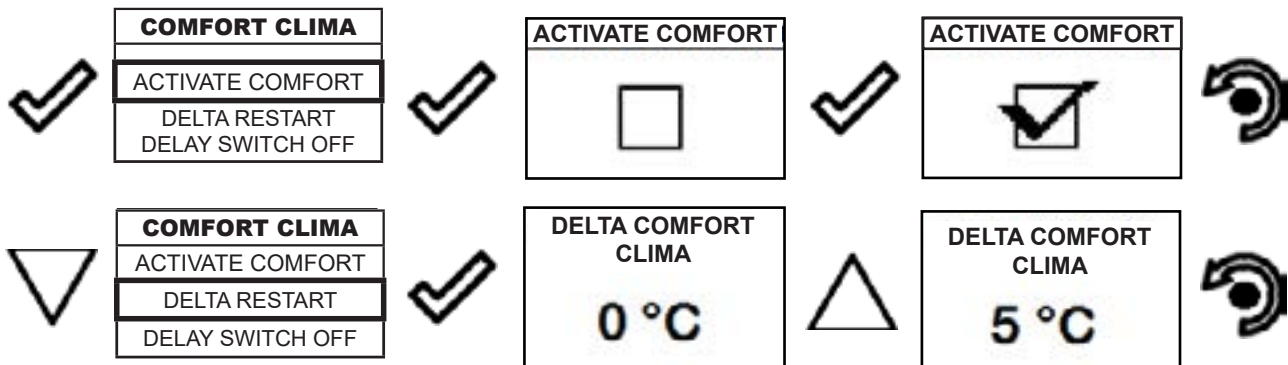
**Comfort clima**

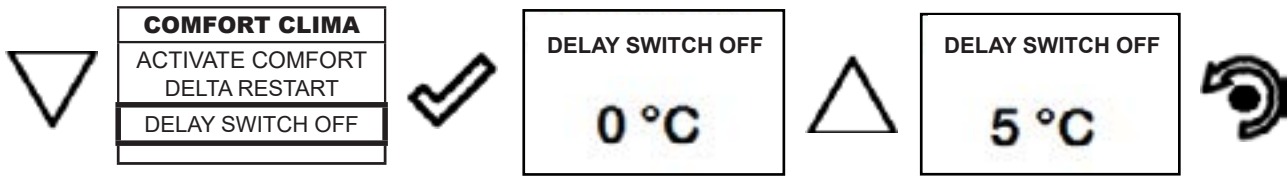
The activation of this function enables the stove to reduce pellet consumption by activating the modulation phases, after the desired temperature has been reached. Subsequently, the stove checks that the temperature is maintained steady for a preset time (DELAY SWITCH OFF). If this condition is met, it automatically switches off, and on display appears the writing ECO. The stove turns on again when the temperature drops below the set threshold (DELTA RESTART).

Below are given the steps for accessing the relative menu.



Once you have accessed the Comfort Clima menu, it is possible to operate on the 3 types of settings dedicated to the function:

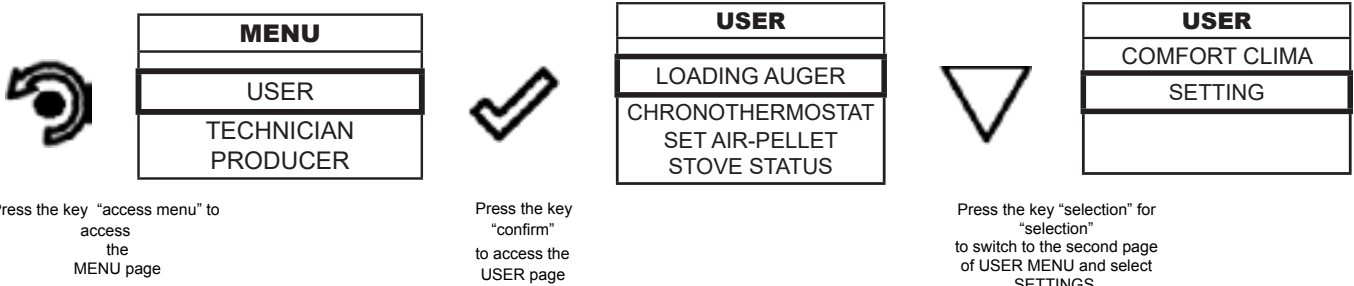




The first setting allows the activation of the COMFORT CLIMA function. This function is intended to ensure that the room temperature set is maintained steady upon setting the maximum period of "X" minutes (SWITCH-OFF DELTA Y: 5 MIN) before switching to ECO STOP phase. The STOVE maintains this state until the temperature drops below the set value (DELTA COMFORT CLIMA: 5°C). For example, with the room temperature at 21 °C, the stove switches off when this temperature is reached and restarts when the temperature reaches 16°C (21°C - 5°C). You can also activate the function using an external thermostat, keeping in mind that this does not include the value of hysteresis.

### Setting

Below are the steps to follow, starting from the Home screen, to access the Home menu.



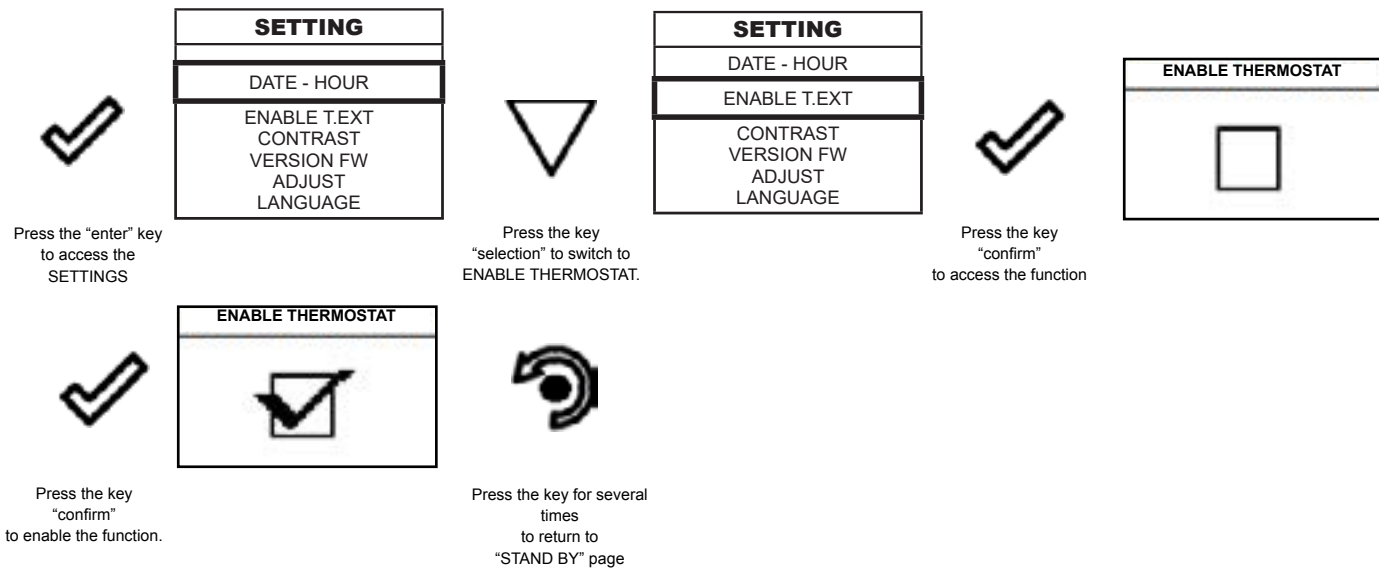
Press the key "access menu" to access the MENU page

Press the key "confirm" to access the USER page

Press the key "selection" for "selection" to switch to the second page of USER MENU and select SETTINGS.

After following the above procedure

### Settings > Enable thermostat



Press the "enter" key to access the SETTINGS

Press the key "selection" to switch to ENABLE THERMOSTAT.

Press the key "confirm" to access the function

Press the key "confirm" to enable the function.

Press the key for several times to return to "STAND BY" page



In "Home" mode, instead of room temperature measured and settable, appears the line T ON if the room in which the thermostat is installed has not reached the temperature requested or the writing T OFF if the temperature in the room is reached.

### Settings > Contrast

With this function you can change the contrast setting to improve the display of your remote control. The contrast setting to improve the display of the remote control display.

Press the key "confirm" to access the SETUP SETTINGS

SETTING
DATE - HOUR
ENABLE T.EXT CONTRAST VERSION FW ADJUST LANGUAGE

Press the key "selection" to switch to the function CONTRAST.

SETTING
DATE - HOUR ENABLE T.EXT
CONTRAST
VERSION FW ADJUST LANGUAGE

Press the key "confirm" to access the function

CONTRAST
50

Use the UP/DOWN keys to change contrast setting and obtain a better visualisation of the information shown on the remote control set. The value can vary from 0 to 100. 50 with respect to the standard value.

By pressing the following key you will confirm of data and switch to the page within SETTINGS menu.

### Settings > Firmware version

Press the "enter" key to access the SETTINGS

SETTING
DATE - HOUR
ENABLE T.EXT CONTRAST VERSION FW ADJUST LANGUAGE

Press the key "selection" to switch to CONTRAST.

SETTING
DATE - HOUR ENABLE T.EXT CONTRAST
VERSION FW
ADJUST LANGUAGE

Press the key "confirm" to access the function

FIRMWARE
AIR_TOUCH_MB01.00
SNELLINA
AIR_TOUCH_UI01.00

By pressing the button you will confirm the data and switch to the page within the SETTINGS menu.

### Settings > Adjust

The adjust function allows to modify the value read by the room probe inside the remote control, increasing or decreasing it by the set value (offset).

Make this adjustment carefully and only after having checked deviations from the actual room temperature with a reliable instrument!

Press the key "confirm" to access the SETUP SETTINGS

SETTING
DATE - HOUR
ENABLE T.EXT CONTRAST VERSION FW ADJUST LANGUAGE

Press the key "selection" to switch to the function VERSION FW.

SETTING
DATE - HOUR ENABLE T.EXT CONTRAST VERSION FW
ADJUST
LANGUAGE

Press the key "confirm" to access the function

ADJUST
0° C

UP" and "DOWN" buttons The value can vary from -10°C to 10°C. The standard value is 0°C.

Pressing the following key allows you to confirm the data and move to the screen within the SETTINGS menu.







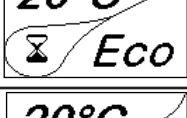
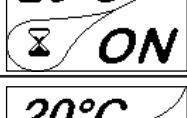




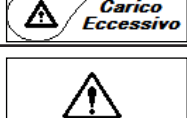
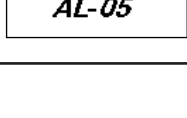
### Settings > Language


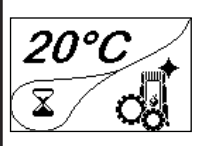
To access the next setting, follow the steps given above or simply remove and replace the batteries.

The device resets and prompts you again to select the language you want to set.

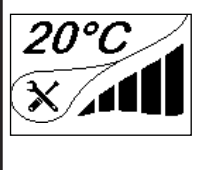


**Stove phase general layout**

	PHASE	DESCRIPTION
	FINAL CLEANING	The stove is in the switch off phase and the cooling phase has not been completed yet.
	IGNITION	The heater pre-heating phase has started and the pellets start to fall into the grate.
	FLAME LIGHT	The pellets ignite and take advantage of the heat in the intake air that passes through the incandescent heater tube.
	WORK	The stove has completed the switch on phase and runs at maximum set power
	MODULATION	The room temperature set has been reached.
	FIRE POT CLEANING	Fire pot cleaning phase is active (periodic function).
	ECO STOP	With Climate Comfort active, the stove switches to automatic switch-off mode when the room temperature set is reached (see the dedicated section).
	WAITING START / RESTART	Switch-on is requested but with the stove in cooling phase; once this condition is met, it restarts automatically.
	IGNITION RESTART	The HOT restart phase is activated. Functioning is similar to the SWITCH ON phase
	HOT SMOKES	The maximum fume temperature threshold has been reached. To facilitate cooling, the stove brings the capacity to a minimum with ventilation at power level 5, leading to a decrease in fume temperature.
	OFF	The stove is off
	WAIT FOR PELLETS OUT OF	When the switch-on request from ECO-STOP mode coincides with an automatic switch-off condition (from the TIMER), the stove turns on ensuring total cleaning of the fire pot before switching to FINAL CLEANING.
	AUGER OVERFLOW	CONDITION: when the pellet setting (set pellets +5) is near the continuous load condition. SOLUTION: Set the value back to 0.
	ALARM (generic)	The stove is in alarm state; refer to the troubleshooting chapter.

	<b>ANOMALY (general)</b>	The stove has detected an anomaly; refer to the troubleshooting chapter. By pressing the confirmation key, the problem is described.
	<b>AUTOMATIC CLEANING SYSTEM ACTIVE</b>	For models with automatic cleaning system it indicates the operating state of the same.

**Warning Pop -Up**

	ANOMALY	DESCRIPTION
	<b>SERVICE REQUEST</b>	The threshold value of set work hours has been reached. The symbol displayed remains active throughout the work phase. Non-routine maintenance is required on the stove.

**Alarms (table with reference codes)**

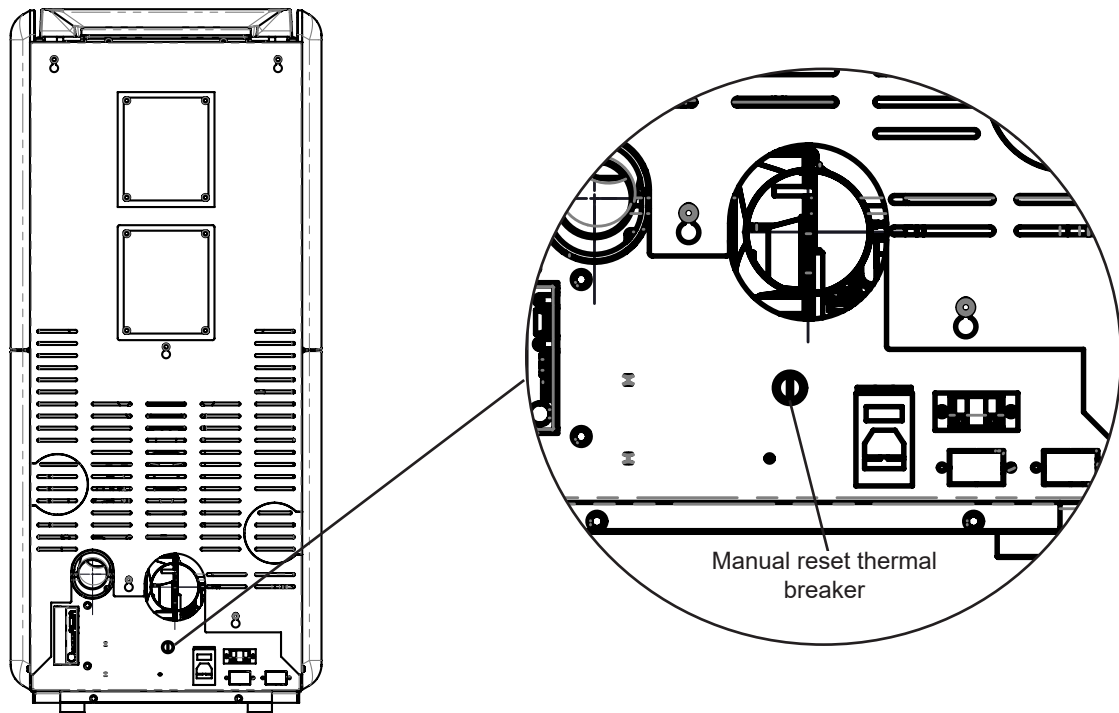
	TITLE	REASON	SOLUTION
<b>AL 01</b>	<b>BLACK OUT</b>	No voltage during work phase	Press the switch off key and switch on the stove again If the problem persists, contact the Support Service
		<b>AL 02</b>	<b>SMOKE PROBE FAILURE</b>
The smoke probe is disconnected from the electronic board	Contact the Support Service		
<b>AL 03</b>	<b>OVERTEMP. SMOKE</b>	Combustion in the fire pot is not optimal due to clogging or obstructions of internal stove ducts inside the stove	Switch off the stove, clean the fire pot and the tube bundle and adjust the combustion setting the Pellet/Air values Contact the Support Service
			If the problem persists, contact the Support Service
		<b>AL 04</b>	<b>FAN BROKEN</b>
No power to fume extractor.	Contact the Support Service		
The fume extractor is blocked.	Contact the Support Service		
<b>AL 05</b>	<b>NO IGNITION</b>	The pellet tank is empty.	Check for the presence of pellets in the container. Top up, if necessary.
		Pellet calibration and suction during switch on phase is incorrect.	Contact the Support Service
		The ignition coil is faulty or positioned incorrectly	Contact the Support Service
<b>AL 06</b>	<b>NO PELLETS</b>	The pellet tank is empty.	Check for the presence of pellets in the container. Top up, if necessary.
		The gear motor is not loading pellets.	Empty the tank to see if there are any objects inside that may prevent proper operation of the auger.
		Not enough pellets loaded	Regulate pellets setting from "SET AIR/PELLETS"
			If the problem persists, contact the Support Service
<b>AL 07</b>	<b>THERMAL RESET</b>	The manual or automatic reset thermostat connected to the hopper has been triggered / Door, drawer or pellet door remained open	Wait for the stove to cool, reset the thermostat (if with manual reset) by pressing the button on the back of the stove
		Combustion in the fire pot is not optimal due to clogging or obstructions of internal stove ducts inside the stove	Switch off the stove, clean the fire pot and the tube bundle and adjust the combustion setting the Pellet/Air values
			Contact the Support Service

<b>AL 08</b>	<b>DEPRESSION</b>	The flue is blocked.	Check the flue is free and clean
		The vacuum meter is faulty.	Check the mains voltage.
<b>AL 12</b>	<b>FUME EXHAUST SYSTEM</b>	The fume exhaust system has a loss of performance due to fan obstruction or voltage drop.	Check the mains voltage.
<b>AL 14</b>	<b>AUGER PHASE</b>	No cable connection to power the gear motor	Check the mains voltage.
<b>AL 15</b>	<b>AUGER TRIAC</b>	An internal part of the electronic board that controls the pellet auger is faulty.	Check the flue is free and clean
		Possible voltage drops or incorrect input voltage	Check the mains voltage.
<b>AL 19</b>	<b>CLEANER FAILURE</b>	The cleaner did not complete the movement and is not in the correct position	Reset the alarm and wait for the stove to switch to SHUTDOWN mode. Cut off and power again, the system reactivates the cleaner searching the correct position again.
			If the problem persists, contact the Support Service

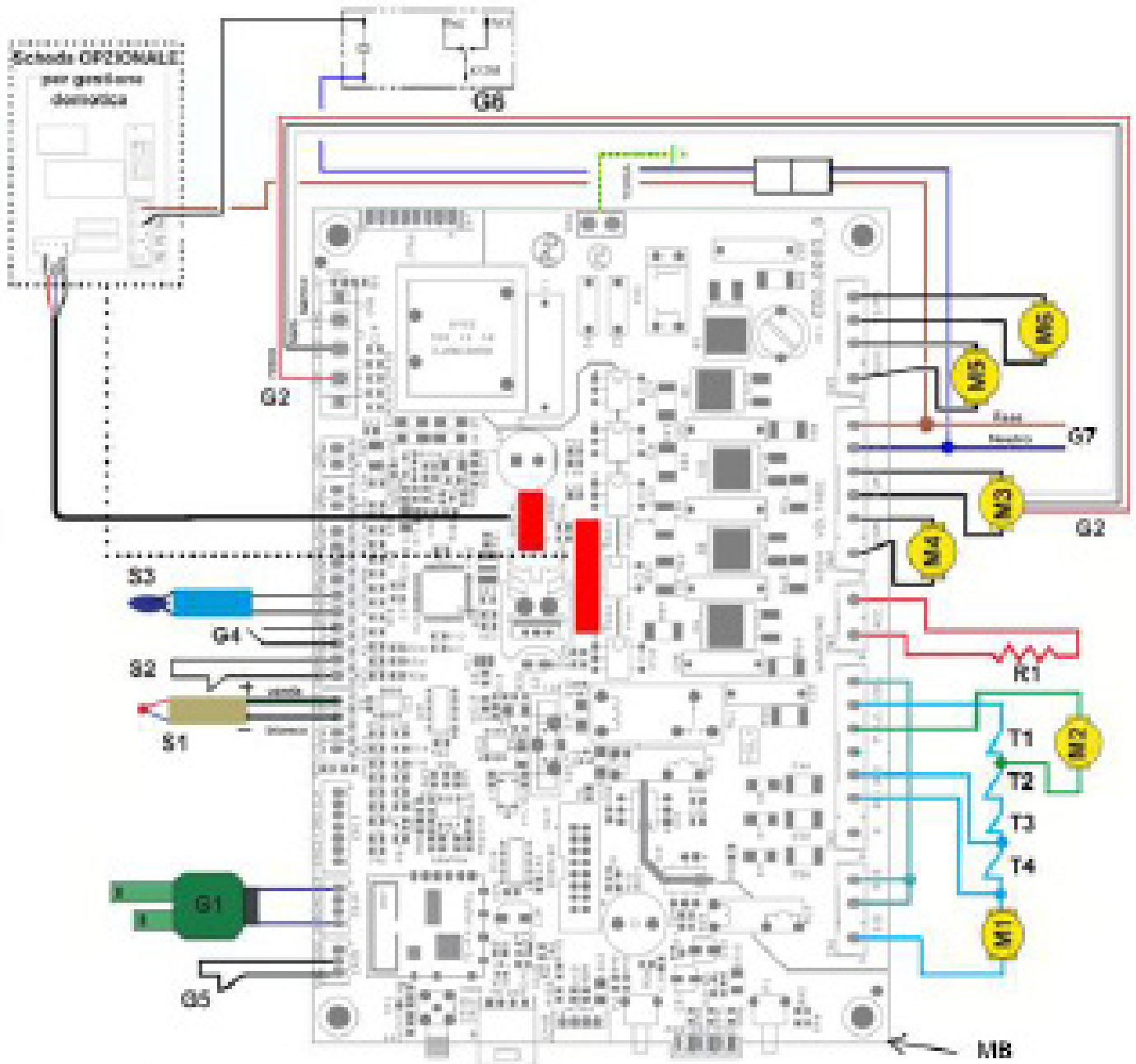
**Thermal alarm with reset**

In the case of alarm 07 THERMAL BREAKER below shows the location where to operate to reset the thermal switch with manual reset.

- 1) By pressing the button OK on the display the alarm can be reset.
- 2) Unscrew the protection cap and press the button to reset the thermostat alarm.
- 3) Try and repeat lighting after the cooling phase.



**ELECTRICAL WIRING DIAGRAM**



**LEGEND:**

MB- Motherboard  
 T1- Fire door contact  
 T2- Pellet hopper contact  
 T3- Pellet thermal safety  
 T4- Pressure switch

M1- Gearmotor  
 M2- Automatic cleaner  
 M3- Flue gas fan  
 M4- Front room fan  
 M5- Rear right room fan  
 (only for ducted stoves)  
 M6- Rear left room fan  
 (only for ducted stoves)

R1- Igniter  
 S1- Flame probe  
 S2- External thermostat  
 S3- Room probe (opt)

G2- Encoder reading revolutions suction  
 G3- RADIO Touch handheld remote control  
 G4- Automatic cleaner stroke counter  
 G5- Home automation management contact  
 G6- GAS ignition contact -  
 Home automation output alarm signalling (TRF 39)  
 G7- Power cord plug: main switch



## MAINTENANCE



Cleaning should be provided by the user



This wood heater needs periodic inspection and repair for proper operation. It is against federal regulations to operate this wood heater in a manner inconsistent with operating instructions in this manual.

Before any cleaning operation on the stove, implement the following precautions:

- switch off the stove and disconnect the power cord with the stove in "Switched OFF" state;
- make sure all the parts of the stove are cold;
- make sure the ash is completely cooled.



Please read carefully the following instructions to perform proper cleaning. Failure to comply with these instructions may lead to malfunctions of the stove.

Before carrying out any maintenance operation on the stove, please take the following precautions:

- Make sure that all the parts of the stove are cold
- Make sure that the ashes are completely extinguished
- Make sure that the general switch is in the zero position (off)
- Make sure that the plug is disconnected from the socket, thus avoiding accidental contacts.



Please follow the instructions for cleaning shown below carefully! Failure to observe them may lead to problems in the functioning of the stove AND FIRE HAZARD.

### **Cleaning the surfaces**

To clean the surfaces on the painted metal parts, use a wet cloth in water or at the most, water and soap.



The use of aggressive detergents or diluents can damage the surfaces of the stove.

### **Cleaning the FIREX 600**



All Ravelli products have a combustion chamber made with FIREX 600, a material based on vermiculite, the result of research and development by Ravelli. The main features of FIREX 600 are resistant to heat, its lightness and excellent insulating capacities, improving the combustion and performance of the stove.

During combustion, FIREX 600 turns white, due to an effect called PYROLYSIS, making the flame clear and shining. If the combustion is regulated in an optimal way, the FIREX 600 interior always remains clean and white.

The condition of FIREX 600 is therefore a thermometer to understand whether the combustion is good or not.

FIREX 600 LIGHT – GOOD COMBUSTION

FIREX 600 DARK – POOR COMBUSTION

Firex 600 does not require special maintenance, it only has to be dusted with a soft brush to remove the ash that is deposited during combustion.

Abrasive sponges to clean to most resistant waste should not be used as they could compromise the thickness of the FIREX600 panel, creating critical points of breakage.

The tube of the vacuum cleaner should not be used in direct contact with FIREX 600.

Wet cloths should not be used to clean FIREX 600.

FIREX 600 is resistant to heat but not to knocks; handle with care if moved.

FIREX 600 may show a slight abrasion after a few hours of functioning, this is perfectly normal as the flame creates microgrooves in the panel without compromising it.

The duration of FIREX 600 depends only on how maintenance is carried out.

The pellet stove is a generator of heat with a solid fuel and as such requires servicing by qualified personnel at least once a year at the start of the season. This maintenance has the purpose of ascertaining and ensuring the perfect efficiency of all the components. We recommend you draw up an annual contract for maintenance of the product with your installer/dealer.

## **WARRANTY**

### ***Certificate of warranty***

Ravelli thanks you for the trust granted with the purchase of one of its products and invites the purchaser to:

- read the installation, use and maintenance instructions for the product;
- read the warranty conditions contained below.

### ***Warranty conditions***

The warranty for the Customer is acknowledged by the Dealer under the terms of law.

The Dealer acknowledges the warranty only if the product has not been tampered with and only if it has been installed in accordance with the Manufacturer's instructions.

The limited warranty covers manufacturing material defects, as long as the product has not broken due to an incorrect use, negligence, incorrect connection, tampering, installation errors.

The warranty becomes null and void even if only one requirement in this manual is not complied with.

The following are not covered by warranty:

- the combustion chamber refractory stones;
- the door glass;
- the gaskets;
- the paint job;
- the stainless steel or cast iron combustion grille;
- the resistance;
- the Majolica cladding;
- the aesthetic parts;
- any damages caused by unsuitable installation and/or use of the product and/or shortcomings on the part of the customer.

The use of poor quality pellet or any other unauthorised fuel may damage the product's components, cause its warranty to be voided and as a result eliminate the connected manufacturer liability.

It is therefore recommended to use good quality pellet that fulfils the requirements listed in the dedicated chapter.

All damages caused by transportation are not recognised, for this reason it is recommended to carefully check goods upon receipt, immediately warning the reseller of any damage.

### ***Registration of warranty***



To activate the warranty, it is necessary to register the product on the Guarantee Portal on the website [www.ravelligroup.it](http://www.ravelligroup.it), by entering your data and the purchase receipt.

### ***Info and problems***

Dealers authorised by Ravelli use a trained Technical Service Centre network to meet the Customer's requirements. For any information or request for assistance, please contact your Dealer or the Technical Service Centre.









**Aico S.p.A.**

**Headquarter**

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Aico S.p.A. does not assume any responsibility for any errors in this booklet and considers itself free to make any variations to the features of its products and to the present manual without notice.



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Date of production / Date de production : 03/2017

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Serial number/  
Numéro de série

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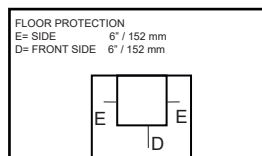
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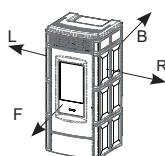
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### Minimum Clearances to combustible materials / Dégagement minimal pour les matériaux de combustion



R = RIGHT SIDE / CÔTÉ DROIT	2" / 51 mm
L = LEFT SIDE / CÔTÉ GAUCHE	2" / 51 mm
B = BACK SIDE / CÔTÉ ARRIÈRE	4" / 102 mm (W/O OUTSIDE AIR KIT)
F = FRONT SIDE / CÔTÉ AVANT	39,4" / 1000 mm





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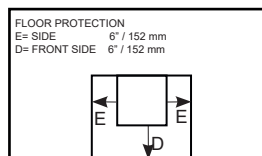
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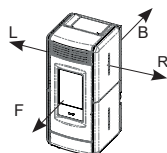
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L = LEFT SIDE / CÔTÉ GAUCHE	2\"/>
B = BACK SIDE / CÔTÉ ARRIÈRE	4\"/>
F = FRONT SIDE / CÔTÉ AVANT	39,4\"/>





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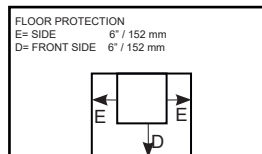
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**U.S. ENVIROMENTAL PROTECTION AGENCY**

**Certified to comply with 2020 particulate emission standards using  
pellet wood.**

<b>Emission Rate (g/hr)</b>	<b>Heating Efficiency (% Overall)</b>	<b>1st hour Emission Rate (g/hr)</b>	<b>CO emission gr/hr</b>
<b>0.62</b>	<b>79.25%</b>	<b>2.19</b>	<b>2.8</b>

**Made in Italy DO NOT REMOVE THIS LABEL**

## APPENDIX 8: Photographs of test set up

**Dilution picture Dia 6 no. EG-030**

Polytests Services Inc. 695 B rue Gaudette, St-Jean-sur-Richelieu Québec, Canada, J3B 7S7



Velocity ports at 90 degrees and tunnel temperature sensor location

Particulate sample extraction ports located 48 inches under (requirement  $4D=24$  inches minimum) velocity ports and 16 inches above downstream Tee. (Requirement  $2D=12$  inches minimum)

Adjustable damper for flow adjustments

Extraction blower





Last elbow from horizontal run

6 inches diameter stainless steel pipe

Velocity ports located 132 inches downstream of the last elbow (requirement  $8D=48$  inches minimum) and 48 inches upstream of the sampling ports (requirement  $4D=24$  inches minimum)

Total length between hood and sampling port : 22 feet.



60 inches horizontal run between two elbows. Mixing section, No mixing baffle. 6 inches diameter pipe

Two 6 inches elbow with horizontal mixing section.

Hood diameter 32 (requirement  $4D=24$  inches minimum) inches and height of 24 inches (requirement  $3D=18$  inches minimum)

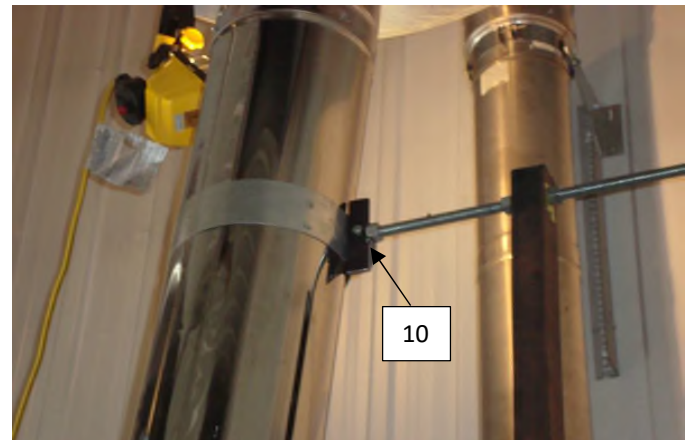
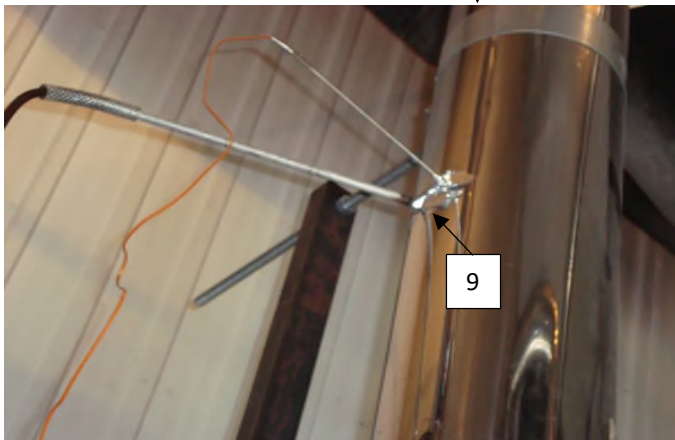
All pipe joints are sealed.

Stack sampling



Gas analysis and temperature probe

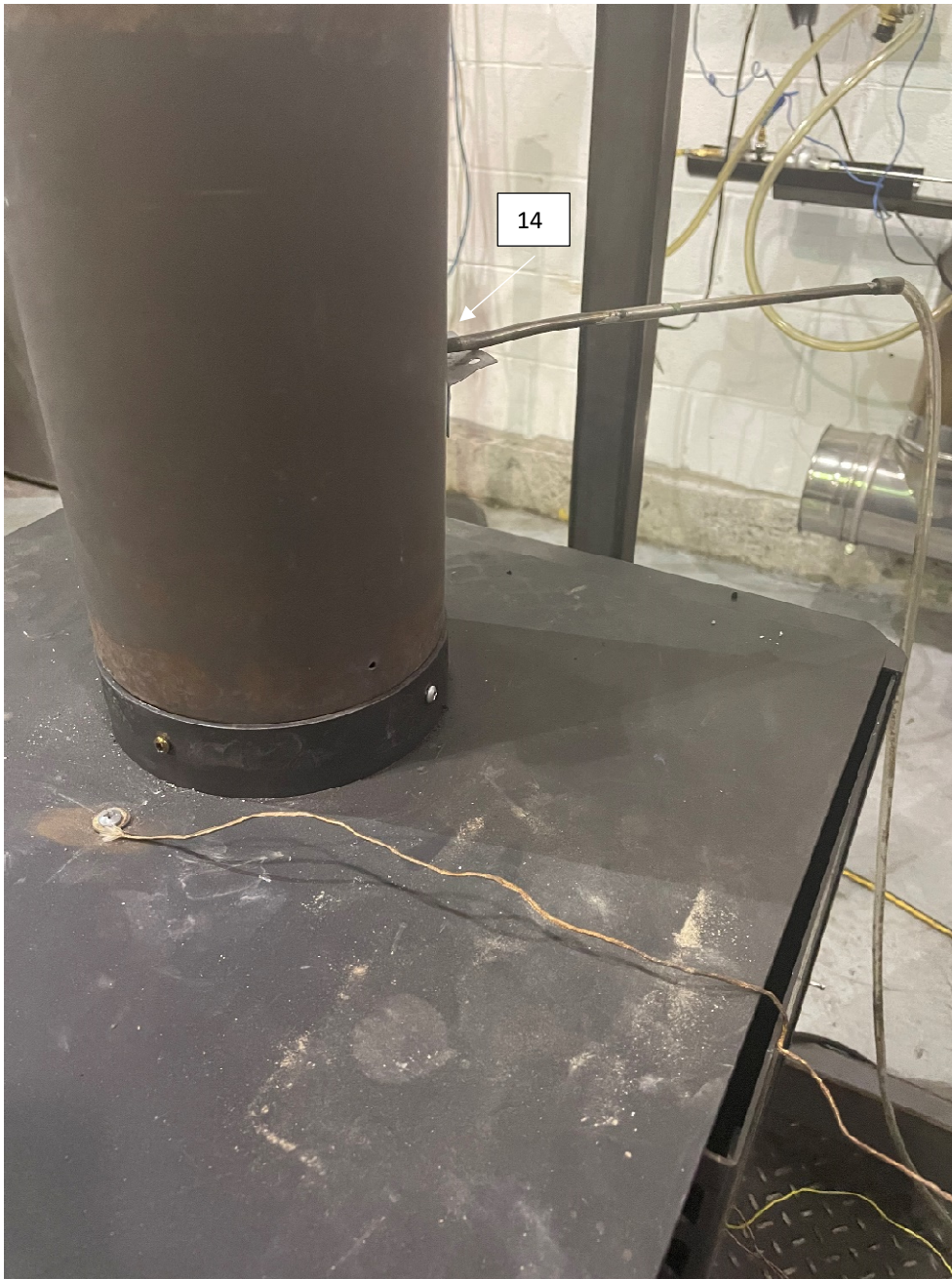
chimney support



**9** : Temperature and gas analyser sampling ports located 9 feet above platform

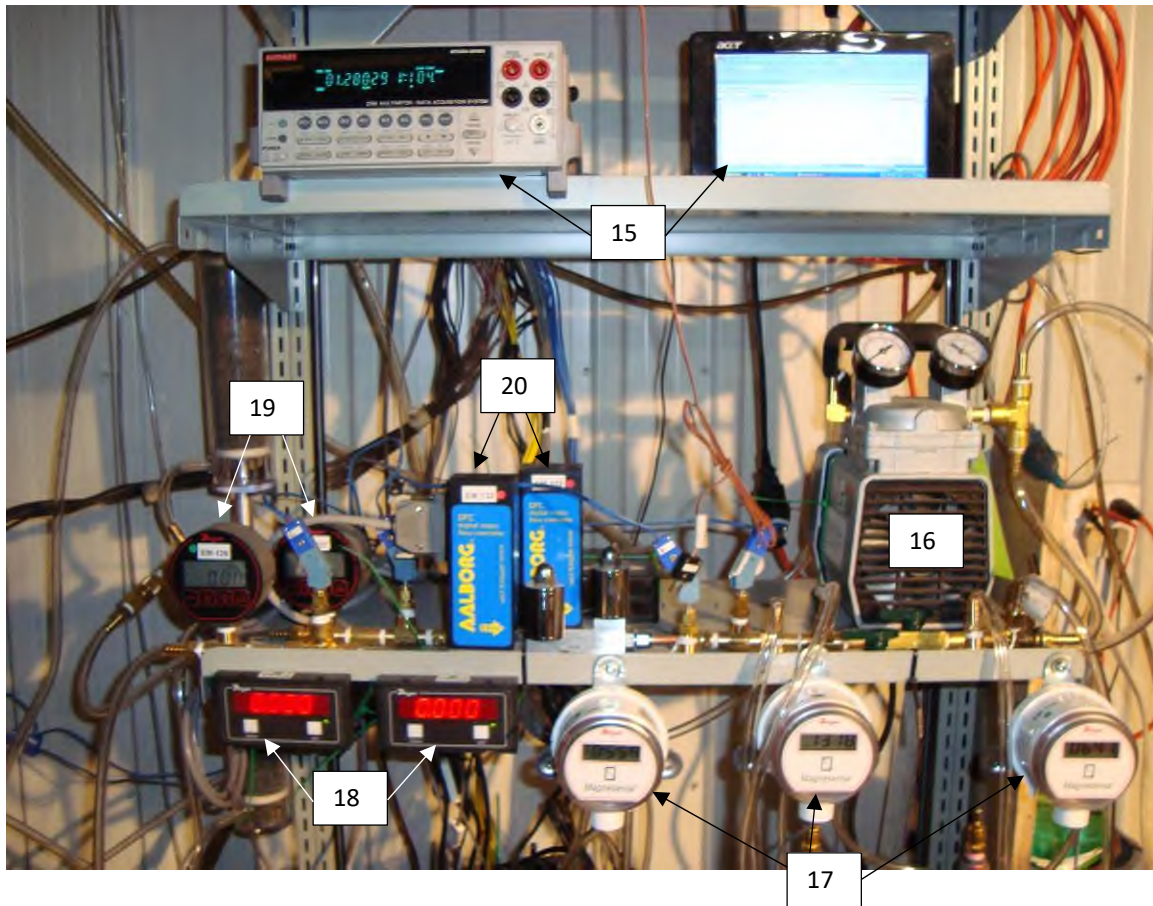
**10** : Exhaust system support bracket

Draft sampling



**14** : Draft sampling port located 6 in. from the flue outlet

Equipment's

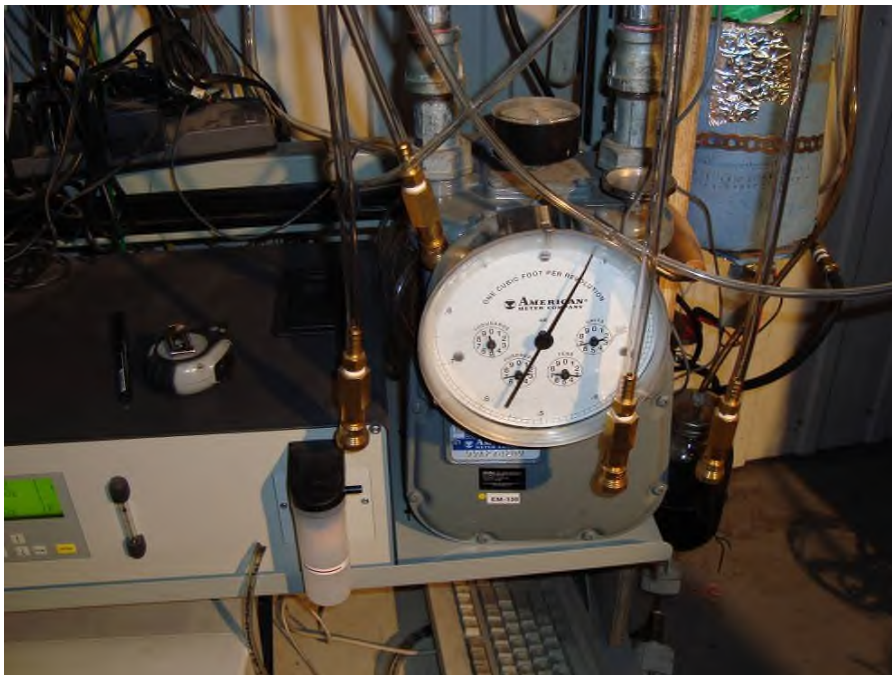


- 15 : Acquisition system
- 16 : Vacuum pump
- 17 : Digital manometer
- 18 : Digital read out for mass flow meter
- 19 : Digital vacuum gage
- 20 : Mass flow meter

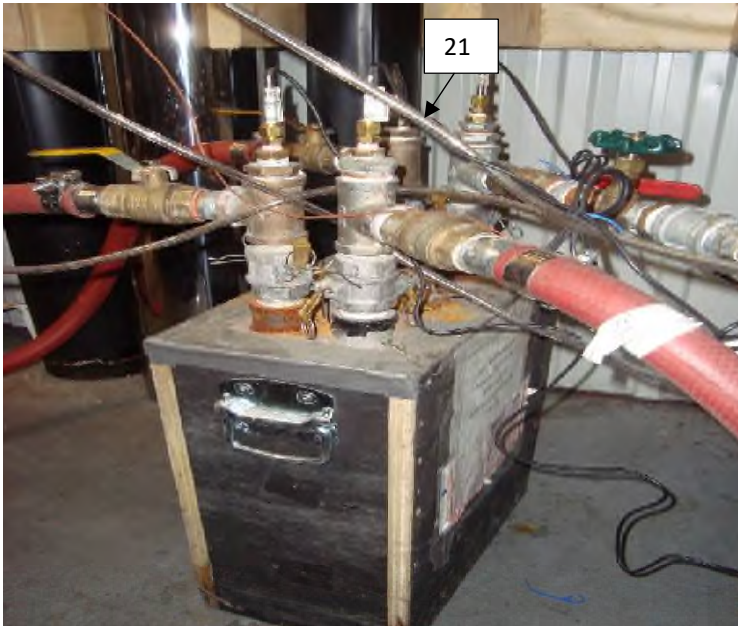
Gaz analyser



Reference dry gas meter

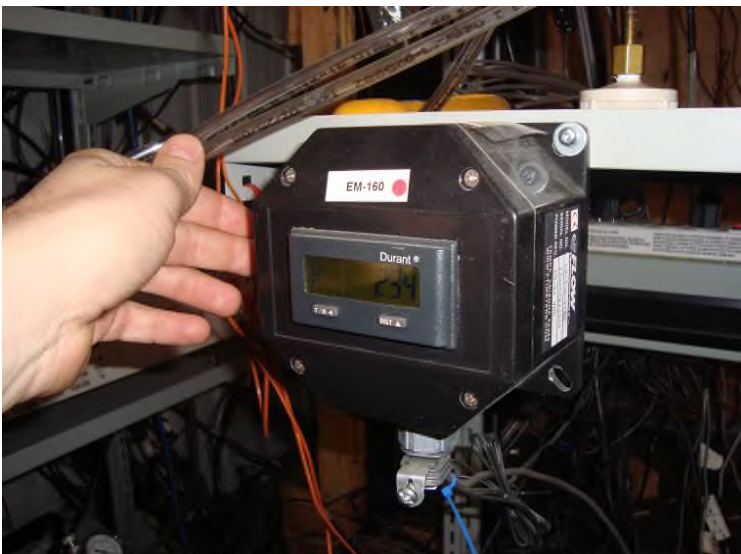


Heat exchanger only for boilers or hydronics



21 : PT 100 insertion probe

Water flow meter only for boilers or hydronics

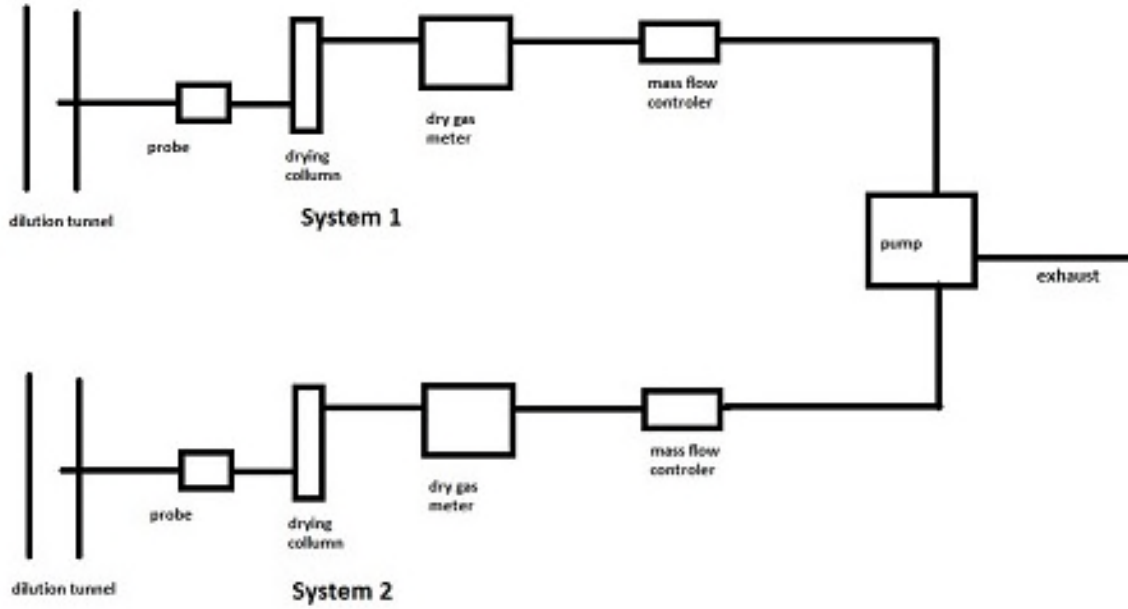


Dry gas meter for train 1, train 2 and room filter.





Dilution tunnel sample system



Dilution tunnel

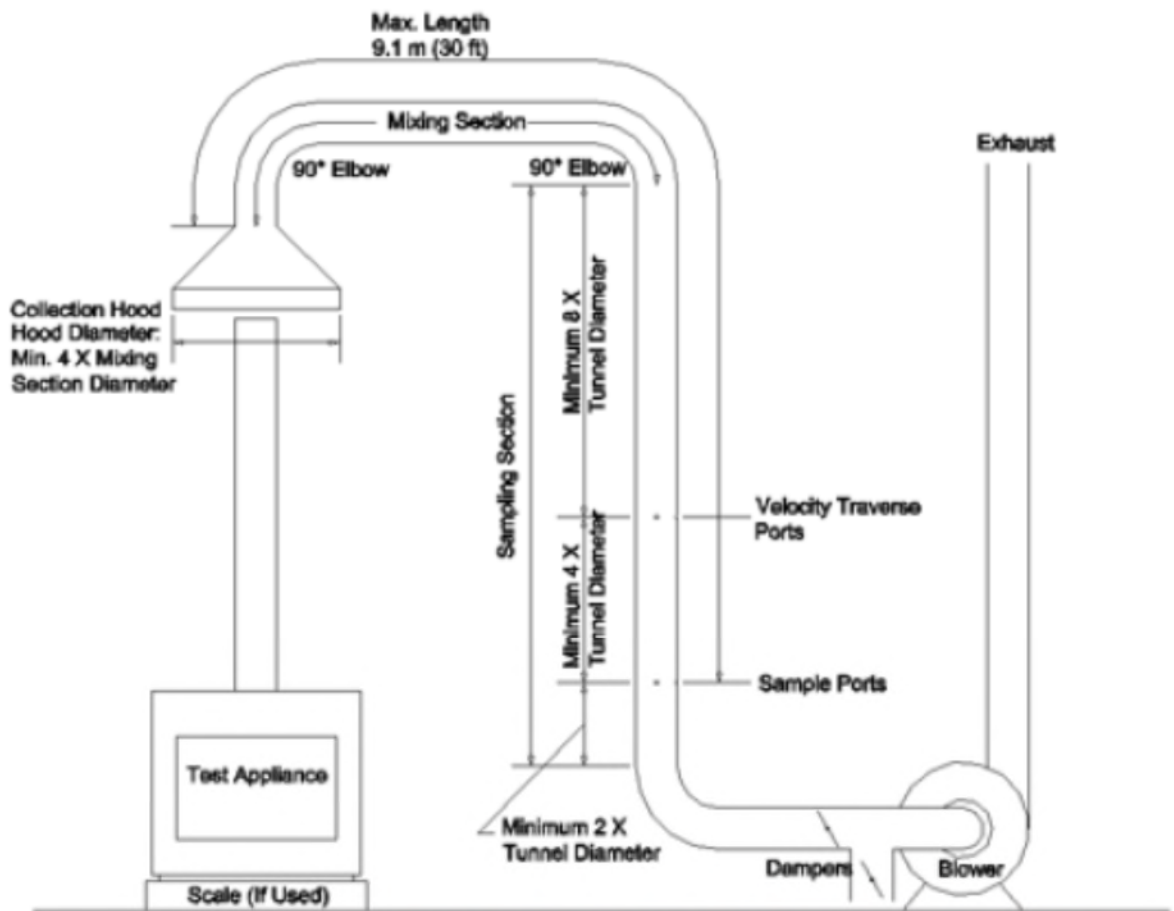


FIG. 3 Steel-Constructed Dilution Tunnel Apparatus

## APPENDIX 9: Test load photographs

Run 1



## APPENDIX 10: Laboratory Operating Procedures

# **POLYTESTS Services inc.**

## **SFBA EMISSIONS AND EFFICIENCY TESTING LABORATORY OPERATING PROCEDURE**

### **INTRODUCTION**

This document provides a step by step guide for the technician conducting tests to EPA standard requirements. Procedures outlined here, when followed, will result in tests in conformance with EPA Methods 28R, ASTM E2780, ASTM E2515, ASTM E2618, Method 28WHH, Method 28 PTS.

The primary measurements to be made are particulate emissions rates. The technician's duties include the following steps.

1. Incoming inspection of test units.
2. Set-up of test units.
3. Preliminary testing to establish unit operating procedures and familiarity with operating controls.
4. Calibration of test equipment.
5. Set-up, checking and operation of sampling apparatus.
6. Conduct of tests including complete record keeping and data recording for non-automated functions.
7. Operation of hardware and software included in automatic data acquisition system.
8. Review and analysis of data at test completion to ensure test validity.

The technician running this test must be familiar with the following documents, which are to be kept in the laboratory at all, times.

### **EPA METHODS**

1. EPA Methods 28R
2. ASTM E2780
3. ASTM E2515
4. ASTM E2618
5. Method 28WHH
6. Method 28 PTS

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## SFBA EMISSIONS AND EFFICIENCY TESTING LABORATORY OPERATING PROCEDURE

### I. APPLIANCE INSPECTION AND SET-UP

#### A. INCOMING INSPECTION

1. Check for completeness of unit including parts, accessories, installation and operating instructions, drawings and specifications etc. Note any discrepancies or missing parts or information.
2. Check for shipping damage. If damage has occurred, notify the laboratory manager. In some cases, repairs may be made, provided the manufacturer and laboratory manager concur that repairs will not affect the unit's performance. If damage is irreparable, a new unit will need to be obtained.
3. Note whether unit is catalytic or non-catalytic.
4. Mark unit with manufacturer's name, model number, work order number and date received.
5. If unit is safety listed, note label data including listing agency and serial number. If unit is not listed, mark all data sheets "UNLISTED". Test results will not be released until unit passes safety tests without modification unless authorized by laboratory manager.

#### B. UNIT SET-UP

1. All new units must be operated for a breaking in period as follows.
  - a) Non-catalytic units: Ten (48) hours at medium burn rate with Douglas Fir scrap or cordwood.
  - b) Catalytic units: Fifty (50) hours at medium burn rate with Douglas Fir scrap or cordwood.

During these break-in runs the unit may be connected to a lab chimney and fuel additions noted into the corresponding data acquisition file. For catalytic units, a thermocouple must be installed in the catalyst.

Record catalyst temperature at 1-hour intervals or on chart recorder. Operating should continue until data shows at least fifty (50) hours of operation with catalyst temperature in excess of 800 degrees Fahrenheit (active range).

For non-catalytic units a stack thermocouple should be installed and stack temperature recorded at 1-hour intervals. Fourty-eight (48) hours minimum burn time with a stack temperature of at least 250 degrees Fahrenheit is required.

2. Once break-in is completed, allow unit to cool. Clean unit thoroughly.

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3. Unit is to be placed on scale for testing. Prior to proceeding with verification process, scale should be turned on and allowed to warm up for one (1) hour minimum. Zero scale and check calibration with standard weights. One (1) 1 kg weight and one (1) 2 kg weight are provided for this purpose. Use scale verification test form no. EPA-7-TP to record results. If scale fails to reproduce weights within tolerance, check with laboratory manager before proceeding.
  4. If scale checks out, place unit on scale and align so chimney will be centered in hood.
  5. Attach chimney connector and chimney. Be sure all joints are sealed below sampling points. Chimney and connector should be cleaned with a wire brush. Be sure chimney connector terminates and chimney starts at proper level above scale platform. Chimney must be supported from scale so that it does not touch test enclosure or hood walls.
  6. Thermocouples should be attached to surfaces of unit prior to testing. EPA requires a thermocouple on the bottom of the firebox. This must be installed prior to putting the unit on the scale. In some cases, the required thermocouple locations will be inaccessible on finished units. These units should have thermocouples installed by the manufacturer during construction. Check with the laboratory manager if problems are encountered in proper thermocouple attachment.
  7. Measure firebox dimensions and record on data forms nos. EPA-2-TP. Make a three dimensional sketch of the firebox including firebrick, baffles and obstructions. Calculate firebox volume in cubic feet with both addition and subtraction methods using forms nos. EPA-3-TP and EPA-4-TP. See Section 6.2.4 of EPA Method 28 for details of firebox volume determination.
  8. If unit is catalytically equipped, additional thermocouples must be installed upstream and downstream of catalyst. Thermocouples should also be placed in the primary and secondary combustion chambers of all units.
  9. Plug thermocouples into data acquisition system jacks making a check of locations and jack numbers for each test on data form no. EPA-5-TP.
  10. Note that inserts are tested as if they are freestanding stoves.
  11. Dilution tunnel should be cleaned prior to each certification test series and at anytime a higher burn rate follows a lower test burn rate.
- II. SAMPLING SYSTEM – SET-UP
- A. GAS ANALYSIS**
1. Instruments should be turned on and allowed to warm up for one (1) hour minimum.



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## SFBA EMISSIONS AND EFFICIENCY TESTING LABORATORY OPERATING PROCEDURE

### 2. Calibrate analyzers as follows:

NOTE : Prior to proceeding with calibration, make sure to use NIST tracable calibration gas bottles. Adjust flow meter if necessary at each instrument to required flow value.

- a) Using span gas, adjust span control to values specified on calibration gas label.
- b) Using nitrogene, adjust zero controls to provide a 0.00 analyzer readout.
- c) Repeat a) and b) until no further adjustment is required.
- d) Check readout vs. calibration gases (2) labels.

The CO<sub>2</sub> and CO analyzers are “ZEROED” on nitrogen. The O<sub>2</sub> analyzer is spanned on air and set for 20.9%. It is zeroed on nitrogen as well.

### 3. Check for response time synchronization.

- a) With no fire in unit, allow reading to stabilize (O<sub>2</sub> should be 20.93, CO and CO<sub>2</sub> should equal 0).
- b) Flow the calibration gas in the unit and start stop watch. Note the time required for each unit to reach .90 of the calibration gas bottle value. If all three analyzers reach this value within 15 seconds of each other, synchronization is adequate. If not, contact the laboratory manager. Synchronization is adjusted by internal instrument setting.

### 4. Set-up sample clean-up and water collection train as follows.

- a) Load impingers as follows:  
Impinger #1: 100 ml distilled water and 5 ml H<sub>2</sub>SO<sub>4</sub>  
Impinger #2: 100 ml distilled water and 5 ml H<sub>2</sub>SO<sub>4</sub>  
Impinger #3: Empty  
Impinger #4: 200 – 300 grams silica gel (dry)
- b) Place impingers in container and connect with “U TUBES”. Grease carefully on bottom half of ball joint so that grease will not get into tubes.
- c) Connect filter to first impinger and sample line to last impinger.
- e) Leak check system as follows.

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- 1) Plug probe.
  - 2) Turn on sample system.
  - 3) Observe sample flow rotometer and vacuum gauge. If necessary, use vacuum; adjust valve to set vacuum to the maximum inches Hg.
  - 4) If the float in rotometer does not stabilize below 10 on scale, system must be resealed.
  - 5) Repeat leak check procedure until satisfactory results are obtained.
- f) Just prior to starting test, fill impinger container with water and ice and record ambient conditions on data form no. EPA-8-TP.

### **B. DILUTION TUNNEL SAMPLE TRAIN SET-UP**

1. Filters and holders.
  - a) Clean probes and filter holder front housings carefully and desiccate for at least 24 hours prior to use.
  - b) Filters should be numbered and filter and probe combinations labeled prior to use.
  - c) Weigh desiccated filters and probe-filter units on analytical balance. Record weights data form no. EPA-10-TP. Note that probe and front half of front filter are to be weighed as a unit.
  - d) Carefully assemble filter holder units and connect to sampling systems. Check "DRIERITE" columns for adequate dry absorbent (blue).
2. Leak checking.
  - a) Each sample system is to be checked for leakage prior to inserting probes in tunnel.
  - b) Plug probes and start samplers, adjust pump bypass valve to produce a vacuum reading of 5 inches Hg. (NOTE: During test, vacuum must not exceed 5 inches unless posttest leak check shows acceptable results.)

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- c) Allow vacuum indication to stabilize for two (2) minutes, then record time and dry gas (DGM<sub>1</sub>) and (DGM<sub>2</sub>) meter readings. Wait ten (10) minutes and record dry gas meter readings again (DGM<sub>3</sub>, DGM<sub>4</sub>). NOTE: If mark, system is leaking too much and all seals should be checked.
- d) Calculate leakage rate as follows.
- 1) System 1:  $\frac{(DGM_3 - DGM_1)}{10} = CFM_1$
- 2) System 2:  $\frac{(DGM_4 - DGM_2)}{10} = CFM_2$

If CFM<sub>1</sub> or CFM<sub>2</sub> is greater than .02 CFM, leakage is unacceptable and system must be resealed.

If CFM<sub>1</sub> or CFM<sub>2</sub> is greater than 0.04 X sample rate, leakage is unacceptable. For most tests, the sample rate will be about 0.15 CFM, thus leakage rates in excess of 0.04 X 0.15 = 0.006 CFM are not acceptable. Record leakage rates on form no. EPA-5-TP

- e) Once leakage check is satisfactory, unplug probe and set flow to appropriate rate for test. This should be done in the minimum amount of time necessary and with the probes in ambient air. Do not insert probes in tunnel until the start of the test run. When flow is established, replug probes to prevent contamination.

### III. TEST CONDUCT

#### A. FUEL LOAD

1. Determine optimum load weight by multiplying firebox volume in cubic feet by 7. This is the load weight on an as-fired basis.
2. Determine piece size to obtain the requested load configuration and meet the test load weight criteria. The load should consist of the following: **TO BE DETERMINED**
3. Weigh out test load and adjust weight by shortening all pieces equally if necessary. Record individual piece load on form no. EPA-11-TP.

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4. Measure and record moisture content of each fuel piece using Delmhorst moisture meter. Determine if fuel load moisture content is in required range. If not, construct new load using wood with required moisture content. All wood in the humidity chamber should be within range. Contact project manager if you cannot find suitable pieces. Record moisture of each individual piece load on form no. EPA-11-TP.

### **B. UNIT START-UP**

1. Before lighting a fire, turn on dilution tunnel and set flow rate to 140 SCFM if burn rate is to be less than 3 kg/hr or to an appropriate rate from table provided in laboratory for higher burn rates. Record readings on data form no. EPA-9-TP.
2. Check draft imposed on cold stove with all inlets closed and a draft gauge in the chimney. If draft is greater than 0.005 inches water column, adjust tunnel to stack gap until draft is less than 0.005.
3. Check for ambient airflow around unit with hot wire anemometer. Must be less than 50 ft/min.
4. Check all equipment for proper operation. Analyzers should be on and in sample mode. Computer should be loaded with test program and awaiting test start command.
5. Zero scale and start fire with uncolored newspaper and kindling representing 10 % of test load with the same type of fuel.
6. Once kindling is burning well after 5 minutes, add splitted pieces having a bottom surface around 4 sq. inches and representing 25% of test load weight. Operate at high fire for 15 minutes. Then adjust settings to intended test run levels as per the manufacturer's.
7. Following addition of pretest fuel load (splitted pieces), start computer for data logging.

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8. All fuel additions, air intake settings and operational characteristics shall be noted with associated time stamp on form no. EPA-1-TP.

### C. TEST RUN

1. Once the targeted test fuel bed weight is obtained, the test is to be started as follows:
  - a) Insert the sample probes into the tunnel being careful not to hit sides of tunnel with probe tip.
  - b) Check tunnel pitot tube for proper position. (Pitot should be carefully cleaned prior to each test.)
  - c) Turn on probe sample systems and stack sampler.
  - d) Open stove door, rake coals and load stove as follows: **TO BE DETERMINED**
  - e) Close door or follow manufacturer's start-up procedures. (Five (5) minutes maximum time before all doors and controls must be set to final positions for duration of test.)
  - f) An alarm will sound an audible signal at the (10) minutes intervals. This signal a reading interval. You must verify at each interval that the following readings are correctly logged by the data acquisition system and make observations of any unusual or non routine events that could occur.
    - 1) Rotometer readings.
    - 2) Tunnel pitot tube reading.  
(Zero regularly between readings)
    - 3) Gas meter readings.
    - 4) Temperature readings.
    - 5) Draft reading
    - 6) Test load weight
    - 7) CO, CO<sub>2</sub> and O<sub>2</sub> readings
    - 8) Observations of any unusual or non-routine events.
  - g) During the test, any condition approaching unacceptable limits will be noted. The filter probes and housings are installed in small holders just outside the tunnel. If the filter temperature gets too high, you will have to increase the water flow through the cooling unit until acceptable temperatures are obtained. In between readings, check on

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other equipment. Be sure dryers and filters are working and monitor impinger train for proper water and ice levels etc.

- h) When the fuel charge is consumed, it will signal end of test and shut down the sampling systems. When this occurs, remove filter holder and probes from tunnel and impingers from sample line.

### IV. POST TEST PROCEDURES

#### A. SAMPLE RECOVERY – FILTER TRAINS

1. Carefully clean outside of probes and filter housings with alcohol.
2. Disassemble filter holder and transfer filters to clean petri dish. Scrape gasket with scalpel and collect any loose material on filters.
3. Place probe and front half of first filter holders (still assembled) and filters in desiccator. Allow 24-hour desiccation before weighing.
4. Weigh probe filter holder units and filters at two (2) hour intervals until weight change between weighings is less than 0.5 mg. Record all weights taken on data form no. EPA-10-TP.

#### B. CALCULATION OF RESULTS

The computer program carries out all final calculations. When run, it will ask for data from forms used during the test. Enter data as called for.

### GENERAL

This guide cannot cover every possible contingency, which may develop during a particular test program. Many questions, which may arise, can be answered by a complete understanding of the test standards and their intent. When in doubt on any detail, check with the laboratory manager and be sure you understand the procedures involved.

It is critical that all spaces on the data forms be properly filled in. Each test must be represented by a complete record of what was done and when.

## APPENDIX 11: Sample calculations

## Validation du fichier de calcul avec les équations provenant des normes:

ASTM E2515-11

ASTME2618

## Dry burn rate (BR)

### Equation used

B415.1, 13.4

$$BR = \left[ \frac{60W_{WD}}{\theta} \right] \left[ \frac{100 - \%M_W}{100} \right]$$

### Nomenclature

BR	Dry wood burn rate, kg/hr (lb/hr)
$W_{WD}$	Total mass of wood burned (wet basis) during the test run, kg (lb)
$\theta$	Total time of test run, minutes
$\%M_W$	Average moisture in test fuel charge, wet basis, % To convert from dry basis to wet basis: % moisture wet basis =

### Sample calculation

#### Data

$W_{WD}$	17,36 lbs
$\theta$	361 min
$\%M_W$	5,76 %

#### Calculation

BR	1,234 Dry kg/hr
----	-----------------



## Volume of gas sample corrected to dry standard conditions ( $V_{m(std)}$ )

### Equation used

ASTM 2515, equation 6

$$V_{m(std)} = K_1 V_m Y \left[ \frac{P_{bar} + \left( \frac{\Delta H}{13.6} \right)}{T_m} \right]$$

### Nomenclature

$V_{m(std)}$	Volume of gas sample , corrected to standard conditions, dscm <sup>3</sup> (dscf)
$K_1$	17.64 R/in Hg
$V_m$	Volume of gas sample
$Y$	DGM calibration factor
$P_{bar}$	Barometric pressure mmHg (in Hg)
$\Delta H$	Average pressure at the outlet of the dry gas meter mm water (in. Water)
$T_m$	Absolute average dry gas meter temperature K (R)

### Sample calculation

#### Data

$V_m$	65,07 dcf
$Y$	0,996
$P_{bar}$	30,09 in Hg
$\Delta H$	-0,7591 in Hg
$T_m$	535,8 R

#### Calculation

$V_{m(std)}$	62,58 dscf
--------------	------------

## Total amount of particulate matter collected ( $m_n$ )

### Equation used

ASTM 2515, equation 12

$$m_n = F_1 + F_2 + \Delta PF$$

### Nomenclature

$m_n$	Total amount of particulate matter collected, mg
$F_1$	Particulate matter collected on front filter, mg
$F_2$	Particulate matter collected on second filter, mg
$\Delta PF$	Post-test weight gain of probe and filter holder assembly, mg

### Sample calculation

#### Data

$F_1$	0,002 g
$F_2$	0,000 g
$\Delta PF$	0,002 g

#### Calculation

$m_n$	3,700 mg
-------	----------

Calculation based of train 2 data

## Particulate concentration ( $C_s$ )

### Equation used

ASTM 2515, equation 13

$$C_s = (0,001 \text{ g/mg}) \times \left( \frac{m_n}{V_{m(\text{std})}} \right)$$

### Nomenclature

$C_s$	Concentration of particulate matter in stack gas or dilution tunnel, dry basis, corrected to standard conditions, $\text{g/dsm}^3$ (g/dscf)
$m_n$	Total amount of particulate matter collected in the sampling train, mg
$V_{m(\text{std})}$	Volume of gas sample measured corrected to dry standard conditions, $\text{dsm}^3$ (dscf)

### Sample calculation

#### Data

$m_n$	3,700 mg
$V_{m(\text{std})}$	62,58 dscf

#### Calculation

$C_s$	0,000059 g/dscf
-------	-----------------

Calculation based of train 2 data

## Particulate concentration for room air ( $C_r$ )

### Equation used

ASTM 2515, equation 14

$$C_r = (0,001 \text{ g/mg}) \times \left( \frac{m_r}{V_{mr(std)}} \right)$$

### Nomenclature

$C_r$	Concentration of particulate matter in room air, dry basis, corrected to standard conditions, g/dsm <sup>3</sup> (g/dscf)
$m_r$	Total amount of particulate matter collected in the sampling train, mg
$V_{mr(std)}$	Volume of room air sample measured corrected to dry standard conditions, dsm <sup>3</sup> (dscf)

### Sample calculation

#### Data

$m_r$	0,100 mg
$V_{mr(std)}$	79,05 dscf

#### Calculation

$C_r$	0,000001 g/dscf
-------	-----------------

Calculation based of train 2 data

## Adjustment factor for alternative pitot tube placement (FP)

### Equation used

ASTM 2515, equation 1

$$F_P = \frac{V_{strav}}{V_{scent}}$$

### Nomenclature

$V_{strav}$	Average gas velocity cacluated after the Pitot tube traverse
$V_{scent}$	Average gas velocity at the center of the dilution tunnel cacluated after the multi-point Pitot traverse
$F_P$	Adjustment factor for center of tunnel pitot tube placement

### Sample calculation

#### Data

$V_{strav}$	0,233743101
$V_{scent}$	0,247989886

#### Calculation

$F_P$	0,942551
-------	----------

## Average dilution tunnel gas velocity ( $V_S$ )

### Equation used

ASTM 2515, equation 9

$$V_S = F_p K_p C_p (\sqrt{\Delta P})_{avg} \sqrt{\frac{T_S}{P_S M_S}}$$

### Nomenclature

$V_S$	Average dilution tunnel gas velocity, m/s (ft/s)
$K_p$	Pitot tube constant For the metric units: $34.97 \text{ m/sec} \left[ \frac{(\frac{g}{\text{mole}})(\text{mm Hg})}{(^{\circ}\text{K})(\text{mm H}_2\text{O})} \right]^{1/2}$ For English units: $85.49 \text{ ft/sec} \left[ \frac{(\frac{\text{lb}}{\text{mole}})(\text{in Hg})}{(^{\circ}\text{R})(\text{in H}_2\text{O})} \right]^{1/2}$
$C_p$	Pitot tube coefficient (use 0.99 for standard pitot tube, 0.84 may be used for S-type tubes constructed according to Method 2 specifications)
$F_p$	Pitot tube correction factor
$(\sqrt{\Delta P})_{avg}$	Average square root of each individual velocity head ( $\Delta P$ )
$P_{bar}$	Barometric pressure at measurement site, mm H <sub>2</sub> O (in. H <sub>2</sub> O)
$P_g$	Stack static pressure, mm Hg (in. Hg)
$P_S$	Absolute dilution tunnel static gas pressure, mm Hg (in. Hg), or $P_{bar} + P_g$
$M_S$	Molecular weight of dilution tunnel gas, wet basis, g/g-mole (lb/lb-mol) may be assumed to be 28.78 or 29 for CSA B415
$t_s$	Dilution tunnel temperature, °C (°F)
$T_S$	Absolute dilution tunnel temperature, °K (°R), or $273 + t_s$ for metric units, $460 + t_s$ for English units

### Sample calculation

#### Data

$K_p$	85,49
$C_p$	0,99
$F_p$	0,943
$(\sqrt{\Delta P})_{avg}$	0,2491 in H <sub>2</sub> O <sup>1/2</sup>
$P_{bar}$	30,09 in Hg
$P_g$	0,25 in H <sub>2</sub> O
$P_S$	30,11 in Hg
$M_S$	28,78 lb/lb-mol
$t_s$	92,09 F

$T_s$  552,09 R

**Calculation**

$V_s$  15,8629 ft/s

## Average dilution tunnel gas flow rate (Q<sub>std</sub>)

### Equation used

ASTM 2515, equation 3

$$Q_{std} = 60(1 - B_{ws})V_s A \left(\frac{T_{std}}{T_s}\right) \left(\frac{P_s}{P_{std}}\right)$$

### Nomenclature

Q <sub>std</sub>	Total gas flow rate corrected to dry standard conditions, dsm <sup>3</sup> /min (dscf/min)
60	Conversion factor minutes per hour
B <sub>ws</sub>	Water vapour in the dilution tunnel stream, proportion by volume (may be assumed to be 2%)
V <sub>s</sub>	Average dilution tunnel gas velocity, m/s (ft/s)
A	Cross-sectional area of dilution tunnel, m <sup>2</sup> (ft <sup>2</sup> )
T <sub>std</sub>	Standard absolute temperature, 293 °K (528°R)
T <sub>s</sub>	Absolute average dilution tunnel temperature, K (°R), or 273 + t <sub>s</sub> for metric units, 460 + t for English units
t <sub>s</sub>	Dilution tunnel temperature, °C (°F)
P <sub>s</sub>	Absolute dilution tunnel static gas pressure, mm Hg (in. Hg), or P <sub>bar</sub> + P <sub>g</sub>
P <sub>bar</sub>	Barometric pressure at measurement site, mm Hg (in. Hg)
P <sub>g</sub>	Dilution tunnel static pressure, mm Hg (in. Hg)
P <sub>std</sub>	Standard absolute pressure, 760 mm Hg (29.92 in. Hg)

### Sample calculation

#### Data

B <sub>ws</sub>	0,02
V <sub>s</sub>	15,863
A	0,196 ft <sup>2</sup>
T <sub>std</sub>	528 R
T <sub>s</sub>	552,09 R
P <sub>s</sub>	30,109 in Hg
P <sub>std</sub>	29,92 in Hg

#### Calculation

Q <sub>std</sub>	176,26 dscf/min
------------------	-----------------



## Particulate emission rate (E)

### Equation used

$$E = (C_s - C_r)Q_{std}$$

### Nomenclature

E	Particulate emission rate, g/hr
$C_s$	Concentration of particulate matter in stack gas or dilution tunnel gas, dry basis corrected to standard conditions, g/dscm <sup>3</sup> (g/dscf)
$C_r$	Concentration of particulate matter in room air, g/dscm <sup>3</sup> (g/dscf)
$Q_{std}$	Total gas flow rate, dry basis corrected to standard conditions, dsm <sup>3</sup> /min (dscf/min)

### Sample calculation

#### Data

$C_s$	0,000059 g/dscf
$C_r$	0,000001 g/dscf
$Q_{std}$	176,26 dscf/min

#### Calculation

E	0,01 g/min
E	0,61 g/h

Calculation based on train 2 data.

## Total particulate emission rate ( $E_T$ )

### Equation used

ASTM 2515, equation 15

$$E_T = (C_S - C_r)Q_{std}\theta$$

### Nomenclature

$E_T$	Total particulate emission, g
$C_S$	Concentration of particulate matter in stack gas or dilution tunnel gas, dry basis corrected to standard conditions, g/dscm <sup>3</sup> (g/dscf)
$C_r$	Concentration of particulate matter in room air, g/dscm <sup>3</sup> (g/dscf)
$Q_{std}$	Total gas flow rate, dry basis corrected to standard conditions, dsm <sup>3</sup> /min (dscf/min)
$\theta$	Total sampling time, min

### Sample calculation

#### Data

$C_S$	0,000059 g/dscf
$C_r$	0,000001 g/dscf
$Q_{std}$	176,26 dscf/min
$\theta$	361 min

#### Calculation

E 3,68 g  
Calculation based on train 2 data.

# Average gas velocity in dilution tunnel during each min interval, i, of the test run

## Equation used

ASTM 2515, equation 10

$$v_{si} = F_p K_p C_p \sqrt{\Delta p_i} \sqrt{\frac{T_{si}}{P_s M_s}}$$

## Nomenclature

	Average gas velocity in dilution tunnel during each min interval, i of the test run
$v_{si}$	m/sec (ft/sec)
$F_p$	Pitot tube correction factor
$K_p$	Pitot tube constant
	For the metric units: $34.97 \text{ m/sec} \left[ \frac{(\frac{g}{\text{mole}})(\text{mm Hg})}{(^{\circ}\text{K})(\text{mm H}_2\text{O})} \right]^{1/2}$
	For English units: $85.49 \text{ ft/sec} \left[ \frac{(\frac{\text{lb}}{\text{mole}})(\text{in Hg})}{(^{\circ}\text{R})(\text{in H}_2\text{O})} \right]^{1/2}$
$C_p$	Pitot tube coefficient (use 0.99 for standard pitot tube, 0.84 may be used for S-type tubes constructed according to Method 2 specifications)
$\Delta p_i$	interval, i, of the test run
$T_{si}$	Absolute average gas temperature in the dilution tunnel during the $i^{\text{th}}$ minutes
$P_s$	Absolute dilution tunnel static gas pressure, mm Hg (in. Hg), or $P_{\text{bar}} + P_g$
$M_s$	Molecular weight of dilution tunnel gas, wet basis, g/g-mole (lb/lb-mol) may be assumed to be 28.78

## Sample calculation

### Data

<b>i=1</b>		<b>i=2</b>	
$F_p$	0,943	$F_p$	0,943
$K_p$	85,49	$K_p$	85,49
$C_p$	0,99	$C_p$	0,99
$\Delta p_i$	0,059 in H <sub>2</sub> O	$\Delta p_i$	0,060 in H <sub>2</sub> O
$T_{si}$	569,9 R	$T_{si}$	569,8 R
$P_s$	30,11 in Hg	$P_s$	30,11 in Hg
$M_s$	28,78 lb/lb-mol	$M_s$	28,78 lb/lb-mol

### Calculation

<b>i=1</b>		<b>i=2</b>	
$v_{si}$	15,71 ft/sec	$v_{si}$	15,87 ft/sec

## Percent of proportional sampling rate (PR)

### Equation used

B415, equation 13.1

$$PR = \left( \frac{\theta V_{mi(std)} V_S T_m T_{Si}}{\theta_i V_m V_{Si} T_{mi} T_S} \right) \times 100$$

### Nomenclature

PR	Percent of proportional sampling rate (%)
$\theta$	Total sampling time, min
$\theta_i$	Time of interval, 1 min
$V_m$	Volume of gas sample measured by the DGM, dsm <sup>3</sup> (dscf)
$V_{mi(std)}$	Volume of gas sample measured by the digital mass flow controller during the i <sup>th</sup> 1 minutes interval, dsm <sup>3</sup> (dscf)
$V_S$	Average gas velocity in the dilution tunnel, ft/min
$V_{Si}$	Average gas velocity in the dilution tunnel during the i <sup>th</sup> 10 minutes interval, ft/min
$T_m$	Absolute average digital mass flow controller temperature, K (R)
$T_{mi}$	Absolute average digital mass flow controller temperature during the i <sup>th</sup> 1 minutes
$T_S$	Absolute average gas temperature in the dilution tunnel, K (R)
$T_{Si}$	Absolute average gas temperature in the dilution tunnel during the i <sup>th</sup> 1 minutes

### Sample calculation

#### Data

train =1			train =2		
$\theta$	361	min	$\theta$	361	min
$\theta_i$	1	min	$\theta_i$	1	min
$V_m$	63,73	dcf	$V_m$	62,61	dcf
$V_{mi(std)}$	0,177	cuft	$V_{mi(std)}$	0,1732	cuft
$V_S$	15,87	ft/sec	$V_S$	15,87	ft/sec
$V_{Si}$	15,722	ft/sec	$V_{Si}$	15,722	ft/sec
$T_m$	535,6	R	$T_m$	535,8	R
$T_{mi}$	533,61	R	$T_{mi}$	533,62	R
$T_S$	552,09	R	$T_S$	552,09	R
$T_{Si}$	569,9	R	$T_{Si}$	569,9	R

#### Calculation

train=1		train=2	
PR	104,8 %	PR	104,5 %

## Filter face velocity check

### Equation used

$$FV_{max} = \frac{V_{mL}}{1} \times \frac{1}{F_A}$$

### Nomenclature

$FV_{max}$	Maximum filter face velocity during the test run, m/min (ft/min)
$V_{mL}$	Largest 1 minute interval metered gas volume value recorded during the test run, dm <sup>3</sup> (dcf)
$F_A$	Filter area exposed to gas sample during train operation, m <sup>2</sup> (ft <sup>2</sup> )

### Sample calculation

#### Data

$V_{mL}$	0,172 dcf
$F_A$	0,0116 ft <sup>2</sup>

#### Calculation

$FV_{max}$	14,82 ft/min
------------	--------------

## Dual train precision

### Equation used

$$\frac{\text{Train 1} - \text{average train 1 and train 2}}{\text{average train 1 and train 2}} \times 100 \leq 7.5\%$$

### Nomenclature

Dual train precision	Deviation between emission's train 1 and 2
Train 1	Total emission for train 1
Train 2	Total emission for train 2

### Sample calculation

#### Data

Train 1	3,80 g
Train 2	3,67 g

#### Calculation

Dual train precision	1,78 %
----------------------	--------

## Analyzer drift checks

### Equation used

$$Drift = \frac{\Delta R}{span} \times 100$$

### Nomenclature

Drift	The change in analyzer response to calibration gas over the duration of the test run
$\Delta R$	The difference between the analyzer response at the end of the test run and the
Span	The upper limit of the instrument range, ppmv or %

### Sample calculation

#### Data

$\Delta R$	0,015 %
Span	5 %

#### Calculation

Drift	0,30 %
-------	--------

Calculated with CO concentration values.

## APPENDIX 12: Volume calculations



## APPENDIX 13: Operating instruction

## RV-120 operating instruction

Pre-heat for at least one hours at maximum power,  
Start the sampling (test start).




The first 60 minutes run at is maximum output (power 5),

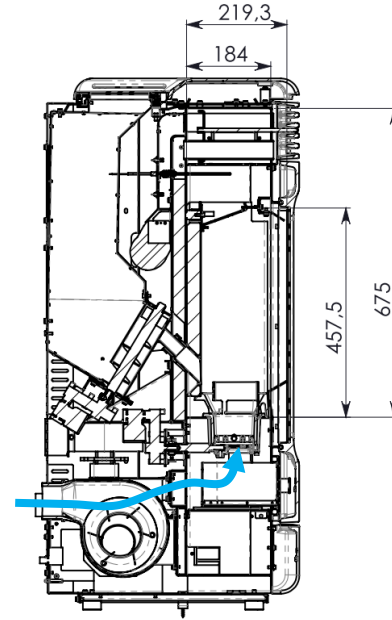
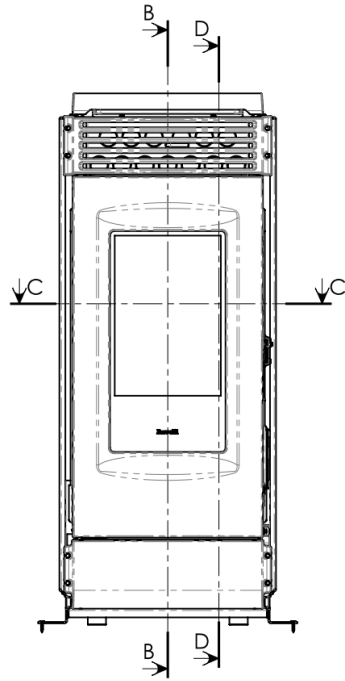
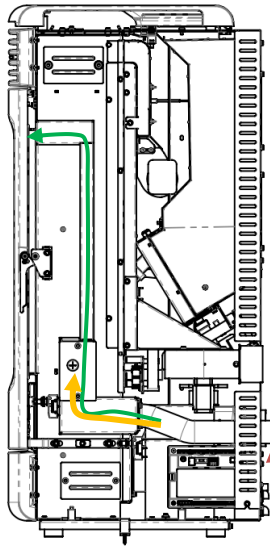
Run for 120 minutes at less than 50% of the maximum burn rate (power2)

Run for 180 minutes at is minimum burn rate (power 1)

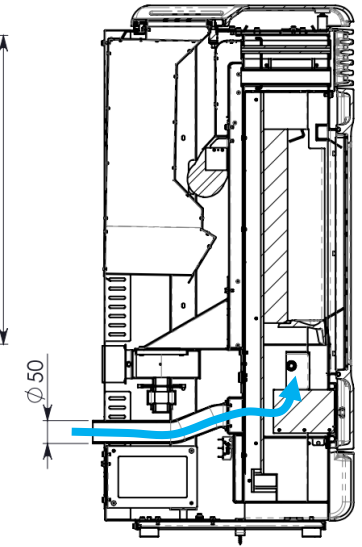
## APPENDIX 14: Drawing Air flow pattern



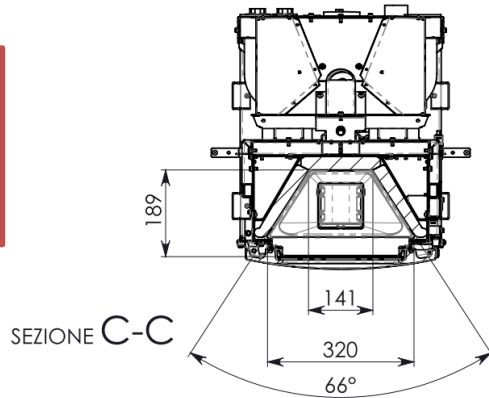
-  Glass air
-  Combustion air
-  Igniter air



SEZIONE B-B





SEZIONE D-D



SEZIONE C-C

Unique air inlet:

- Combustion air
- Igniter air
- Glass air

Mod.	DESCRIZIONE	Data	Dis.	Appr.
<b>MODIFICHE</b>				
TOLLERANZE GENERALI PER QUOTE LINEARI, ANGOLARI, SMUSSI E RACCORDI, CLASSE FINE UNI EN 22768-1, DOVE NON INDICATE		 MODIFICARE SOLO SU CAD CAD DRAWING HANDLING ON CAD SYSTEM ONLY		
DENOMINAZIONE (DENOMINATION)	SCALA (SCALE) <b>1:10</b>	FORMATO (SCHEET) <b>A3</b>	MATRICE	
COPLESSIVO STUFA	MATERIALE (MATERIAL)			
	TRATTAM. SUPERFICIALE			
DIS. (DESIGNER) <b>M.Tengatini</b>	CONTR. (CHECKED) <b>GH</b>			
DATA (DATE) <b>mercoledì 1 luglio 2015</b>	PESO Kg (WEIGHT) <b>94.395</b>			
 <b>Ravelli</b> il fuoco intelligente Via Kupfer 23036 Palazzolo S/O - BRESCIA - ITALY			MOD.	
			<b>029-00-001A-CE-2</b>	

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## APPENDIX 15: WHA/ CoC/ 30-day notice/ others

**U.S. ENVIRONMENTAL PROTECTION AGENCY (EPA)  
30-DAY NOTIFICATION FORM  
PURSUANT TO 40 CFR PART 60 SUBPARTS AAA AND QQQQ  
2015 STANDARDS OF PERFORMANCE FOR NEW RESIDENTIAL WOOD HEATERS, NEW  
RESIDENTIAL HYDRONIC HEATERS AND FORCED-AIR FURNACES**

**Disclaimer:** The statutory provisions and the EPA regulations described in this document contain legally binding requirements. This document is not a substitute for those provisions or regulations, nor is it a regulation itself. In the event of a discrepancy, please refer to 40 CFR PART 60 Subparts AAA AND QQQQ, Sections 60.533 and 60.5475. This document may be revised periodically without public notice. If you have additional questions, please contact Rafael Sanchez at 202-564-7028 or via email at [sanchez.rafael@epa.gov](mailto:sanchez.rafael@epa.gov).

- ▶ The manufacturer of an affected wood/pellet heater/central heater model line must notify the Administrator of the date that certification testing is scheduled to begin by email to [WoodHeaterReports@epa.gov](mailto:WoodHeaterReports@epa.gov).
- ▶ This notice must be received by the EPA at least 30 days before the start of testing.

**GENERAL INFORMATION**

**Manufacturer's Name:**

**AICO SPA**

<b>Appliance Type (Circle One):</b>	Adjustable Burn Rate Wood Heater	<input checked="" type="radio"/> Pellet Stove	Single Burn Rate Heater	Hydronic Heater	Forced Air Furnace	Other:
<b>Hydronic Heater Type (Circle One):</b>	Traditional	Full Storage	Partial Storage	Indoor/Outdoor	Other:	
<b>Forced-Air Furnace Type (Circle One):</b>	Small (less than 65,000 BTU/hr heat output)		Large (greater than 65,000 BTU/hr heat output)		Other:	
<b>Fuel Type:</b>	Crib	<input checked="" type="radio"/> Pellet	Cordwood	Other:		

**Model Name and Number:**

**VITTORIA V; ATENA V; RV 120 TOUCH**

**Catalyst: Yes \_\_\_\_\_ No  \_\_\_\_\_**

**Mailing Address:**

**Via Kupfer 31**

**Street Address:**

**Via Kupfer 31**

<b>City:</b> Palazzolo s/O (BS)	<b>State:</b> ITALY	<b>ZIP Code:</b> 25036
<b>Phone:</b> +39 030 7402939	<b>Fax:</b> +39 030 7302026	<b>Web Site:</b> <a href="http://usa.ravelligroup.it/">http://usa.ravelligroup.it/</a>

**Address of Manufacturing Facility:**

**Via Kupfer 31**

<b>City:</b> Palazzolo s/O (BS)	<b>State:</b> ITALY	<b>ZIP Code:</b> 25036
------------------------------------	------------------------	---------------------------

**EPA APPROVED TEST LABORATORY**

**Name and Title of Authorized Representative:**

**Danick Power**

**Company:**

**Polytests Services Inc.**

**U.S. ENVIRONMENTAL PROTECTION AGENCY (EPA)  
30-DAY NOTIFICATION FORM  
PURSUANT TO 40 CFR PART 60 SUBPARTS AAA AND QQQQ  
2015 STANDARDS OF PERFORMANCE FOR NEW RESIDENTIAL WOOD HEATERS, NEW  
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- ▶ This notice must be received by the EPA at least 30 days before the start of testing.

<b>Phone:</b> 450.741.3636	<b>E-mail:</b> dpower@polytests.com	<b>Fax:</b>
-------------------------------	--	-------------

<b>City:</b> St-Jean-sur-Richelieu	<b>State:</b> Québec, CANADA	<b>ZIP Code:</b> J3B 7S7
---------------------------------------	---------------------------------	-----------------------------

**EPA APPROVED THIRD-PARTY CERTIFIER**

**Name and Title of Authorized Representative:**  
Ken Martin

**Company:**  
CSA Group

<b>Phone:</b> (514) 428-2489	<b>E-mail:</b> ken.martin@csagroup.org	<b>Fax:</b>
---------------------------------	---	-------------

<b>City:</b> Pointe-Claire (Montréal)	<b>State:</b> Québec, CANADA	<b>ZIP Code:</b> H9R 5E8
--	---------------------------------	-----------------------------

**COMPLIANCE TEST INFORMATION**

**Test Method(s):**  
Method 28R

**Date(s) of Proposed Test:**  
May 12<sup>th</sup> and after

**Testing Location:**  
Polytests Services Inc.  
695 B rue Gaudette, St-Jean-sur-Richelieu Québec, Canada, J3B 7S7



**U.S. ENVIRONMENTAL PROTECTION AGENCY (EPA)  
30-DAY NOTIFICATION FORM  
PURSUANT TO 40 CFR PART 60 SUBPARTS AAA AND QQQQ  
2015 STANDARDS OF PERFORMANCE FOR NEW RESIDENTIAL WOOD HEATERS, NEW  
RESIDENTIAL HYDRONIC HEATERS AND FORCED-AIR FURNACES**

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- ▶ The manufacturer of an affected wood/pellet heater/central heater model line must notify the Administrator of the date that certification testing is scheduled to begin by email to [WoodHeaterReports@epa.gov](mailto:WoodHeaterReports@epa.gov).
- ▶ This notice must be received by the EPA at least 30 days before the start of testing.

\_\_\_\_\_  
Giovanni Scarlini, CEO  
Print Name and Title of Authorized Official

\_\_\_\_\_  
Signature

\_\_\_\_\_  
2017-4-27  
Date

Remarks:

v1

St-jean-sur-Richelieu, September 8<sup>th</sup> 2021

Att.: Rafael Sanchez, Steffan Johnson

Subject: TYPO, mixing baffle in template report

In our report template we forgot to remove the reference of the mixing baffle in the dilution tunnel in the description section 3.1 and in the drawing in appendix 8 for our report template. This TYPO will can be found in most of our EPA reports. In reality the mixing baffles has been removed from the tunnel in 2015 when the E.P.A. review the regulation and refer to the ASMT E2515 for sampling standard. Our Iso 17025 accreditor (IAS) has audited Polytests for the ASMT E2515 and other testing method in March 2015 and found the dilution tunnel compliant to the standard (no mixing baffle in place). Moreover, we have been audited every two years by the EPA proficiency testing and dilution tunnel have been dismantling and inspected by the auditor and no mixing baffle was in the dilution tunnels. In order to fix this issue, reports are updated to remove the TYPO and updated the drawing of the dilution tunnel in appendix 8.

Thank you  
Best regards,



Danick Power  
**Polytests services inc.**  
695-B Gaudette  
St-jean-sur-richelieu  
J3B 7S7  
Phone. : 450 741-3636  
e-mail: [infos@polytests.com](mailto:infos@polytests.com)

Regards  
Marvin



Marvin Evans, LET, OBT1, G2  
Technical Oversight Specialist,  
Special Inspections / Field Evaluations – Fuel Burning Appliances  
Certification - Oil and Solid Fuel Burning Appliances

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Toronto, ON M9W 1R3  
T 416 747 2342  
C 437 996 5424  
[marvin.evans@csagroup.org](mailto:marvin.evans@csagroup.org)  
[csagroup.org](http://csagroup.org)

## IAS Laboratory Assessment Report

File or TL No.: File 2014-12-10

Laboratory Name: Services Polytests, Inc.

Laboratory Address: 695B Gaudette, St. Jean-sur-Richelieu, Quebec, J3B 7S7, Canada

Name and Title of Laboratory Contact: Gaetan Piedalue, P. Eng.; President

Name of Assessor: Douglas Sickles, P.E.

Date(s) of Assessment: March 16-20, 2015

*Use this space to record names and titles of persons present at opening meeting:*

Services Polytests : Gaetan Piedalue, P. Eng.; President ; Danick Power, VP,  
Operation Manager; Marie-Josée Brudeau, Quality Manager

IAS: Douglas Sickles, P.E.

*Use this space to record names and titles of persons present at closing meeting:*

Services Polytests : Gaetan Piedalue, P. Eng.; President ; Danick Power, VP,  
Operations Manager

IAS: Douglas Sickles, P.E.

Signature of Laboratory Representative:

Signature of Assessor:

*Reviewer Comments:*

Reviewed by:

Date:

<u>Report</u>	<u>Date</u>	<u>Client</u>	<u>Product</u>	<u>Standards</u>	<u>Tested By:</u>	<u>Reviewer</u>
P-1164	12-2012	ICC	Chimney Liner	ULC S640, UL 1777	Alain Lefebvre	Danick Power
P-1223	10-2014	ICC	Flexible Liner	ULC S640, UL 1777	Alain Lefebvre	Danick Power
P-1231	12-2014	ESIM	Automatically fed pellet/wood chip fired boiler	CSA B366.1 CSA B415.1 UL 2523 EPA Method 28 WHH ASTM 2515A	Maxime Martin	Danick Power
P-1246	11-2014	JA Roby	Wood Stove	UL 1482, ULC S627		Danick Power

### **TEST METHODS DEMONSTRATED AND REVIEWED:**

**Test methods demonstrated:** (many tests shared between standards)

<b>Test Standard/Method</b>	<b>Title</b>
ANSI/UL 1482	Solid Fuel Type Room Heaters
CAN/ULC S627	Standard for Space Heaters for use with Solid Fuels
ASTM E1509	Standard Specification for Room Heaters, Pellet Fuel Burning type
CAN/CSA B366.1	Solid Fuel Fired Heating Appliances
CAN/CSA B415	Performance Testing of Solid Fuel Burning Heating Appliances
ASTM E2515	Determination of particulate matter collected by a dilution tunnel

**Test methods that involved interviews and equipment review:**

<b>Test Standard/Method</b>	<b>Title</b>
ULC S628	Fireplace Inserts
ANSI/UL 2523	Solid Fuel Fired Hydronic Heating Appliances, Water Heaters and Boilers
CAN/ULC S610	Standard for Factory Built Fireplaces
ANSI/UL 127	Factory Built Fireplaces
ANSI/UL 391	Solid Fuel and Combination Fuel Central and Supplementary Furnaces"
CAN/ULC S632	Standard for Heat Shields
ANSI/UL 1618	Wall protectors, floor protectors and hearth extensions
EPA 40 CFR Part 60, Subpart AAA, Method 28R	Certification and Auditing of Wood Heaters
EPA 40 CFR Part 60, Subpart QQQ, Method 28WHH	Measurement of Particulate Emissions and Heating Efficiency of Wood-Fired Hydronic Heating Appliances
E2558,E2618, E2779, E2780	Particulate Matter Emissions for Wood, heaters, Pellet heaters, Boilers, Wood Fireplaces
ULC S604	Standard for Factory-Built type A Chimneys
ULC S629	Standard for 650°C Factory-Built Chimneys
UL 103	Factory-Built Chimneys for Residential type and Building Heating Appliances
ULC S640	Standard for Lining Systems for New Masonry Chimneys
ULC S641	Standard for Factory-Built Chimney connectors and wall pass-through assemblies
UL 1777	Chimney Liners
ULC S635	Standard for Lining Systems for Existing Masonry or Factory-Built Chimneys and Vents

Irregularities	Regulatory Citation	Information Needed to Address Problems or Irregularities	Answers
Missing or Incomplete Information - Instructions from the manufacturer to the laboratory on the operation of the device.	40 C.F.R. §60.534(h)	In the revised test report include all communication with the laboratory regarding the operation of the device. Any information provided must be consistent with the instructions provided in the Owner's Manual.	Appendix 13 updated to include manufacturer operating instruction
Incomplete Information – Efficiency Sample Calculations.	40 C.F.R. §60.533(b)(5)	In the revised test report include the required sample efficiency calculations.	Already addressed in revision 1
Missing Information - Pellet Fuel Certification.	40 C.F.R. §60.532(e), 40 C.F.R. §60.533(b)(5)	In the revised test report include information documenting that the pellet fuel used was a quality certified fuel using either the Pellet Fuel Institute (PFI) program or the ENPlus program.	Section 1.4 and 3.4 updated to mentioned ENplus program pellet have been used for aging and testing
Incomplete Information – Discussion of Negative Filter Weights.	40 C.F.R. §60.533(b)(5)	In the revised test report include discussion of proper handling of negative filter weights with calculations both corrected to zero and uncorrected.	Section 3.4 updated to address negative filters weight.
Missing Information in Owner’s Manual.	40 C.F.R. §60.536(g)	In the revised test report include a revised Owner's Manual with: (1) Proper draft recommendations when operating the appliance; (2) Proper operation on low burn, and (3) How to get replacement parts.	Appendix 7 manual updated.



**UNITED STATES ENVIRONMENTAL PROTECTION AGENCY**  
WASHINGTON, D.C. 20460

OFFICE OF  
ENFORCEMENT AND  
COMPLIANCE ASSURANCE

June 28, 2022

Mr. Claudio Mezzalira  
Research and Development Manager  
Ravelli SRL  
Via Kupfer 31  
25036 Palazzolo sull'Oglio,  
Brescia, Italy

Re: Request for Revised Certification Test Report to Address Documentation Problems or Irregularities – RV120 Touch, Atena V, and Vitoria V Models Pellet Heater; Certificate of Compliance Number 91-17

Dear Mr. Mezzalira:

The United States Environmental Protection Agency (EPA) has completed a post-certification review of your certification test report, dated May 19, 2017<sup>1</sup> and submitted in order to obtain a Certificate of Compliance for the above-referenced wood heater models. As discussed below, this review found problems or irregularities that remain in the revised test report documentation. EPA is requesting that you address these problems or irregularities by further revising the test report to include all required information pertaining to a valid certification test. If a revised test report is not submitted as requested and within the time allotted, EPA may at its discretion determine that the certification test was not valid, which would serve as the basis for revoking the Certificate of Compliance in accordance with the 2015 Wood Heater Rule at 40 C.F.R. §60.533(l).

The 2015 Wood Heater Rule authorizes EPA to issue a Certificate of Compliance upon a manufacturer submitting all required documentation pertaining to a valid certification test. Such documentation must include a complete test report providing information for all test runs, including raw data sheets, laboratory technician notes, calculations, and test results. In addition, the documentation must include the items specified in the applicable test methods. See 40 C.F.R. §60.533(b)(5). Upon subsequent review of the revised certification test report, however, EPA determined that certain required test report information continued to be missing and/or requires clarification. Therefore, EPA requests that you further revise the test report to include the following additional information to maintain the Certificate of Compliance for the above-referenced models.

---

<sup>1</sup> Revised on March 7, 2022 and April 13, 2022.

<b>Test Report Problems or Irregularities</b>	<b>Regulatory Citation</b>	<b>Information Needed to Address Problems or Irregularities</b>
Missing or Incomplete Information - Instructions from the manufacturer to the laboratory on the operation of the device.	40 C.F.R. §60.534(h)	In the revised test report include all communication with the laboratory regarding the operation of the device. Any information provided must be consistent with the instructions provided in the Owner's Manual.
Incomplete Information – Efficiency Sample Calculations.	40 C.F.R. §60.533(b)(5)	In the revised test report include the required sample efficiency calculations.
Missing Information - Pellet Fuel Certification.	40 C.F.R. §60.532(e), 40 C.F.R. §60.533(b)(5)	In the revised test report include information documenting that the pellet fuel used was a quality certified fuel using either the Pellet Fuel Institute (PFI) program or the ENPlus program.
Incomplete Information – Discussion of Negative Filter Weights.	40 C.F.R. §60.533(b)(5)	In the revised test report include discussion of proper handling of negative filter weights with calculations both corrected to zero and uncorrected.
Missing Information in Owner’s Manual.	40 C.F.R. §60.536(g)	In the revised test report include a revised Owner's Manual with: (1) Proper draft recommendations when operating the appliance; (2) Proper operation on low burn, and (3) How to get replacement parts.

We request that you submit both a revised confidential business information (CBI)<sup>2</sup> and non-CBI test report along with a revised Certification of Conformity to EPA within ten (10) business days of receipt of this letter to maintain the Certificate of Compliance for the above-referenced models. The revised test report (both CBI and non-CBI versions) and Certification of Conformity should be clearly identified as revised with a revision date provided. The revised test report and Certification of Conformity should include a summary table indicating what revisions have been made and where the revisions are located in the test report. Concurrently, you must post the revised non-CBI test report and Owner’s Manual on your website and provide to EPA the web address where the report can be found.

Upon receipt, EPA will review the revised test report (CBI and non-CBI versions) to determine if the

<sup>2</sup> Manufacturers who claim that some of the information being submitted is CBI (e.g., design drawings and sensitive, detailed material specifications) must clearly mark the information. Note that emissions data cannot be claimed as CBI, including all information necessary either to determine emission rates in the format of the standard (e.g., g/hr, lb/mmBtu) or to determine whether the source complies with an applicable standard or limitation). See 40 CFR 2.301(a)(2) <https://www.govinfo.gov/content/pkg/CFR-2013-title40-vol1/pdf/CFR-2013-title40-vol1-sec2-301.pdf>.



revisions sufficiently address the identified problems or irregularities and verify that the non-CBI report has been posted on your website. Please submit the revised test report (both CBI and non-CBI versions) to [WoodHeaterReports@epa.gov](mailto:WoodHeaterReports@epa.gov). The subject line of your email should be marked as “Wood Heater Test Report Requested Information.”

Please note that we are in receipt of your March 29, 2022 request to renew your Certificate of Compliance for the above-referenced models. However, the request cannot be processed until the above-identified test report problems or irregularities have been sufficiently addressed and the revised non-CBI test report posted on your website.

This request has been coordinated with EPA’s Office of Air Quality Planning and Standards and the Office of General Counsel. If you have any questions regarding this letter, please contact the Wood Heater Program at [WoodHeaterReports@epa.gov](mailto:WoodHeaterReports@epa.gov).

Sincerely,

Elizabeth Vizard  
Acting Director  
Monitoring, Assistance, and Media Programs Division  
Office of Compliance  
Office of Enforcement and Compliance Assurance

cc:

Richard A. Wayland, OAQPS/AQAD  
Steffan M. Johnson, OAQPS/MTG  
Jacqueline Robles Werner, OC  
Robert Scinta, OC/MAMPD  
Scott Jordan, OGC  
Danick Power, Services Polytests Inc.

**U.S. ENVIRONMENTAL PROTECTION AGENCY (EPA)  
 CERTIFICATION OF CONFORMITY  
 PURSUANT TO 40 CFR PART 60 SUBPARTS AAA AND QQQQ  
 2015 STANDARDS OF PERFORMANCE FOR NEW RESIDENTIAL WOOD HEATERS, NEW  
 RESIDENTIAL HYDRONIC HEATERS AND FORCED-AIR FURNACES**

Disclaimer: The statutory provisions and the EPA regulations described in this document contain legally binding requirements. This document is not a substitute for those provisions or regulations, nor is it a regulation itself. In the event of a discrepancy, please refer to 40 CFR PART 60 Subparts AAA AND QQQQ, Sections 60.533(b) and 60.5475(b). This document may be revised periodically without public notice. If you have additional questions, please contact Rafael Sanchez at 202-564-7028 or via email at sanchez.rafael@epa.gov.

**GENERAL INFORMATION**

**Manufacturer's Name:** AICO SPA (Ravelli)

<b>Heater Type (Circle One):</b>	Adjustable Burn Rate Wood Heater	<b>Pellet Stove</b>	Single Burn Rate Heater	Hydronic Heater	Forced Air Furnace	Other: Pellet Insert
<b>Hydronic Heater Type (Circle One):</b>	Traditional	Full Storage	Partial Storage	Indoor/Outdoor	Other:	
<b>Forced-Air Furnace Type (Circle One):</b>	Small (less than 65,000 BTU/hr heat output)		Large (greater than 65,000 BTU/hr heat output)		Other:	
<b>Fuel Type:</b>	Crib	<b>Pellet</b>	Cordwood	Other:		

**Model Name and Number:**  
 • RV 120 Touch, ATENA V, VITORIA V

**Catalyst:** No

**Mailing Address:** Via Consorzio Agrario, 3/D Chiari, Italy

**Street Address:** Via Consorzio Agrario

<b>City:</b> Chiari	<b>State:</b> Brescia	<b>ZIP Code:</b> 25032
<b>Phone:</b> + 39 030 74 02 939	<b>Fax:</b> N/A	<b>Web Site:</b> <a href="http://usa.ravelligroup.it/">http://usa.ravelligroup.it/</a>

**Address of Manufacturing Facility:**  
 Jotul Poland Sp z o.o.  
 ul. Ks. Jerzego Popieluszki 17  
 Kały Wrocławskie, Lower Silesian 55 080  
 Poland

<b>City:</b> Kały Wrocławskie	<b>State:</b> Kały Wrocławskie	<b>ZIP Code:</b> 55 080
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**EPA APPROVED THIRD PARTY CERTIFIER**

**Authorized Representative:** Aaron Reesor

**Company:** CSA Group

<b>Phone:</b> 416 747-2652	<b>E-mail:</b> <a href="mailto:aaron.reesor@csagroup.org">aaron.reesor@csagroup.org</a>	<b>Fax:</b> N/A
<b>City:</b> Toronto	<b>State:</b> Ontario, Canada	<b>ZIP Code:</b> M9W 1R3

**U.S. ENVIRONMENTAL PROTECTION AGENCY (EPA)  
 CERTIFICATION OF CONFORMITY  
 PURSUANT TO 40 CFR PART 60 SUBPARTS AAA AND QQQQ  
 2015 STANDARDS OF PERFORMANCE FOR NEW RESIDENTIAL WOOD HEATERS, NEW  
 RESIDENTIAL HYDRONIC HEATERS AND FORCED-AIR FURNACES**

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**Position:** Certifier – Fuels Group

<b>Report Number:</b> Polytest Test Report: PI-20145	<b>Date of Tests:</b> May 12 <sup>th</sup> 2017	<b>Date of Report:</b> REPORT DATE: May 19 <sup>th</sup> 2017 Revision 1: March 7 <sup>th</sup> , 2022 Revision 2: April 13 <sup>th</sup> , 2022 Revision 3: July 5 <sup>th</sup> 2022 Revision 4: August 9 <sup>th</sup> 2022 Project number: PI-20145
<b>Quality Assurance Plan included?:</b> Yes	<b>Wood Heater /Hydronic Heater /Forced-Air Furnace Application Included:</b> NO	<b>Remarks:</b> N/A

**Affected Source Data Summary**

<b>Wood Burning Heater</b>	<b>Hydronic Heater</b>	<b>Forced-Air Furnace</b>
Weighted particulate emission average of <b>1</b> test runs: <b>0.6</b> grams per hour	Maximum Output Rating: _____ Weighted particulate emission average: X Lb/MMbtu output	Particulate emission average: X Lb/MMbtu output
Weighted average HHV efficiency of <b>1</b> test runs: <b>79.25%</b>	Annual Efficiency Rating: _____	Overall thermal efficiency (HHV): X%
	Particle Emissions: _____	Overall Delivered Heat Efficiency: X%

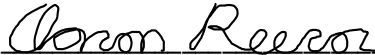
**AFFIRMATIONS**

**U.S. ENVIRONMENTAL PROTECTION AGENCY (EPA)  
CERTIFICATION OF CONFORMITY  
PURSUANT TO 40 CFR PART 60 SUBPARTS AAA AND QQQQ  
2015 STANDARDS OF PERFORMANCE FOR NEW RESIDENTIAL WOOD HEATERS, NEW  
RESIDENTIAL HYDRONIC HEATERS AND FORCED-AIR FURNACES**

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- **The above-named affected source has been tested by a laboratory qualified to test and report on the emissions of this type of product under 40 CFR Part 60, Standards of Performance for New Residential Wood Heaters, New Residential Hydronic Heaters and Forced-Air Furnaces (2015 Standards).**
- **The Test Report No. PI-20145, prepared by Danick Power and dated Aug 9<sup>th</sup> 2022, has been reviewed by Aaron Reesor and was found to be complete and to have used the correct procedures in accordance to the 2015 NSPS Standards.**
- **The emissions levels measured in the Test Report and listed above comply with the relevant particulate matter limits established by the 2015 NSPS Standards.**
- **The model listed above was tested to Particulate emissions: ASTM E2779-10 (section 9.4.1 integrate test run); ASTM E2515-11 as referred into 40 CFR Part 60 Subpart AAA, CSAB415.1-10 (for efficiency only) (Test method(s)).**
- **The permanent label and owner's manual meets the requirements of 40 CFR § 60.536 and/or § 60.5478.**
- **The above-named manufacturer, on the effective date of this certificate, was operating under a quality assurance plan, per 40 CFR § 60.533(m) and/or § 60.5475(m), that has been reviewed and approved by Aaron Reesor.**
- **The above-named manufacturer has contracted CSA Group to conduct regular (at least annual) unannounced audits of the manufacturing facility, affected source, and quality assurance plan pursuant to 40 CFR § 60.533(m) and/or § 60.5475(m).**

**Aaron Reesor – CSA Group – Certifier – Fuels Group  
Print Name and Title**



**Signature of Authorized Third-Party Representative**

**August 9<sup>th</sup> 2022  
Date**

**This is a certification of conformity to certify that the bearer has successfully completed the requirements pursuant to the 2015 NSPS Standards.**

**Third-party EPA approval expiration date: Aug 2027**

**V1**

**Remarks:**

Revision 1 March 17<sup>th</sup> 2022

- Moisture in the tunnel assume change section 3.6
- Table 2.6 updated with deviation in g/Kg
- Appendix 1 molecular weight updated to 29 for all runs
- Appendix 1 updated with data and preburn data
- The section 3.4 p.9 updated for runs Anomalies, Validity and appropriateness detail.
- Updated Section 1.4 p.5 conditioning was done at Polytests Facility.
- Additional letter for TYPOs about mixing baffle in the original report.
- Table 2.1 additional emission number in gr/Mj

Revision 2 April 13<sup>th</sup>, 2022

- Section 3.2, Additional Alternative components, all alternative components have same parameter. Auger motor, exhaust fan, pressure switch, safety temperature switch.

Revision 3 July 5<sup>th</sup> 2022

- Section 1.4 and 3.4 updated to mentioned ENplus program pellet have been used for aging and testing
- Appendix 8 updated with new picture and more detail on dilution tunnel
- Appendix 7 manual updated
- Appendix 13 operating instruction updated
- Section 3.4 updated to address negative filters weight.

Revision 4: August 9<sup>th</sup> 2022

- include negative filter weights with calculations both corrected to zero and uncorrected in appendix 1.

**U.S. ENVIRONMENTAL PROTECTION AGENCY (EPA)**  
**2015 Standards of Performance for New Residential Wood Heaters, New Residential**  
**Hydronic Heaters and Forced-Air Furnaces Application**  
**40 CFR PART 60 SUBPARTS AAA AND QQQQ**

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.....	<b>Errore. Il segnalibro non è definito.</b>
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Table 2B. Data Summary Part B .....	<b>Errore. Il segnalibro non è definito.</b>
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**APPLICATION FOR A CERTIFICATE OF COMPLIANCE PURSUANT TO 40 CFR  
PART 60 SUBPARTS AAA AND QQQQ  
2015 STANDARDS OF PERFORMANCE FOR NEW RESIDENTIAL WOOD HEATERS, NEW  
RESIDENTIAL HYDRONIC HEATERS AND FORCED-AIR FURNACES**

**GENERAL INFORMATION**

**Manufacturer's Name:** AICO SPA

<b>Heater Type (Circle One):</b>	Adjustable Burn Rate Wood Heater	<b>Pellet Stove</b>	Single Burn Rate Heater	Hydronic Heater	Forced Air Furnace	Other:
<b>Hydronic Heater Type (Circle One):</b>	Traditional	Full Storage	Partial Storage	Indoor/Outdoor	Other:	
<b>Forced-Air Furnace Type (Circle One):</b>	Small (less than 65,000 BTU/hr heat output)		Large (greater than 65,000 BTU/hr heat output)		Other:	
<b>Fuel Tested:</b>	Crib	<b>Pellet</b>	Cordwood	Wood Chips	Other:	

**Test Method(s):** ASTM E2779-10 integrated run      **Catalyst:** No

**Model Name and Design Number (The model name and design number must clearly distinguish one model from another. The name and design number cannot include the EPA symbol or logo or name or derivatives such as "EPA):**  
RV120 TOUCH, ATENA V, VITORIA V

<b>Physical Address (Street number and Address, not P.O. Box):</b> Via Kupfer 31	<b>Mailing Address:</b> Via Kupfer 31
---	--

<b>City:</b> Palazzolo s/O (BS)	<b>State:</b> Italy	<b>ZIP Code:</b> 25036
<b>Phone:</b> +39 030 7402939	<b>Email:</b> g.scarlini@ravelligroup.it	<b>Website:</b> http://usa.ravelligroup.it/

**EPA Submission Date of 30 day Notice:** yes

**MANUFACTURER'S AUTHORIZED REPRESENTATIVE INFORMATION**

**Name:** Giovanni Scarlini

**Position/Title:** CEO

**Address:** Via Kupfer 31

<b>City:</b> Palazzolo s/O (BS)	<b>State:</b> Italy	<b>ZIP Code:</b> 25036
<b>Phone:</b> +39 030 7402939	<b>E-mail:</b> g.scarlini@ravelligroup.it	<b>Website:</b> http://usa.ravelligroup.it/

**Remarks:**

**APPLICATION FOR A CERTIFICATE OF COMPLIANCE PURSUANT TO 40 CFR  
PART 60 SUBPARTS AAA AND QQQQ  
2015 STANDARDS OF PERFORMANCE FOR NEW RESIDENTIAL WOOD HEATERS, NEW  
RESIDENTIAL HYDRONIC HEATERS AND FORCED-AIR FURNACES**

**EPA-APPROVED TEST LABORATORY**

**Name of Test Laboratory:** Polytests Services Inc.

**Name of Person Authorized or Responsible for Conducting Compliance Test:** Danick Power

**Position/Title:** VP operation

**Address:**  
695-B Gaudette

**City:** St-jean-sur-richelieu

**State:** Quebec

**ZIP Code:**J3B 7S7

**Phone:**450 741-3636

**Email:**  
infos@polytests.com

**Website:**  
www.polytests.com

**Remarks:**

**EPA-Approved Third Party Certifier**

**Name of Certifier Entity:** CSA Group

**Name of Person Authorized or Responsible for Reviewing Test Report and/or Issuing Certification of Conformity:**  
Ken Martin

**Position/Title:**  
Certification project manager

**Address:**865 avenue Ellingham

**City:**pointe-Claire

**State:**Quebec

**ZIP Code:**H9R 5E8

**Phone:**514-428-2489

**Email:**  
Ken.martin@CSAgroup.org

**Website:**  
www.csagroup.org

**Remarks:**




**COMPLIANCE STATEMENTS AND ACKNOWLEDGEMENTS – SECTIONS 60.533(B) AND 60.5475(B)**

**INSTRUCTIONS: PLEASE READ THE BELOW STATEMENTS AND AFFIRMATIONS AND ADDRESS ACCORDINGLY.**

**FOR EMISSIONS DATA SUMMARY TABLES SEE ATTACHMENTS**

**1. Engineering Drawings Statement**

Engineering drawings and specifications of components that may affect emissions (including specifications for each component listed in paragraphs (k)(2), (3) and (4) of 60.533(b) and 60.5475(b). Manufacturers may use assembly or design drawings that have been prepared for other purposes, but must designate on the drawings the dimensions of each component listed in paragraph (k) of this section. Manufacturers must identify tolerances of components listed in paragraph (k)(2) of 60.533(b) and 60.5475(b) that are different from those specified in that paragraph, and show that such tolerances cannot reasonably be anticipated to cause wood heaters in the model line to exceed the applicable emission limits. The drawings must identify how the emission-critical parts, such as air tubes and catalyst, can be readily inspected and replaced.

Dimensions are shown on the manufactured parts and assembly drawings. Overall tolerances are in line with 60.533(b) and are detailed in our Manufacturing Quality Assurance Manual.

**2. Firebox Statement Requirement**

A statement whether the firebox or any firebox component (including the materials listed in paragraph (k)(3) of 60.533(b) and 60.5475(b) will be composed of material different from the material used for the firebox or firebox component in the wood heater on which certification testing was performed, a description of any such differences and demonstration that any such differences may not reasonably be anticipated to adversely affect emissions or efficiency.

The materials used to build the prototype that was sent to Services Polytests for emission testing are the same that will be used for the production units.

**3. CBI**

Clear identification of any claimed confidential business information (CBI). Submit such information under separate cover to the EPA CBI Office; Attn: Residential Wood Heater Compliance Program Lead, 1200 Pennsylvania Ave., NW, Room 7138, MS:2227A, Washington, DC 20460. **Note that all emissions data, including all information necessary to determine emission rates in the format of the standard, cannot be claimed as CBI.**

A CBI and Non-CBI report will be provided separately

**4. Valid Certification Statement**

All documentation pertaining to a valid certification test, including the complete test report and, for all test runs: Raw data sheets, laboratory technician notes, calculations and test results. Documentation must include the items specified in the applicable test methods. Documentation must include discussion of each test run and its appropriateness and validity, and must include detailed discussion of all anomalies, whether all burn rate categories were achieved, any data not used in the calculations and, for any test runs not completed, the data collected during the test run and the reason(s) that the test run was not completed and why. The burn rate for the low burn rate category must be no greater than the rate that an operator can achieve in home use and no greater than is advertised by the manufacturer or retailer. The test report must include a summary table that clearly presents the individual and overall emission rates, efficiencies and heat outputs. Submit the test report and all associated required information, according to the procedures for electronic reporting specified in § 60.537(f) and 60.5475(f).

This has all been submitted as part of the report from Services Polytests Inc.

**5. Warranties**

A copy of the warranties for the model line, which must include a statement that the warranties are void if the unit is used to burn materials for which the unit is not certified by the EPA and void if not operated according to the owner's manual.

In the manual included in Polytests Report

**6. Q/A Statement**

A statement that the manufacturer will conduct a quality assurance program for the model line that satisfies the requirements of paragraph (m) of this section.

CSA is our Third Party Certifier. As such CSA will be coming unannounced to our facility to inspect the products under CSA listing four times per year, every year. QA plan is provided for review to CSA with the Polytests Report

**7. Laboratory Sealing of Unit**

A statement describing how the tested unit was sealed by the laboratory after the completion of certification testing and asserting that such unit will be stored by the manufacturer in the sealed state until 5 years after the certification test.

The unit has been appropriately sealed by Polytests Services and will be transferred back to AICO. It will then be kept, with the seal unbroken for at least 5 years

**8. Statements that the wood heaters manufactured under this certificate will be—**

- (i) Similar in all material respects that would affect emissions as defined in § 60.531 to the wood heater submitted for certification testing, and labeled as prescribed in § 60.536 and 60.5478.
- (ii) Accompanied by an owner's manual that meets the requirements in § 60.536 and 60.5478. In addition, a copy of the owner's manual must be submitted to the Administrator and be available to the public on the manufacturer's web site.

The materials used to build the prototype that was sent to Services Polytests for emission testing are the same that will be used for the production units.

It will be labelled as prescribed in § 60.536.

All units we produce are accompanied by the appropriate owner's/installation manual. All the owner's/installation manuals are available on our web site once the unit becomes available for sale.

**9. Third Party Certification Statement**

A statement that the manufacturer has entered into contracts with an approved laboratory and an approved third-party certifier that satisfy the requirements of paragraph (f) of this section.

CSA will be acting as our Third Party Certifier

**10. Approved laboratory/third party Statement**

A statement that the approved laboratory and approved third-party certifier are allowed to submit information on behalf of the manufacturer, including any claimed to be CBI.

Services Polytests Inc is hereby authorized to submit all information, including CBI, related to the emission testing that was conducted by Services Polytests, to allow us to get EPA certification for this unit.

CSA is hereby authorized to submit all information, including CBI, related to the emission testing that was conducted by Services Polytests, to allow us to get EPA certification for this unit.

**11. Manufacturer's Website Certification Test Reports Availability Statement**

A statement that the manufacturer will place a copy of the certification test report and summary on the manufacturer's web site available to the public within 30 days after the Administrator issues a certificate of compliance.

We will be adding, to our website, the public (non CBI) part of the certification report as soon as the unit becomes available for sale.

**12. Transferability Acknowledgement Statement**

A statement of acknowledgment that the certificate of compliance cannot be transferred to another manufacturer or model line without written approval by the Administrator.

We will not transfer the certificate of compliance to another manufacturer or model line without prior written approval by the Administrator

**13. Statement about Selling Wood Heaters without an EPA Certificate**

A statement acknowledging that it is unlawful to sell, distribute or offer to sell or distribute an affected wood heater without a valid certificate of compliance.

We recognize that it is unlawful to sell, distribute or offer to sell or distribute an affected wood heater without a valid certificate of compliance.

**Print Name and Title:** GIOVANNI SCARLINI, CEO

**Date:** 29/5/2017

Signature of responsible representative of the manufacturer certifying the accuracy of the above statements:



The authorized or responsible party whose signature is above is certifying that the manufacturer has complied with and will continue to comply with all requirements of the 2015 NSPS for compliance certification and that the manufacturer remains responsible for compliance regardless of any error by the test laboratory or third-party certifier.

**Attachments**

**Instructions:** Please complete the section applicable to your certification request. You may substitute your own data tables in lieu of the ones shown below provided that all the information is captured.

***A. SUMMARY RESULTS – PELLET HEATERS***

Run Number	Date			Run Time (Min.)	Heat Output (Btu/hr)	1st Hour Emissions (g/hr)	Integrated Total(g/hr)	CO Emissions (g/hr)	Overall CO Emissions (g/hr)	Heating Efficiency (% HHV)	Overall Heating Efficiency(% HHV)
		Setting	BR								
1	May 12 <sup>th</sup> 2017	H	2.41	61	37 800	2.19	0.62	0.62	2.8	77.41	79.25
		M	1.22	120	18 500			3.56		78.81	
		L	0.83	180	12 900			4.52		81.54	
		OA	1.23	361	18 821			2.8		79.25	